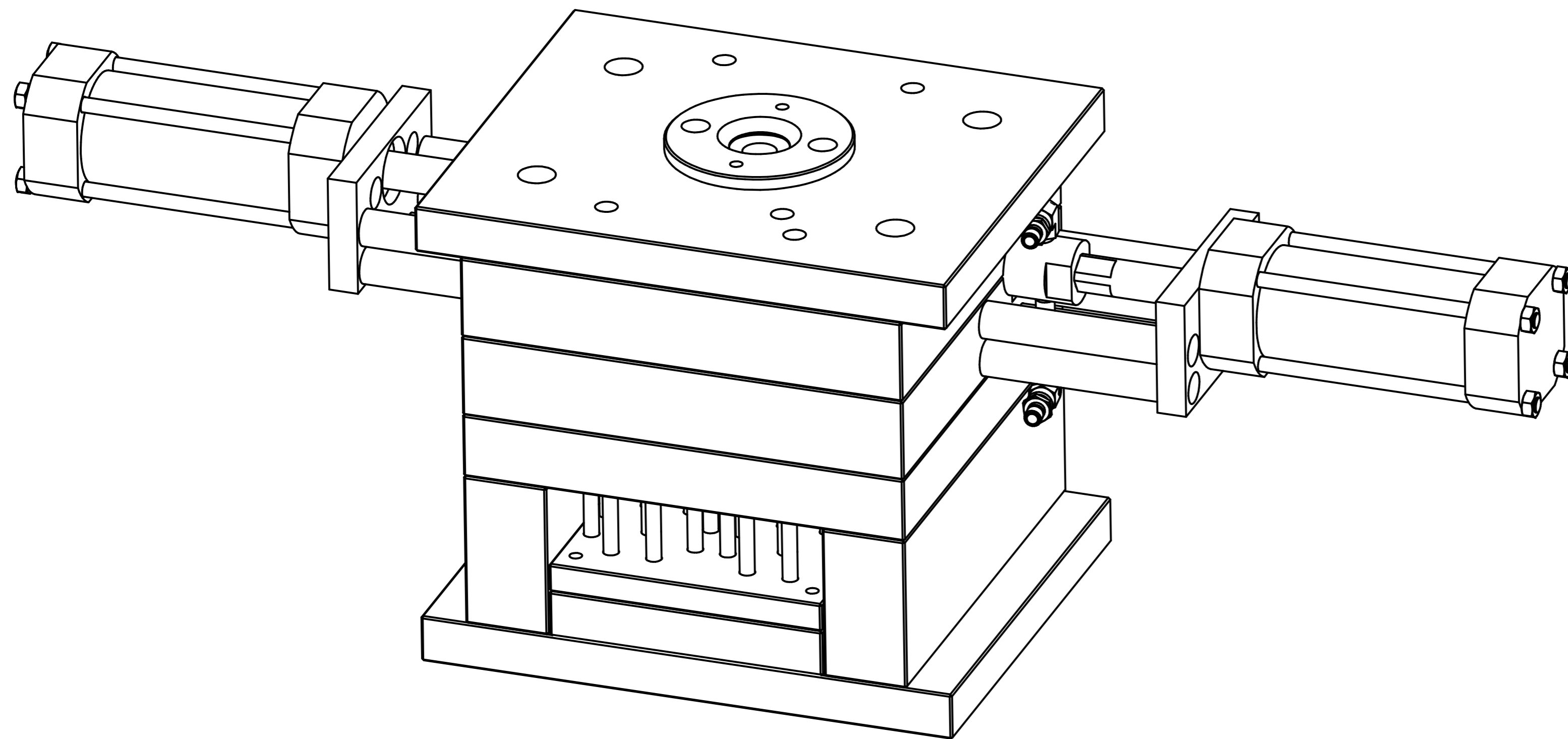
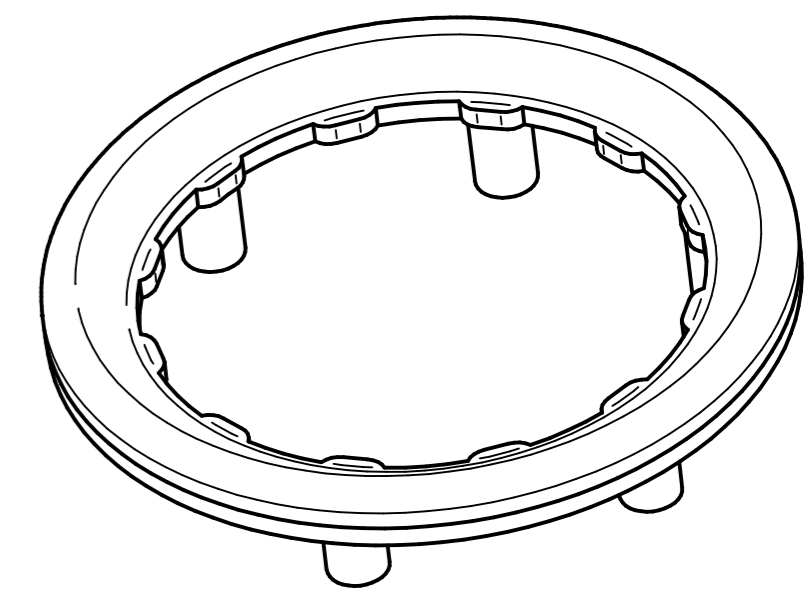


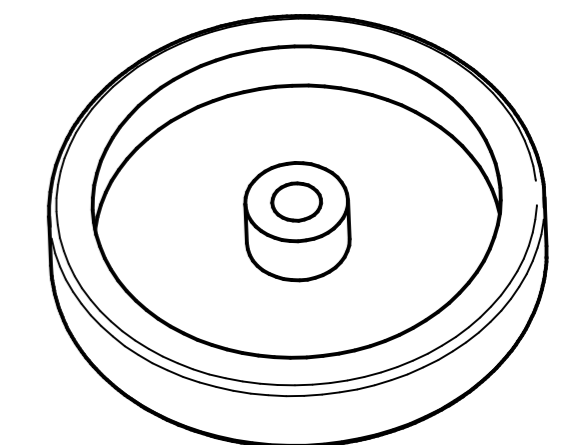
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



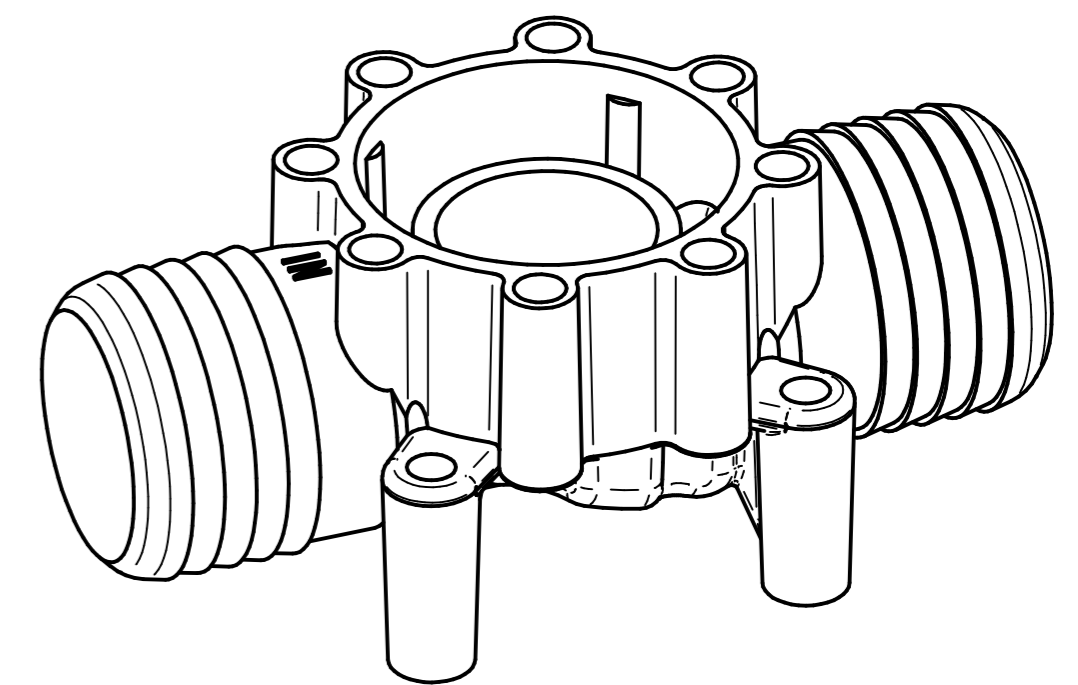
Relief Valve Housing Mould



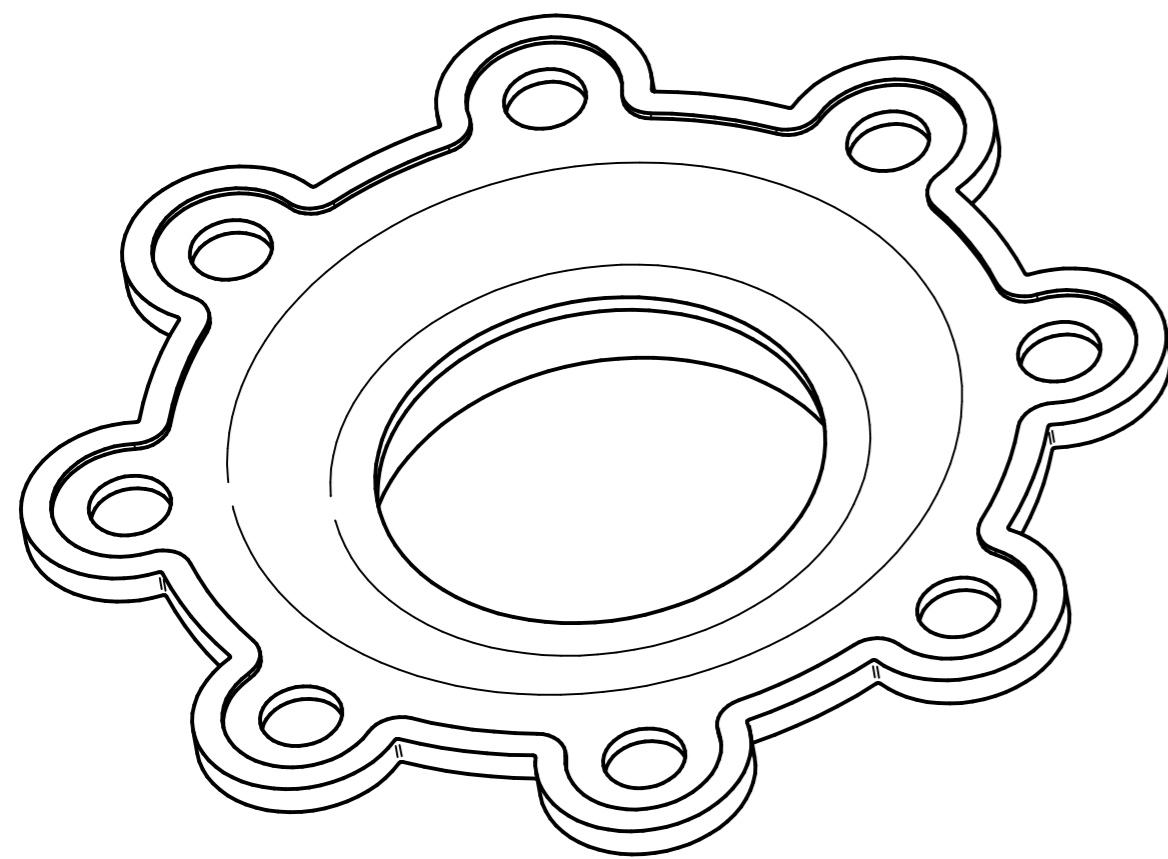
Diaphragm Support



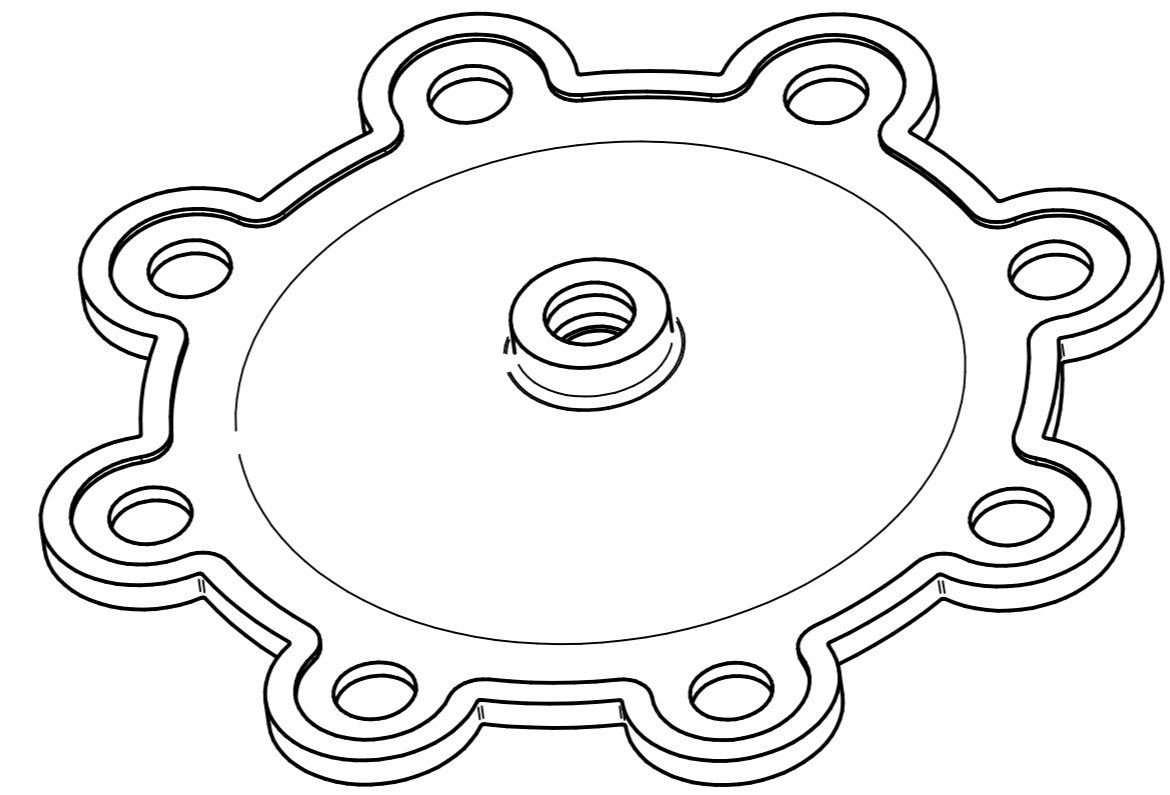
Diaphragm Inner Support



Relief Housing



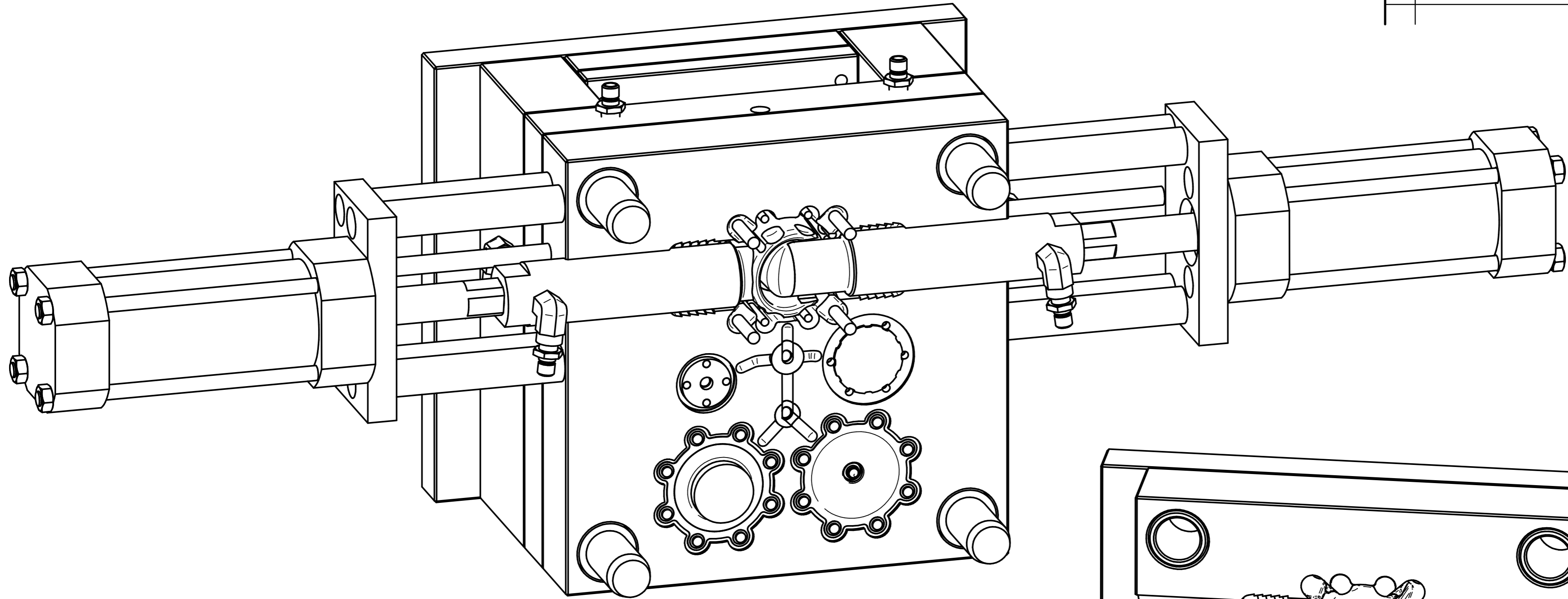
Relief Diaphragm



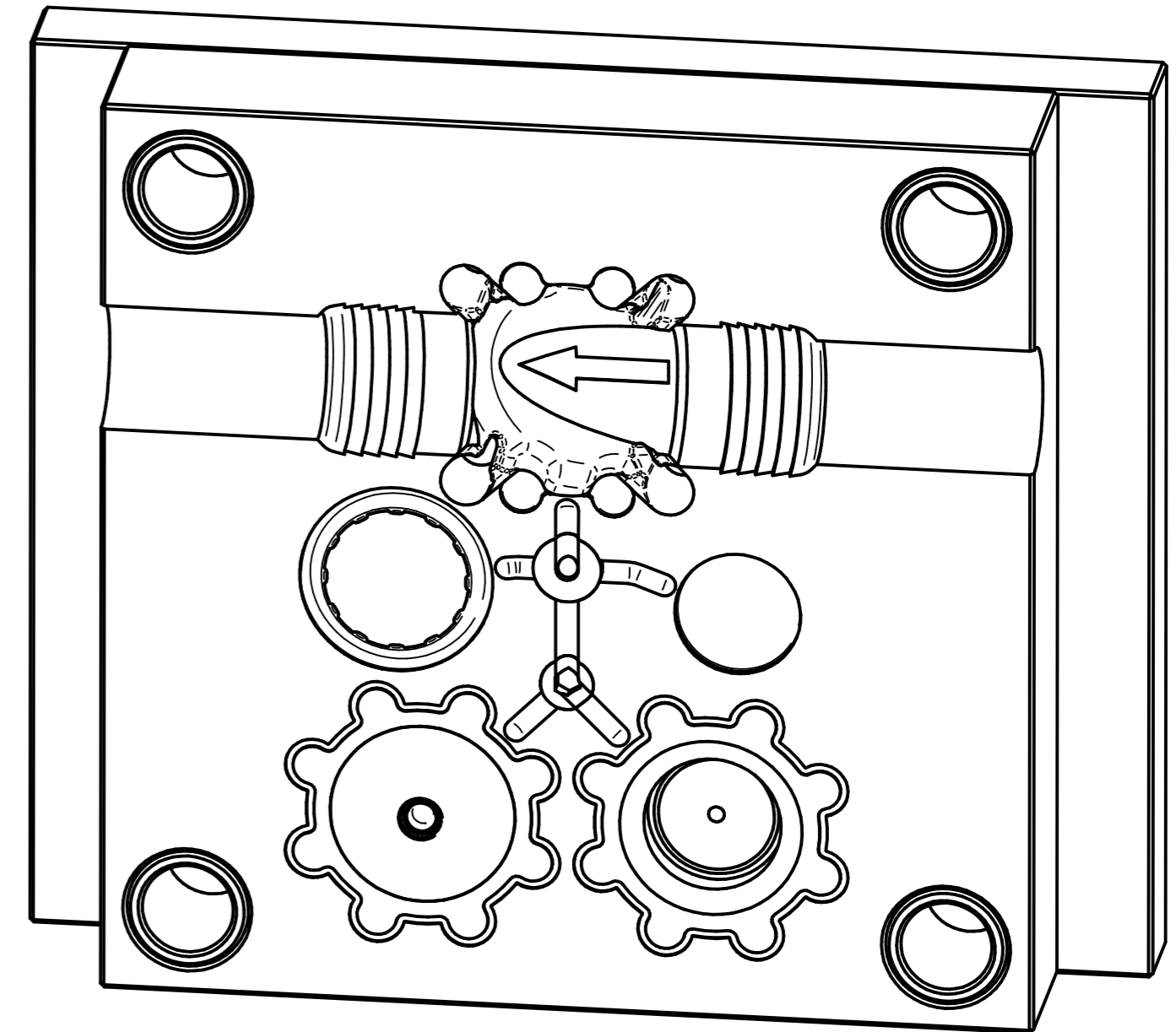
Diaphragm

DRAWN	OG	DATE	10/31/17	<b>AGRIGEL</b>
APPROVED				
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				SIZE A4
1 <sup>st</sup> ANGLE				DWG NO
2 PL ±0.02 3 PL ±0.005				FILE NAME: Relief Valve Housing Mould.dft
SCALE:				WEIGHT:
				SHEET 1 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



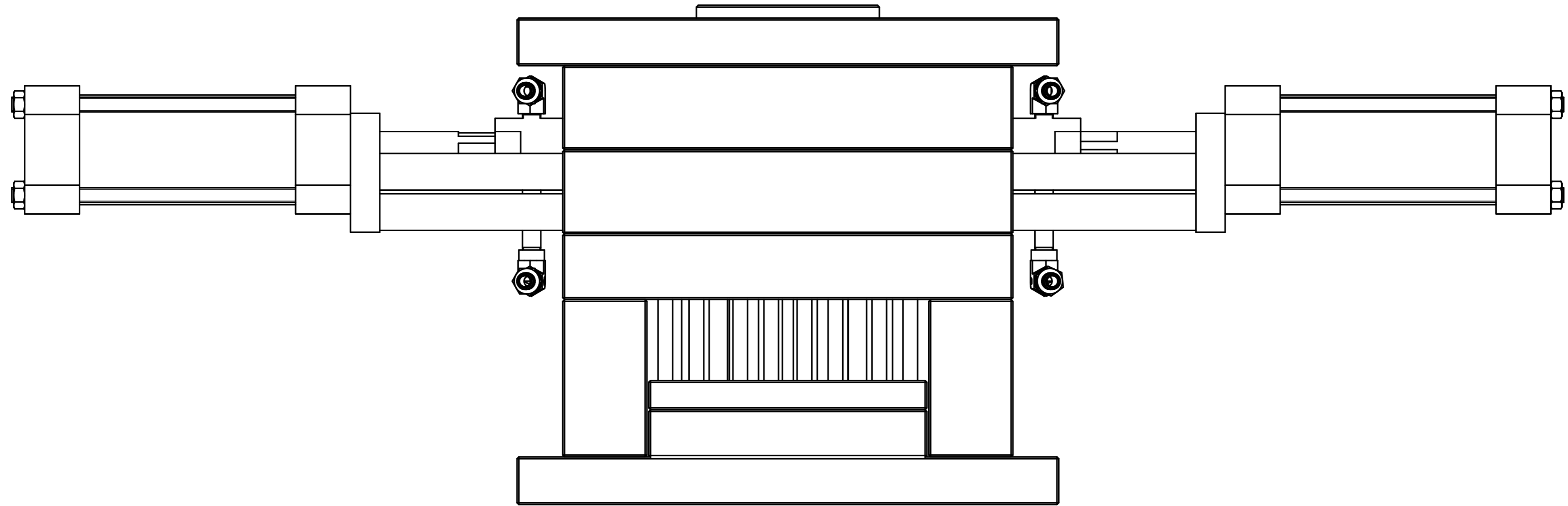
Moving Half



Fixed Half

	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 <sup>st</sup> ANGLE ANGLES ±0.1°			A4		
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft		
SCALE:		WEIGHT:	SHEET 2 OF 26		

