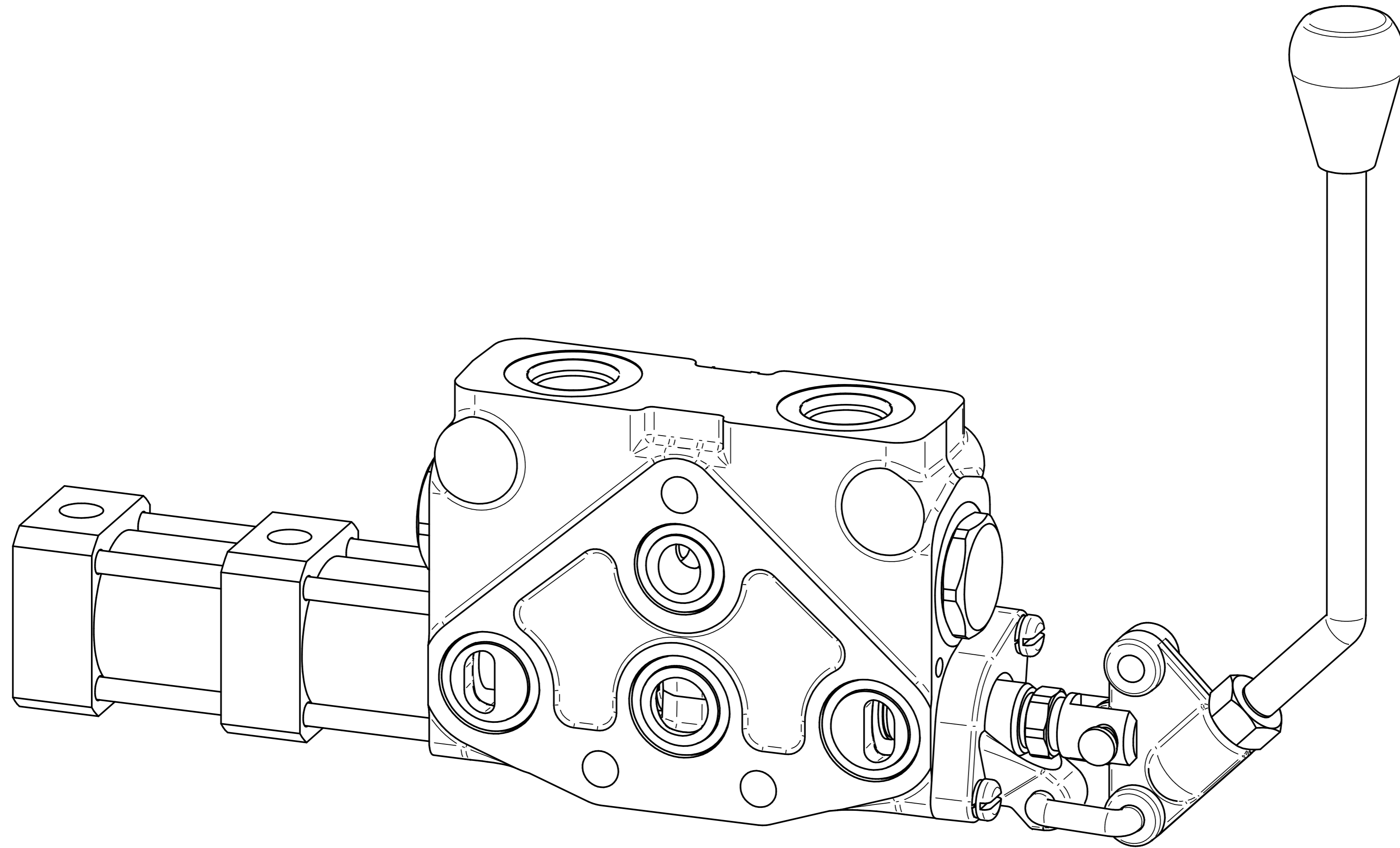


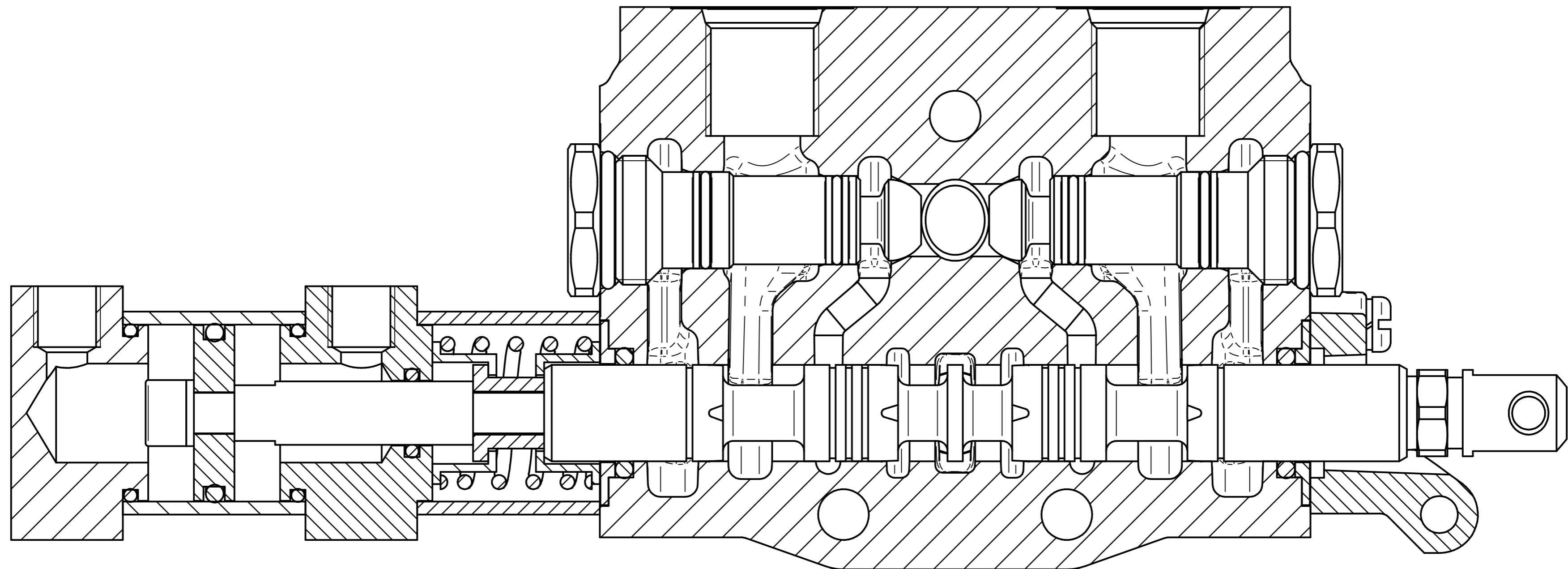
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED




## PNEUMATIC LEVER ACTUATER

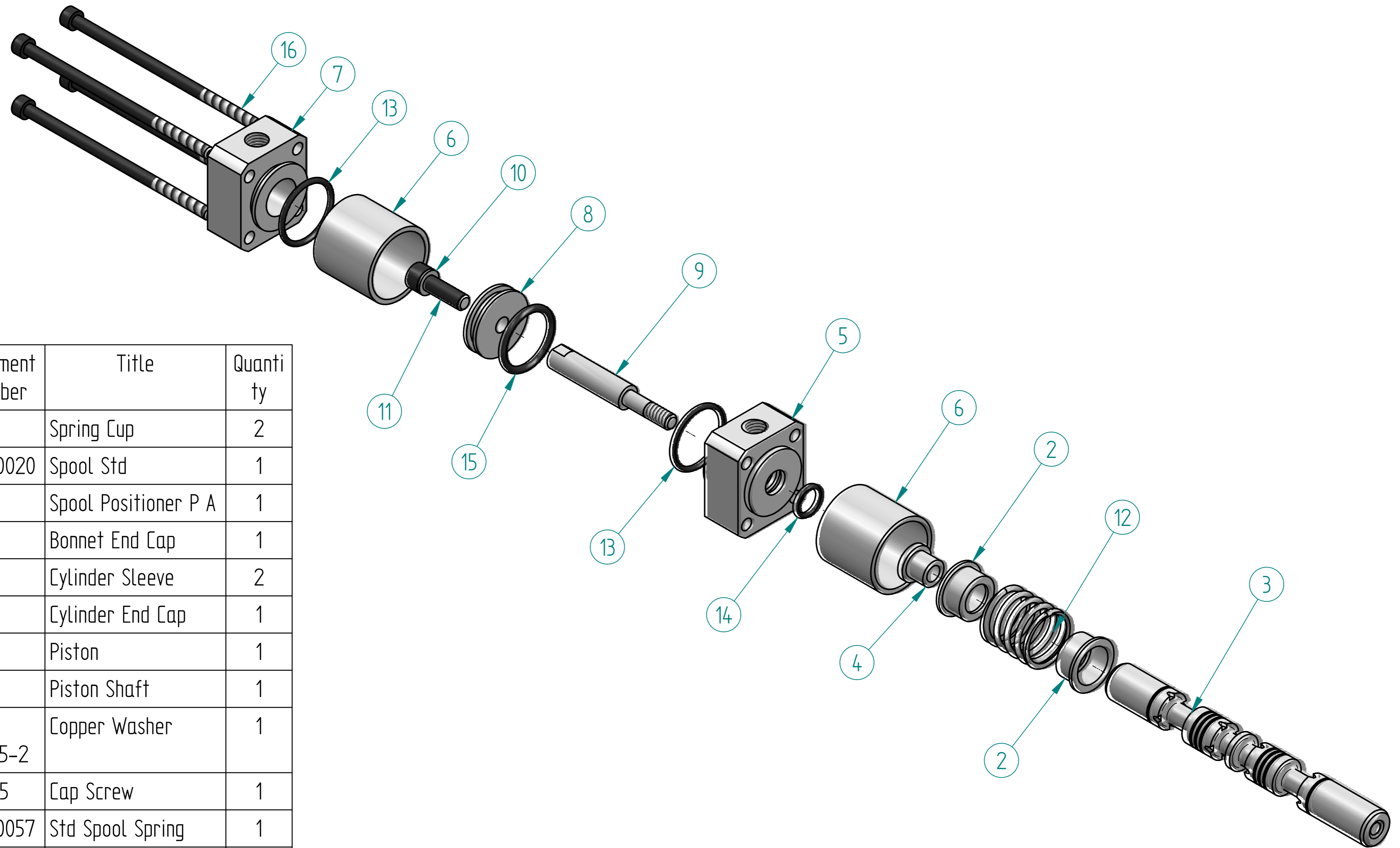
	NAME	DATE	PREMAC	
DRAWN	Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED			TITLE	
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A2	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: Pneumatic.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 1 OF 6

