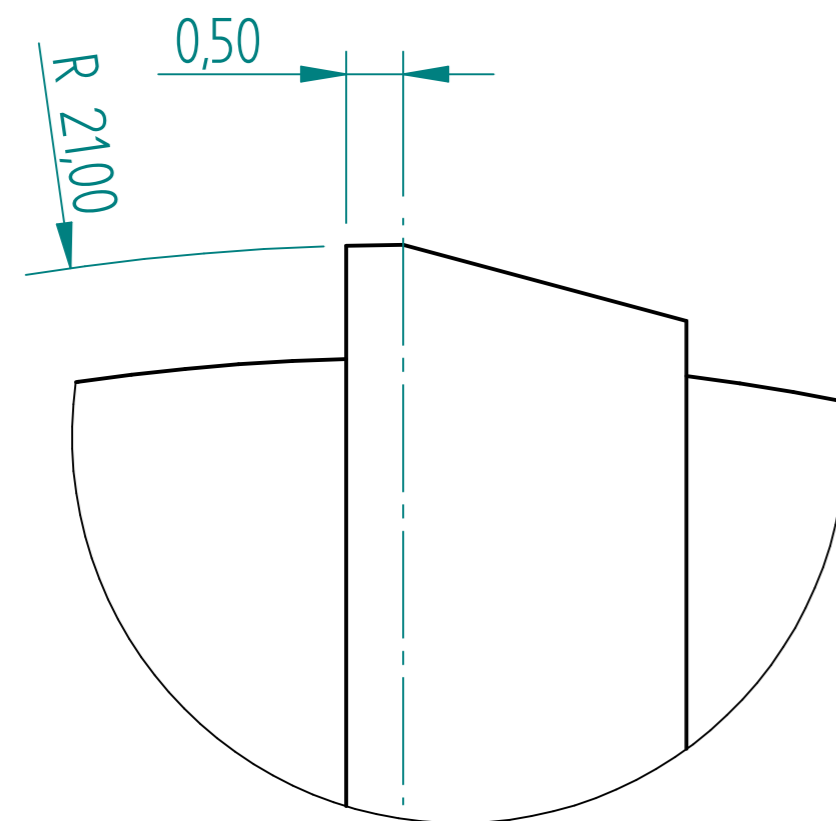
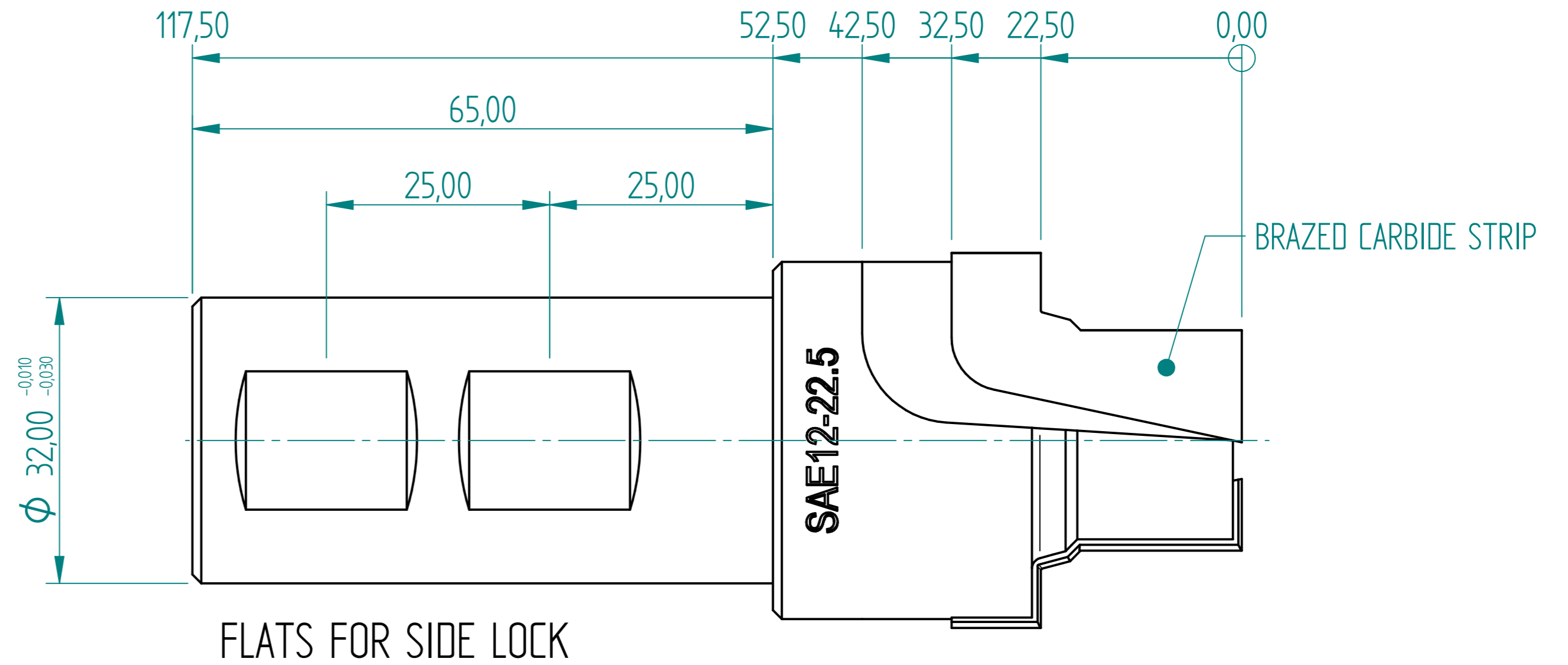