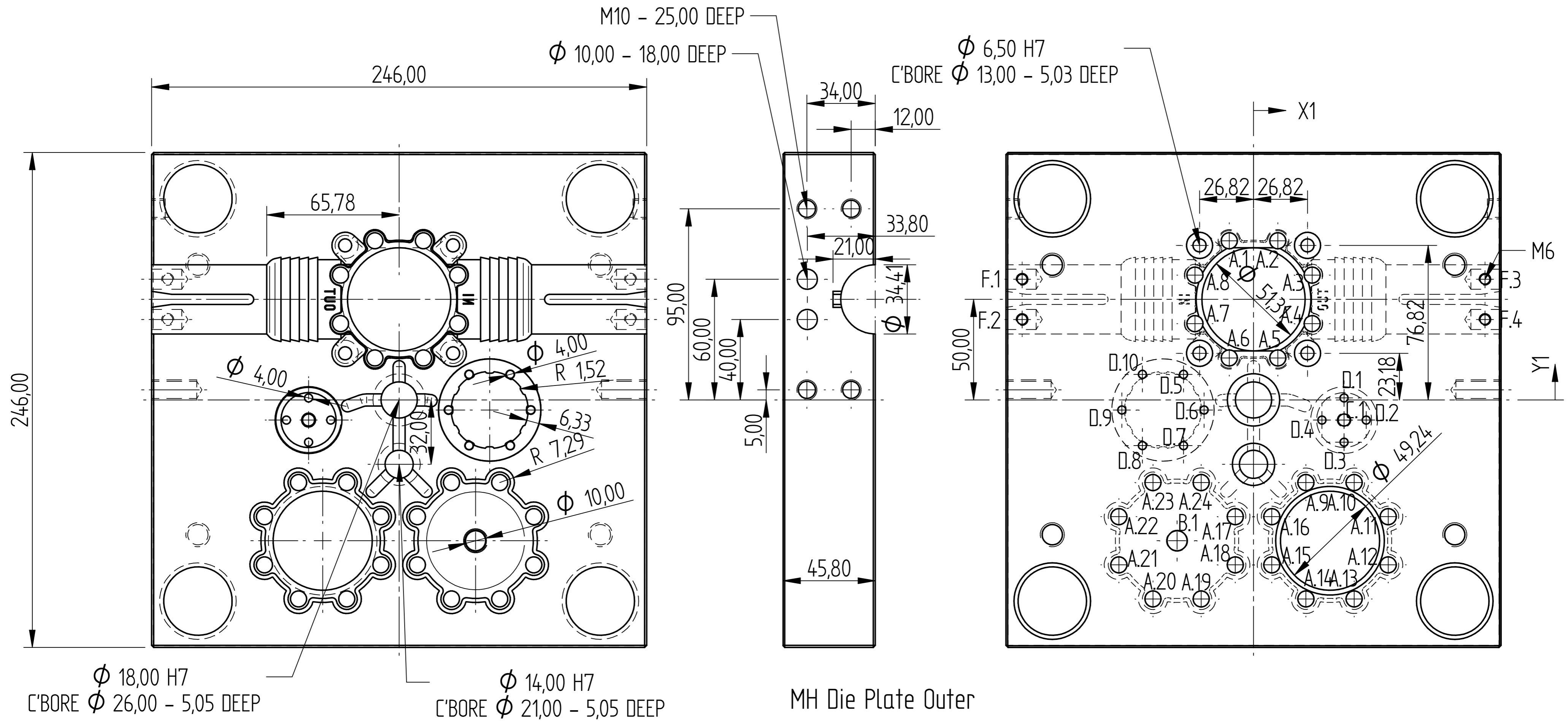
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Item Number	Title	Document Number	Quantity	Item Number	Title	Document Number	Quantity	Item Number	Title	Document Number	Quantity	Item Number	Title	Document Number	Quantity
1	1/8 Female Elbow	1/8 F E	2	16	Core Pin	CP 2.5 - 100	1	31	Relief Diaphragm Insert	D 50 -48	1	46	Ejector Sleeve Pin	ES 8x4.2 - 125	8
2	1/8 Female Elbow	1/8 F E	2	17	Core Pin	CP 4.2 - 200	4	32	MH RH Outer Insert	D 57 - 55	1	47	Locating Bush	FBN24-46	4
3	1/8 Water Nipple	1/8 W N	6	18	Core Pin	CP 4.2 - 200 B	4	33	MH RH Insert	D 57 - 61	1	48	Locating Pin	FSN24-46-46	4
4	1-8 Water Pipe	1/8 W P	2	19	Core Pin	CP 6.5 - 100	4	34	Piston Rod	D20 x 151	2	49	Cyl Tube	ID50 OD60 x118	2
5	Cyl Base Plate	115 x 65 x 16	2	20	Core Guide	D 10 - 110	4	35	Piston	D50 x 28	2	50	Locating Ring	LR-100	1
6	O-Ring	2-116	1	21	MH Diaphragm Inner	D 10 - 48	1	36	Top End Cap	D85 x 40	2	51	Nut	M8	8
7	Ejector Plate	246 x 152 x 16	1	22	FH Diaphm Inner Insert	D 14 - 50	1	37	Bottom End Cap	D85 x 50	2	52	Cyl Stud	M8 x 175	8
8	Ejector Clamping Plate	246 x 152 x 26	1	23	Side Core Water Insert	D 15 - 12	2	38	Sprue Bush	Dia 18 x 46	1	53	O-Ring	P2-014	2
9	Support Plate	246 x 246 x 36	1	24	Riser Pillar	D 20 - 100	8	39	Sprue Puller Bush	Dia 18 x 46	1	54	Poly U Seal	PU 20-26-5	2
10	FH Die Plate Outer	246 x 246 x 46	1	25	FH Turn Sprue	D 20 - 46	1	40	Ejector Pin	EP 10 - 125	2	55	Polly U Seal	PU 35-50-10	4
11	MH Die Plate Outer	246 x 246 x 46	1	26	MH Turn Sprue	D 20 - 46	1	41	Ejector Pin	EP 2.5 - 125	4				
12	Mould Riser	246 x 46 x 86	2	27	Relief Diaphm Inner Insert	D 33 - 55	1	42	Ejector Pin	EP 4 - 160	6				
13	FH Clamping Plate	296 x 246 x 26	1	28	Side Core B	D 35 - 140	1	43	Ejector Pin	EP 4 - 160 B	4				
14	MH Clamping Plate	296 x 246 x 26	1	29	Side Core A	D 35 - 160	1	44	Ejector Pin	EP 6 - 150	3				
15	O-Ring	3 x 44	4	30	FH Diaphm Outer Insert	D 50 - 10	1	45	Ejector Pin	EP 8 - 150	16				

	NAME	DATE	<b>AGRIGEL</b>
DRAWN	DG	10/31/17	
APPROVED			
MATERIAL			
TREATMENT			TITLE
			Relief Valve Housing Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4
1st ANGLE ANGLES ±0.1°			DWG NO
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft
			SCALE:      WEIGHT:      SHEET 3 OF 26

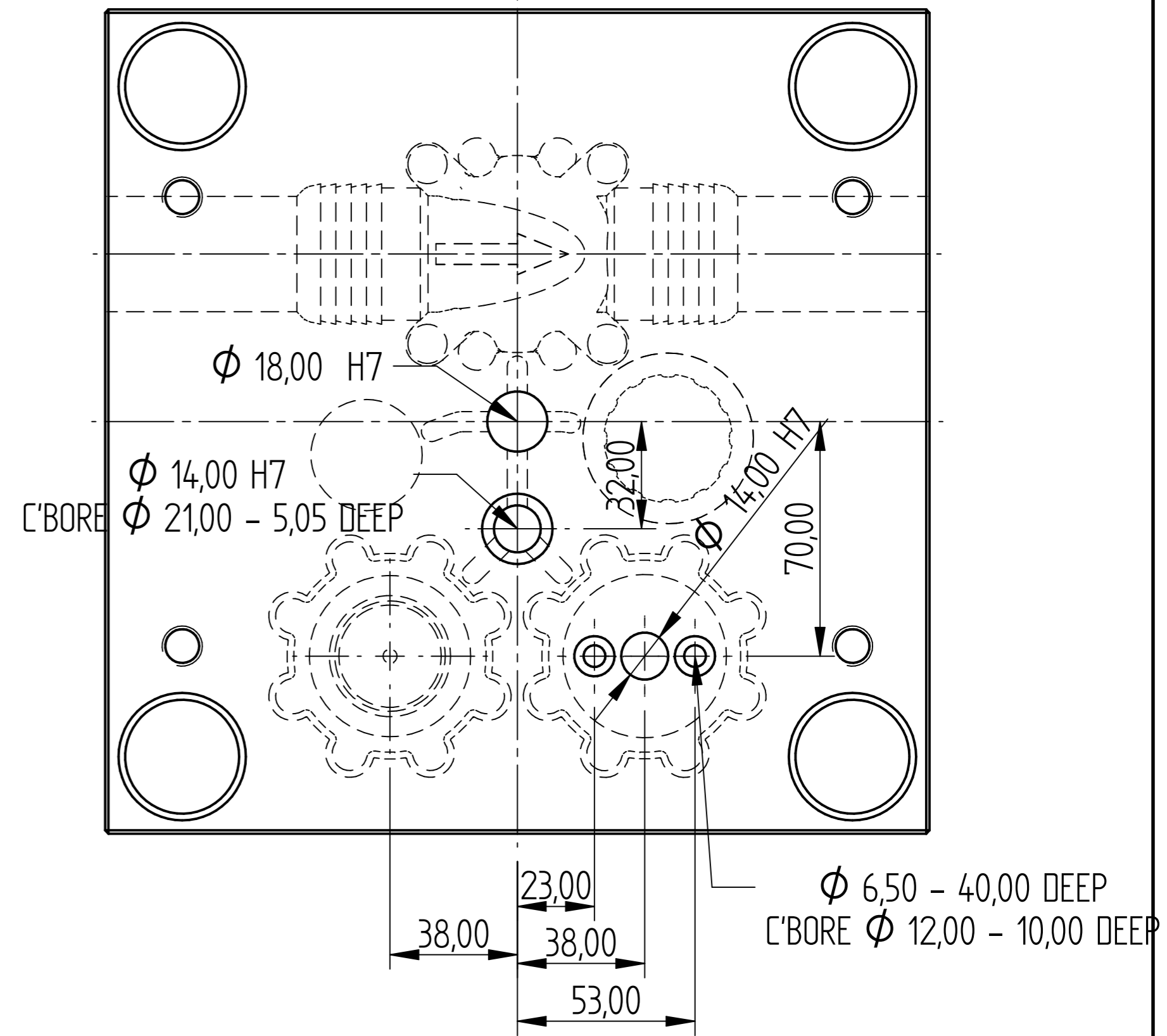
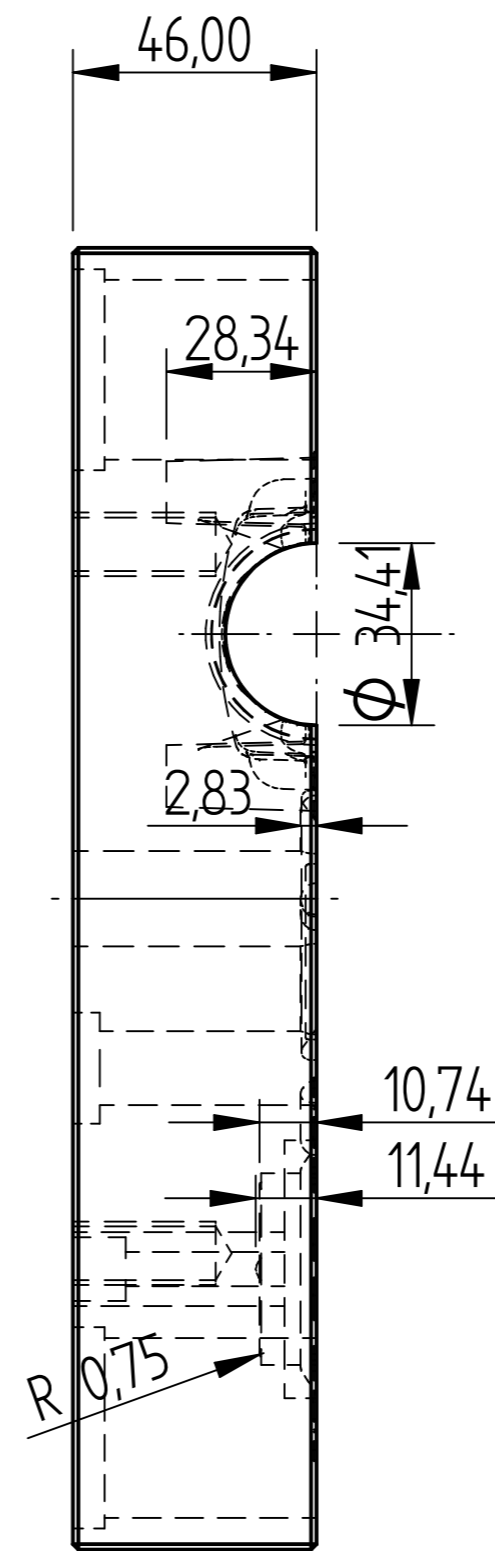
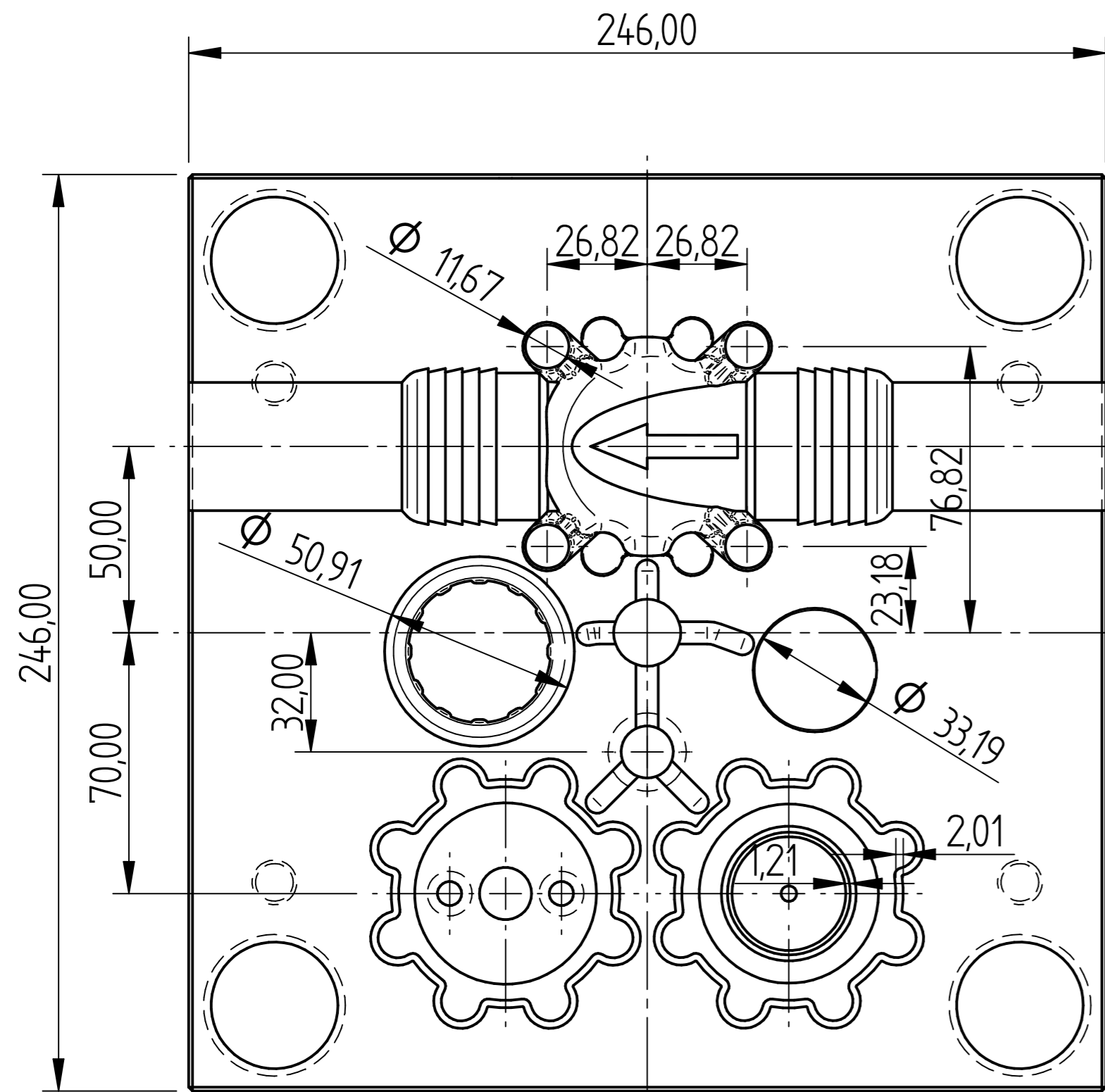
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Hole Table				Hole Table				Hole Table				Hole Table			
Hole	X	Y	Size H7	Hole	X	Y	Size H7	Hole	X	Y	Size H7	Hole	X	Y	Size H7
A.1	-12,06	79,12	φ 8,00	A.11	66,92	-58,02	φ 8,00	A.21	-66,92	-81,98	φ 8,00	D.5	-34,78	12,70	φ 4,00
A.2	12,06	79,12	φ 8,00	A.12	66,92	-81,98	φ 8,00	A.22	-66,92	-58,02	φ 8,00	D.6	-24,56	-5,00	φ 4,00
A.3	29,12	62,06	φ 8,00	A.13	49,98	-98,92	φ 8,00	A.23	-49,98	-41,08	φ 8,00	D.7	-34,78	-22,70	φ 4,00
A.4	29,12	37,94	φ 8,00	A.14	26,02	-98,92	φ 8,00	A.24	-26,02	-41,08	φ 8,00	D.8	-55,22	-22,70	φ 4,00
A.5	12,06	20,88	φ 8,00	A.15	9,08	-81,98	φ 8,00	B.1	-38,00	-70,00	φ 10,00	D.9	-65,44	-5,00	φ 4,00
A.6	-12,06	20,88	φ 8,00	A.16	9,08	-58,02	φ 8,00	C.1	45,00	-10,00	φ 6,00	D.10	-55,22	12,70	φ 4,00
A.7	-29,12	37,94	φ 8,00	A.17	-9,08	-58,02	φ 8,00	D.1	45,00	1,00	φ 4,00	F.1	-115,00	60,00	φ 5,00
A.8	-29,12	62,06	φ 8,00	A.18	-9,08	-81,98	φ 8,00	D.2	56,00	-10,00	φ 4,00	F.2	-115,00	40,00	φ 5,00
A.9	26,02	-41,08	φ 8,00	A.19	-26,02	-98,92	φ 8,00	D.3	45,00	-21,00	φ 4,00	F.3	115,00	60,00	φ 5,00
A.10	49,98	-41,08	φ 8,00	A.20	-49,98	-98,92	φ 8,00	D.4	34,00	-10,00	φ 4,00	F.4	115,00	40,00	φ 5,00

NAME	DATE	<b>AGRIGEL</b>
DRAWN	10/31/17	
APPROVED		
MATERIAL		
TREATMENT		TITLE
		Relief Valve Housing Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		SIZE A4
1st ANGLE ANGLES ±0.1°		DWG NO
2 PL ±0.02 3 PL ±0.005		REV
SCALE:	WEIGHT:	FILE NAME: Relief Valve Housing Mould.dft
		SHEET 4 OF 26

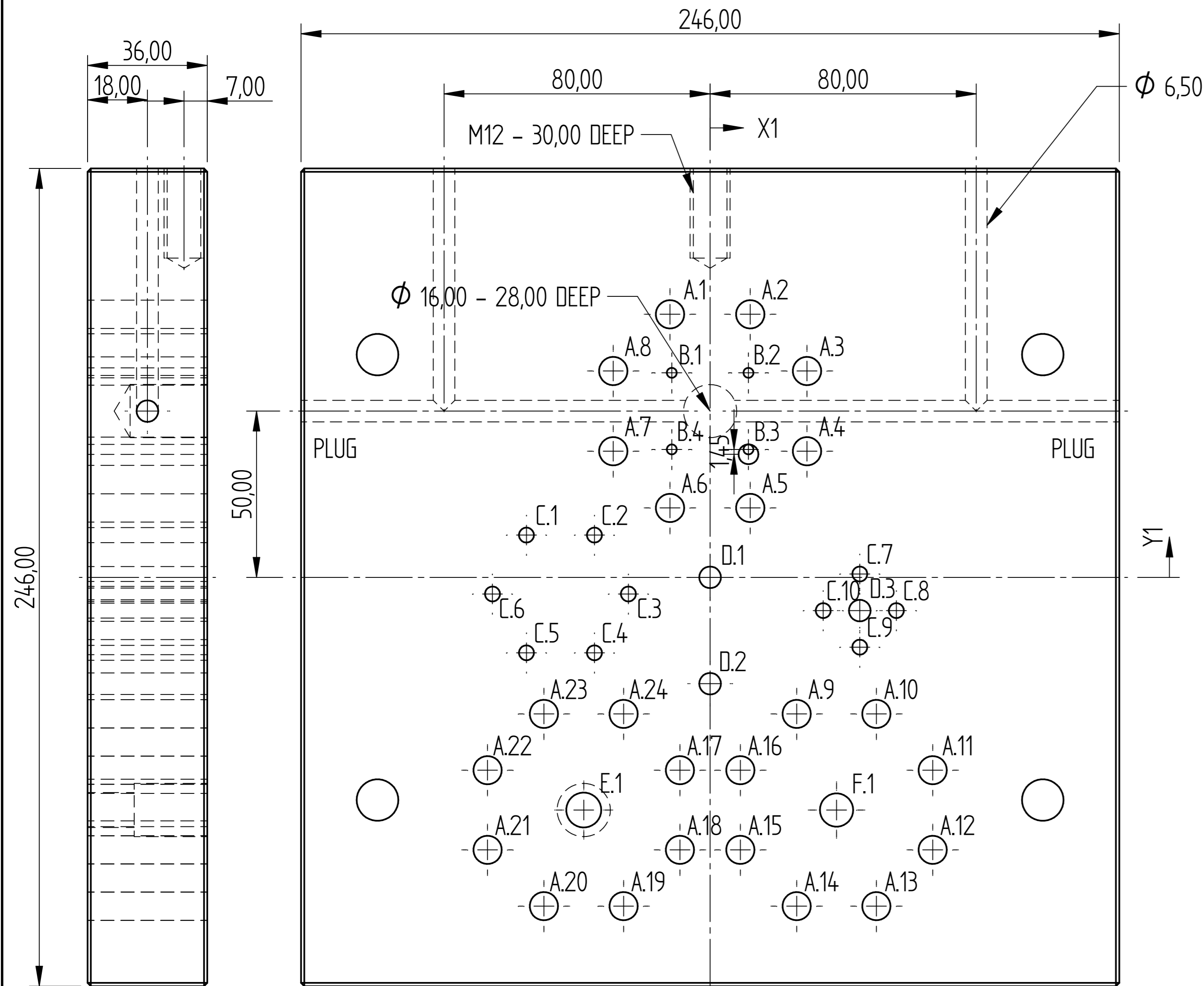
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FH Die Plate Outer

	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED			TITLE	
MATERIAL			Relief Valve Housing Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	
1 <sup>st</sup> ANGLE			FILE NAME: Relief Valve Housing Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 5 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

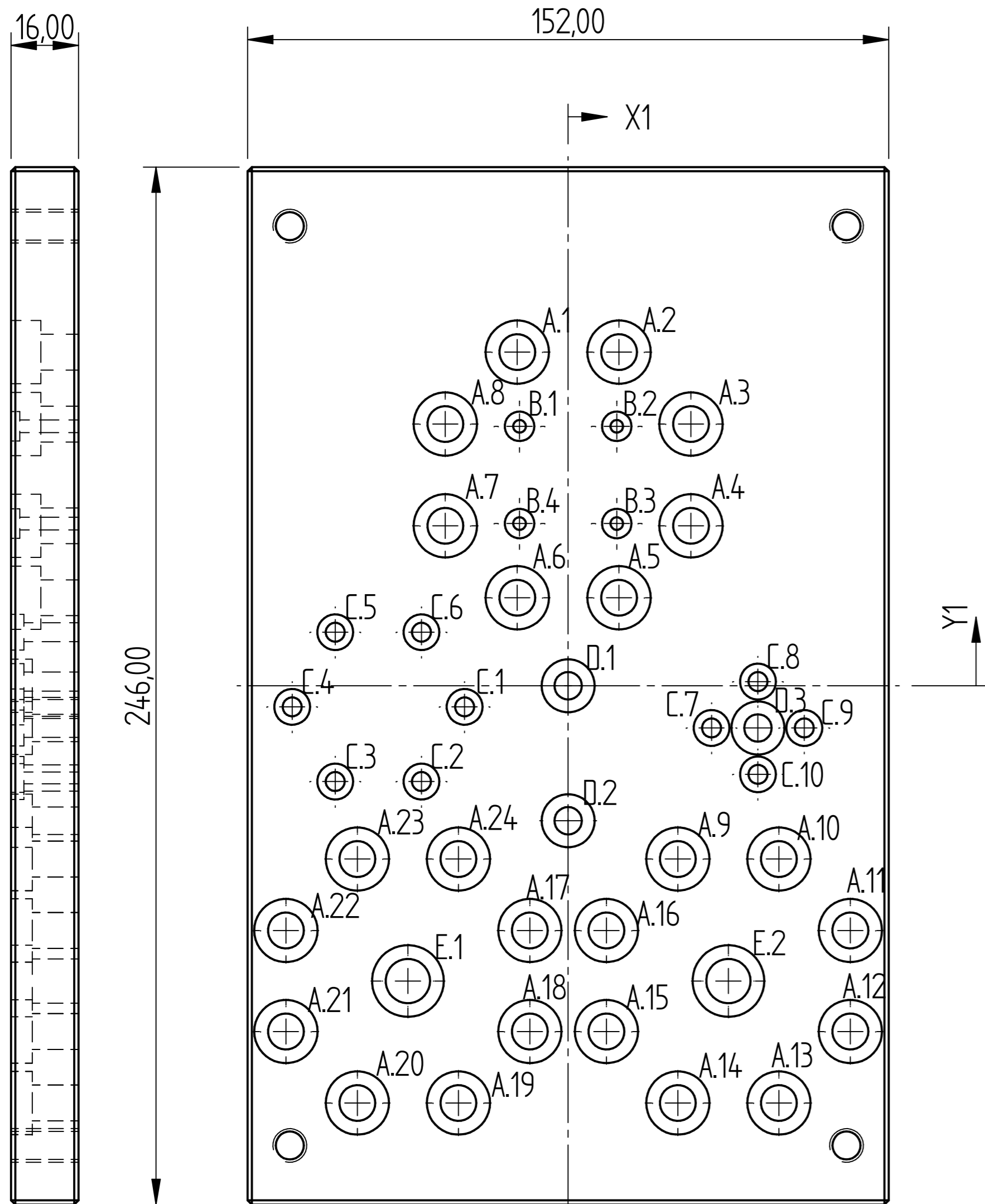


Hole Table							
Hole	X	Y	Size	Hole Table			
				Hole	X	Y	Size
A.1	-12,06	79,12	φ 8,50	A.23	-49,98	-41,08	φ 8,50
A.2	12,06	79,12	φ 8,50	A.24	-26,02	-41,08	φ 8,50
A.3	29,12	62,06	φ 8,50	B.1	-11,53	61,53	φ 3,00
A.4	29,12	37,94	φ 8,50	B.2	11,53	61,53	φ 3,00
A.5	12,06	20,88	φ 8,50	B.3	11,53	38,47	φ 3,00
A.6	-12,06	20,88	φ 8,50	B.4	-11,53	38,47	φ 3,00
A.7	-29,12	37,94	φ 8,50	C.1	-55,22	12,70	φ 4,50
A.8	-29,12	62,06	φ 8,50	C.2	-34,78	12,70	φ 4,50
A.9	26,02	-41,08	φ 8,50	C.3	-24,56	-5,00	φ 4,50
A.10	49,98	-41,08	φ 8,50	C.4	-34,78	-22,70	φ 4,50
A.11	66,92	-58,02	φ 8,50	C.5	-55,22	-22,70	φ 4,50
A.12	66,92	-81,98	φ 8,50	C.6	-65,44	-5,00	φ 4,50
A.13	49,98	-98,92	φ 8,50	C.7	45,00	1,00	φ 4,50
A.14	26,02	-98,92	φ 8,50	C.8	56,00	-10,00	φ 4,50
A.15	9,08	-81,98	φ 8,50	C.9	45,00	-21,00	φ 4,50
A.16	9,08	-58,02	φ 8,50	C.10	34,00	-10,00	φ 4,50
A.17	-9,08	-58,02	φ 8,50	D.1	0,00	0,00	φ 6,50
A.18	-9,08	-81,98	φ 8,50	D.2	0,00	-32,00	φ 6,50
A.19	-26,02	-98,92	φ 8,50	D.3	45,00	-10,00	φ 6,50
A.20	-49,98	-98,92	φ 8,50	E.1	-38,00	-70,00	φ 10,50
A.21	-66,92	-81,98	φ 8,50	F.1	38,00	-70,00	φ 10,00
A.22	-66,92	-58,02	φ 8,50				

