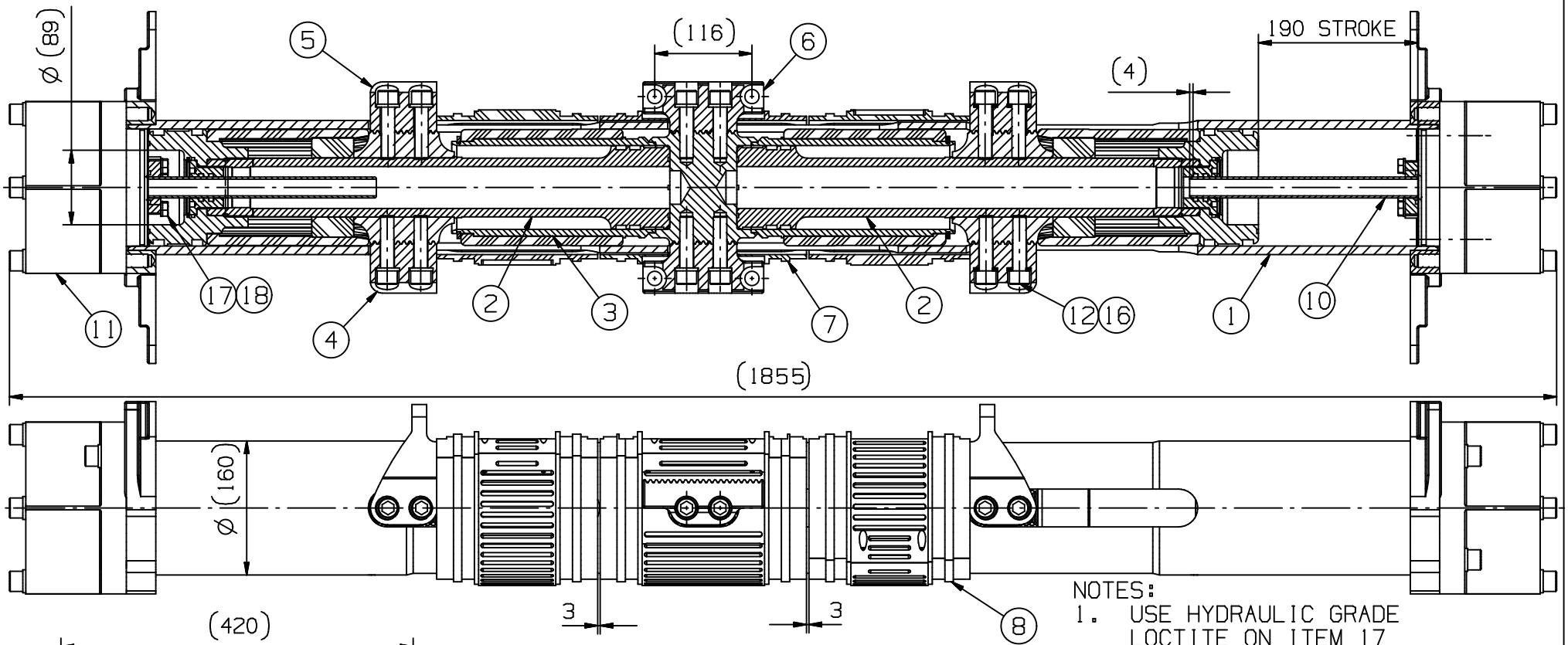

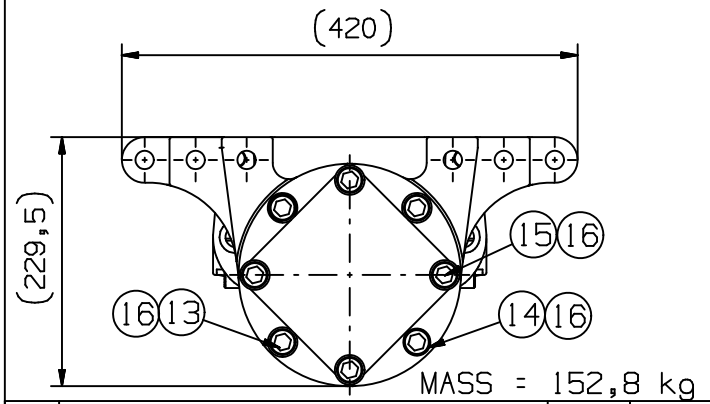

MASS = 152,8 kg

NOTES:
1. USE HYDRAULIC GRADE LOCTITE ON ITEM 17

ITEM	NO OFF	DESCRIPTION	DRAWING NO. / REF.
18	8	WASHER, LOCK, HELICAL, M10	DIN 127B
17	8	BOLT, HEX HEAD, M10X25	-
16	28	WASHER, LOCK, HELICAL, M16	DIN 127B
15	8	SCREW, CAP, SOCK. HD, M16x150, GR. 12.9	DIN 912
14	2	SCREW, CAP, SOCK. HD, M16x40, GR. 12.9	DIN 912
13	6	SCREW, CAP, SOCK. HD, M16x60, GR. 12.9	DIN 912
12	12	SCREW, CAP, SOCK. HD, M16x65, GR. 12.9	DIN 912
11	2	ALU END CAP VALVE	RW-11-00-00
10	2	NEEDLE VALVE ASSEMBLY	RW-10-00-00

ITEM	NO OFF	DESCRIPTION	DRAWING NO. / REFERENCE
9	-	ITEM DELETED	
8	2	OUTER END SLEEVE ASSEMBLY	RW-09-00-00
7	1	OUTER MID SLEEVE ASSEMBLY	RW-08-00-00
6	2	WING, OUTER, MID	RW-06-00-00
5	2	WING, OUTER, R.H.S.	RW-05-00-00
4	2	WING, OUTER, L.H.S.	RW-04-00-00
3	1	MID PISTON ASSEMBLY	RW-03-00-00
2	2	OUTER PISTON ASSEMBLY	RW-02-00-00
1	1	CYLINDER ASSEMBLY	RW-01-00-00

REV.	DETAIL OF CHANGE	DCP NO.	DATE
1.0	ISSUED FOR COMMENT	-	16/10/05

MATERIAL & SIZE	SEE TABLE			
GRADE	-			
FINISHING PROCESS	-			
USED ON / FOR:		ASSEMBLY DRG.		
APPR.	DATE	DRAWN: JDvH	DATE 1st ISSUE: 16 OCTOBER 2005	REVISION: 1.0

ASSOCIATED DOCUMENTS
RW-00-00-00-RI.pdf
RW-00-00-00-RI.dxf
RW-00-00-00-RI.dwg

SURFACES TO BE SCRATCH FREE

U.O.S. TOLERANCE TO ISO 2768-mK

GENERAL SURFACE FINISH 3,2 um RMS U.O.S.

REMOVE SHARP EDGES AND BURRS 0,3 MAX.

RENE WEGKAMP
083 459 4612

JACK VAN HEERDEN
083 255 8619

DRAWING TO ISO STANDARDS

DIM. IN mm

HYDROFLOOR MANUFACTURING (PTY) LTD

TITLE
MONODRIVE ASSEMBLY

DRAWING NO.
RW-00-00-00

SHT SIZE	SCALE	SHEET NO.
A3	1:5	1 OF 1