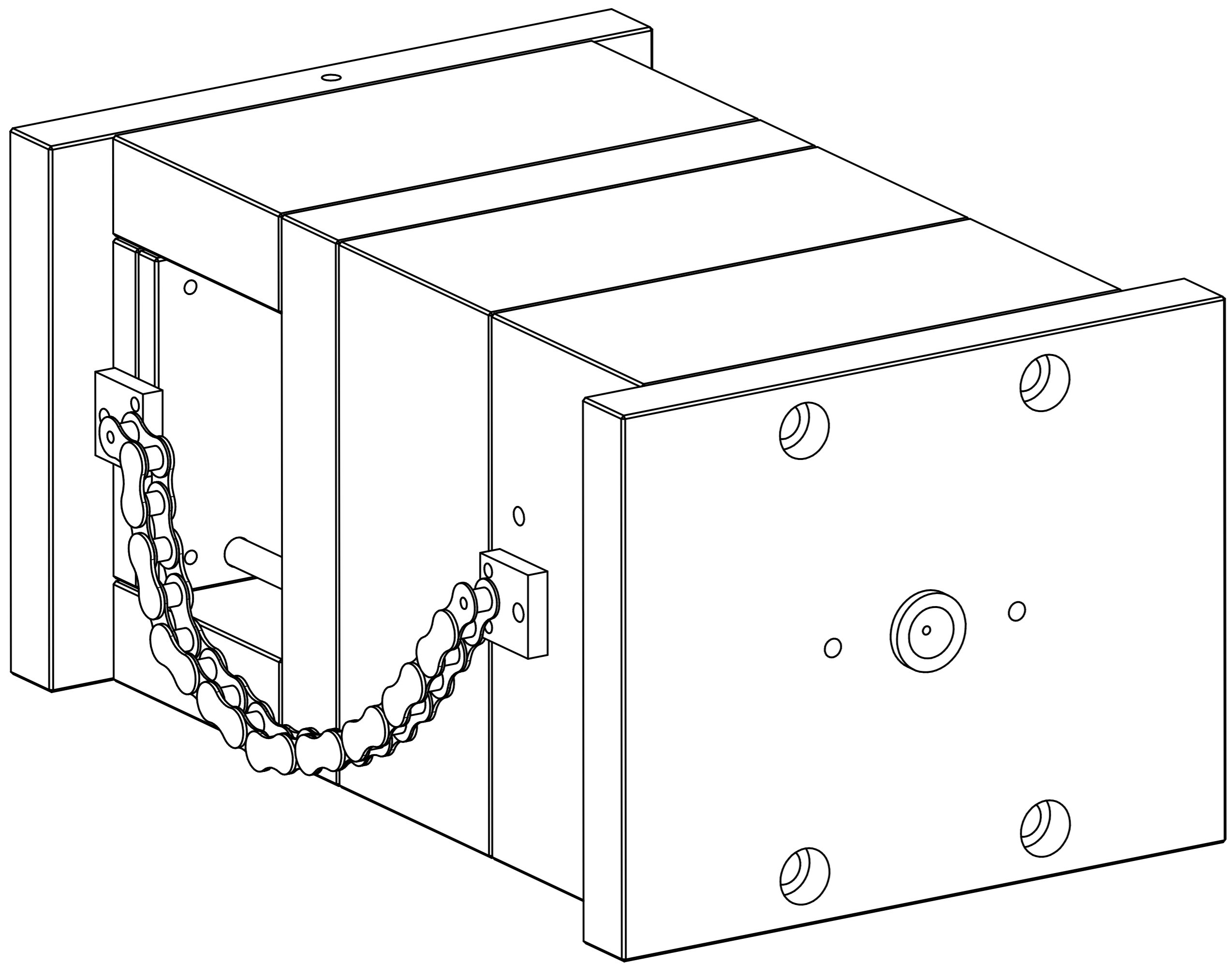


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

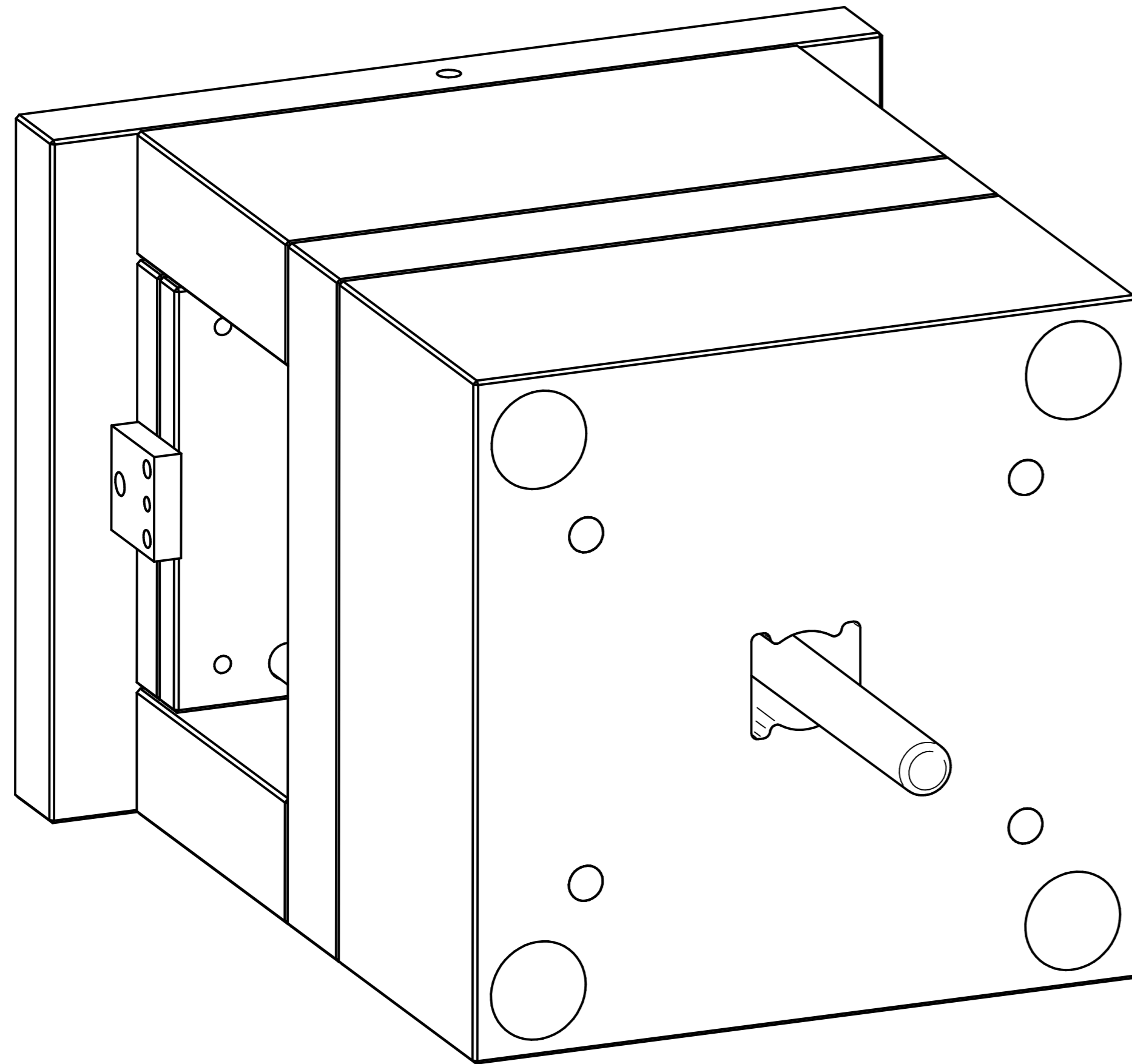


Gauge Mould

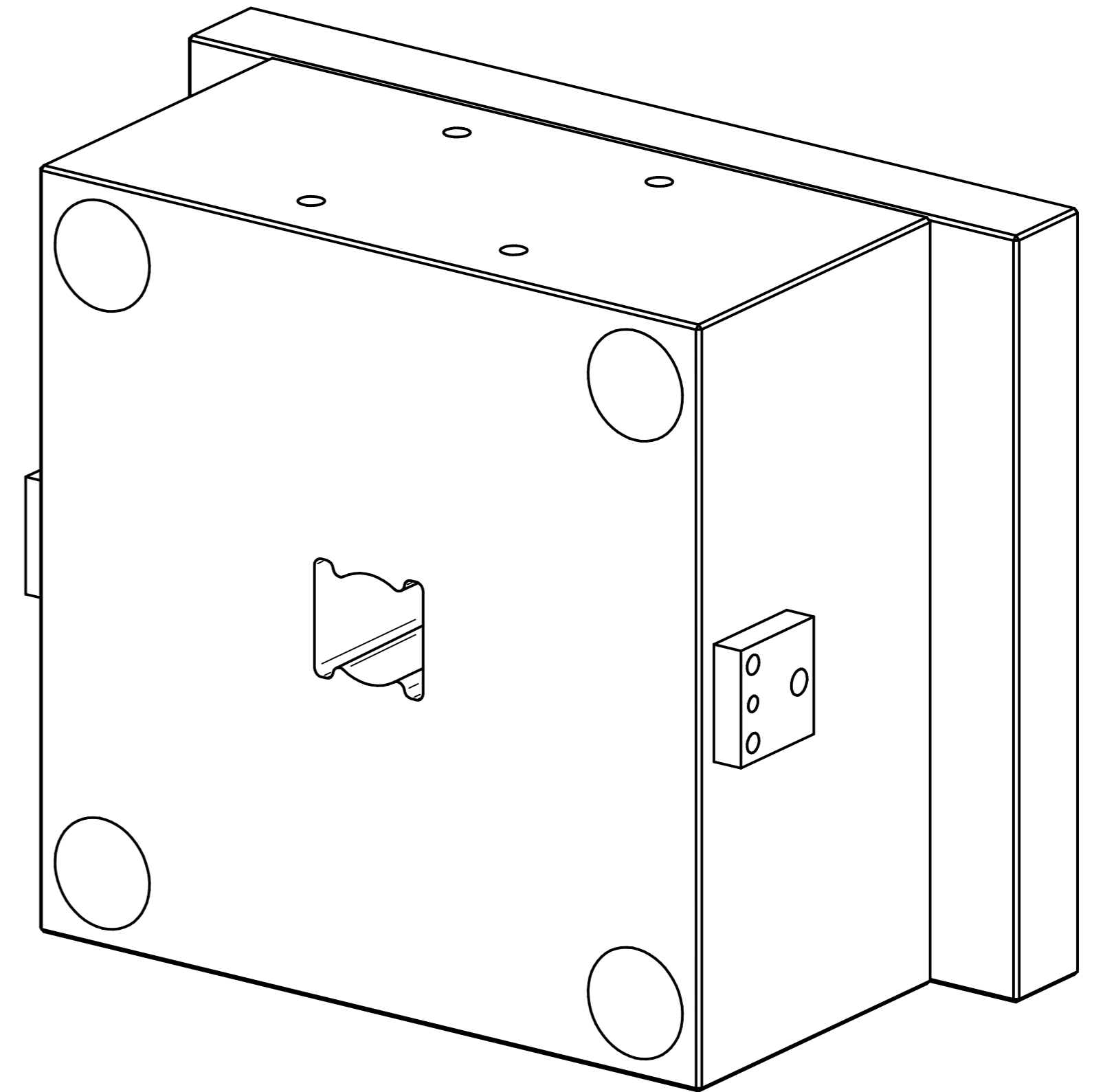
Item Number	Document Number	Title	Quantity
1		Chain Link	10
2		Chain Outer Link	9
3		Chain Plate	4
4		Core Pin	1
5		Ejector Clamping Plate	1
6		Ejector Plate	1
7		FH Die Plate Insert	1
8		MH Die Plate Insert	1
9		Riser	2
10		Sleeve Ejector	1
11		Water Bush	1
12	196 x 196 x 36	Support Plate	1
13	196 x 196 x 96	FH Die Plate	1
14	196 x 196 x 96	MH Die Plate	1
15	246 x 196 x 26	FH Clamping Plate	1
16	246 x 196 x 26	MH Clamping Plate	1
17	B3-24 x 51	Sprue Bush	1
18	EP10 - 250.par	Ejector Pin	4

	NAME	DATE	PREMAC		
DRAWN	Dan	07/02/12			
APPROVED			TITLE Gauge Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Gauge Mould.dft		
1 st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 1 OF 5
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