Support Plate

DRAWN	NAME	DATE	<b>AGRIGEL</b>		
APPROVED	DG	10/31/17			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 <sup>st</sup> ANGLE			A4		
ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 6 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

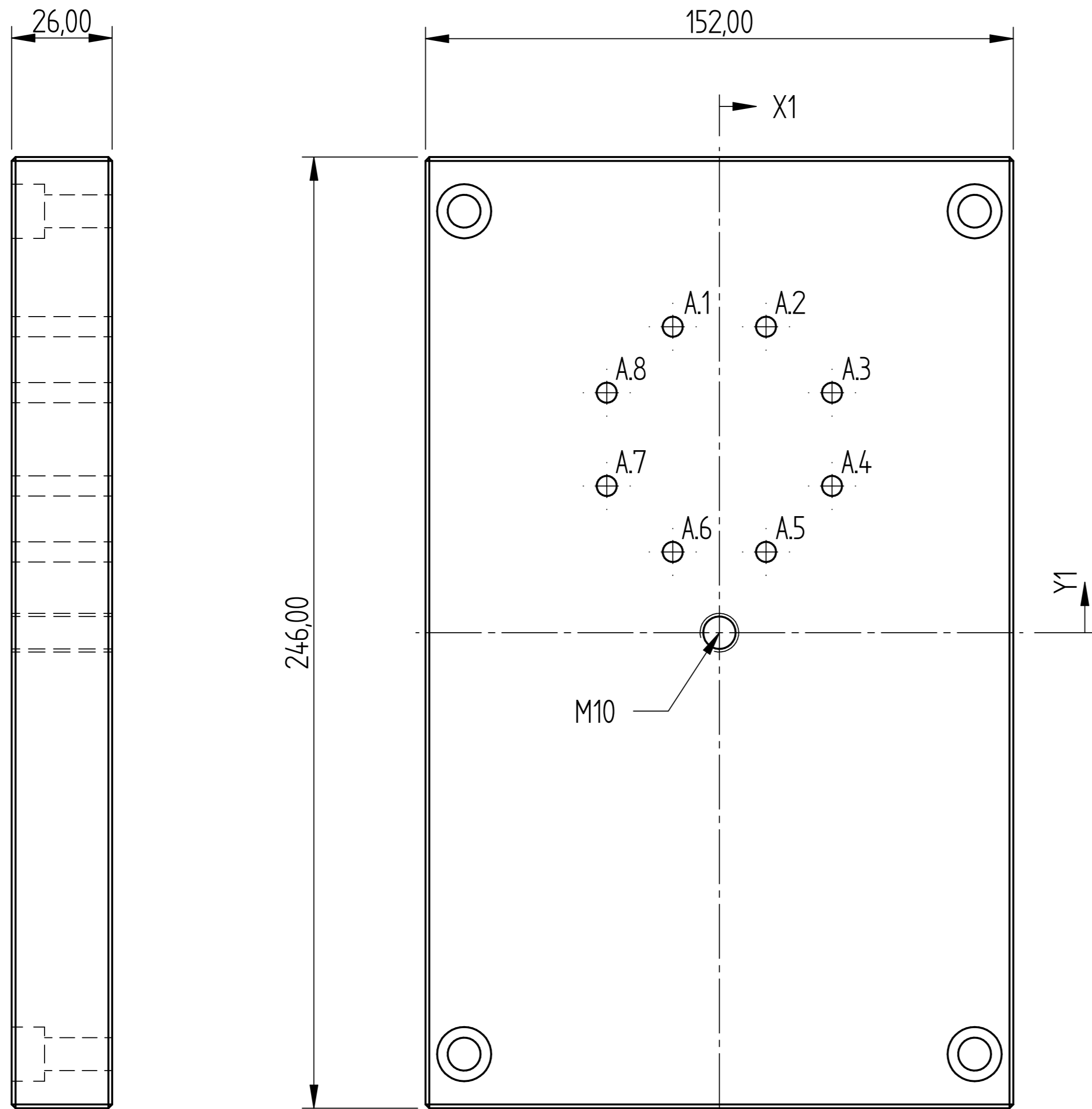


Ejector Plate

Hole Table				Hole Table			
Hole	X	Y	Hole Type	Hole	X	Y	Hole Type
A.1	-12,06	79,12	φ 8,50 CB φ 15,00-7,05	A.23	-49,98	-41,08	φ 8,50 CB φ 15,00-5,05
A.2	12,06	79,12	φ 8,50 CB φ 15,00-7,05	A.24	-26,02	-41,08	φ 8,50 CB φ 15,00-5,05
A.3	29,12	62,06	φ 8,50 CB φ 15,00-7,05	B.1	-11,53	61,53	φ 3,00 CB φ 7,00-2,05
A.4	29,12	37,94	φ 8,50 CB φ 15,00-7,05	B.2	11,53	61,53	φ 3,00 CB φ 7,00-2,05
A.5	12,06	20,88	φ 8,50 CB φ 15,00-7,05	B.3	11,53	38,47	φ 3,00 CB φ 7,00-2,05
A.6	-12,06	20,88	φ 8,50 CB φ 15,00-7,05	B.4	-11,53	38,47	φ 3,00 CB φ 7,00-2,05
A.7	-29,12	37,94	φ 8,50 CB φ 15,00-7,05	C.1	-24,56	-5,00	φ 4,50 CB φ 8,50-3,05
A.8	-29,12	62,06	φ 8,50 CB φ 15,00-7,05	C.2	-34,78	-22,70	φ 4,50 CB φ 8,50-3,05
A.9	26,02	-41,08	φ 8,50 CB φ 15,00-5,05	C.3	-55,22	-22,70	φ 4,50 CB φ 8,50-3,05
A.10	49,98	-41,08	φ 8,50 CB φ 15,00-5,05	C.4	-65,44	-5,00	φ 4,50 CB φ 8,50-3,05
A.11	66,92	-58,02	φ 8,50 CB φ 15,00-5,05	C.5	-55,22	12,70	φ 4,50 CB φ 8,50-3,05
A.12	66,92	-81,98	φ 8,50 CB φ 15,00-5,05	C.6	-34,78	12,70	φ 4,50 CB φ 8,50-3,05
A.13	49,98	-98,92	φ 8,50 CB φ 15,00-5,05	C.7	34,00	-10,00	φ 4,50 CB φ 8,50-3,05
A.14	26,02	-98,92	φ 8,50 CB φ 15,00-5,05	C.8	45,00	1,00	φ 4,50 CB φ 8,50-3,05
A.15	9,08	-81,98	φ 8,50 CB φ 15,00-5,05	C.9	56,00	-10,00	φ 4,50 CB φ 8,50-3,05
A.16	9,08	-58,02	φ 8,50 CB φ 15,00-5,05	C.10	45,00	-21,00	φ 4,50 CB φ 8,50-3,05
A.17	-9,08	-58,02	φ 8,50 CB φ 15,00-5,05	D.1	0,00	0,00	φ 6,50 CB φ 12,60-5,05
A.18	-9,08	-81,98	φ 8,50 CB φ 15,00-5,05	D.2	0,00	-32,00	φ 6,50 CB φ 12,60-5,05
A.19	-26,02	-98,92	φ 8,50 CB φ 15,00-5,05	D.3	45,00	-10,00	φ 6,50 CB φ 12,60-5,05
A.20	-49,98	-98,92	φ 8,50 CB φ 15,00-5,05	E.1	-38,00	-70,00	φ 10,50 CB φ 17,00-5,05
A.21	-66,92	-81,98	φ 8,50 CB φ 15,00-5,05	E.2	38,00	-70,00	φ 10,50 CB φ 17,00-5,05
A.22	-66,92	-58,02	φ 8,50 CB φ 15,00-5,05				

DRAWN	NAME	DATE	<b>AGRIGEL</b>	
APPROVED	DG	10/31/17		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 <sup>st</sup> ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 7 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

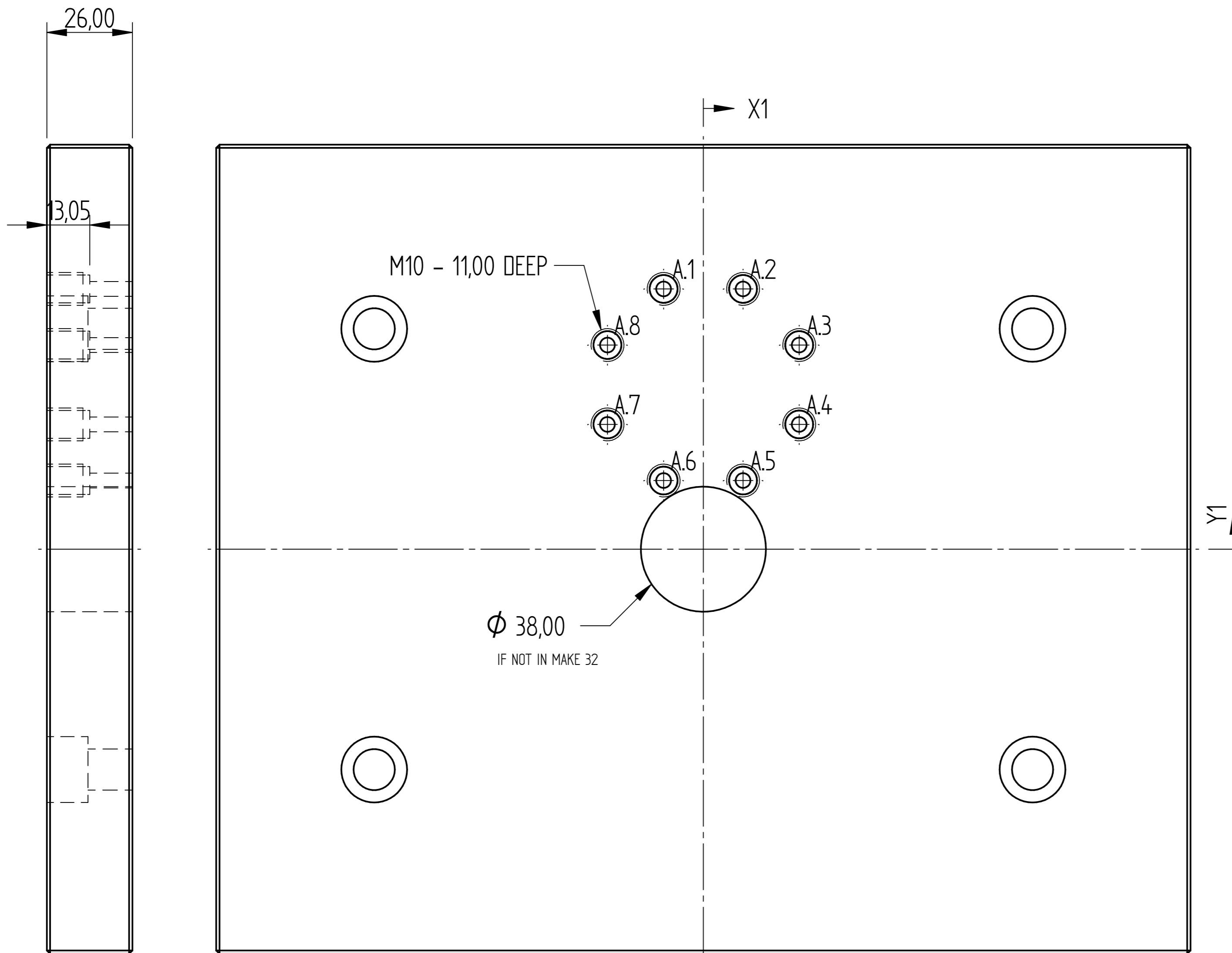


Ejector Clamping Plate

Hole Table			
Hole	X	Y	Size
A.1	-12,06	79,12	φ 5,20
A.2	12,06	79,12	φ 5,20
A.3	29,12	62,06	φ 5,20
A.4	29,12	37,94	φ 5,20
A.5	12,06	20,88	φ 5,20
A.6	-12,06	20,88	φ 5,20
A.7	-29,12	37,94	φ 5,20
A.8	-29,12	62,06	φ 5,20

	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED				
MATERIAL				
TREATMENT			TITLE Relief Valve Housing Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 <sup>st</sup> ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 8 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



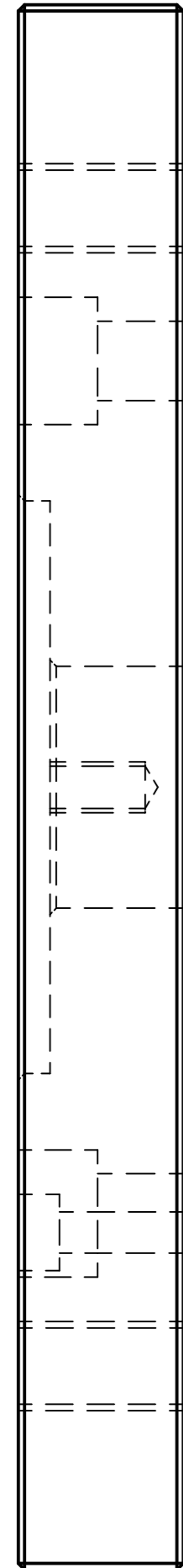
Hole Table			
Hole	X	Y	Hole Type
A.1	-12,06	79,12	φ 4,50 CB φ 8,49-13,05
A.2	12,06	79,12	φ 4,50 CB φ 8,49-13,05
A.3	29,12	62,06	φ 4,50 CB φ 8,49-13,05
A.4	29,12	37,94	φ 4,50 CB φ 8,49-13,05
A.5	12,06	20,88	φ 4,50 CB φ 8,49-13,05
A.6	-12,06	20,88	φ 4,50 CB φ 8,49-13,05
A.7	-29,12	37,94	φ 4,50 CB φ 8,49-13,05
A.8	-29,12	62,06	φ 4,50 CB φ 8,49-13,05

MH Clamping Plate

	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 <sup>st</sup> ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 9 OF 26	

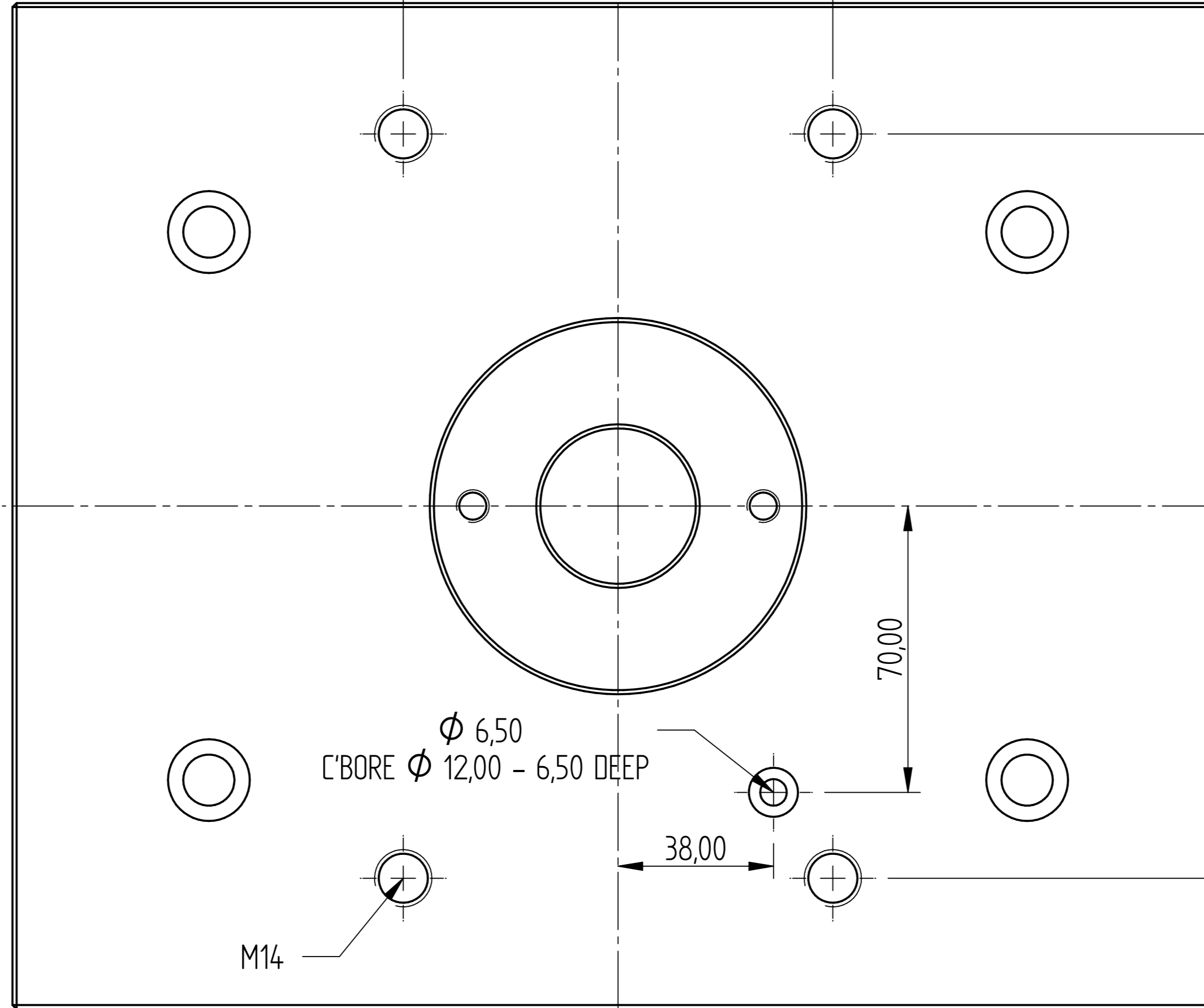
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