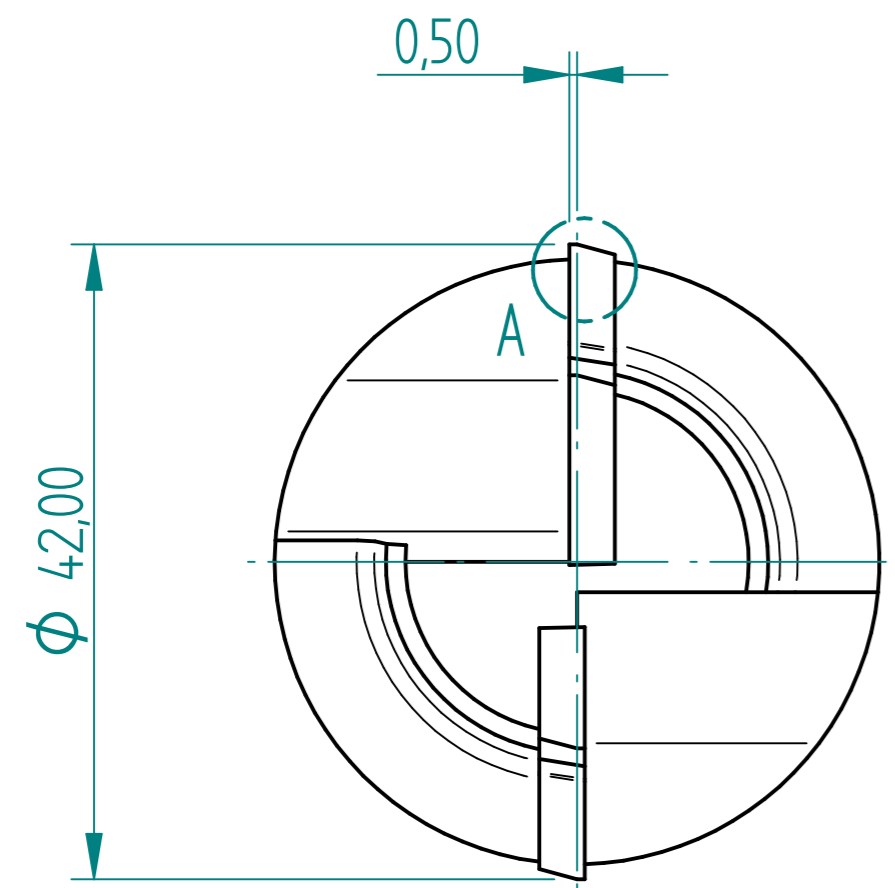