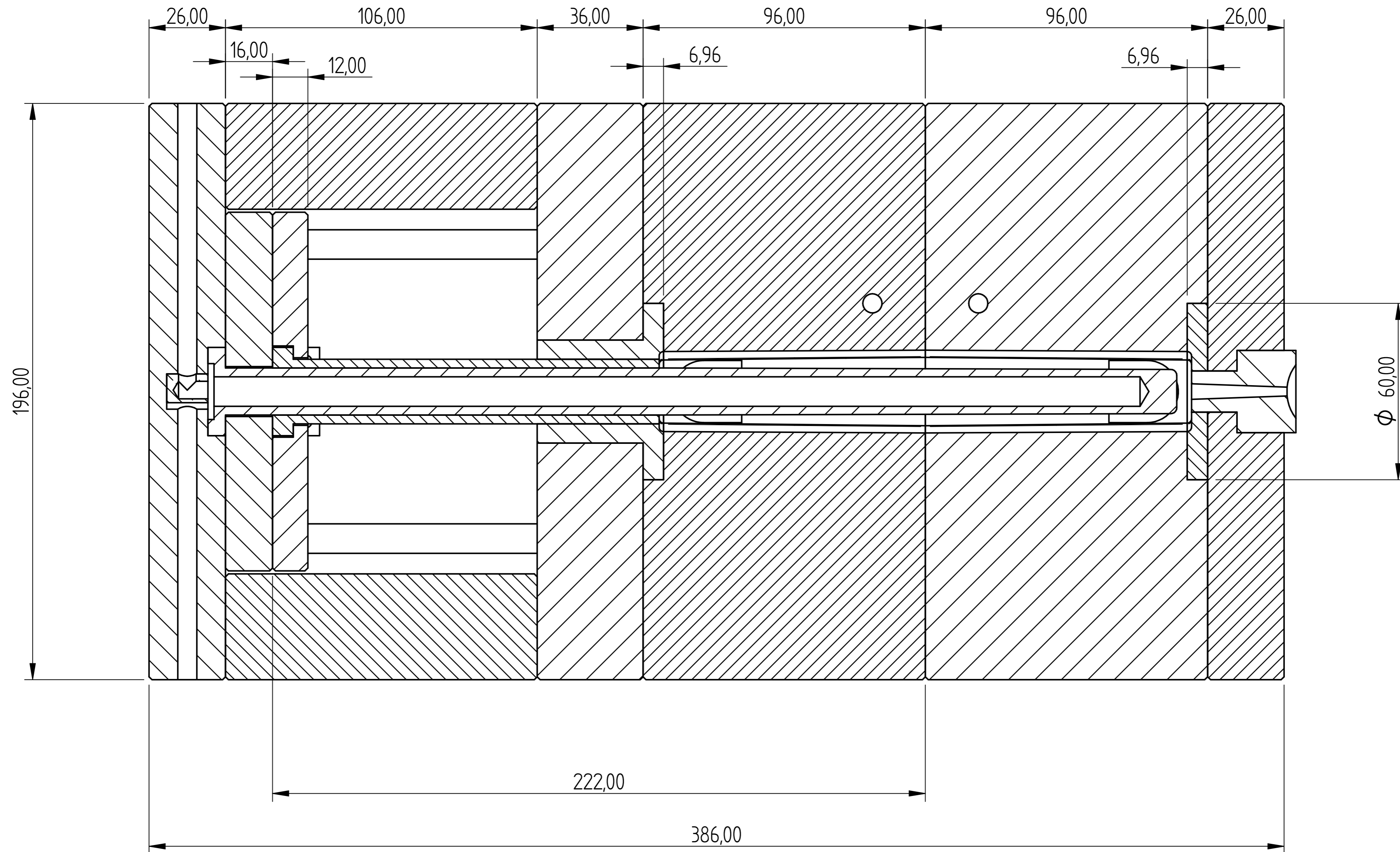
Moving Half