26,00



52,50

52,50



91,00

91,00

$\phi$  6,50  
C'BORE  $\phi$  12,00 - 6,50 DEEP

M14

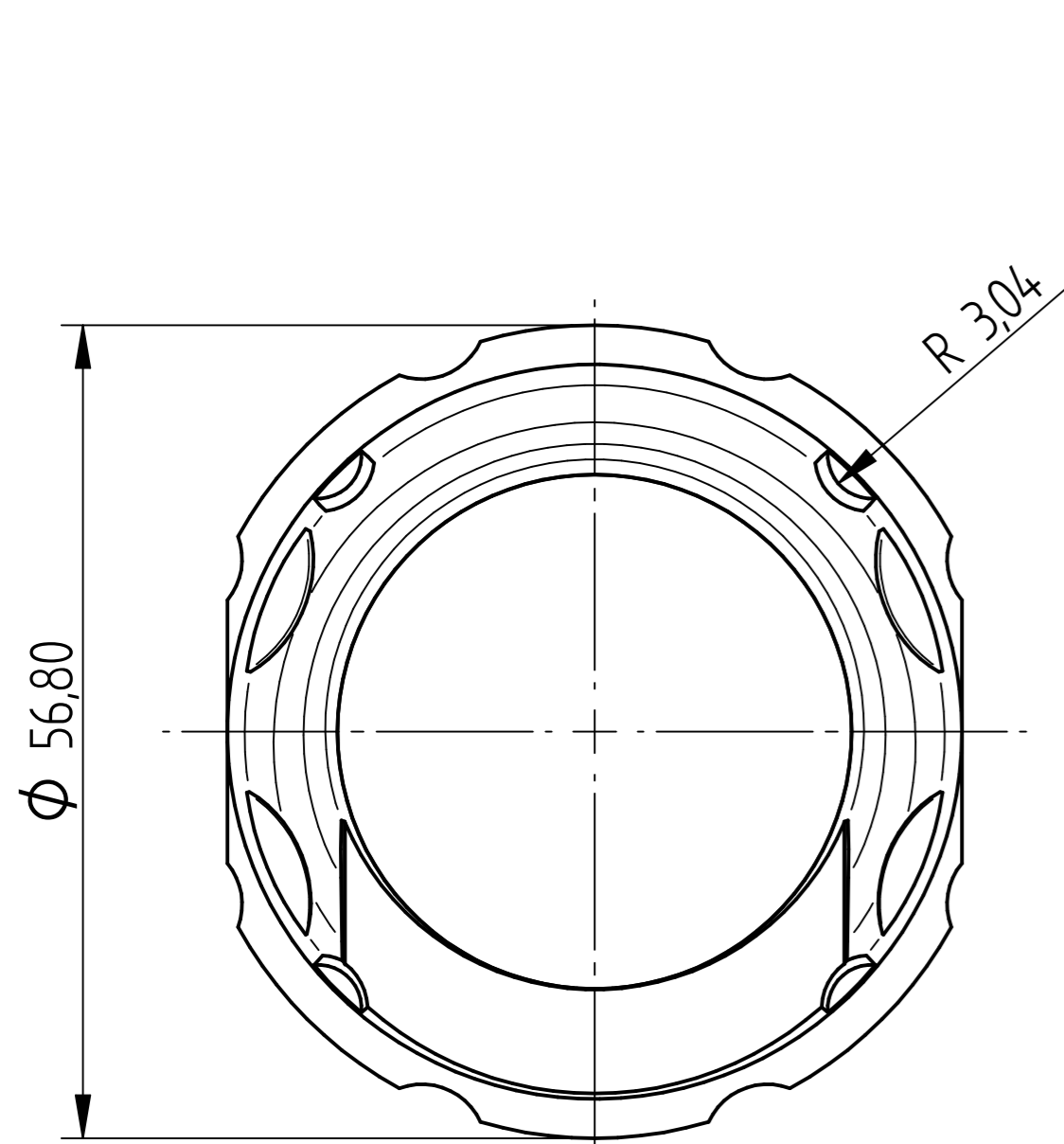
38,00

70,00

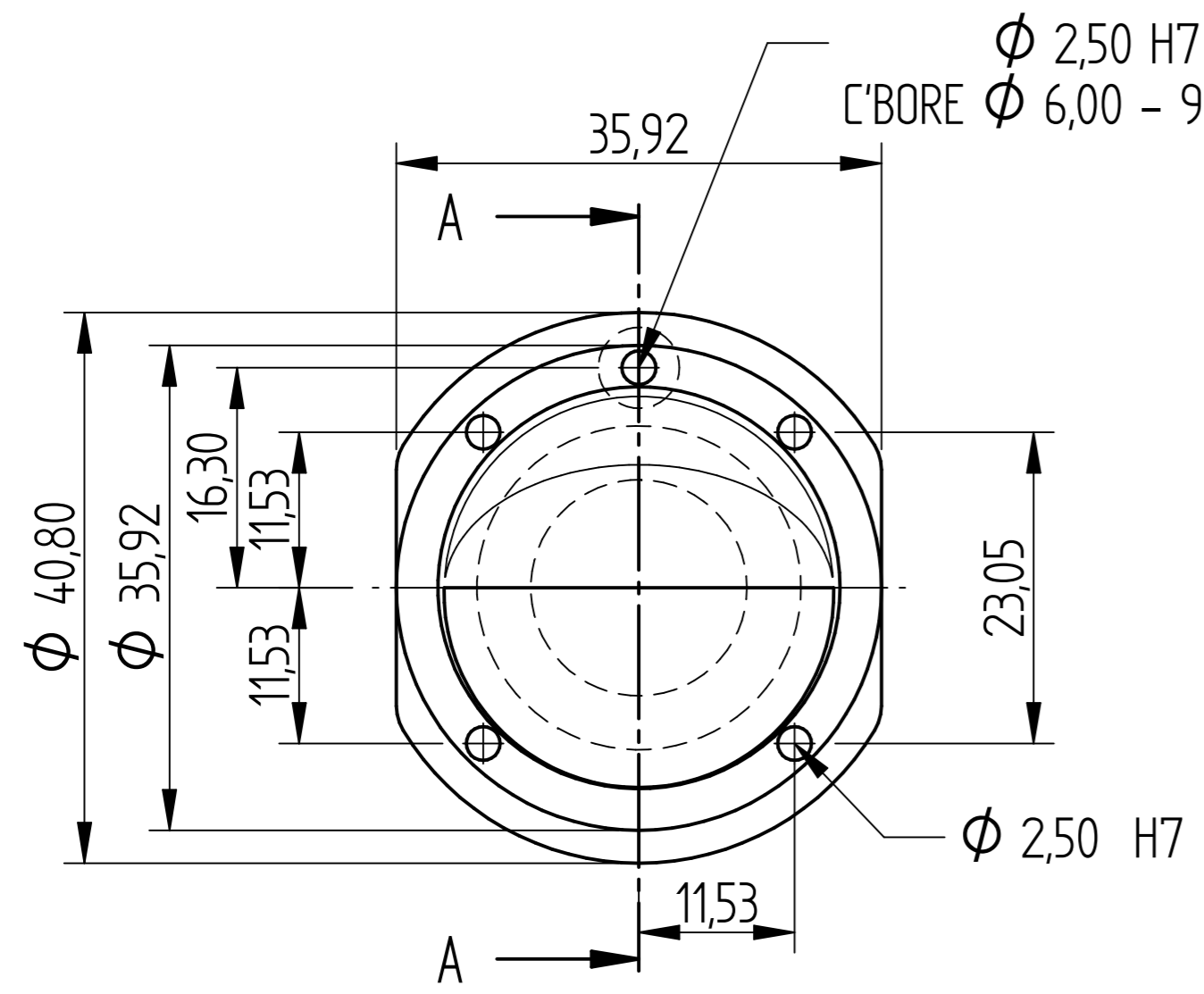
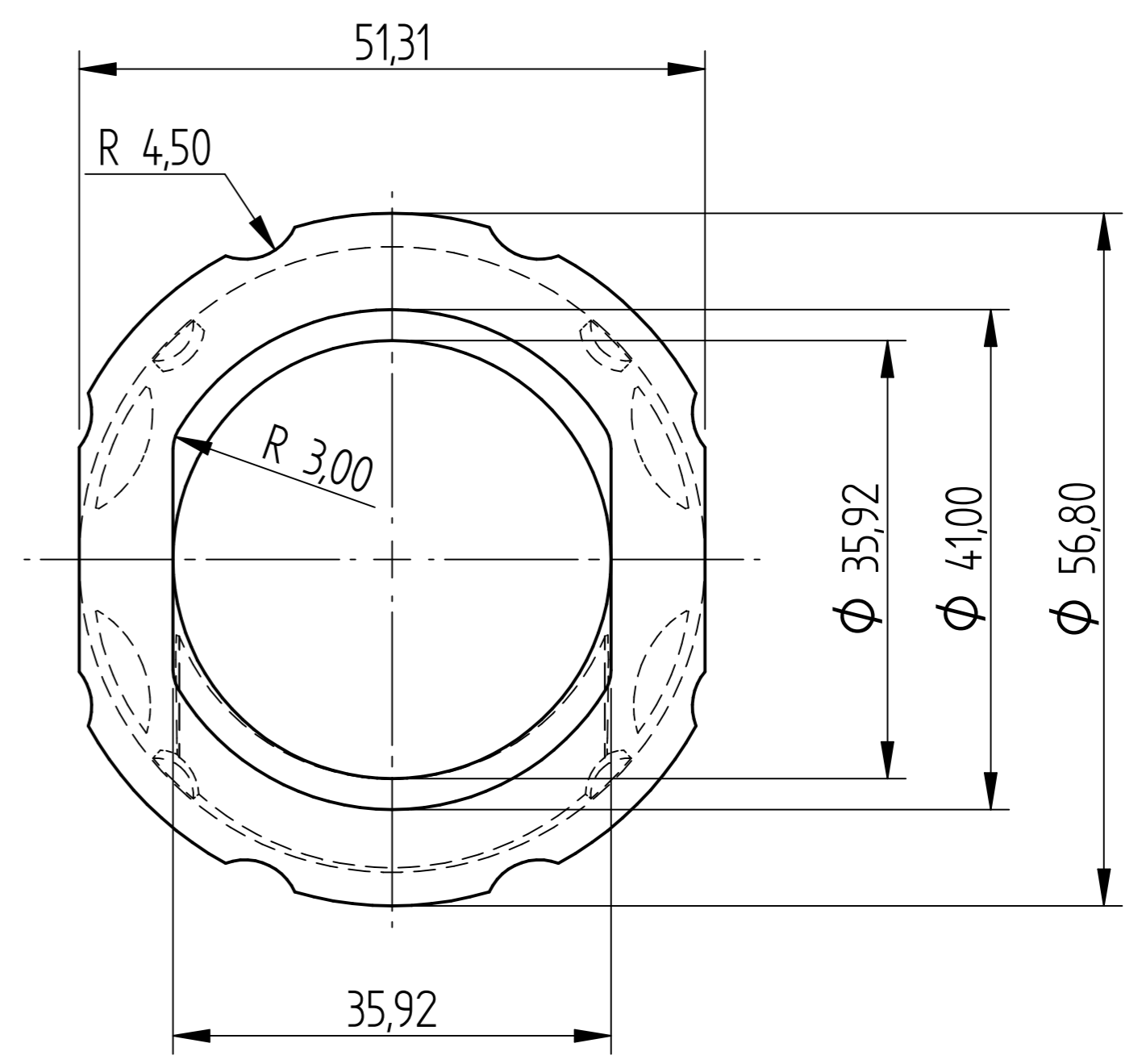
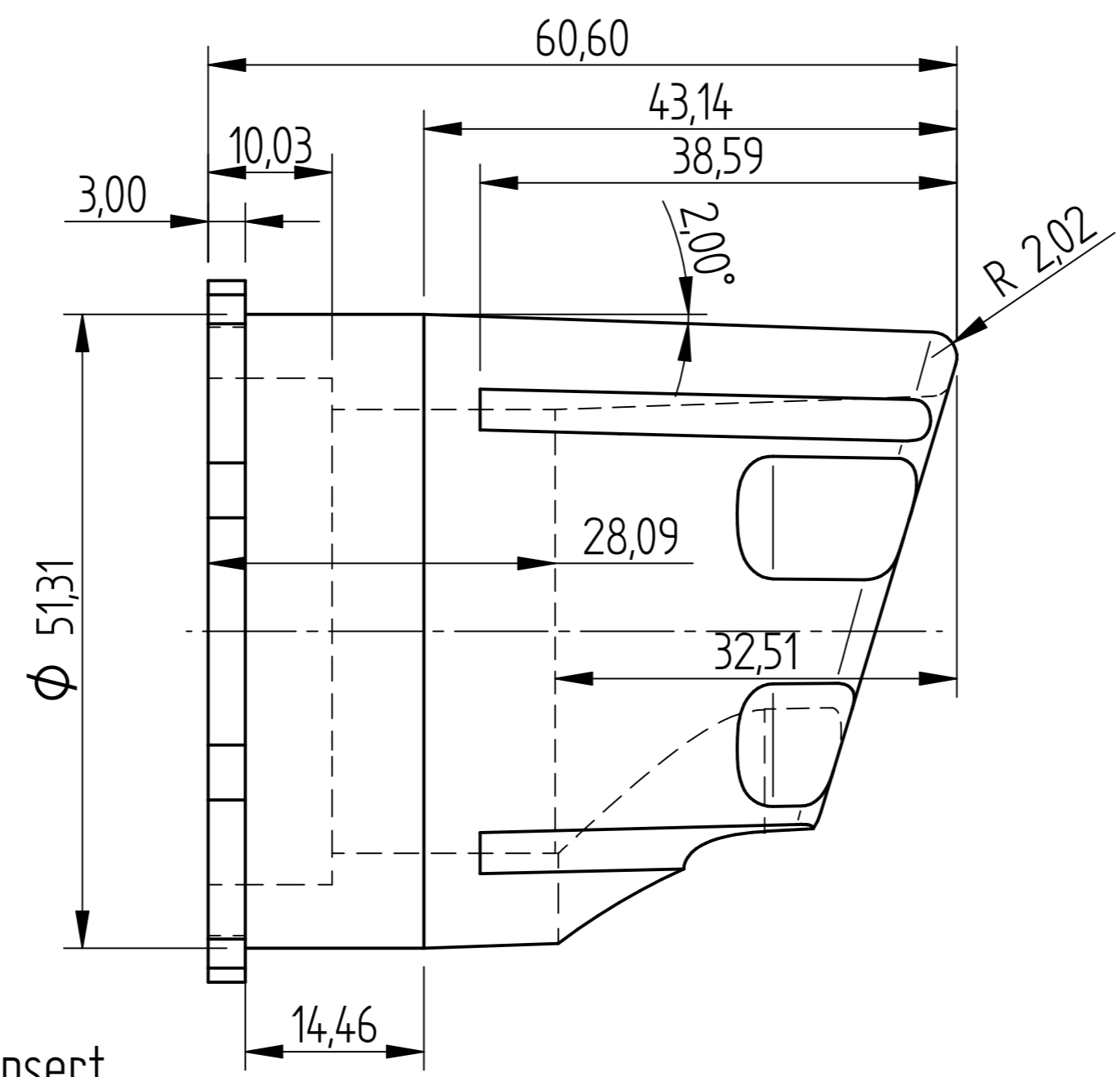
FH Clamping Plate

	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
			Relief Valve Housing Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 <sup>st</sup> ANGLE				
			FILE NAME: Relief Valve Housing Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 10 OF 26

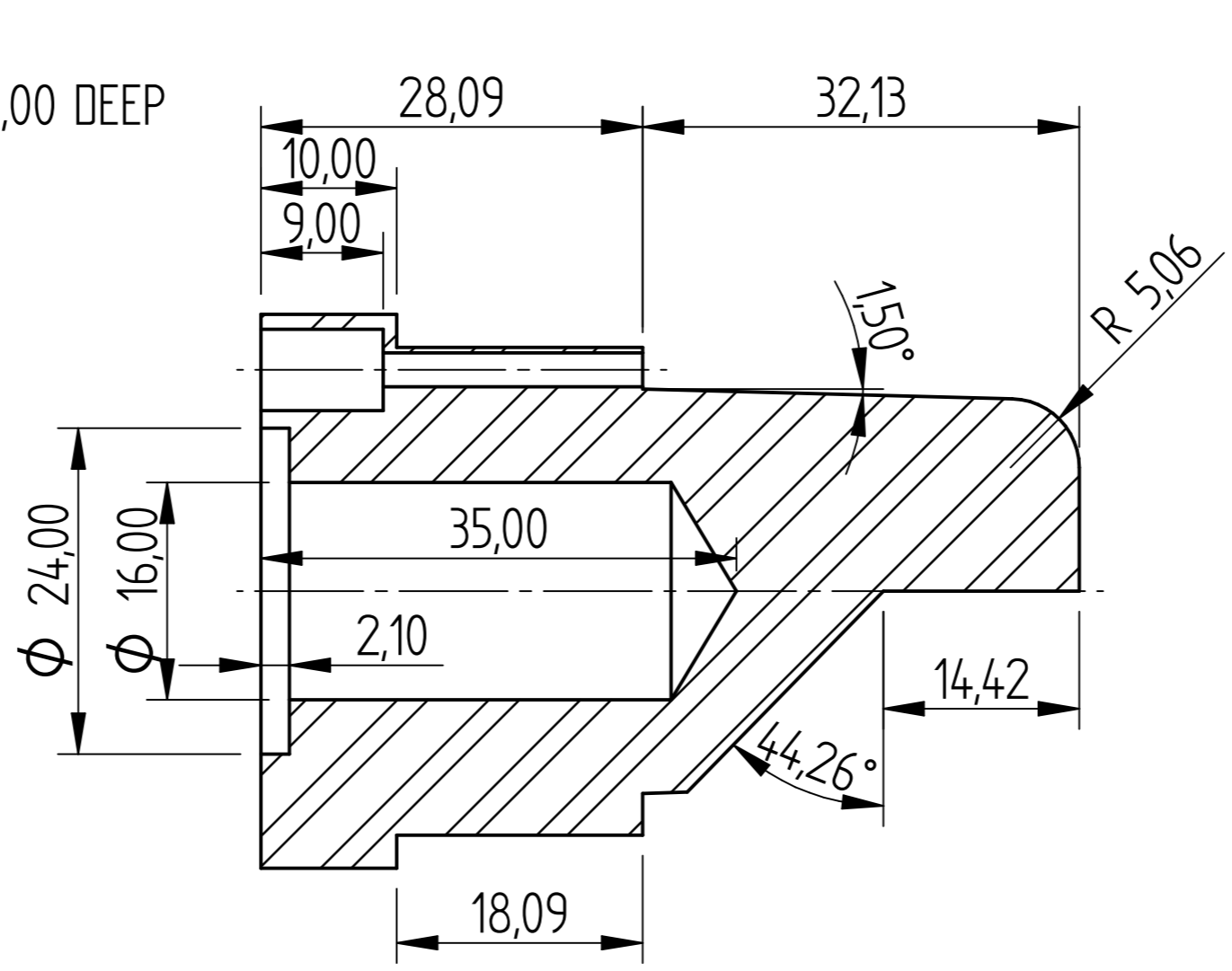
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH RH Outer Insert



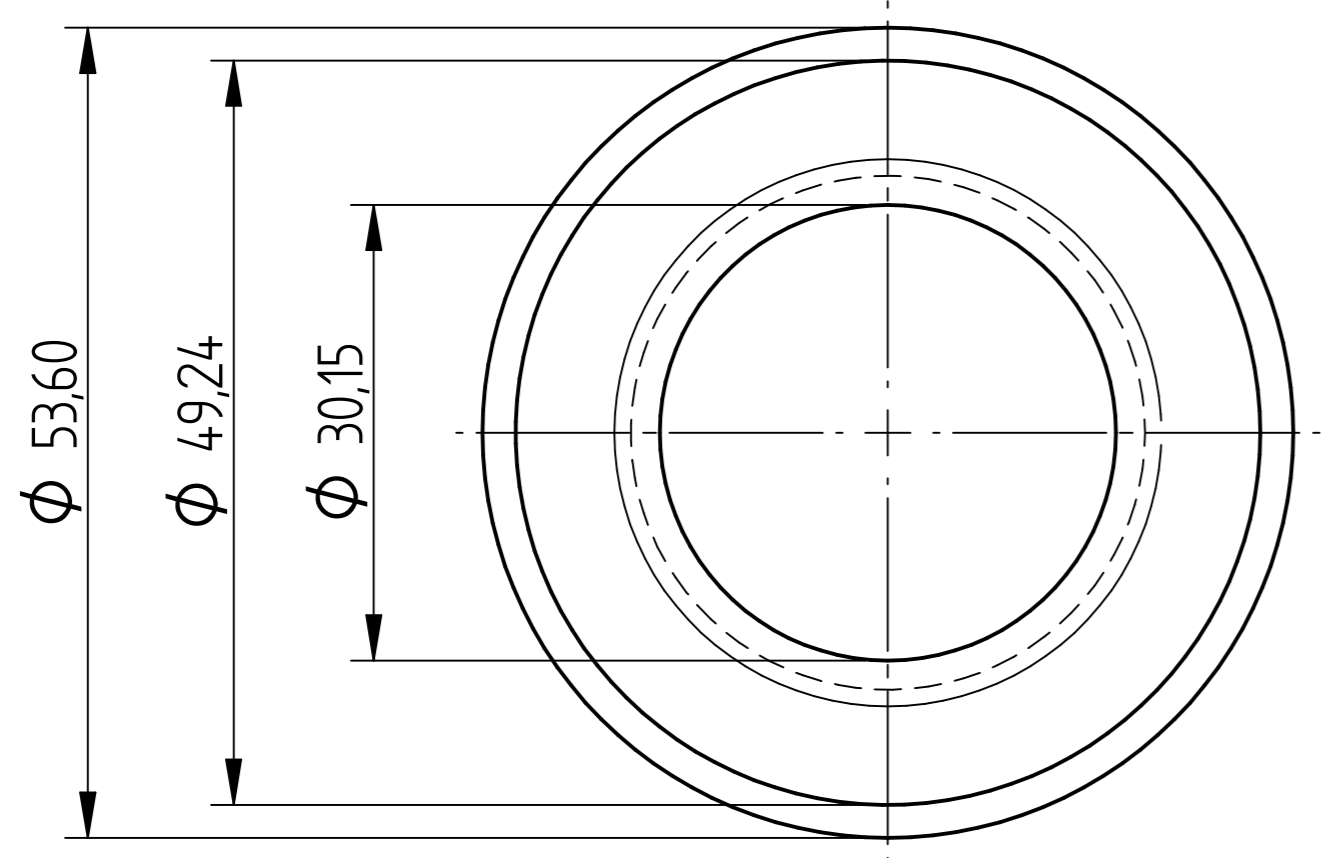
MH RH Insert



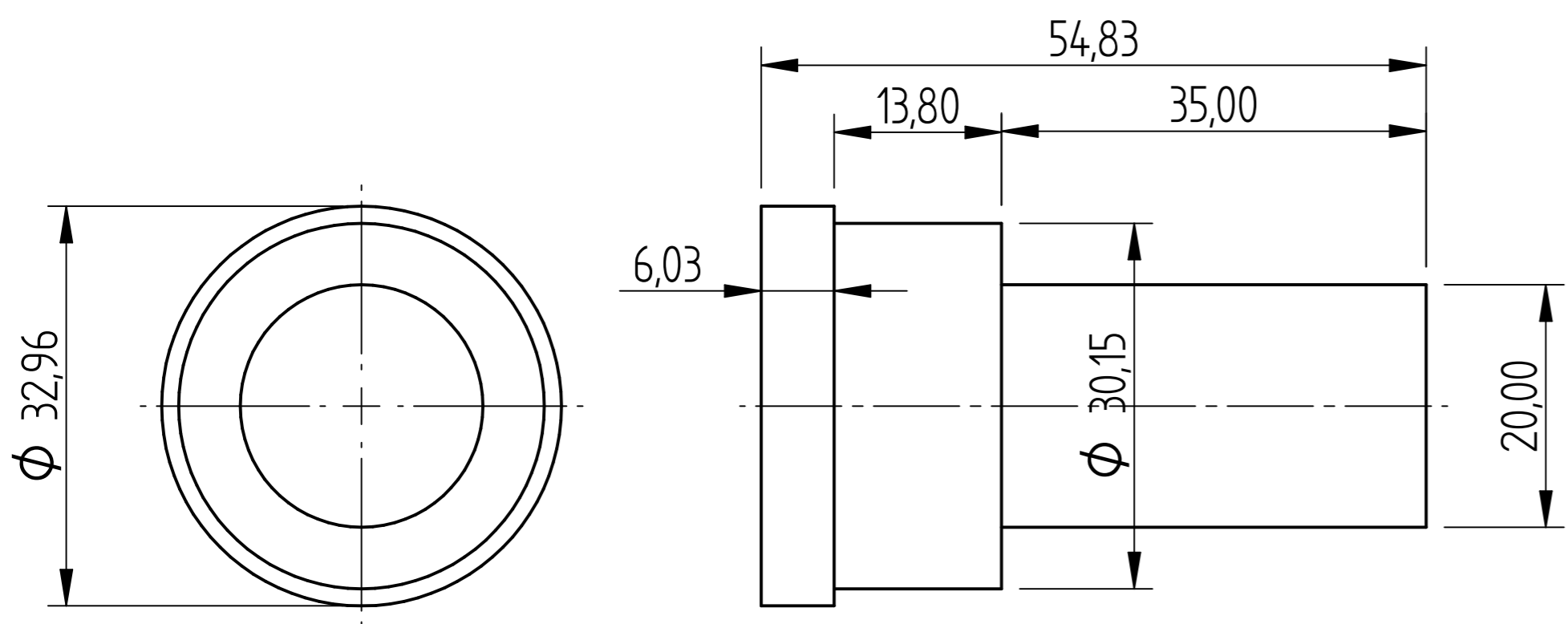
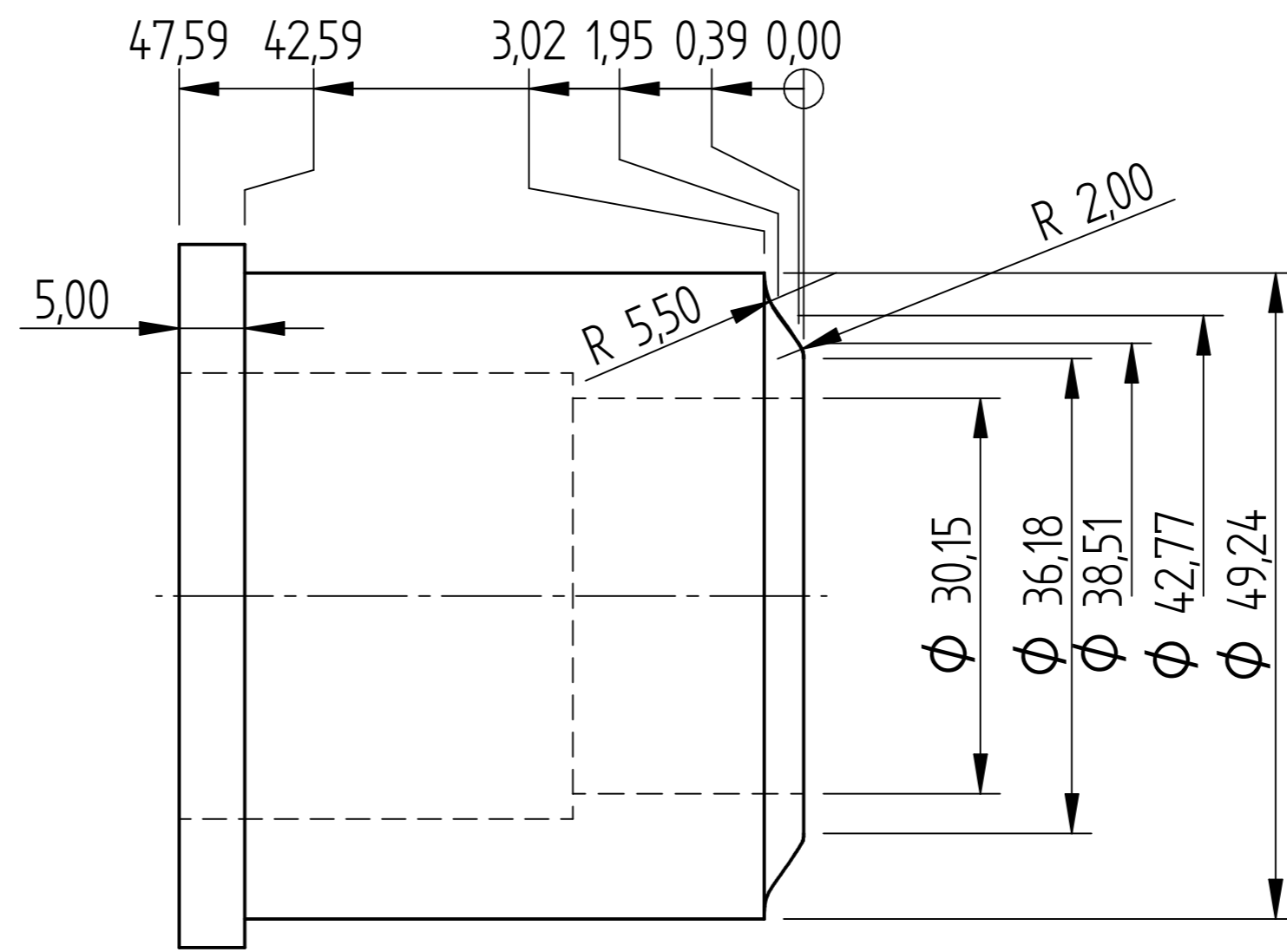
SECTION A-A

DRAWN	NAME	DATE	<b>AGRIGEL</b>	
APPROVED	DG	10/31/17		
MATERIAL			TITLE	
TREATMENT			Relief Valve Housing Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft	
			SCALE:	WEIGHT:
			SHEET 11 OF 26	

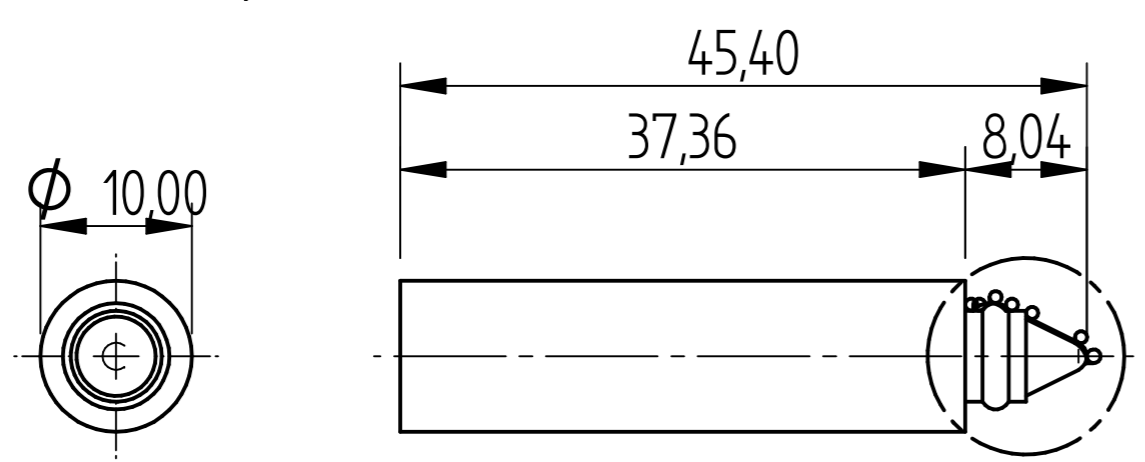
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Relief Diaphragm Insert