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	PREMAC	
DRAWN	Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED			TITLE	
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A2	DWG NO
1st ANGLE 			REV	
ANGLES ±0.1°			FILE NAME: Pneumatic.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 6	

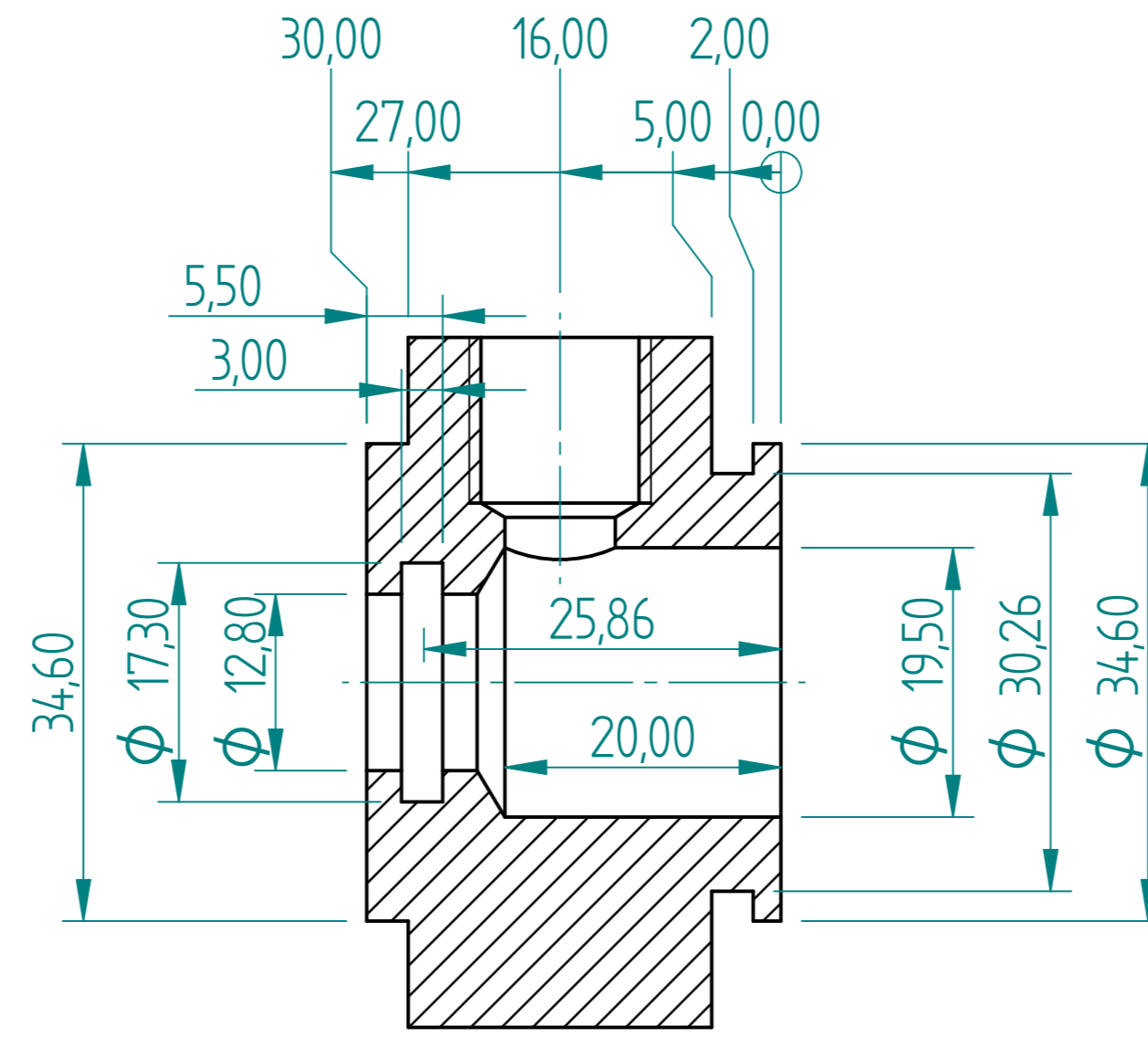
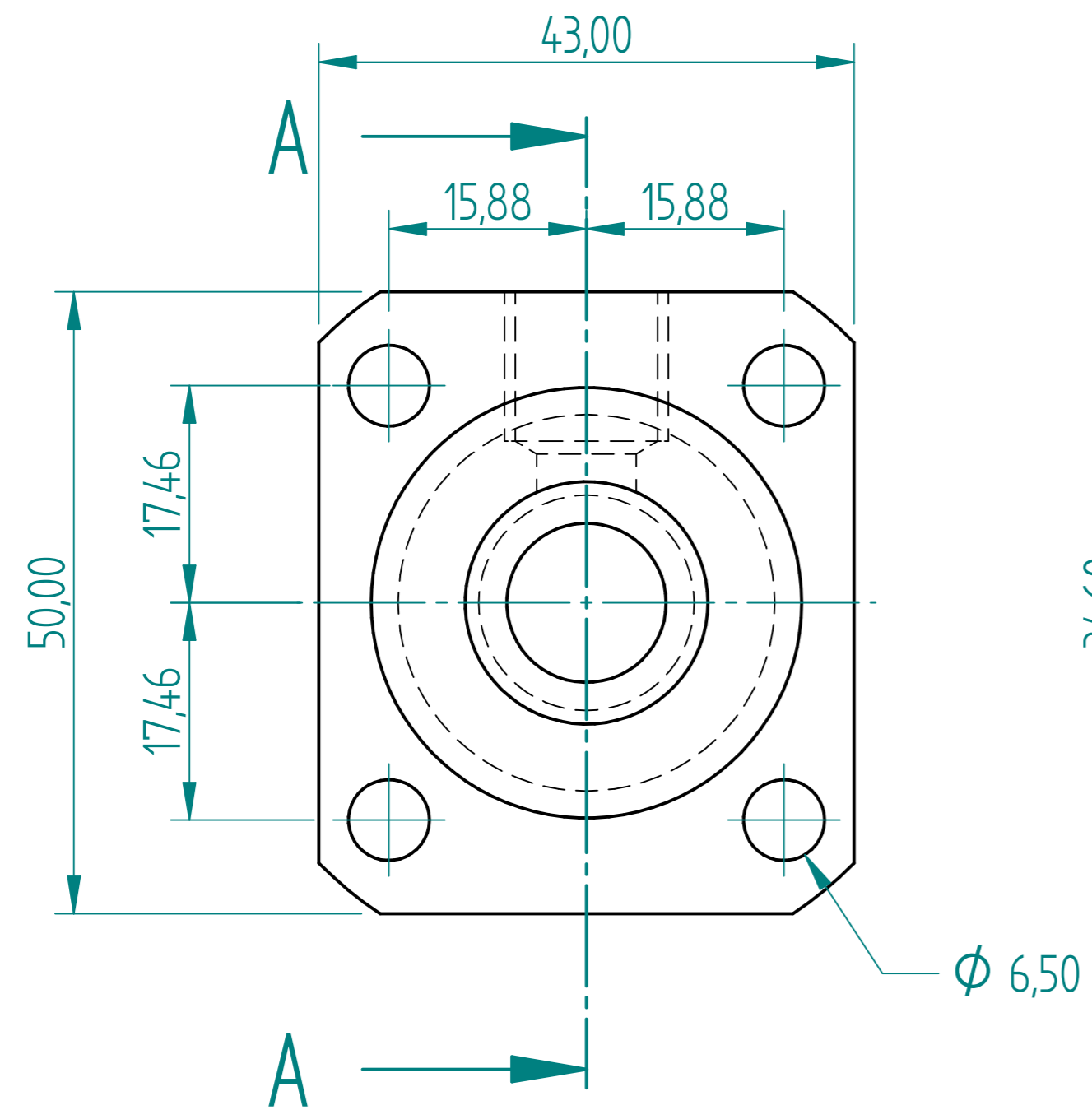
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