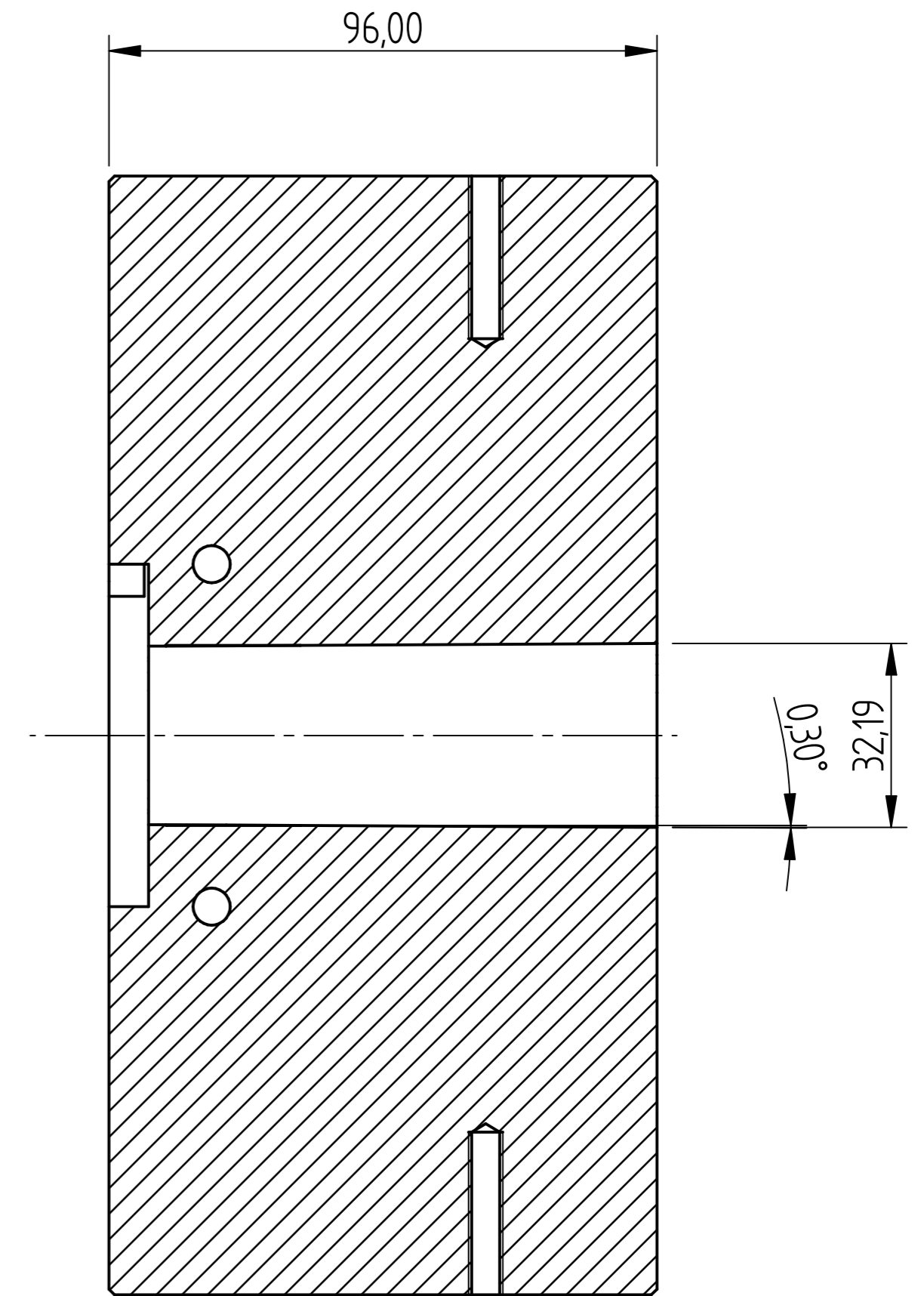
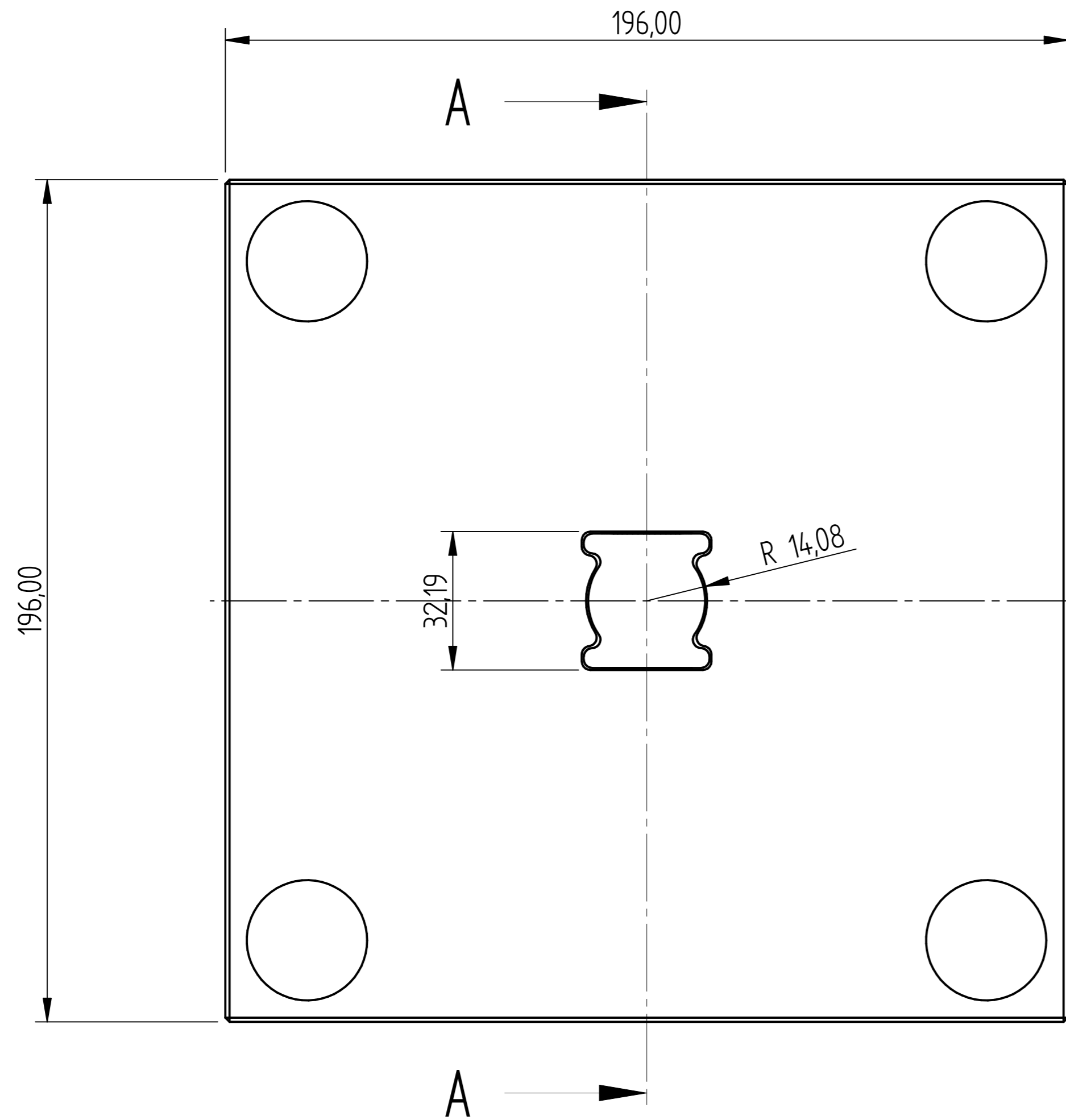
Fixed Half