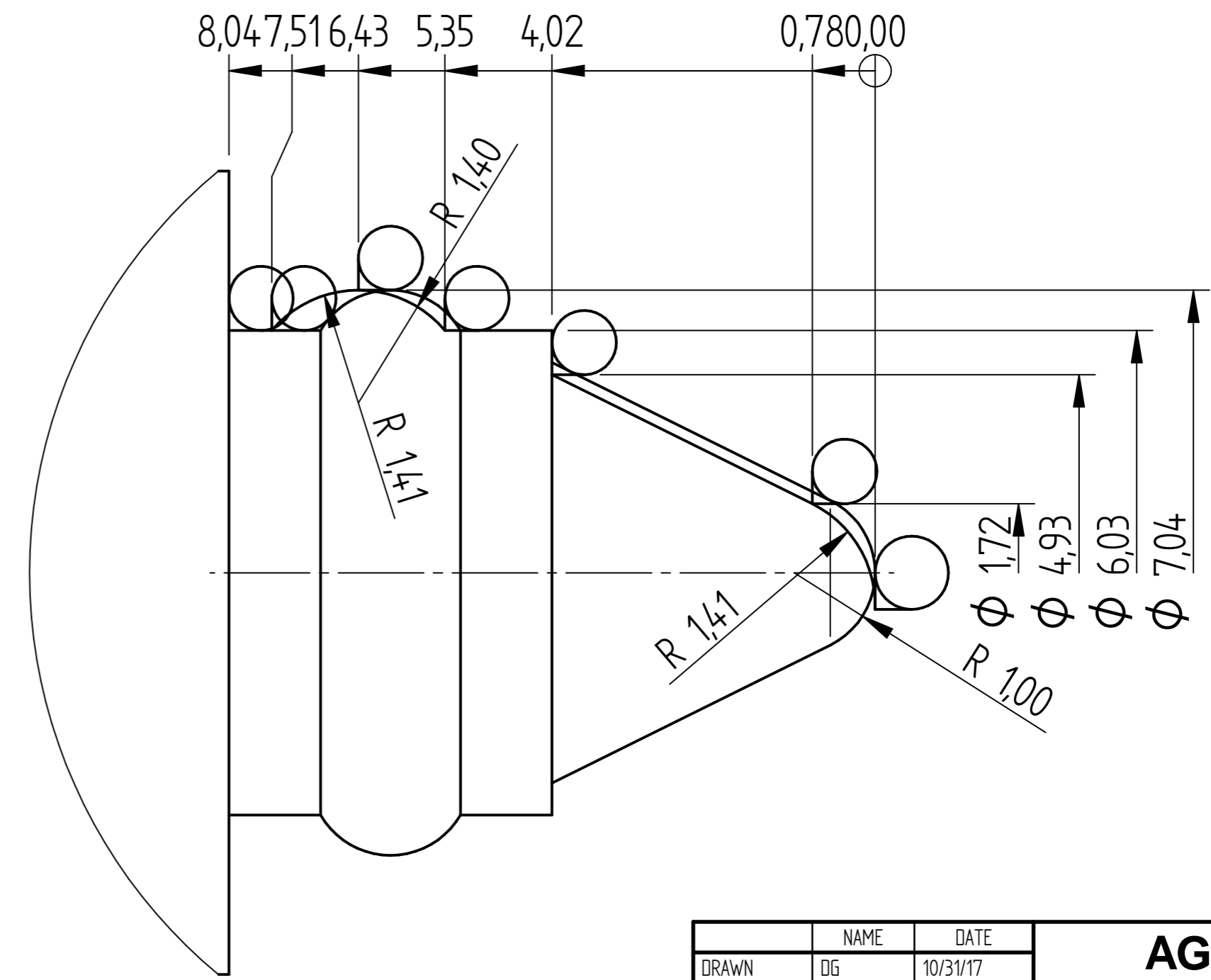


Relief Diaphragm Inner Insert



MH Diaphragm Inner

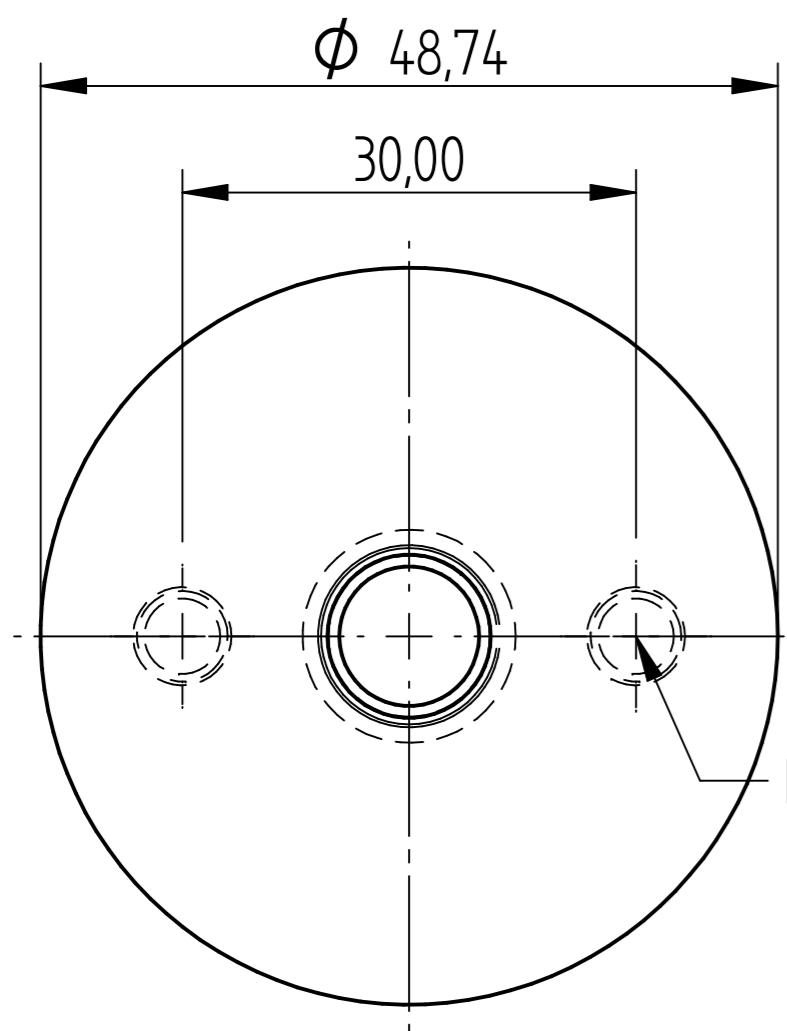
F



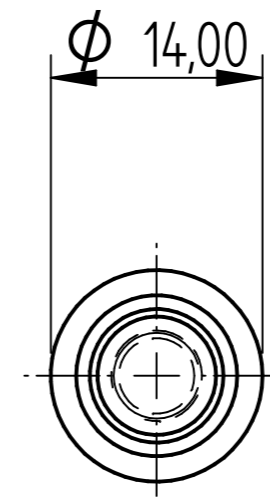
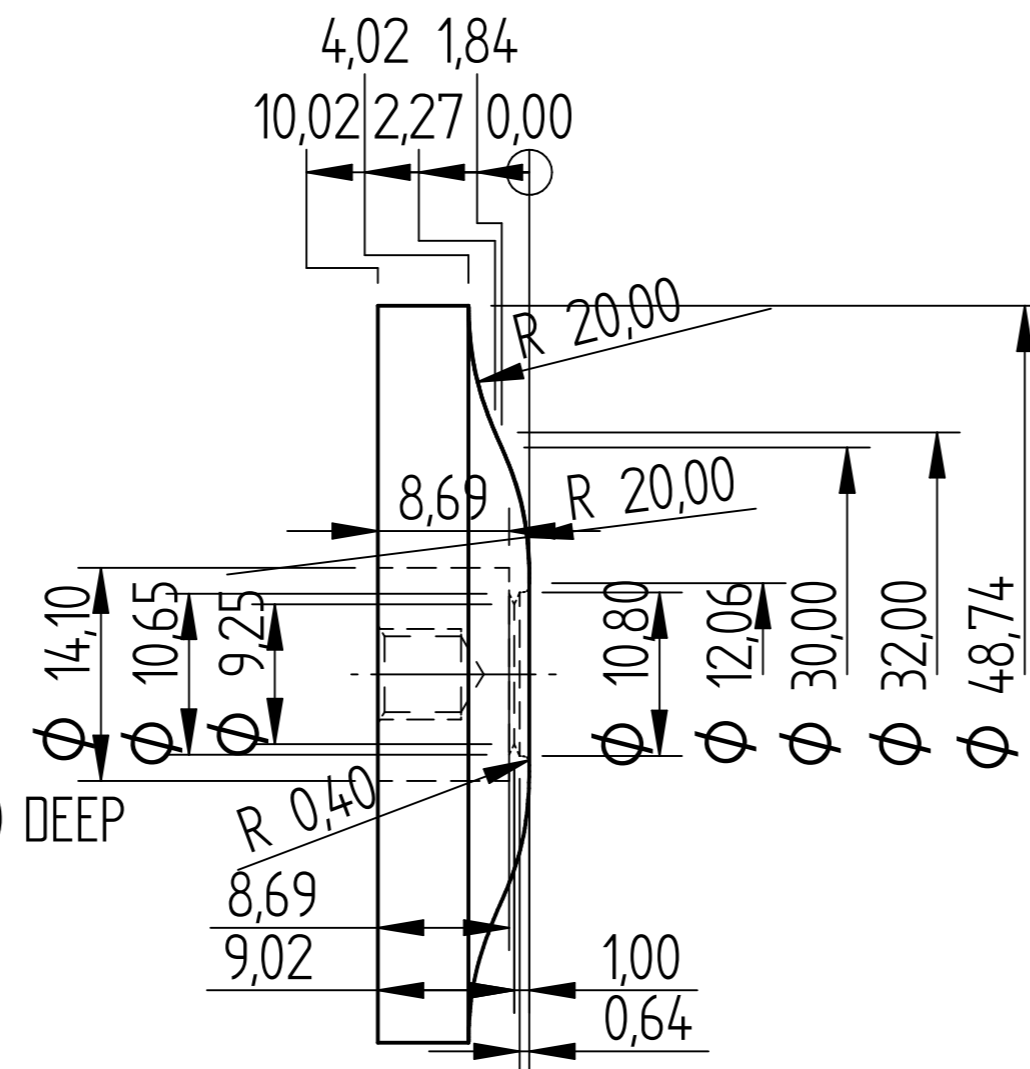
DETAIL F

DRAWN	OG	DATE	10/31/17	<b>AGRIGEL</b>					
APPROVED									
MATERIAL									
TREATMENT									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				SIZE	A4	DWG NO		REV	
1 <sup>st</sup> ANGLE				FILE NAME: Relief Valve Housing Mould.dft					
2 PL ±0.02 3 PL ±0.005				SCALE:		WEIGHT:		SHEET 12 OF 26	

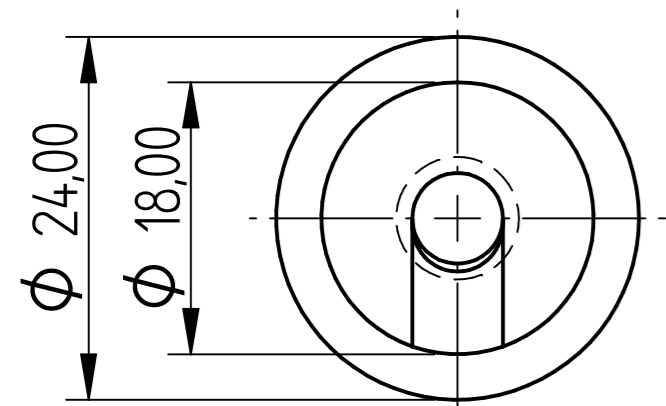
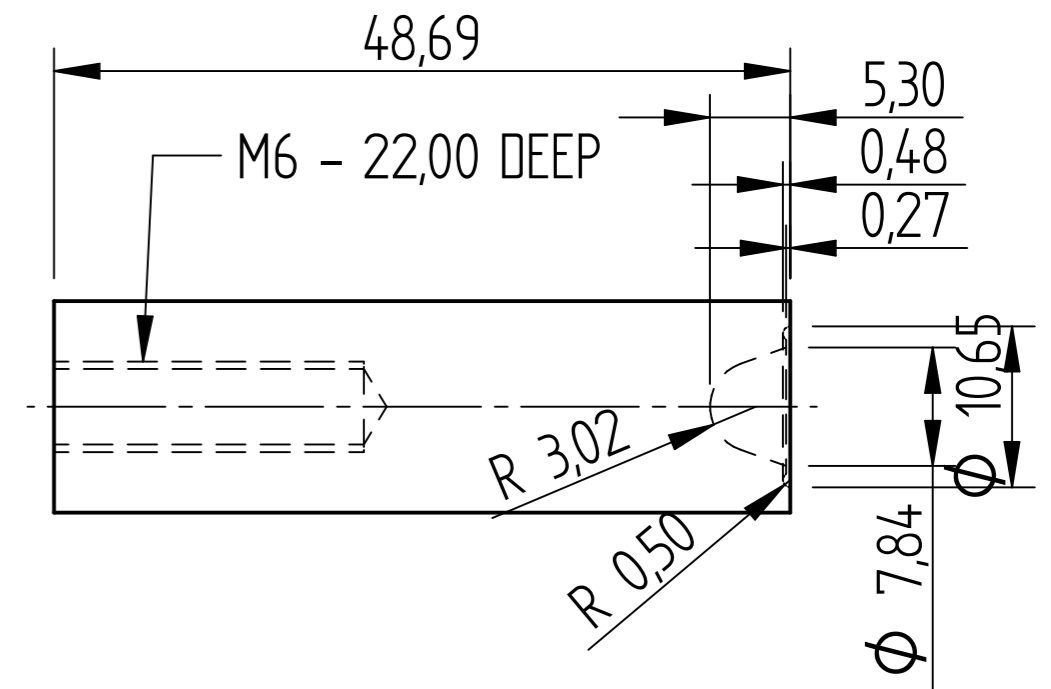
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



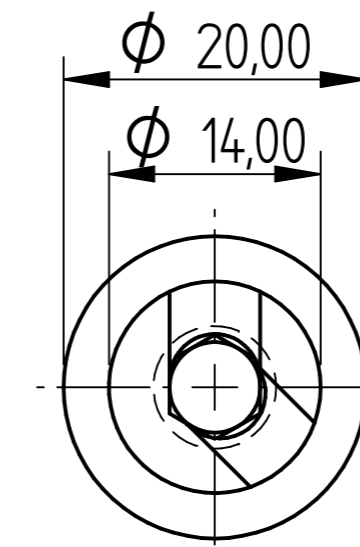
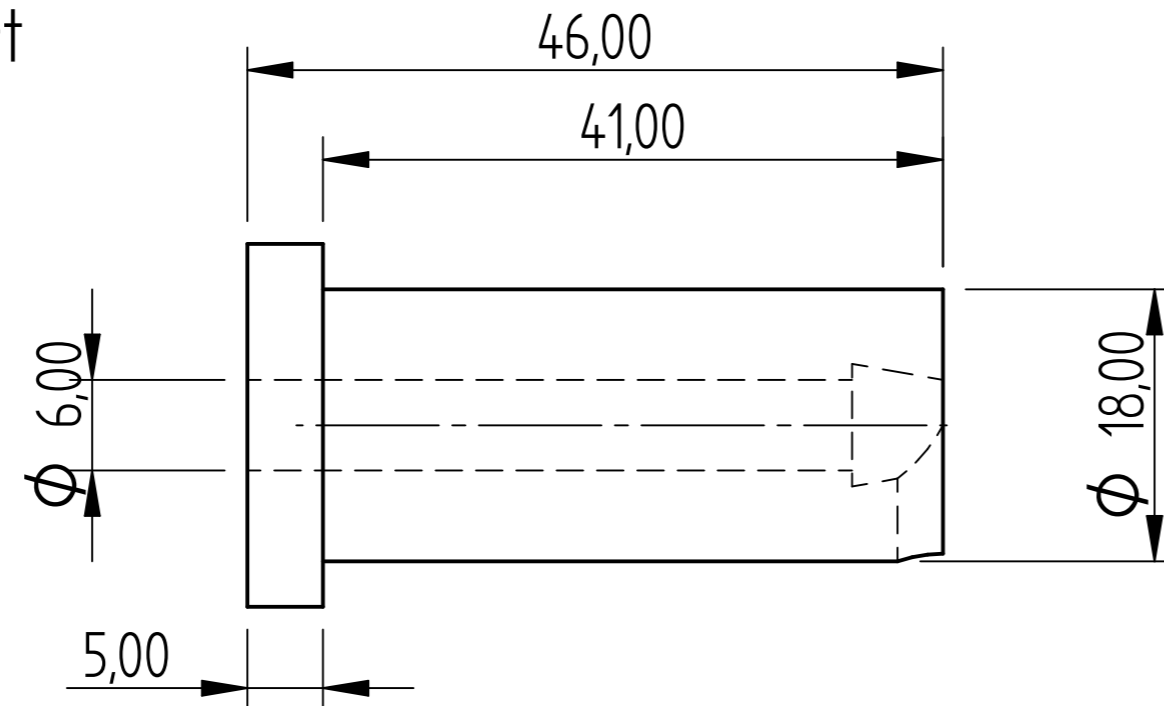
FH Diaphm Outer Insert



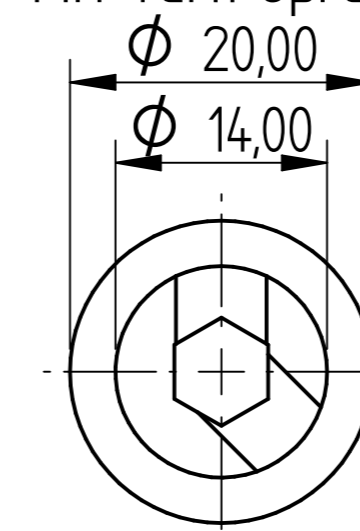
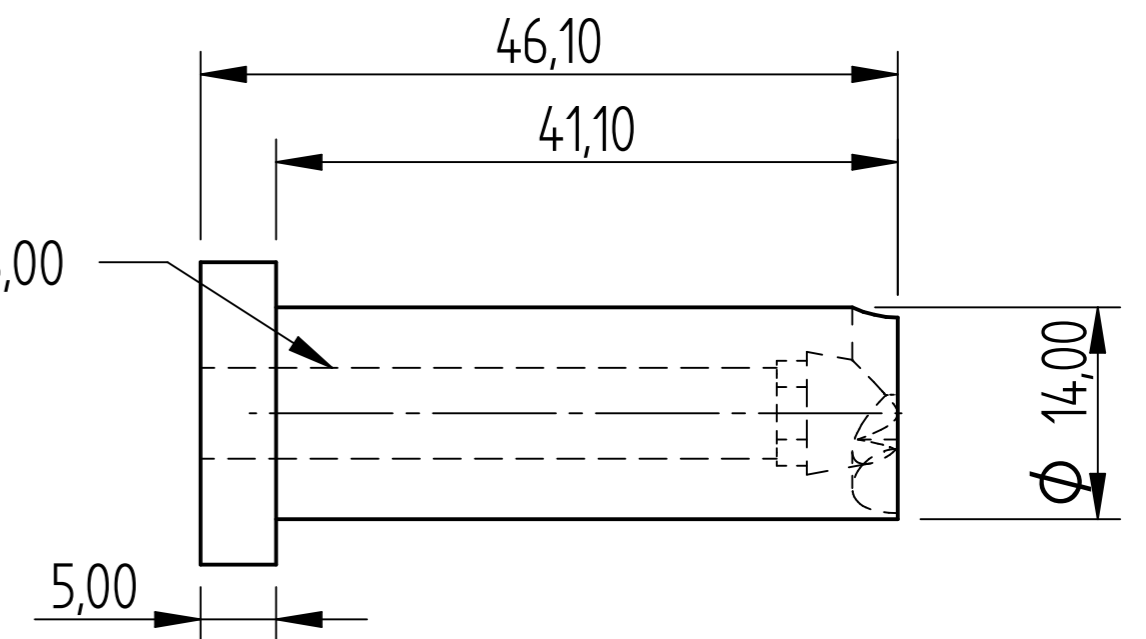
FH Diaphm Inner Insert



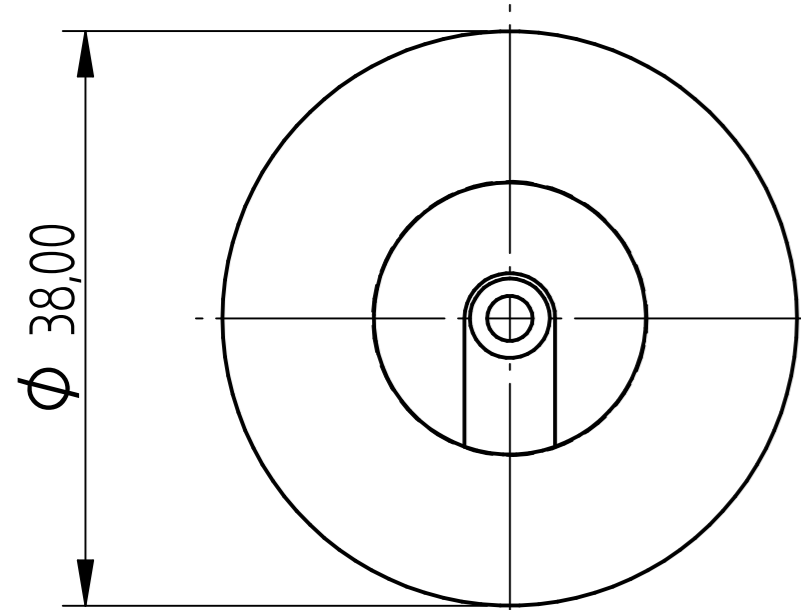
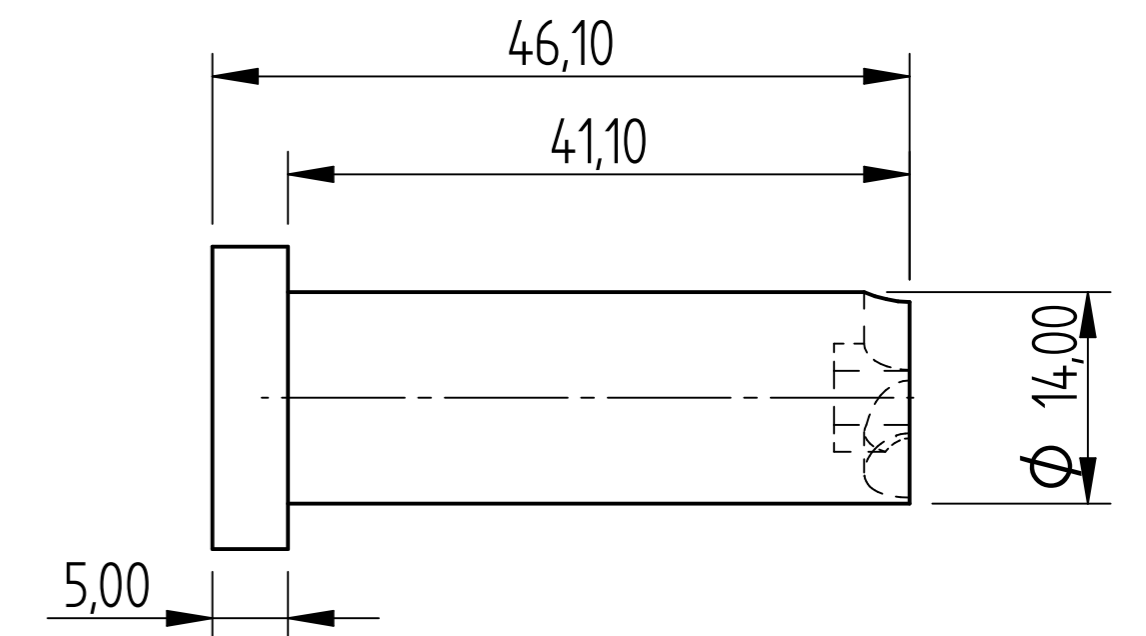
Sprue Puller Bush