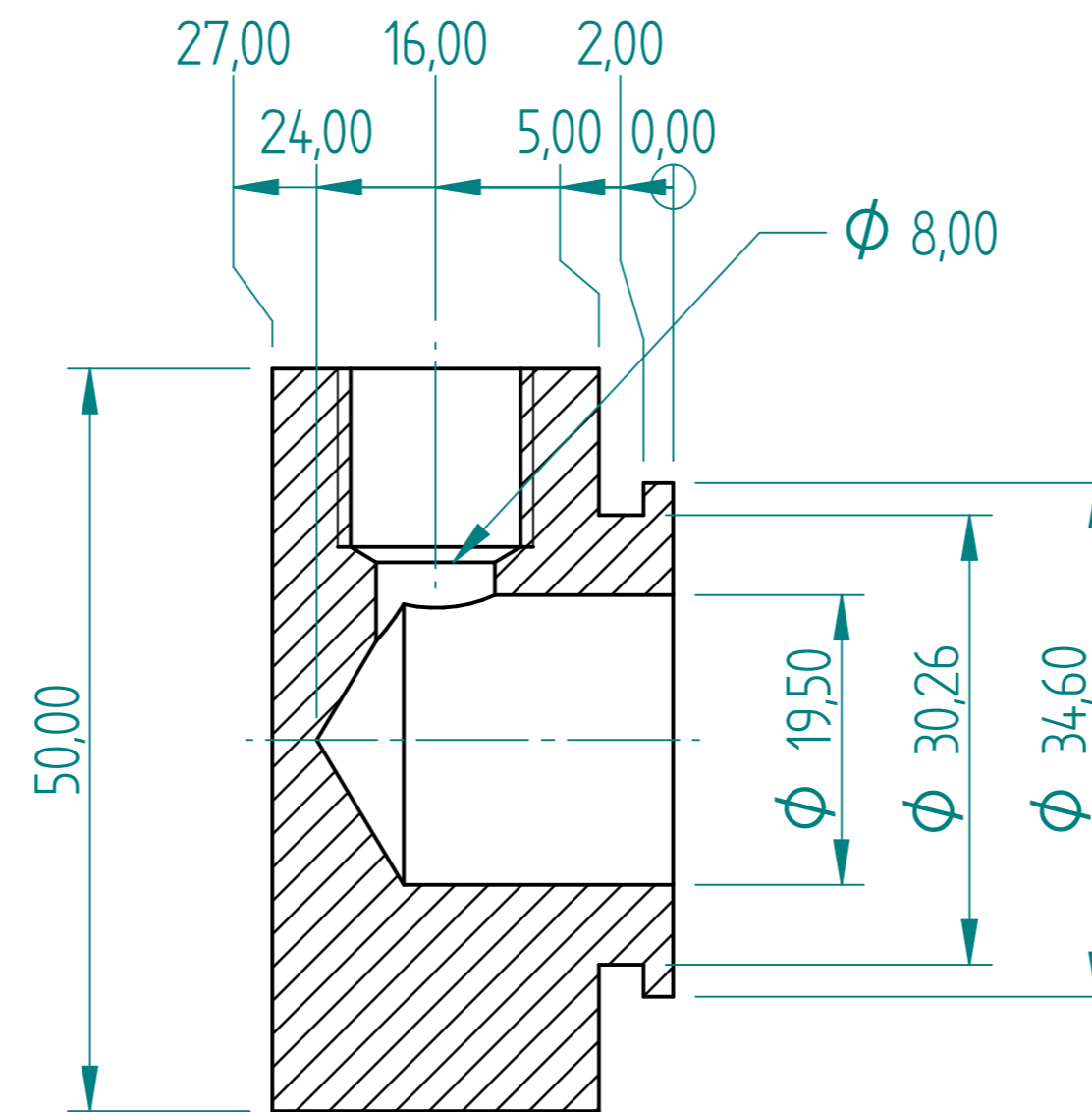
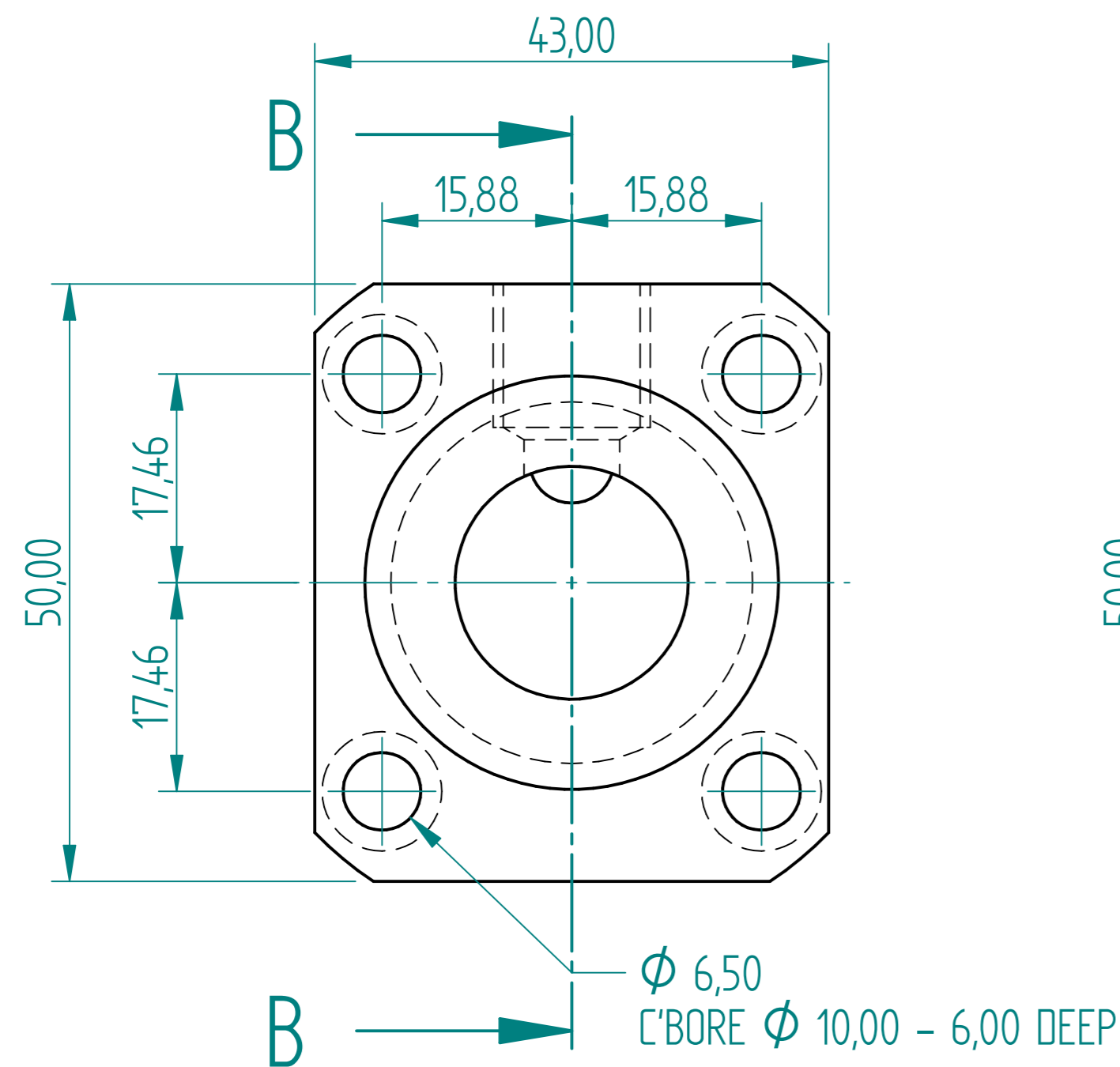
Item Number	Document Number	Title	Quantity
2		Spring Cup	2
3	P75-0020	Spool Std	1
4		Spool Positioner P A	1
5		Bonnet End Cap	1
6		Cylinder Sleeve	2
7		Cylinder End Cap	1
8		Piston	1
9		Piston Shaft	1
10	D 20-2.5-2	Copper Washer	1
11	M8-25	Cap Screw	1
12	P75-0057	Std Spool Spring	1
13	P2-123	O-Ring	2
14	PM-FCV-11 0	O-Ring 2-112	1
15	P2-216	O-Ring	1
16	M6-120	Cap Screw	4