	NAME	DATE	PREMAC	
DRAWN	Dan	07/02/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Gauge Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: Gauge Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 5	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

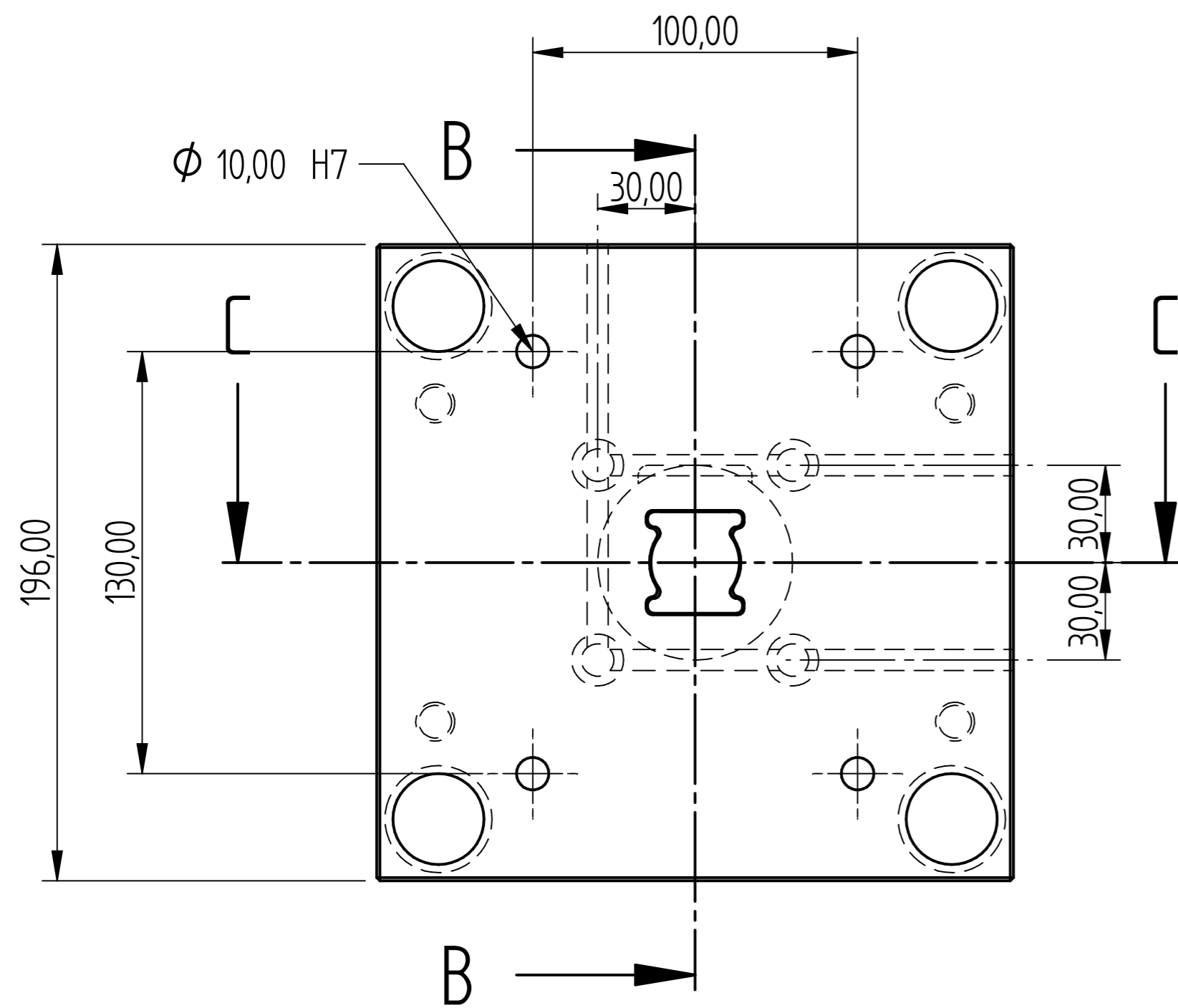


DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	07/02/12	TITLE	
MATERIAL			Gauge Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	REV
1st ANGLE			FILE NAME: Gauge Mould.dft	
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:
			SHEET 3 OF 5	

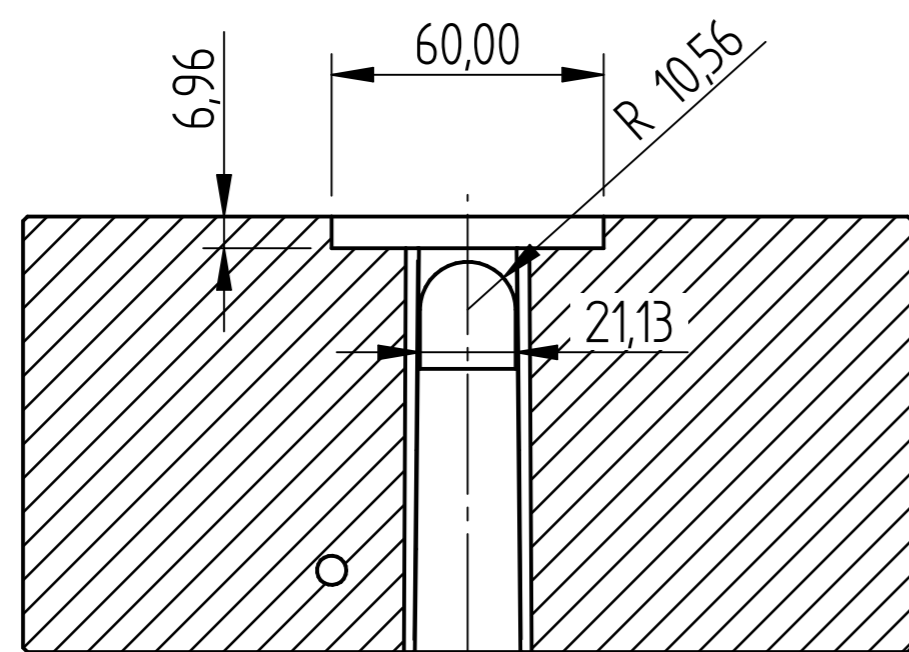
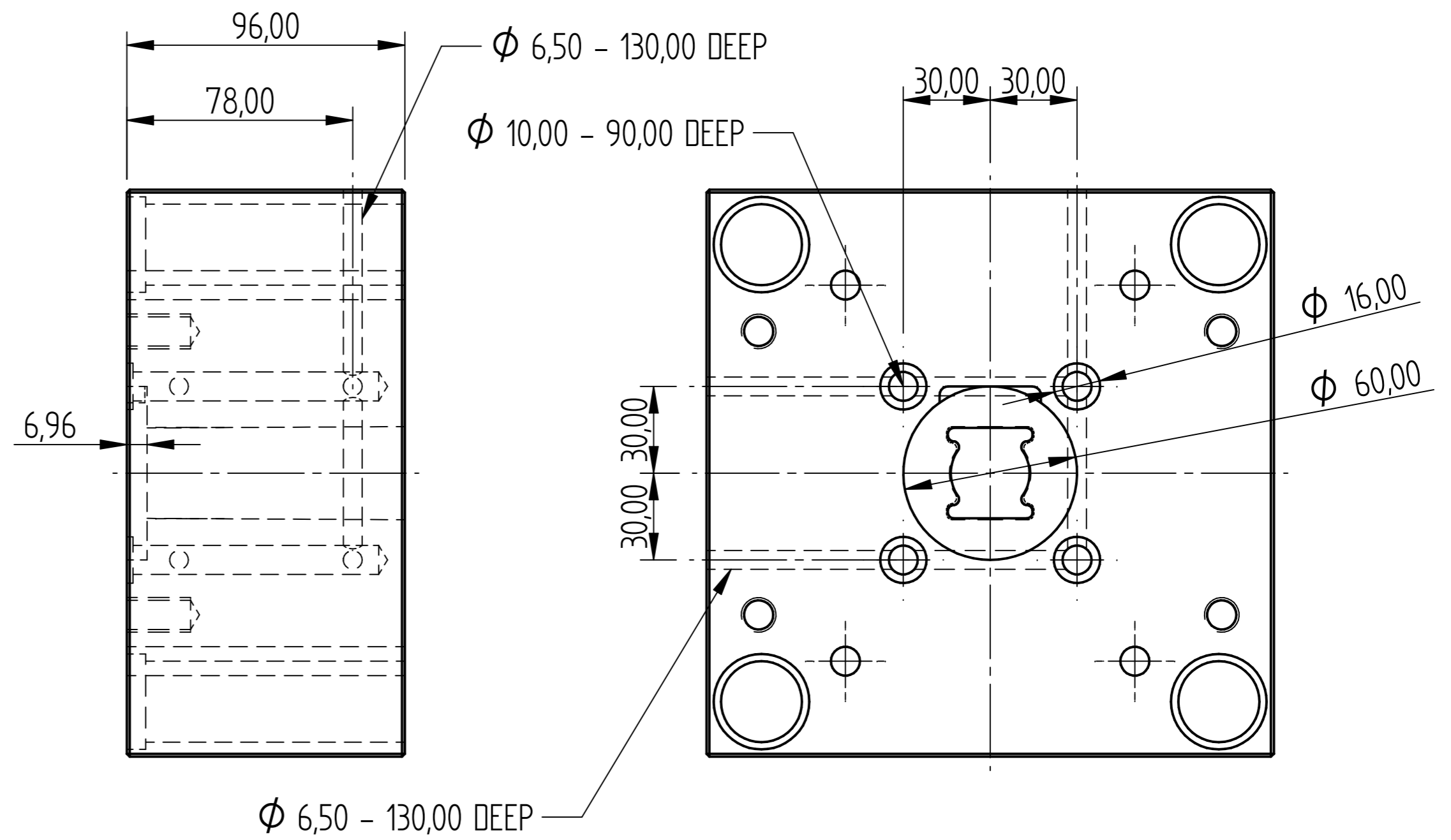