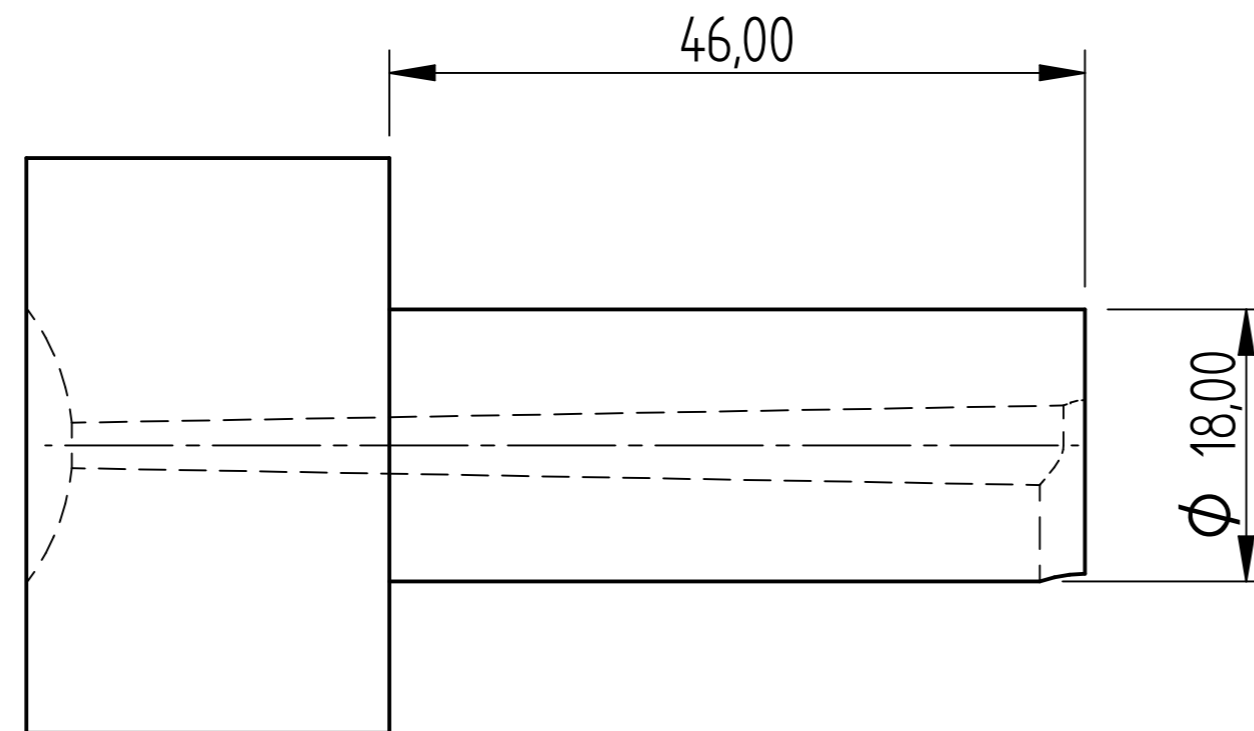
MH Turn Sprue



FH Turn Sprue

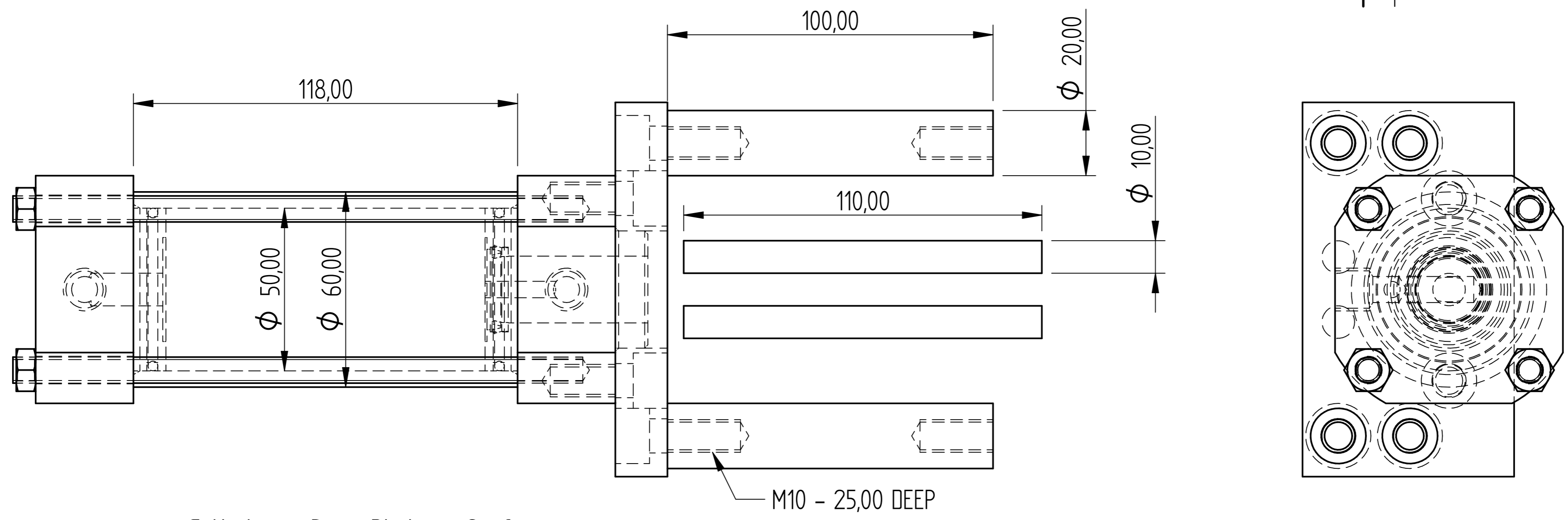


Sprue Bush

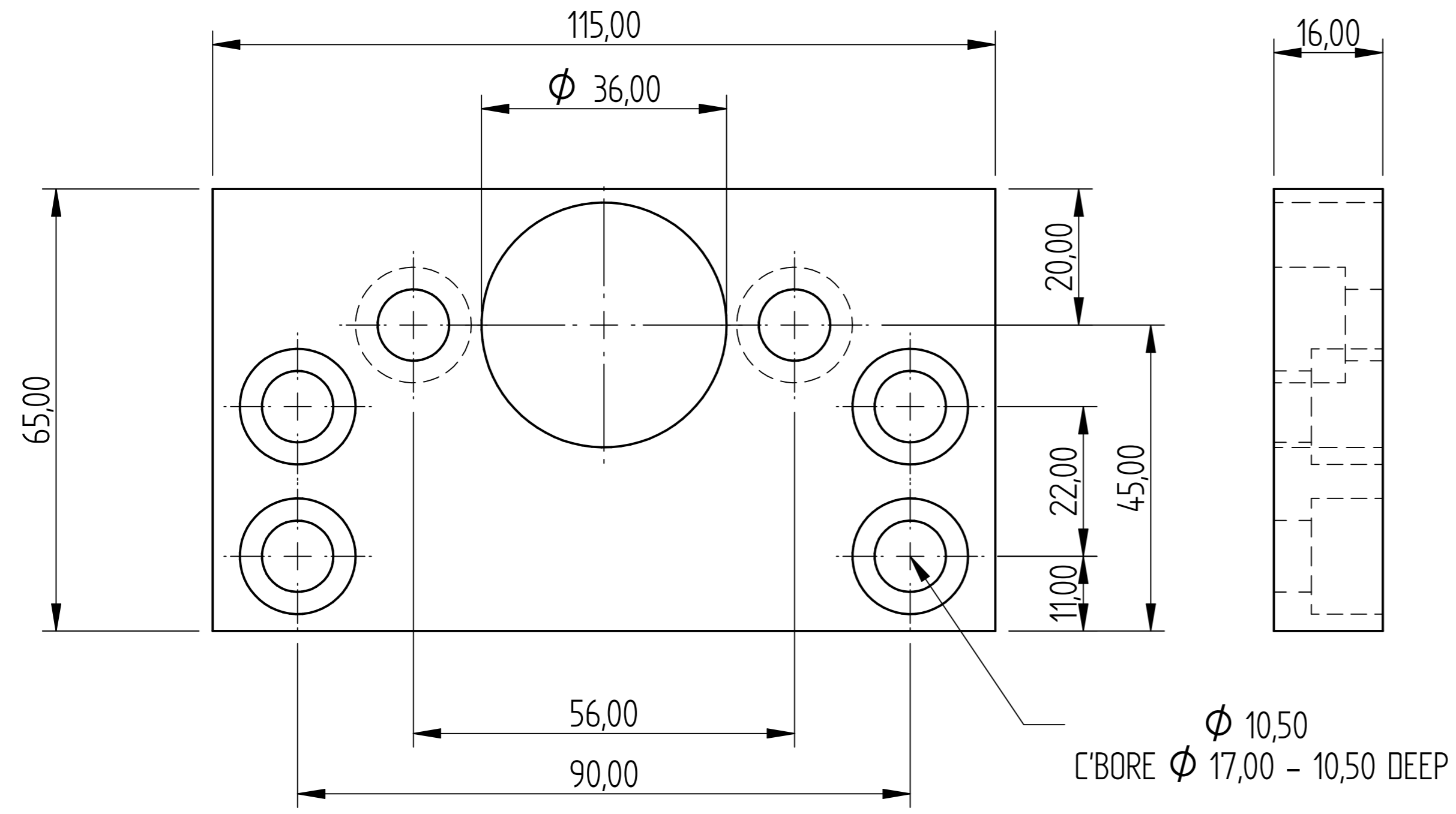


DRAWN	OG	DATE	10/31/17	<b>AGRIGEL</b>
APPROVED				
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				SIZE A4
1 <sup>st</sup> ANGLE ANGLES ±0,1°				DWG NO
2 PL ±0,02 3 PL ±0,005				FILE NAME: Relief Valve Housing Mould.dft
SCALE:				WEIGHT:
				SHEET 13 OF 26

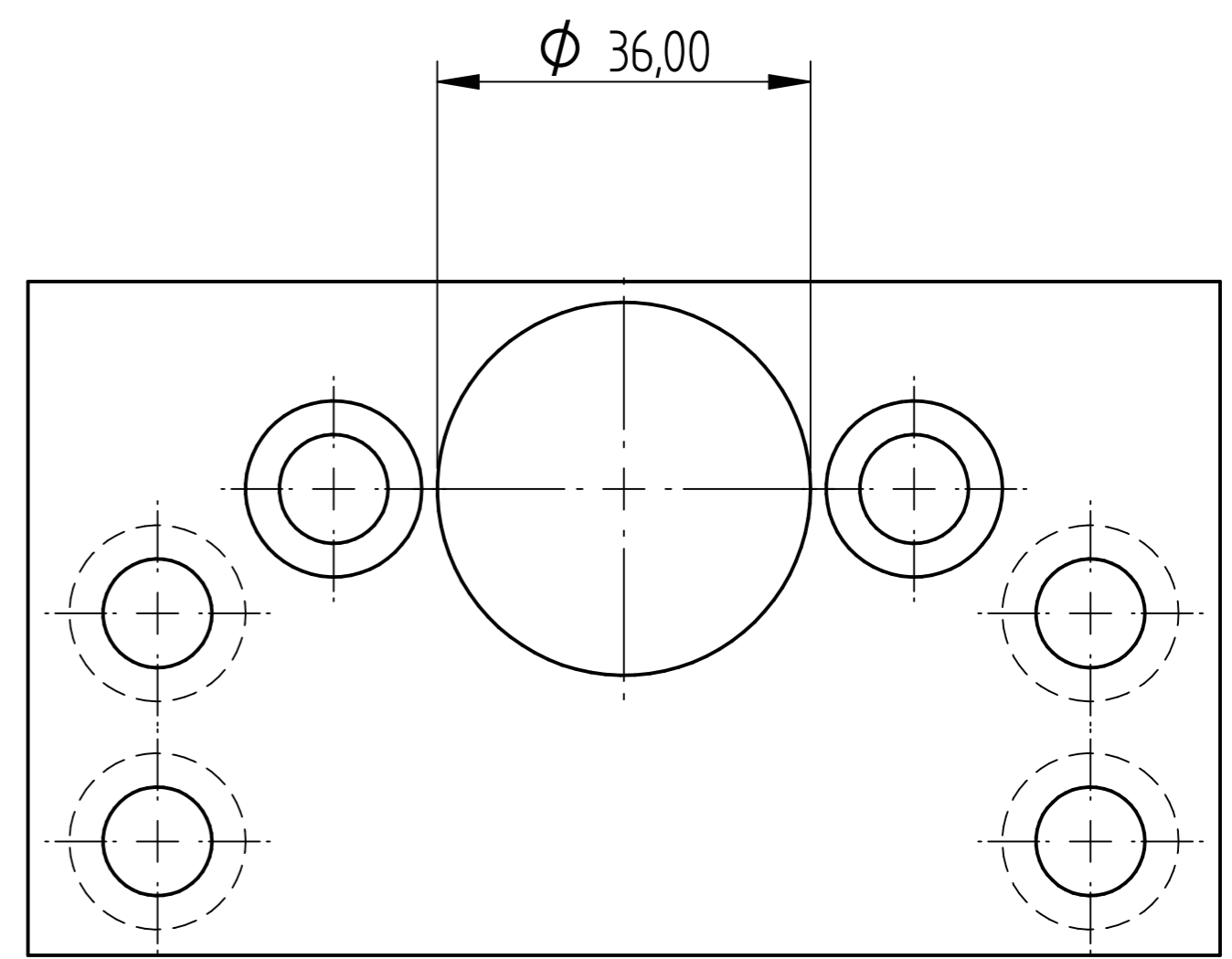
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Cylinder & Base Plate 2 of

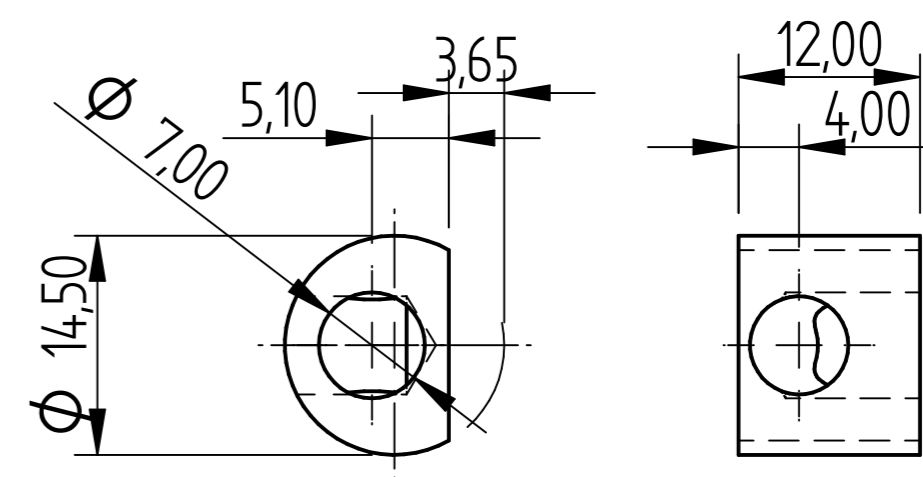
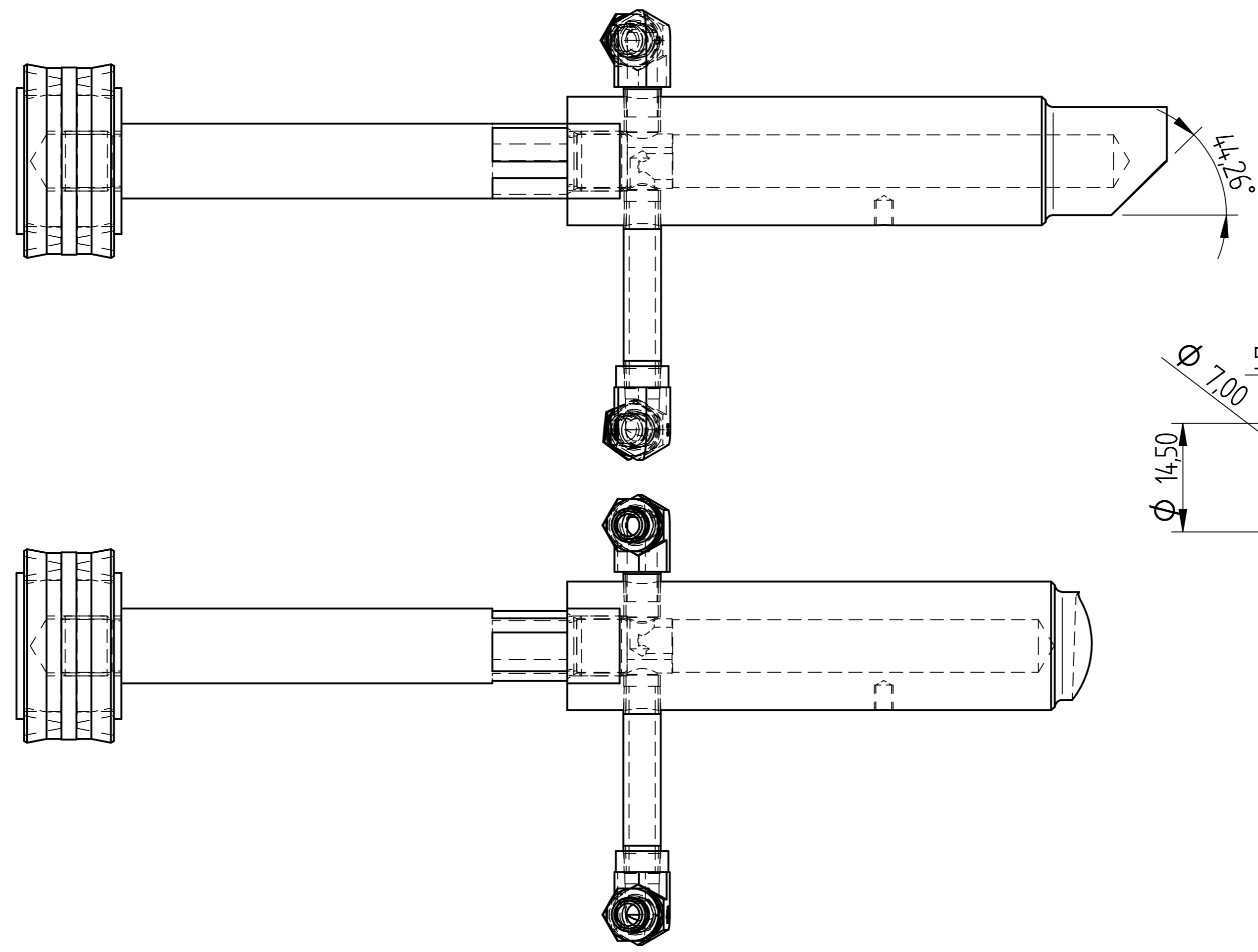
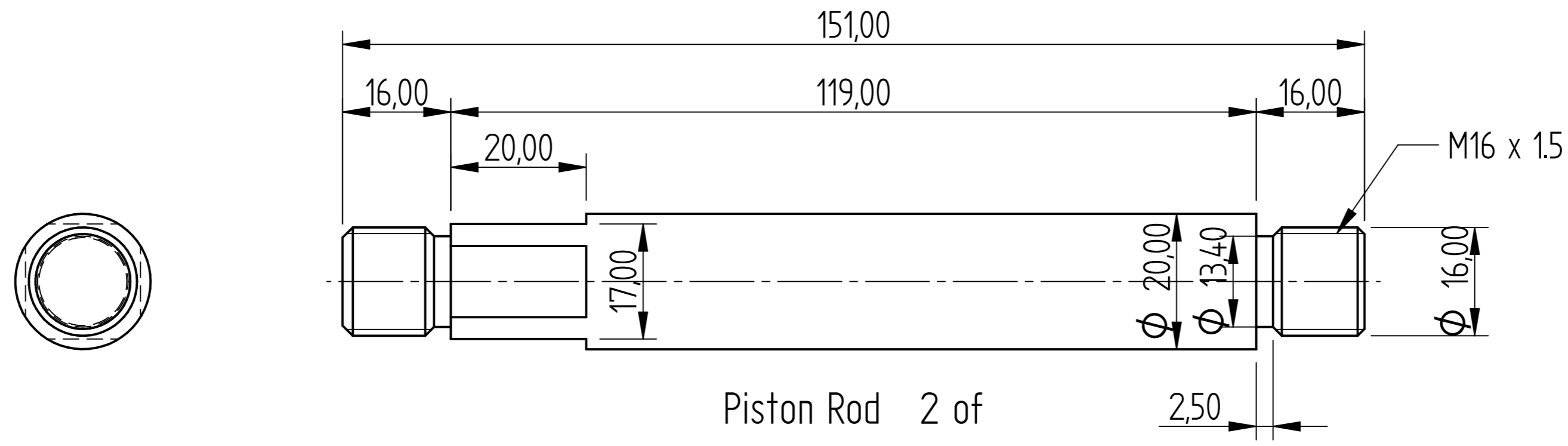


Cyl Base Plate 2 of



DRAWN	OG	DATE	10/31/17	<b>AGRIGEL</b>
APPROVED				
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				TITLE
1 <sup>st</sup> ANGLE				Relief Valve Housing Mould
2 PL ±0.02 3 PL ±0.005				FILE NAME: Relief Valve Housing Mould.dft
				SCALE:      WEIGHT:      SHEET 14 OF 26

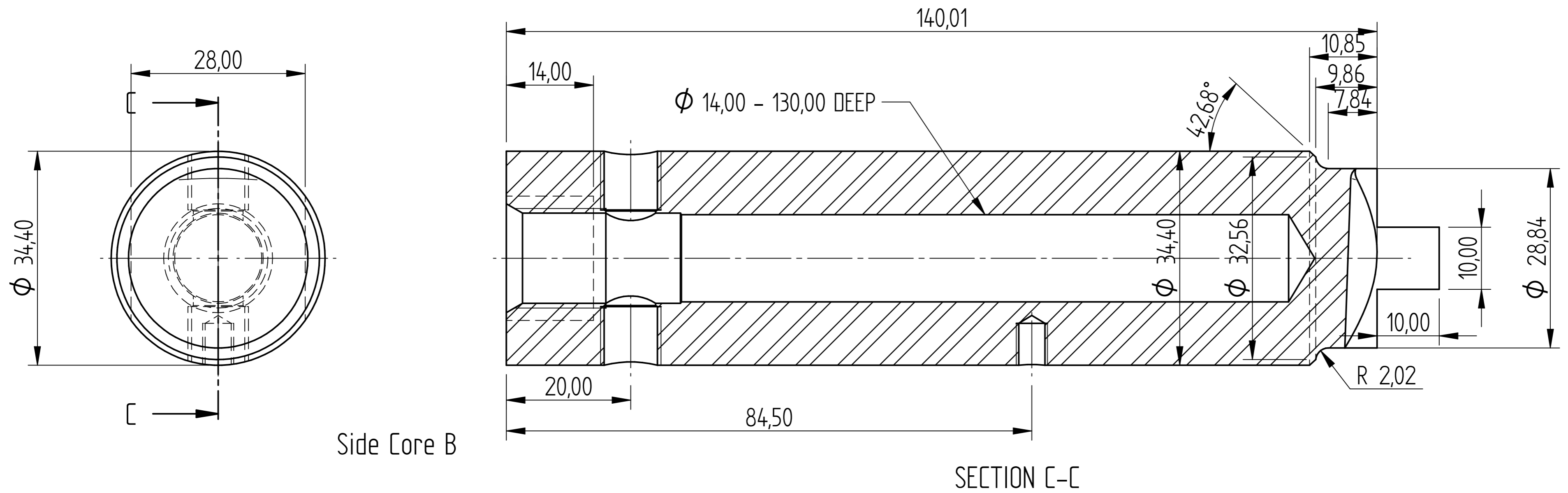
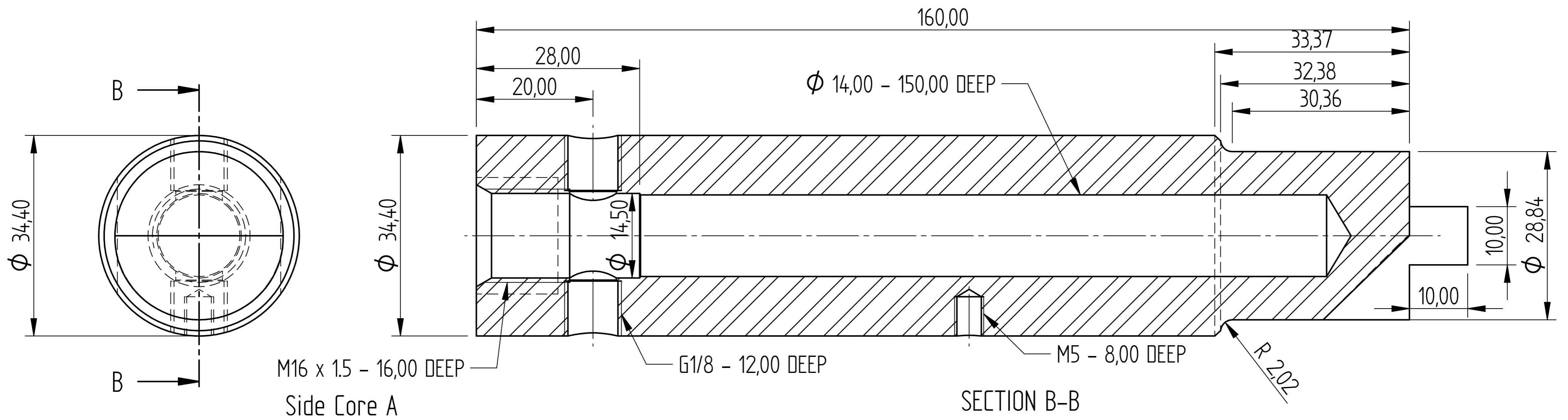
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Side Core Water Insert 2 of BRASS

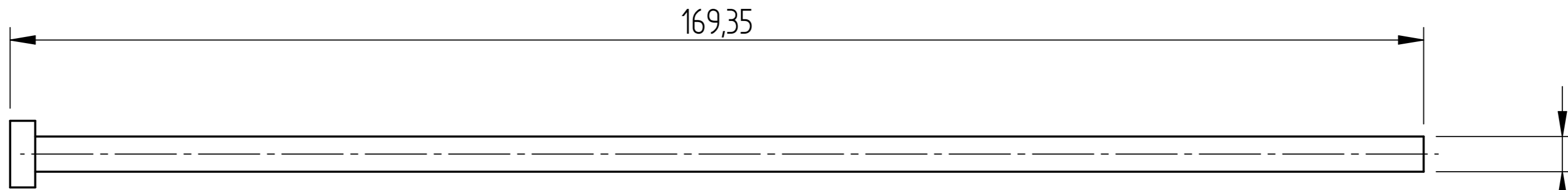
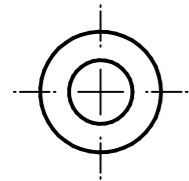
DRAWN	NAME	DATE	<b>AGRIGEL</b>	
APPROVED	DG	10/31/17		
MATERIAL			TITLE	
TREATMENT			Relief Valve Housing Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE			A4	REV
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft	
			SCALE:	WEIGHT:
			SHEET 15 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



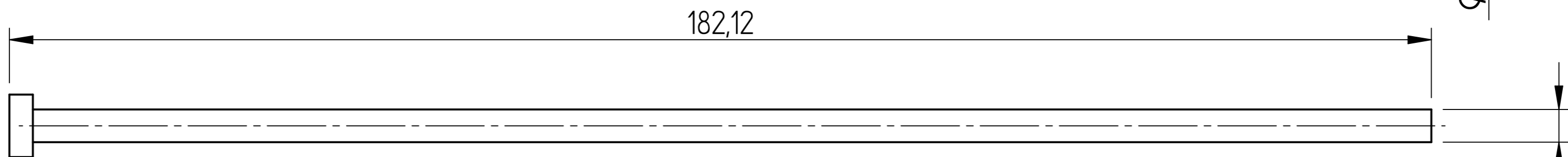
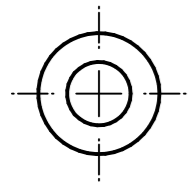
DRAWN	NAME	DATE	<b>AGRIGEL</b>		
APPROVED	DG	10/31/17			
MATERIAL					TITLE
TREATMENT					Relief Valve Housing Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	
1 <sup>st</sup> ANGLE			A4		
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft	REV	
			SCALE:	WEIGHT:	
				SHEET 16 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



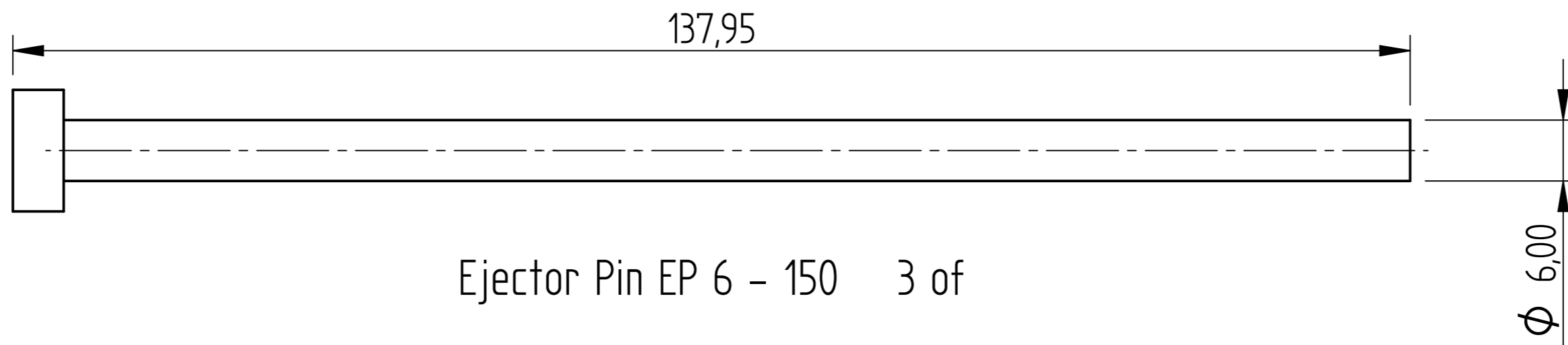
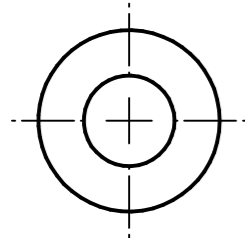
Core Pin CP 4.2 - 200 4 of