	NAME	DATE	PREMAC	
DRAWN	Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED			TITLE	
MATERIAL			SIZE	DWG NO
TREATMENT			A2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SCALE:	WEIGHT:
1 <sup>ST</sup> ANGLE ANGLES ±0.1°			FILE NAME: Pneumatic.dft	REV
2 PL ±0.02 3 PL ±0.005				SHEET 3 OF 6

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



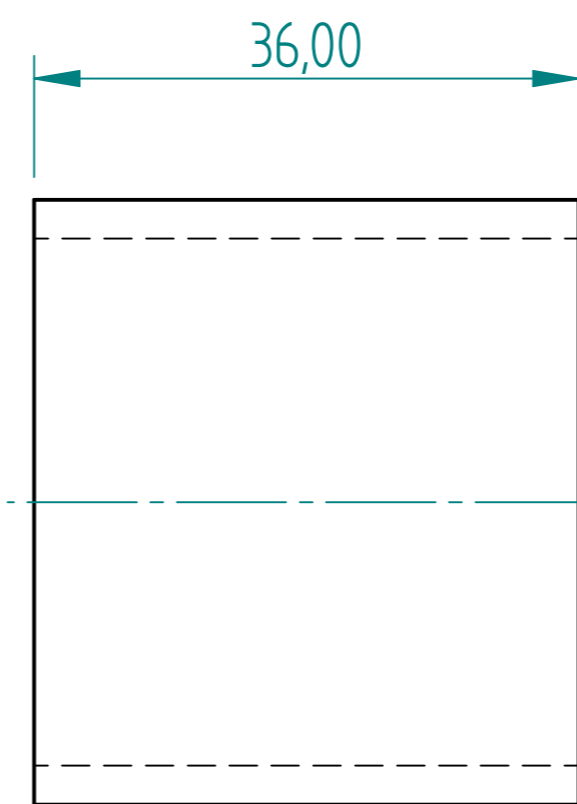
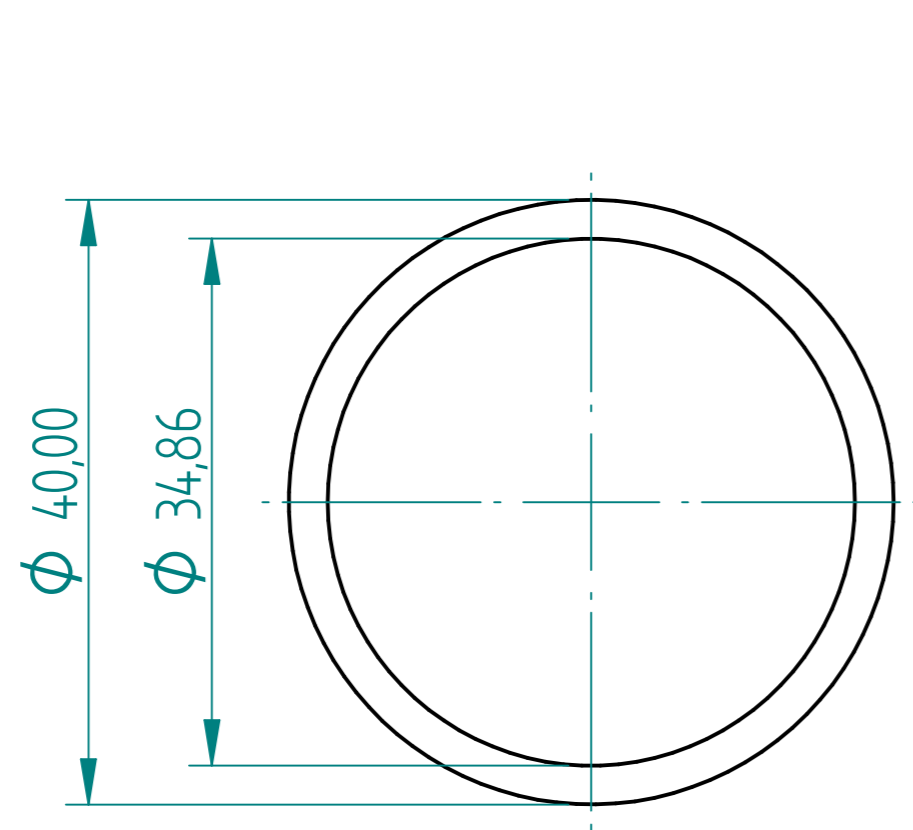
SECTION A-A