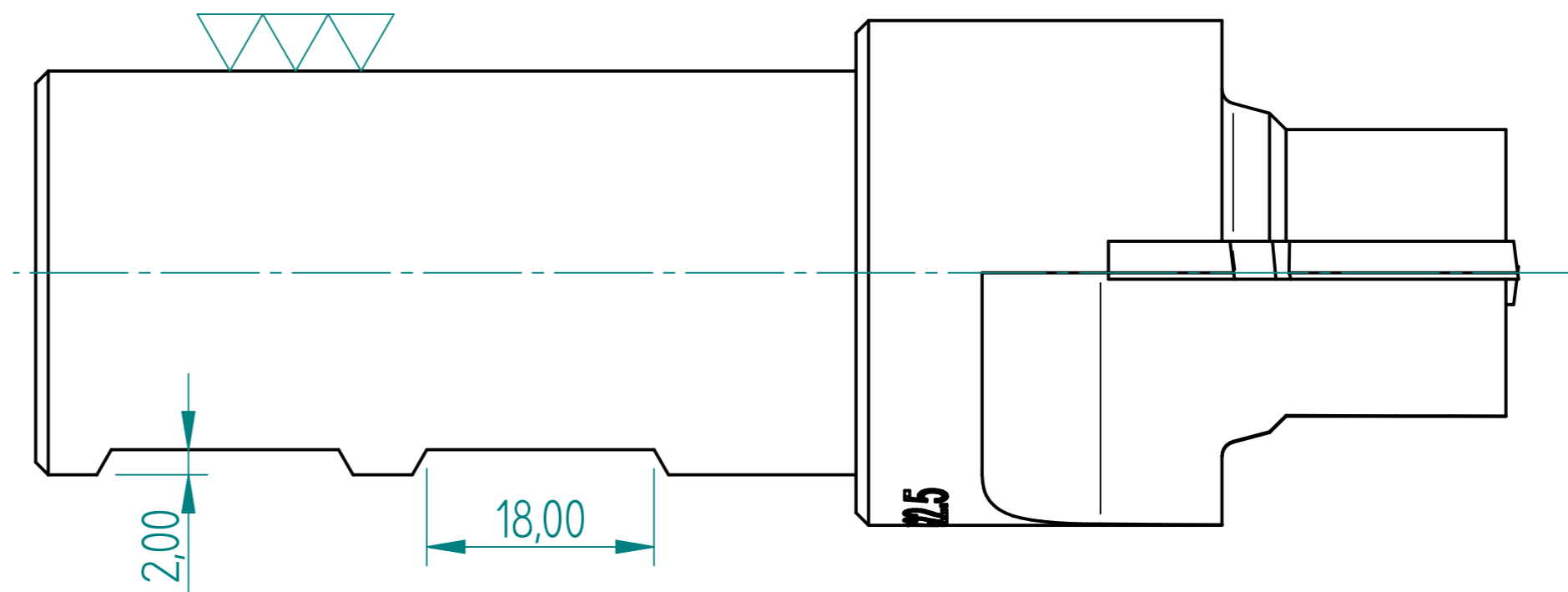
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