PLEASE WIRE CUT PROFILE ON BOTH DIE PLATES FROM SPLIT LINE WITH A 0.3 DEG TAPER DOWN.
 SHRINKAGE IS ALREADY INCLUDED.

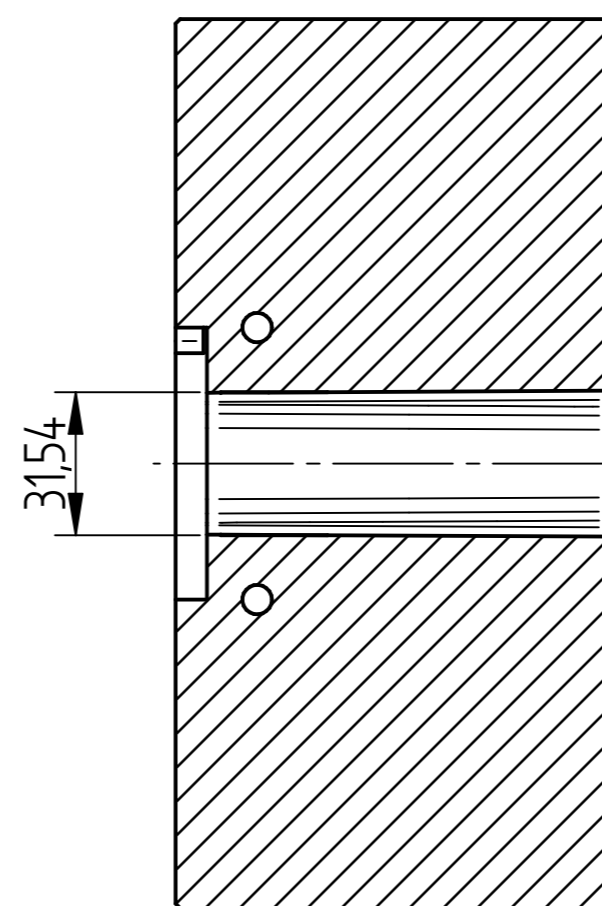
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Die Plate



SECTION C-C



SECTION B-B

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	07/02/12		
MATERIAL			TITLE	
TREATMENT			Gauge Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1st ANGLE ANGLES $\pm 0,1^\circ$			A4	REV
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			FILE NAME: Gauge Mould.dft	
SCALE:		WEIGHT:	SHEET 5 OF 5	