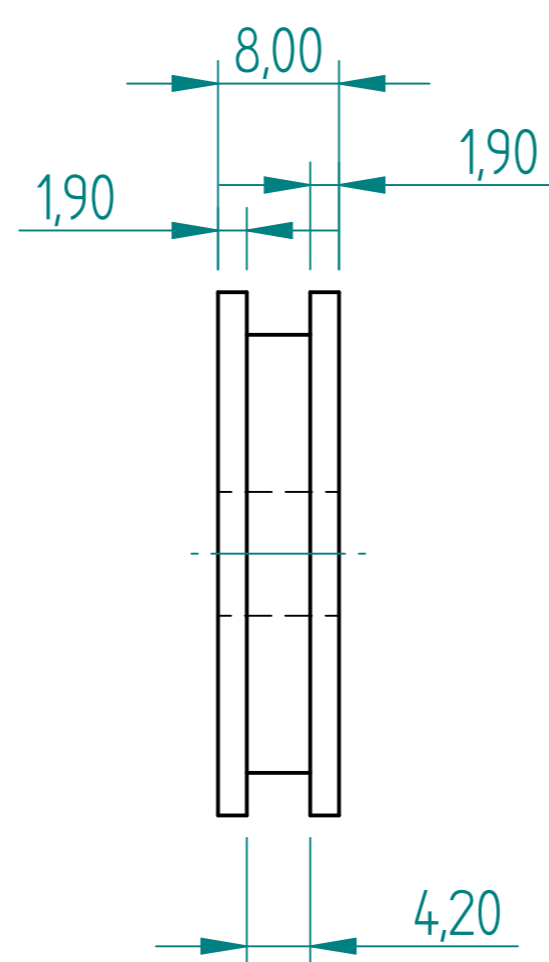
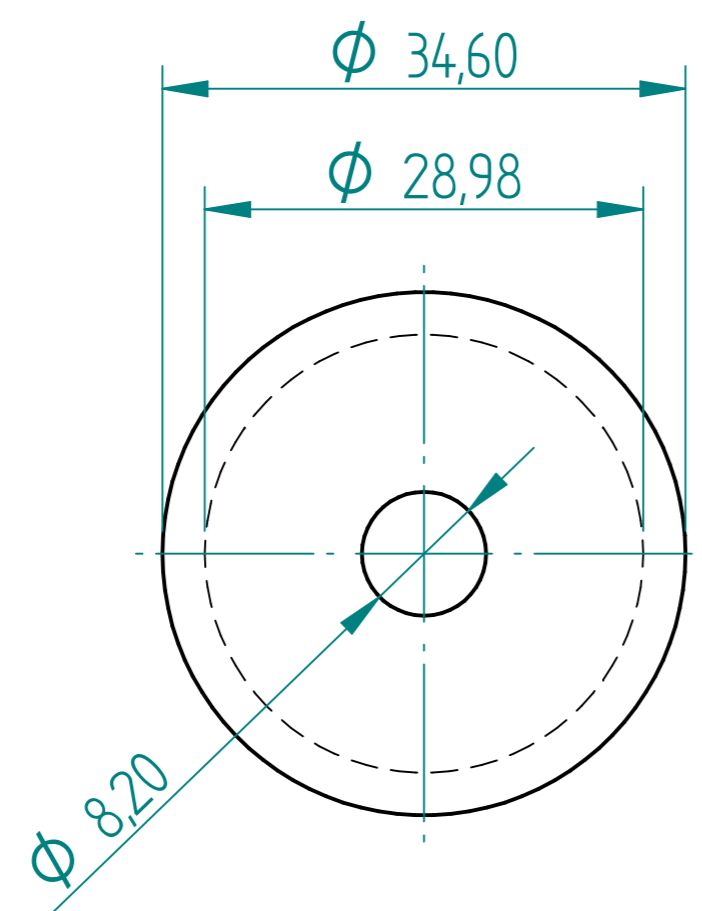
SECTION B-B

NAME	DATE	PREMAC	
DRAWN Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED		TITLE	
MATERIAL		SIZE A2	DWG NO
TREATMENT		SCALE:	WEIGHT:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		FILE NAME: Pneumatic.dft	REV
ANGLES $\pm 0,1^\circ$		2 PL $\pm 0,02$ 3 PL $\pm 0,005$	SHEET 4 OF 6