0.5 ABOVE CENTRE LINE
BACK RAKE FROM CENTRE LINE



DETAIL A

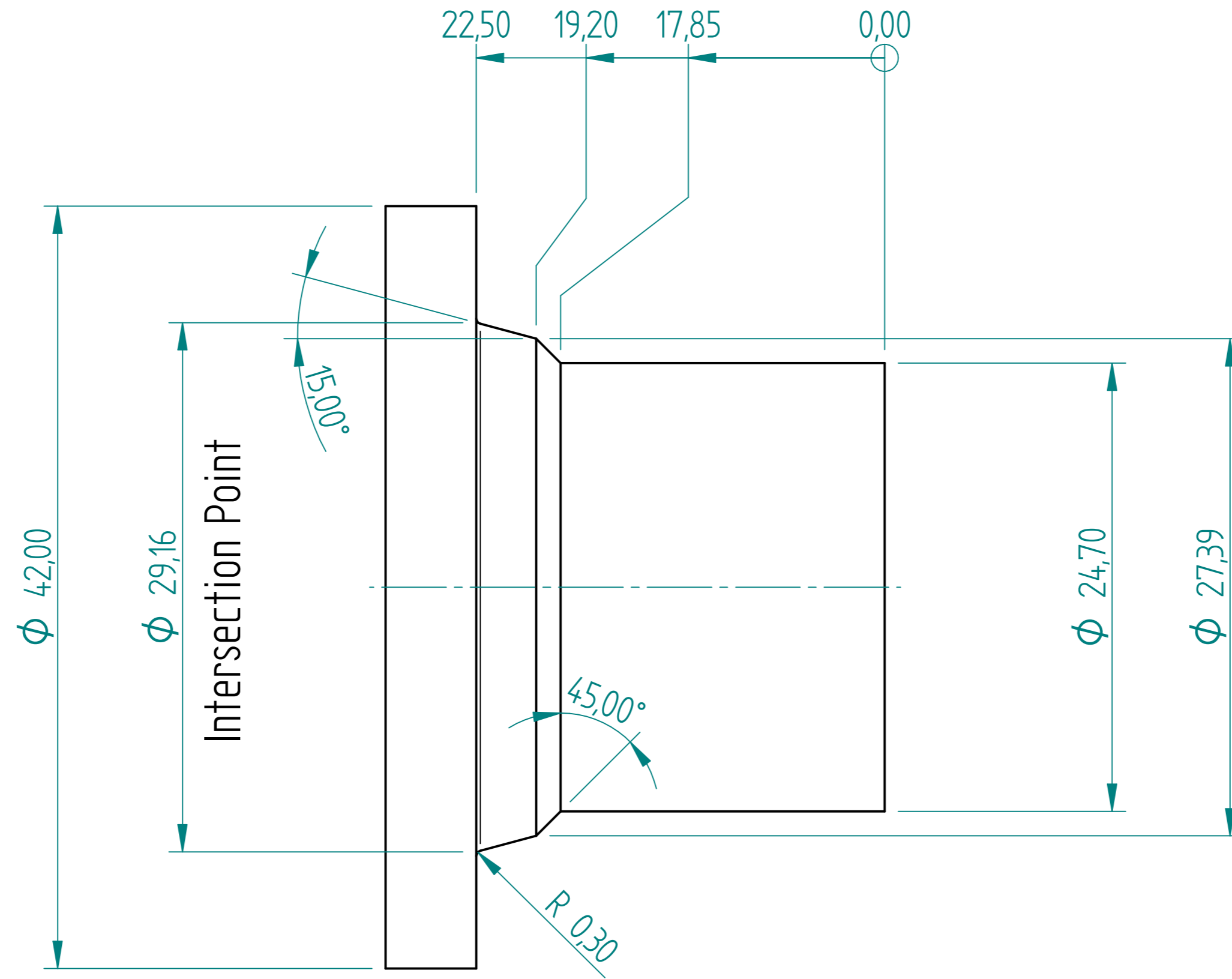
SAE12 x 22.5 Bar



TO CUT SAE12 CAVITY BY
22.5 DEEP IN CAST IRON.
2 FLUTES BRAZED CARBIDE STRIPS
CENTRE CUTTING

	NAME	DATE	PREMAC	
DRAWN	Dan	10/16/19		
APPROVED			TITLE	
MATERIAL			SAE12 - 22.5 Bar	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	
1 ST ANGLE			FILE NAME: SAE12x22.5 Bar.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 1 OF 3

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED




SAE12 CAVITY SIZES

	NAME	DATE	PREMAC		
DRAWN	Dan	10/16/19			
APPROVED			TITLE SAE12 - 225 Bar		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES $\pm 0,1^\circ$			FILE NAME: SAE12x225 Bar.dft		
1 ST ANGLE 2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:	SHEET 2 OF 3

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SAE12 x 22.5 Bar

	NAME	DATE	PREMAC		
DRAWN	Dan	10/16/19			
APPROVED			TITLE SAE12 - 22.5 Bar		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1°			FILE NAME: SAE12x22.5 Bar.dft		
1st ANGLE  2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 3 OF 3