$\phi$  4,20



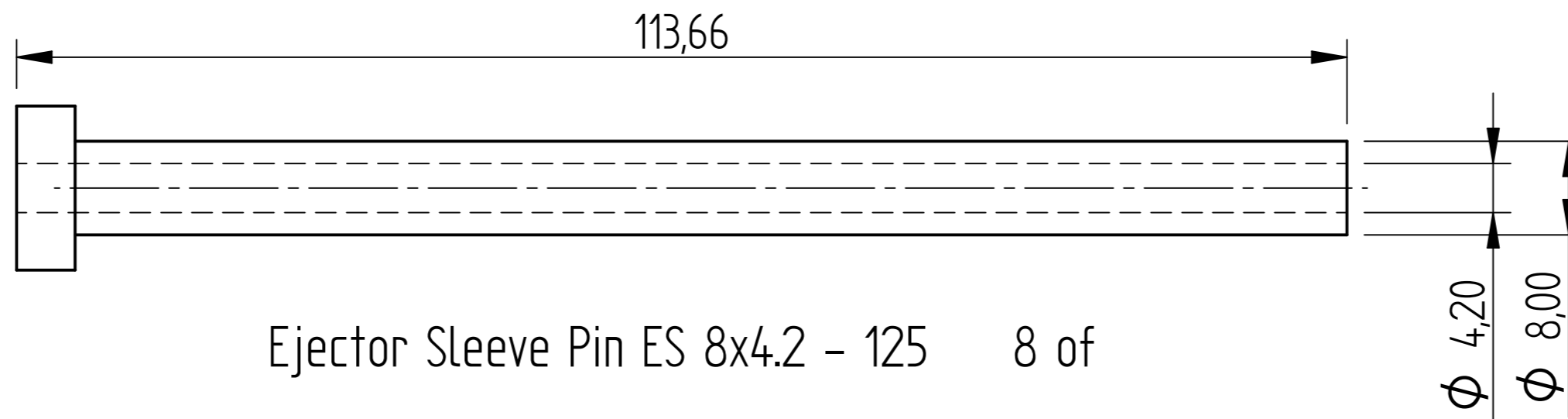
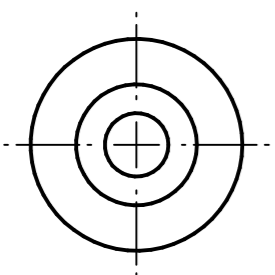
Core Pin CP 4.2 - 200 B 4 of

$\phi$  4,20



Ejector Pin EP 6 - 150 3 of

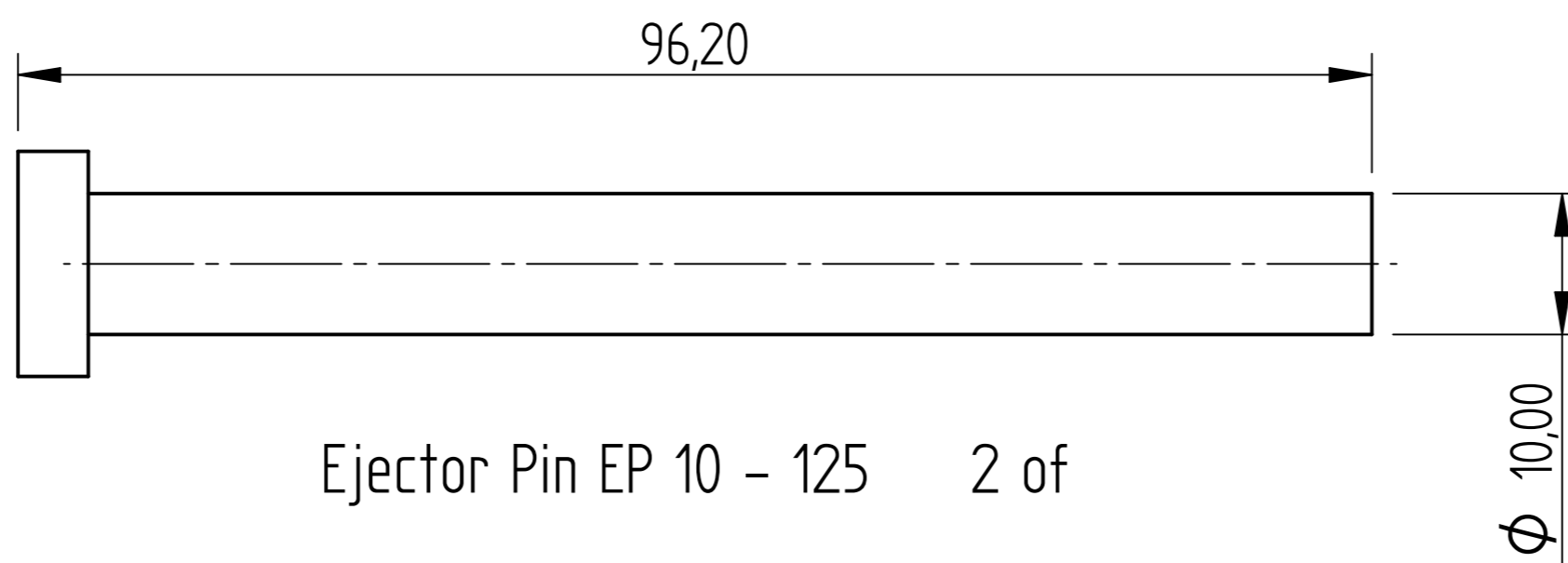
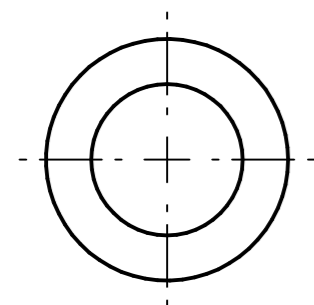
$\phi$  6,00



Ejector Sleeve Pin ES 8x4.2 - 125 8 of

$\phi$  4,20

$\phi$  8,00

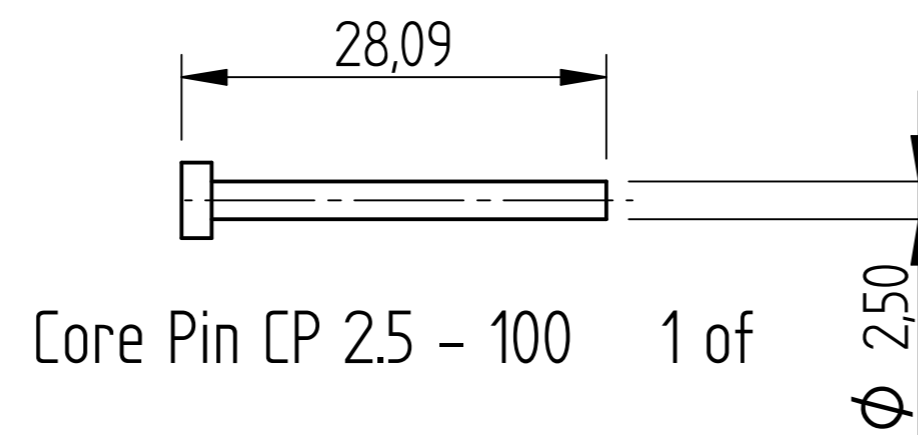
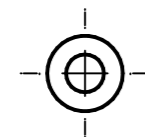
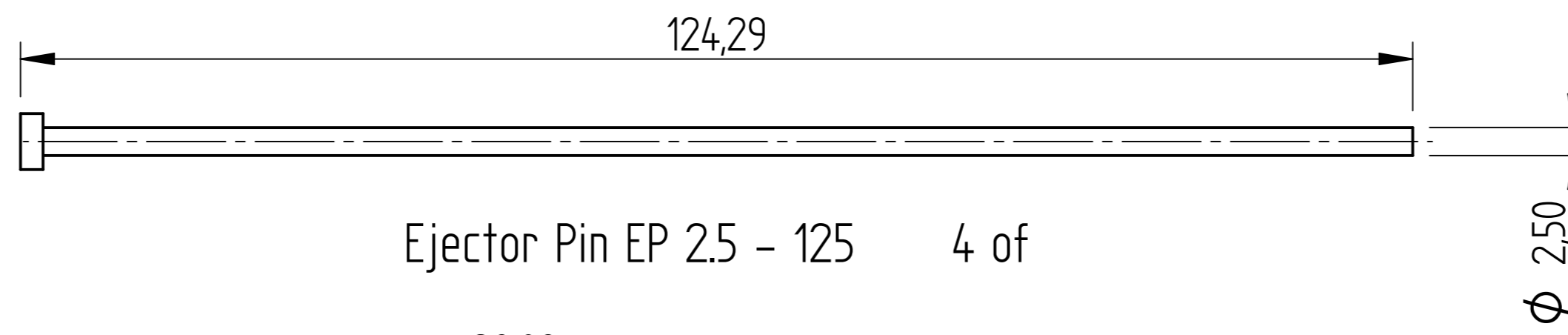
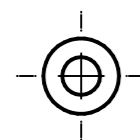
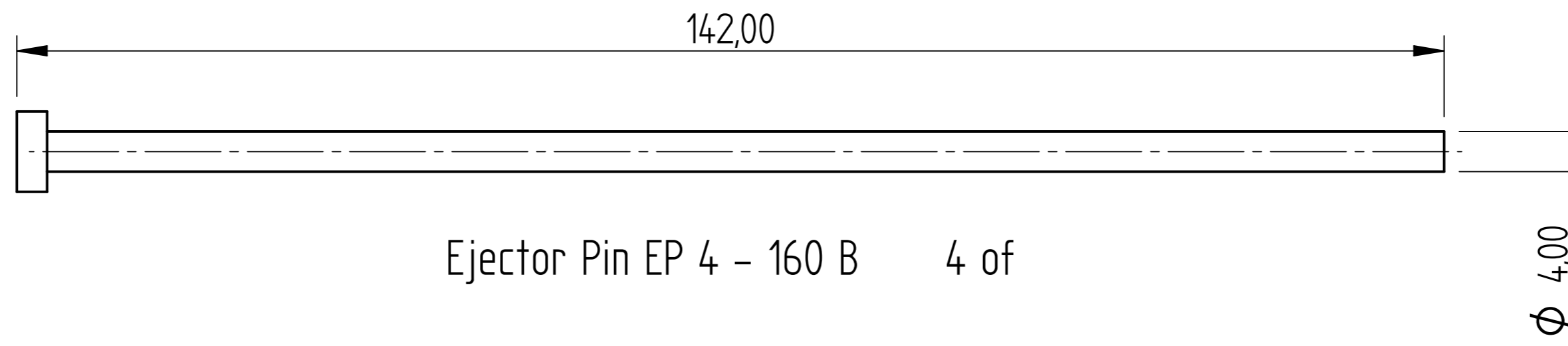
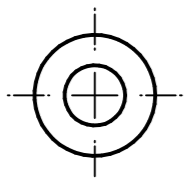
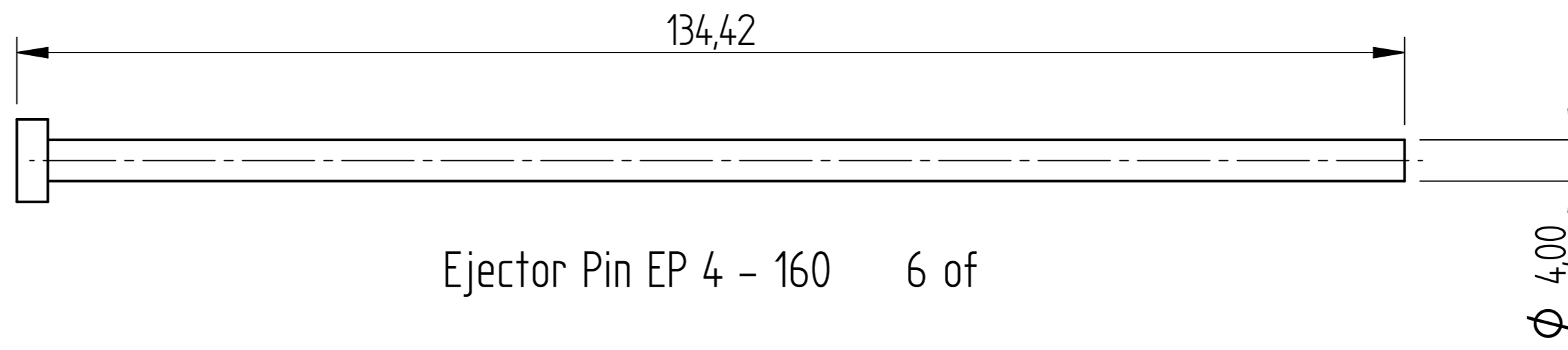
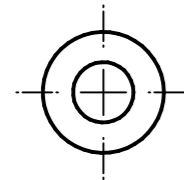
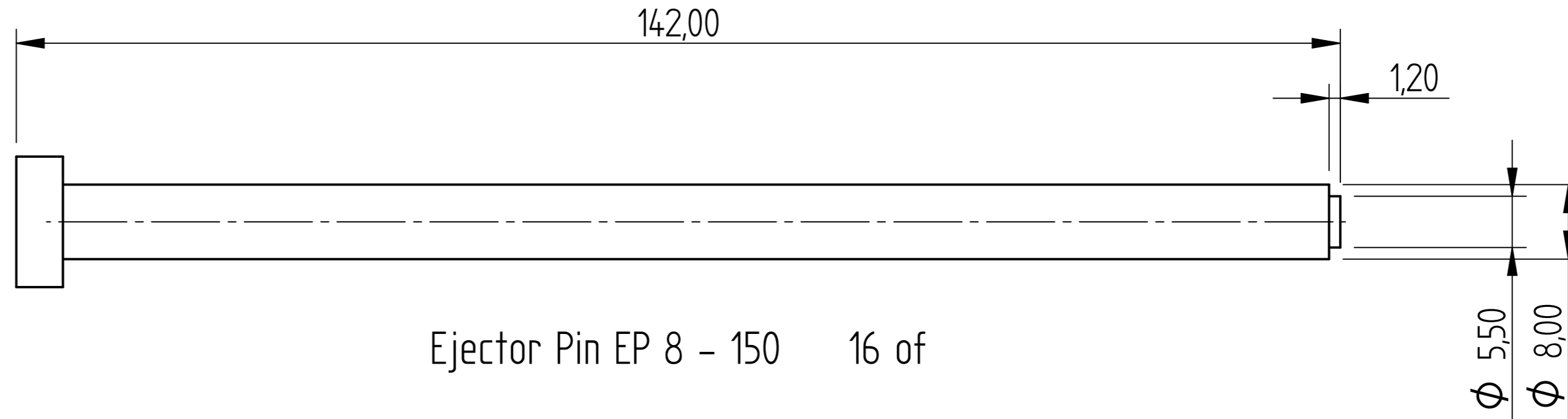
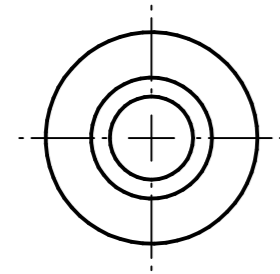


Ejector Pin EP 10 - 125 2 of

$\phi$  10,00

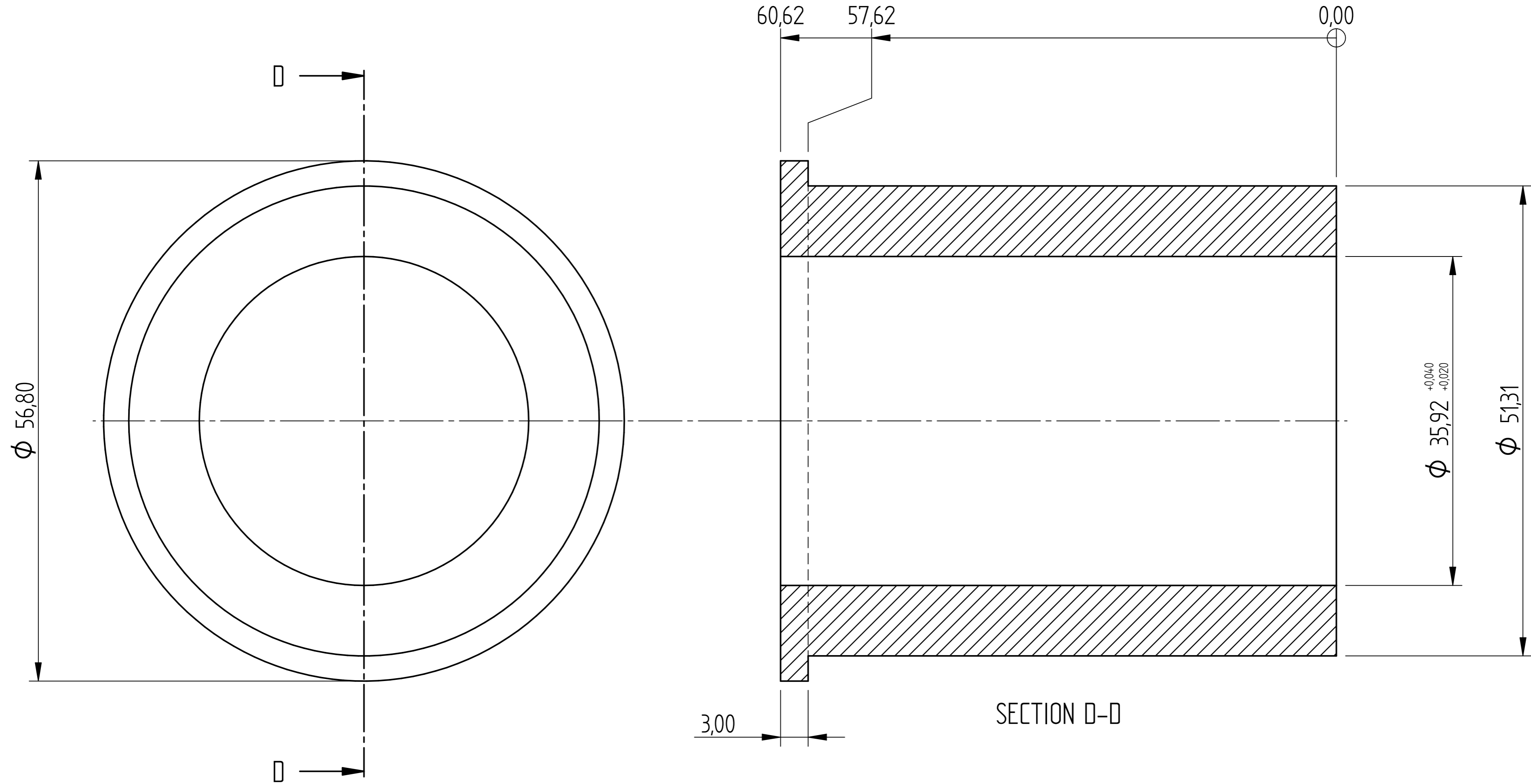
	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED			TITLE Relief Valve Housing Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Relief Valve Housing Mould.dft		
1 <sup>st</sup> ANGLE 			SCALE:	WEIGHT:	SHEET 17 OF 26
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED				
MATERIAL				
TREATMENT			TITLE Relief Valve Housing Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 <sup>st</sup> ANGLE 			FILE NAME: Relief Valve Housing Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 18 OF 26	

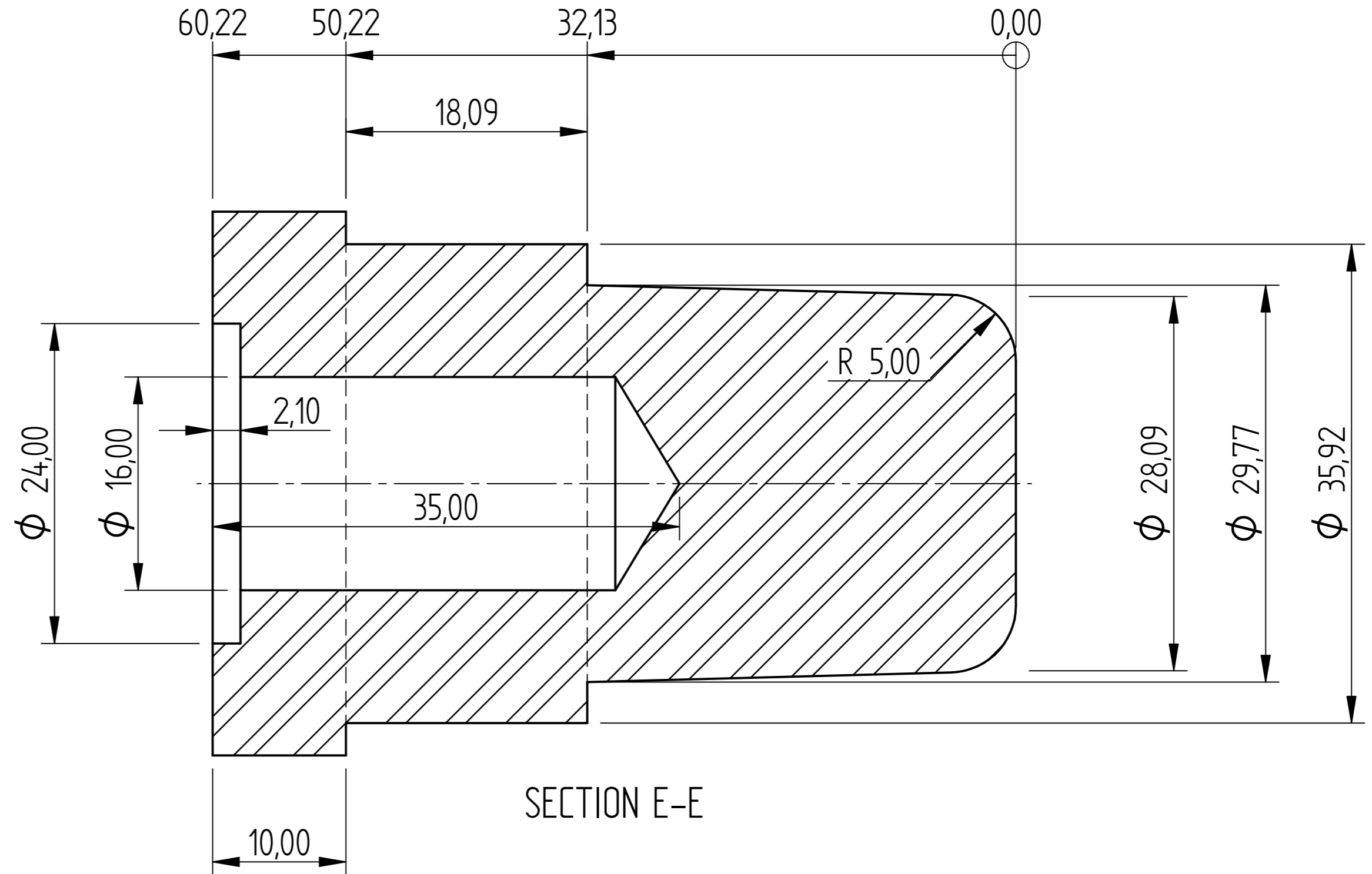
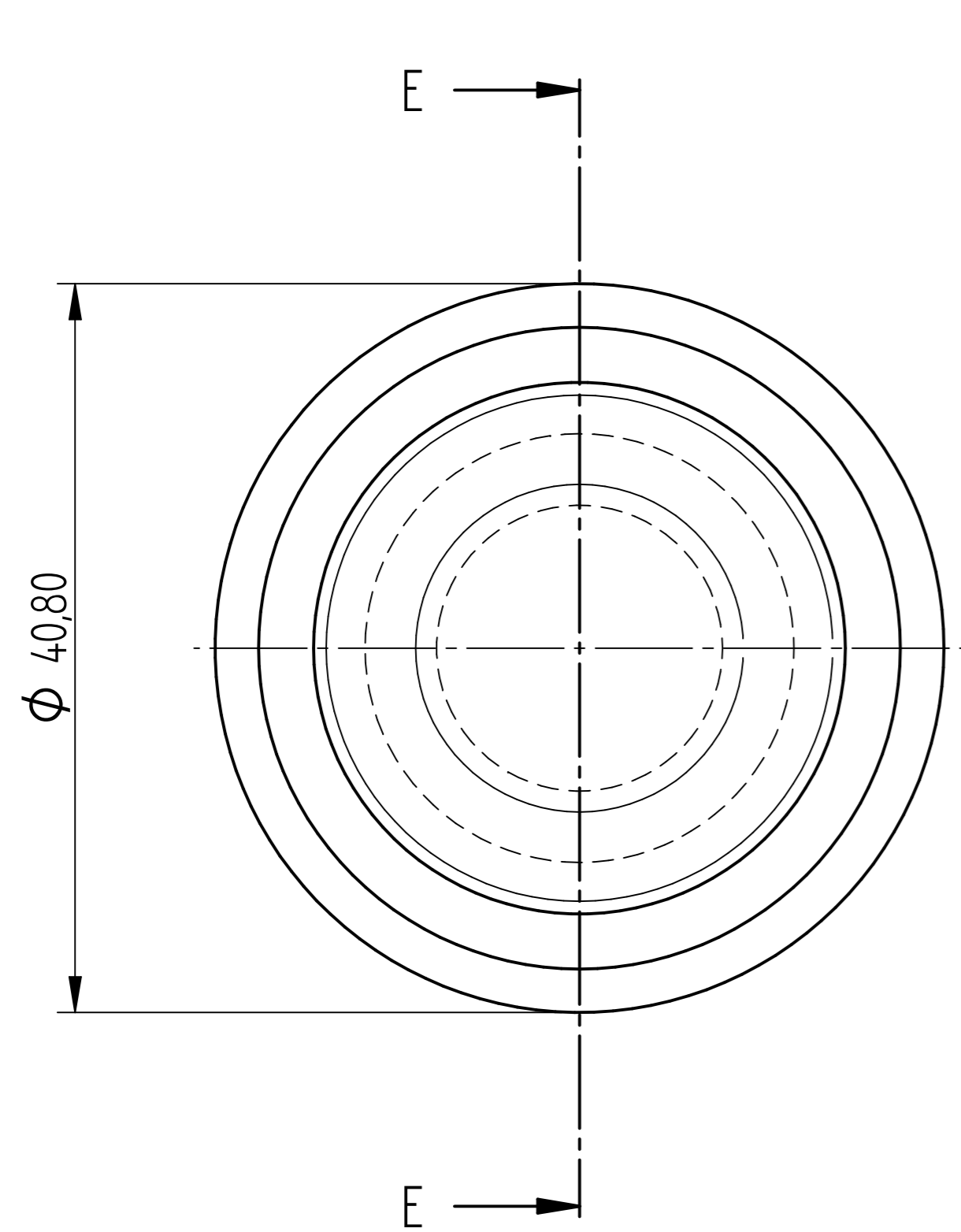
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH RH Outer Insert

	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 <sup>st</sup> ANGLE			A4		
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			FILE NAME: Relief Valve Housing Mould.dft		
			SCALE:	WEIGHT:	SHEET 19 OF 26