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

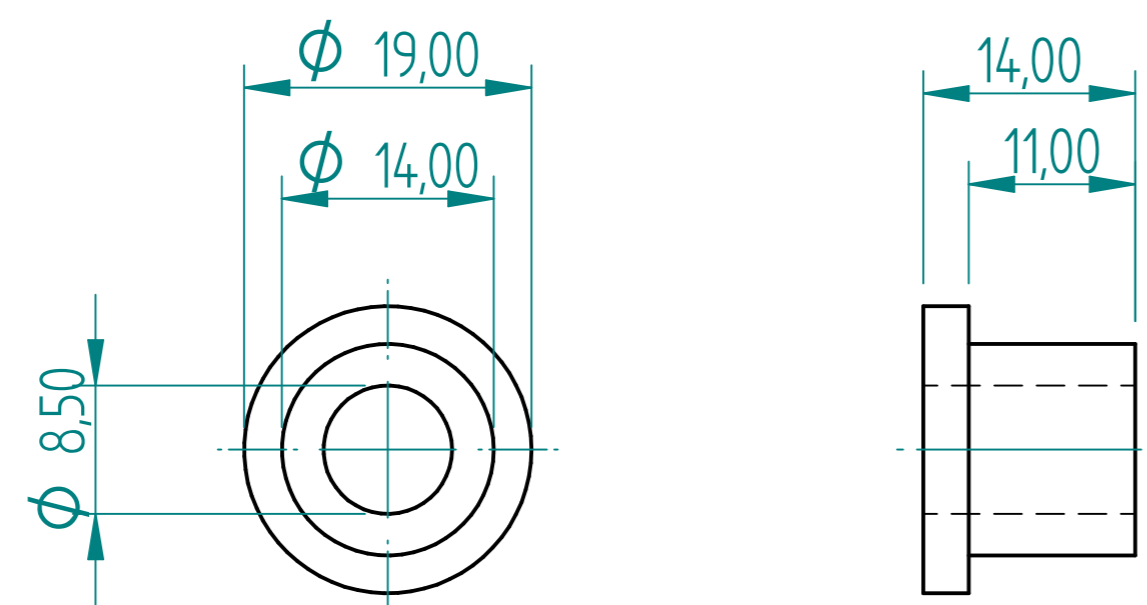
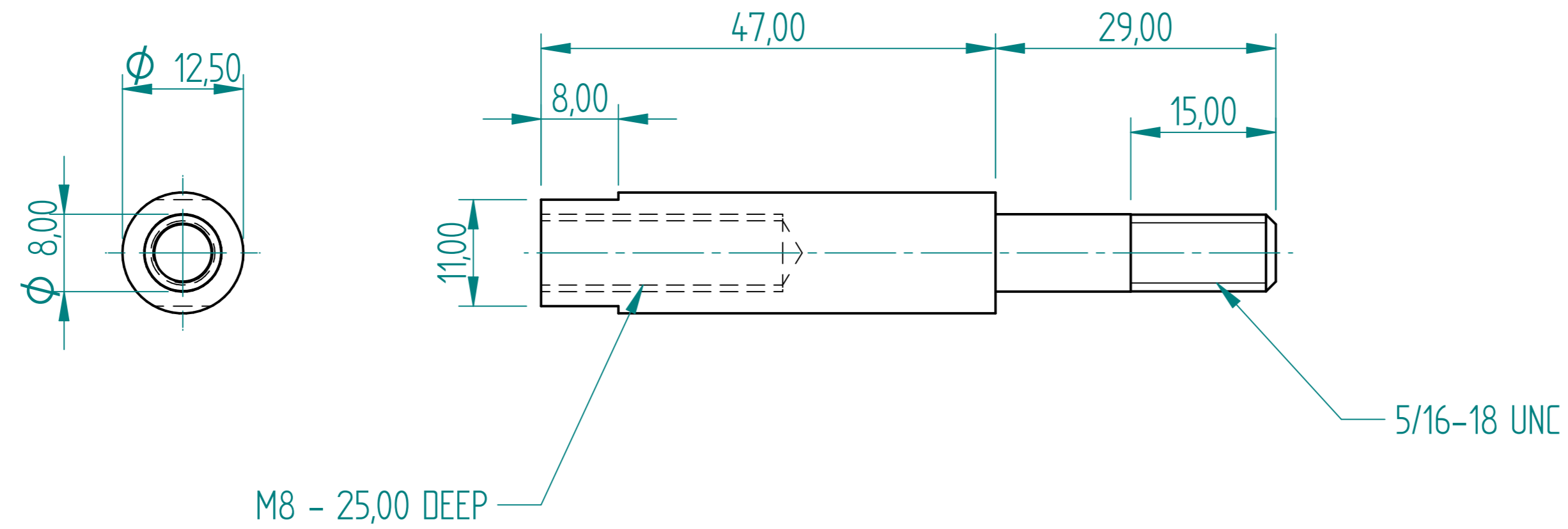


## CYLINDER SLEEVE



	NAME	DATE	PREMAC	
DRAWN	Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED			TITLE	
MATERIAL			SIZE	DWG NO
TREATMENT			A2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			1st ANGLE	REV
			FILE NAME: Pneumatic.dft	
			SCALE:	WEIGHT:
				SHEET 5 OF 6

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	PREMAC	
DRAWN	Dan	09/04/23	PRECISION MACHINE MANUFACTURERS (PTY)LTD.	
APPROVED			TITLE	
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1°			SIZE A2	DWG NO
1st ANGLE			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005			FILE NAME: Pneumatic.dft	REV
				SHEET 6 OF 6