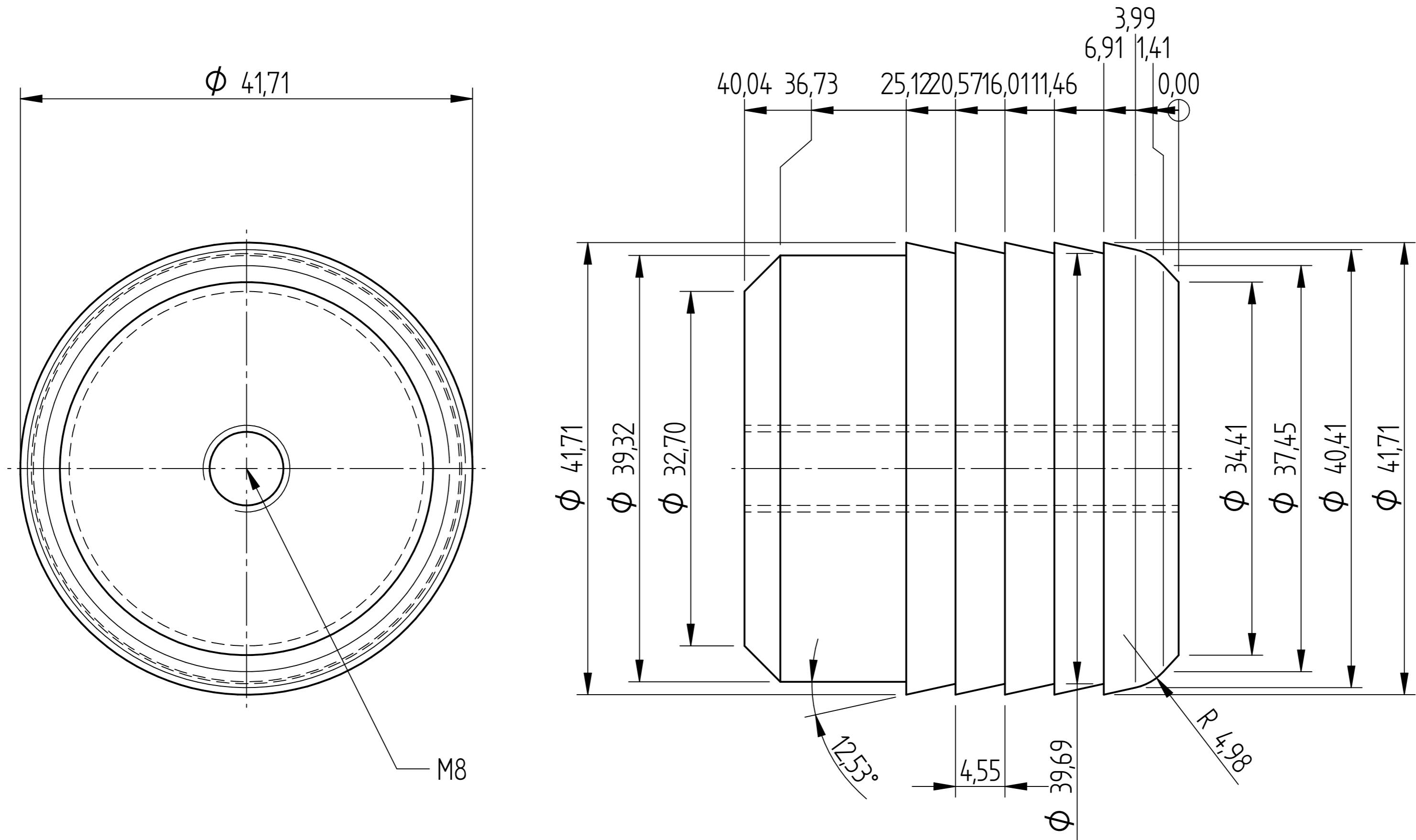
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH RH Insert

	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
			Relief Valve Housing Mould		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 <sup>st</sup> ANGLE ANGLES $\pm 0,1^\circ$			FILE NAME: Relief Valve Housing Mould.dft		
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:	SHEET 20 OF 26

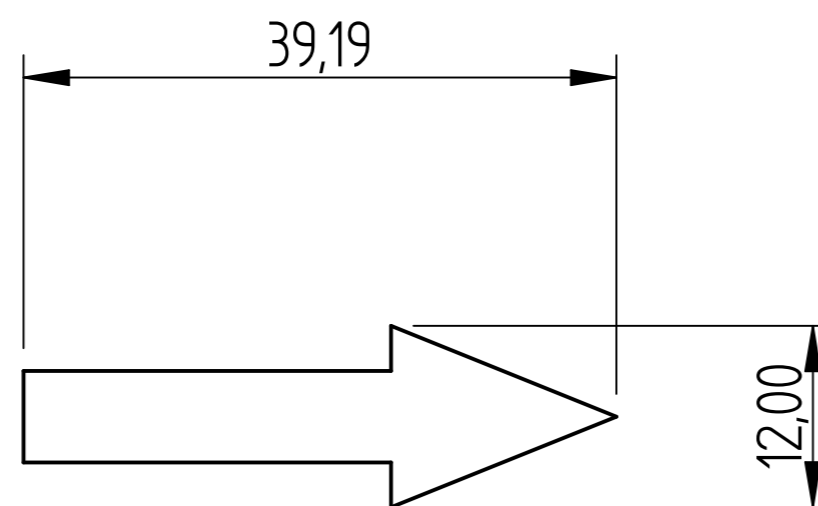
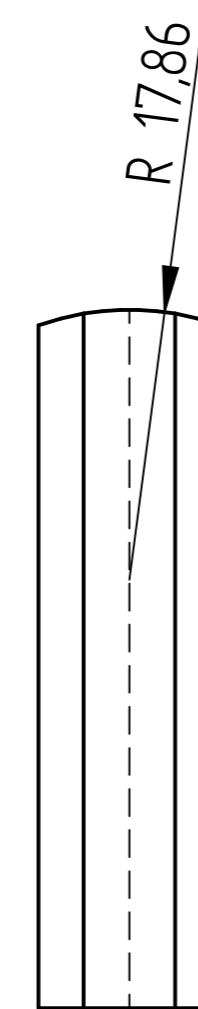
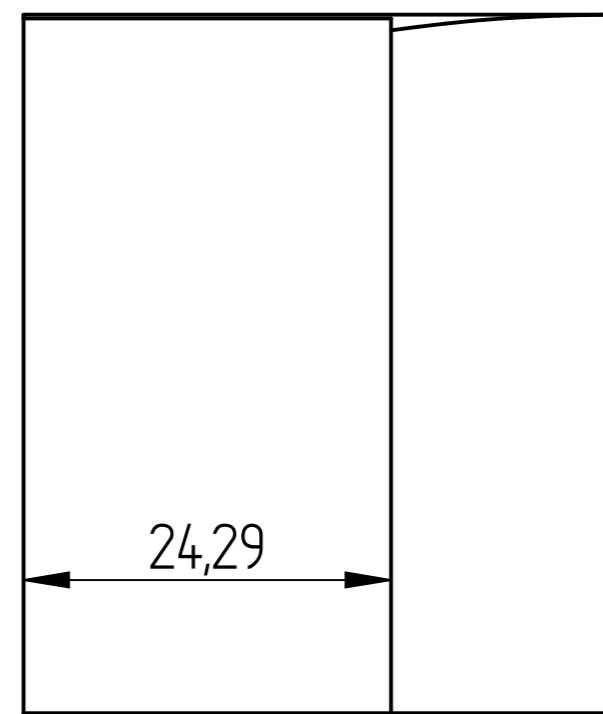
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Hose Barb Electrode

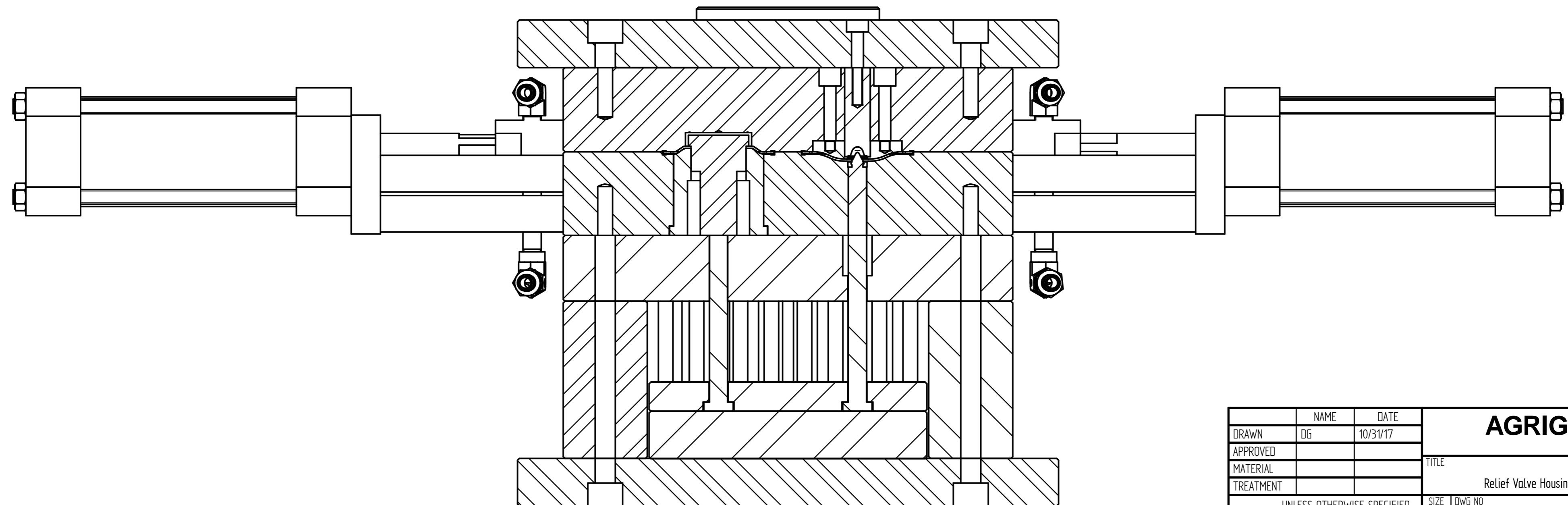
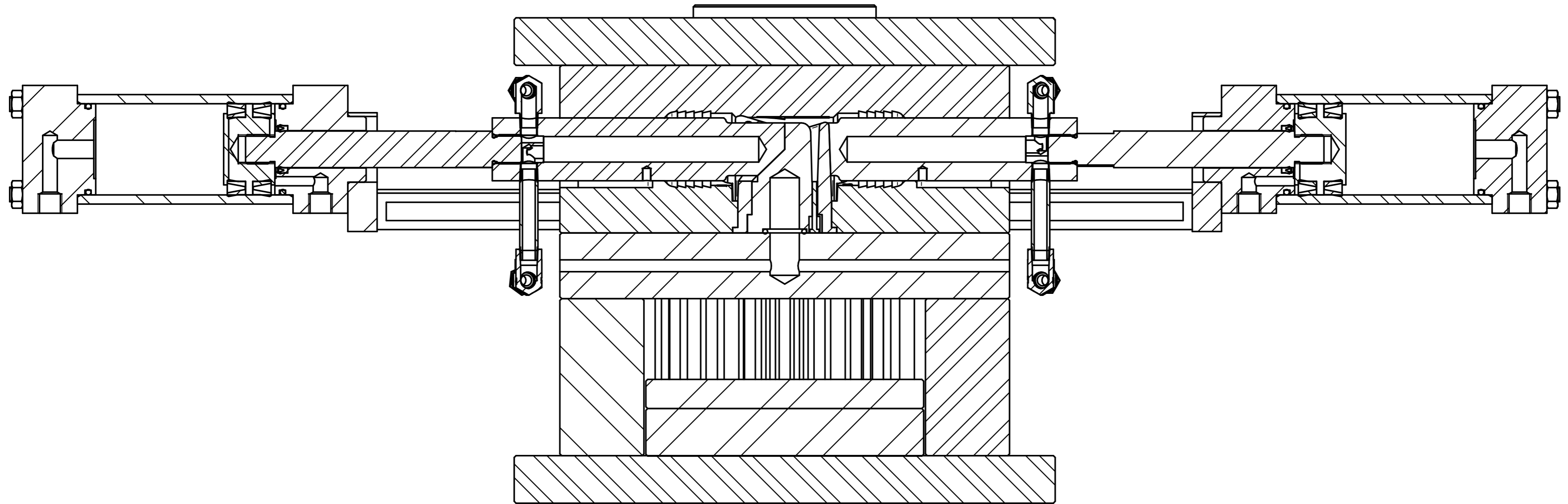
	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
			Relief Valve Housing Mould		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 <sup>st</sup> ANGLE ANGLES $\pm 0,1^\circ$			FILE NAME: Relief Valve Housing Mould.dft		
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:	SHEET 21 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



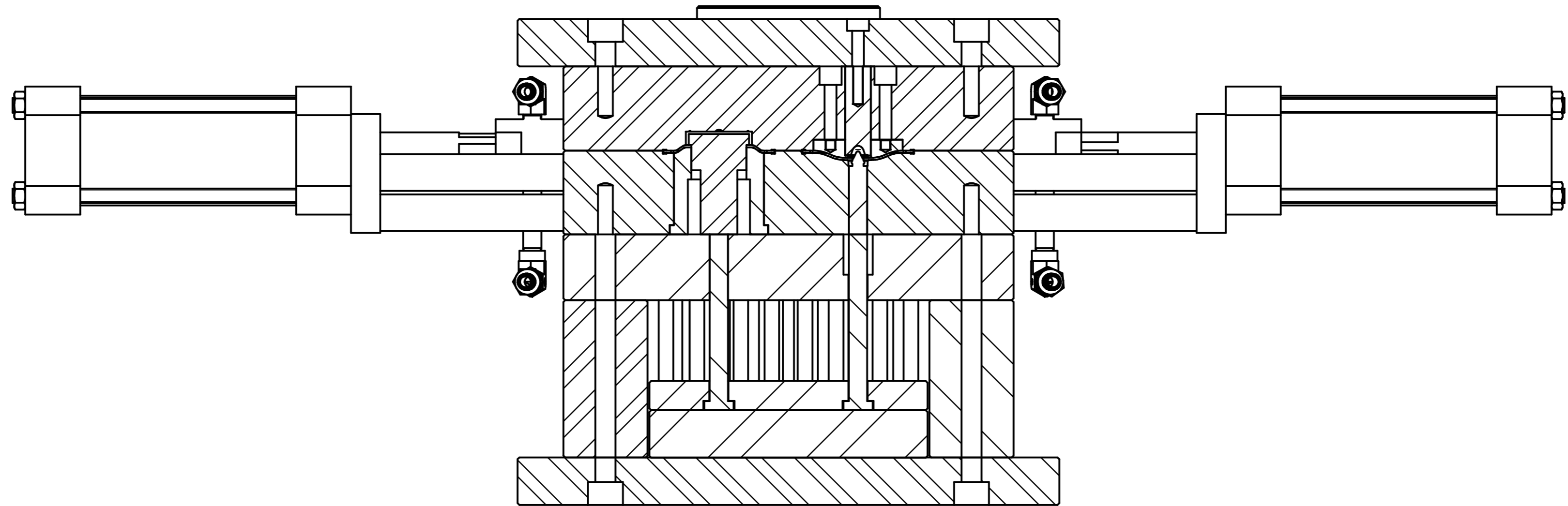
	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
			Relief Valve Housing Mould		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 <sup>st</sup> ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 22 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



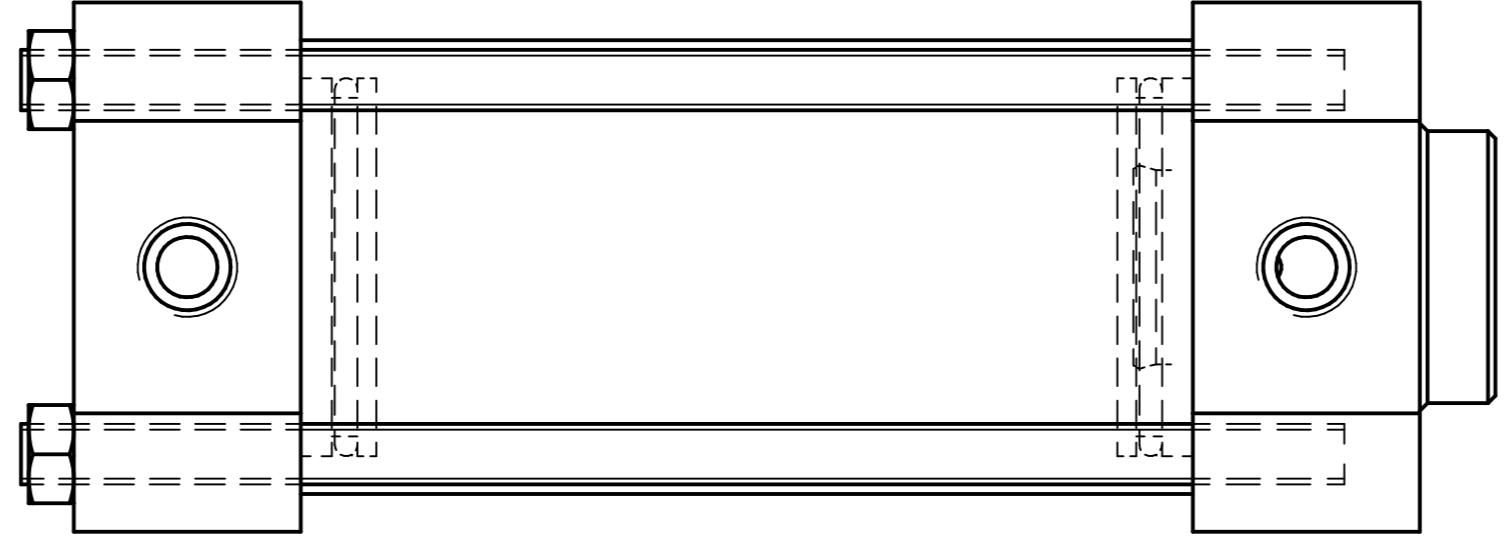
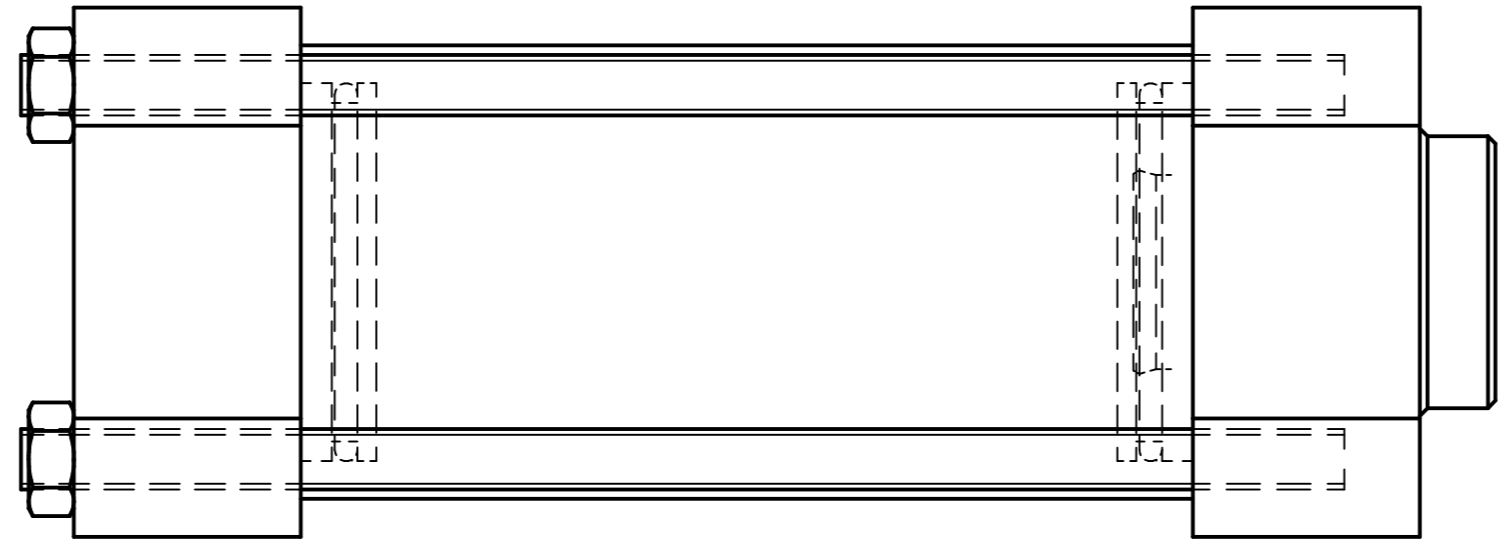
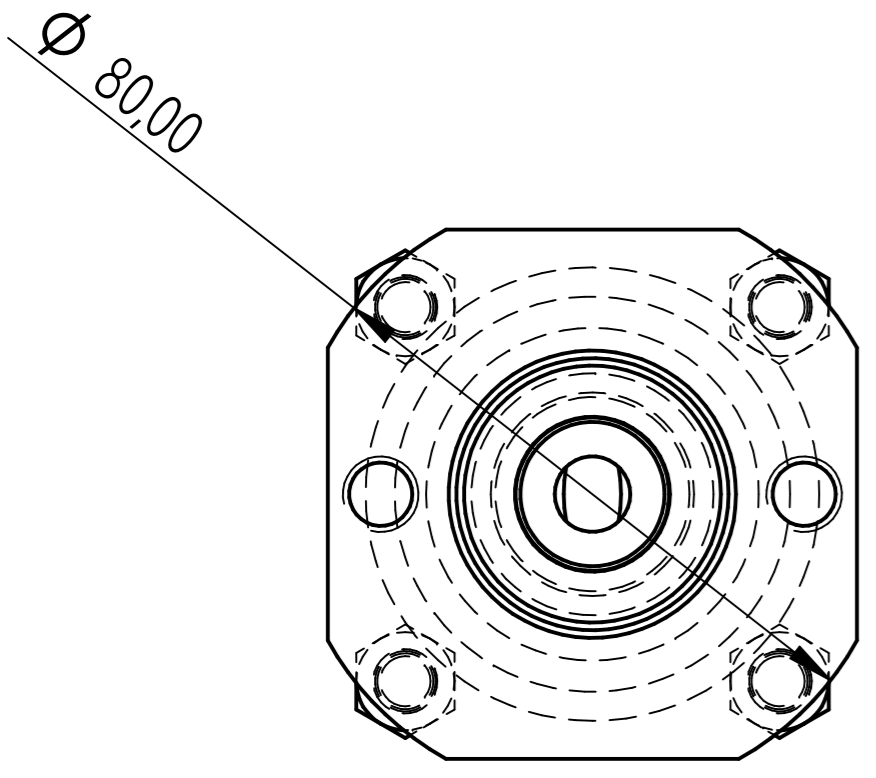
DRAWN	NAME	DATE	<b>AGRIGEL</b>		
APPROVED	DG	10/31/17			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1st ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 23 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



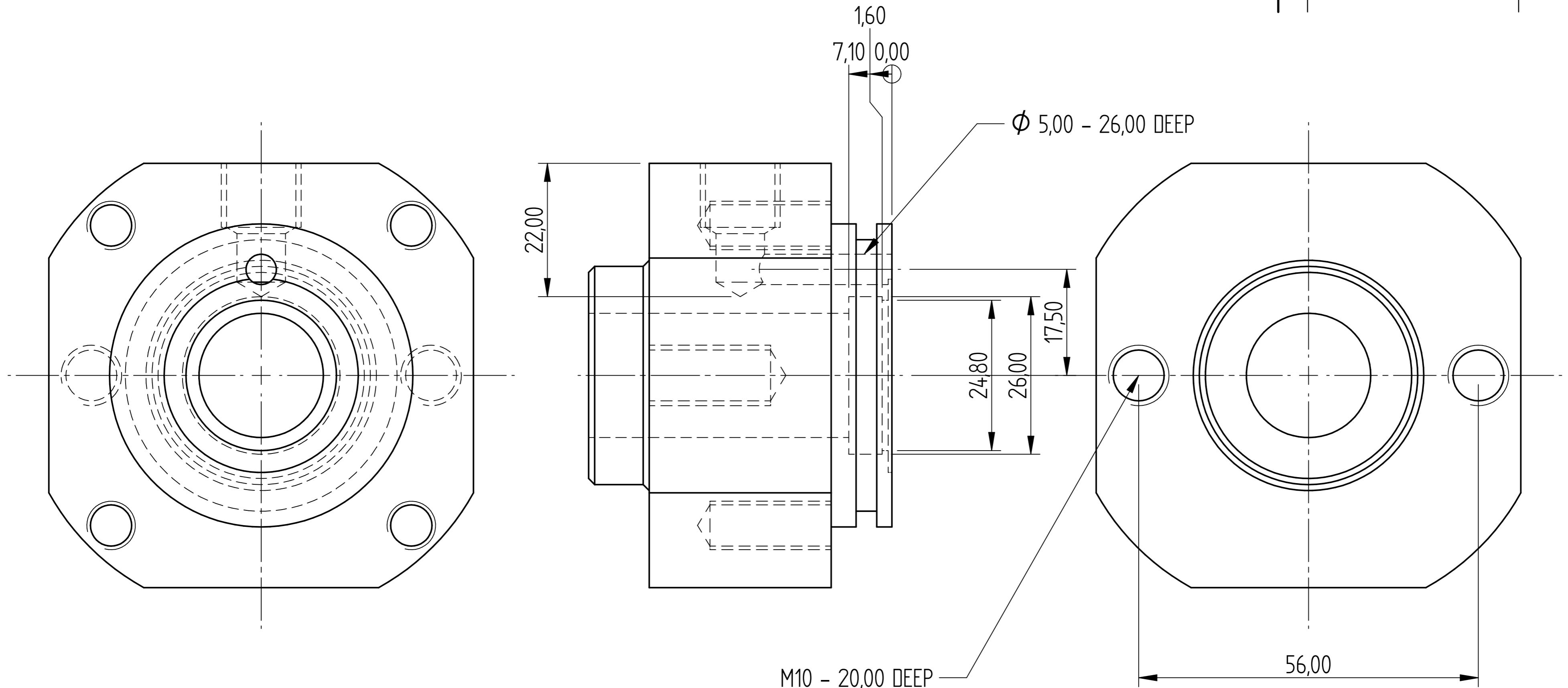
	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE Relief Valve Housing Mould		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 <sup>st</sup> ANGLE ANGLES ±0.1°			FILE NAME: Relief Valve Housing Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 24 OF 26

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	<b>AGRIGEL</b>	
DRAWN	DG	10/31/17		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Relief Valve Housing Mould.dft	
			SCALE:	WEIGHT:
			SHEET 25 OF 26	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	<b>AGRIGEL</b>		
DRAWN	DG	10/31/17			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 <sup>st</sup> ANGLE			A4		
ANGLES $\pm 0,1^\circ$			FILE NAME: Relief Valve Housing Mould.dft		
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:	SHEET 26 OF 26