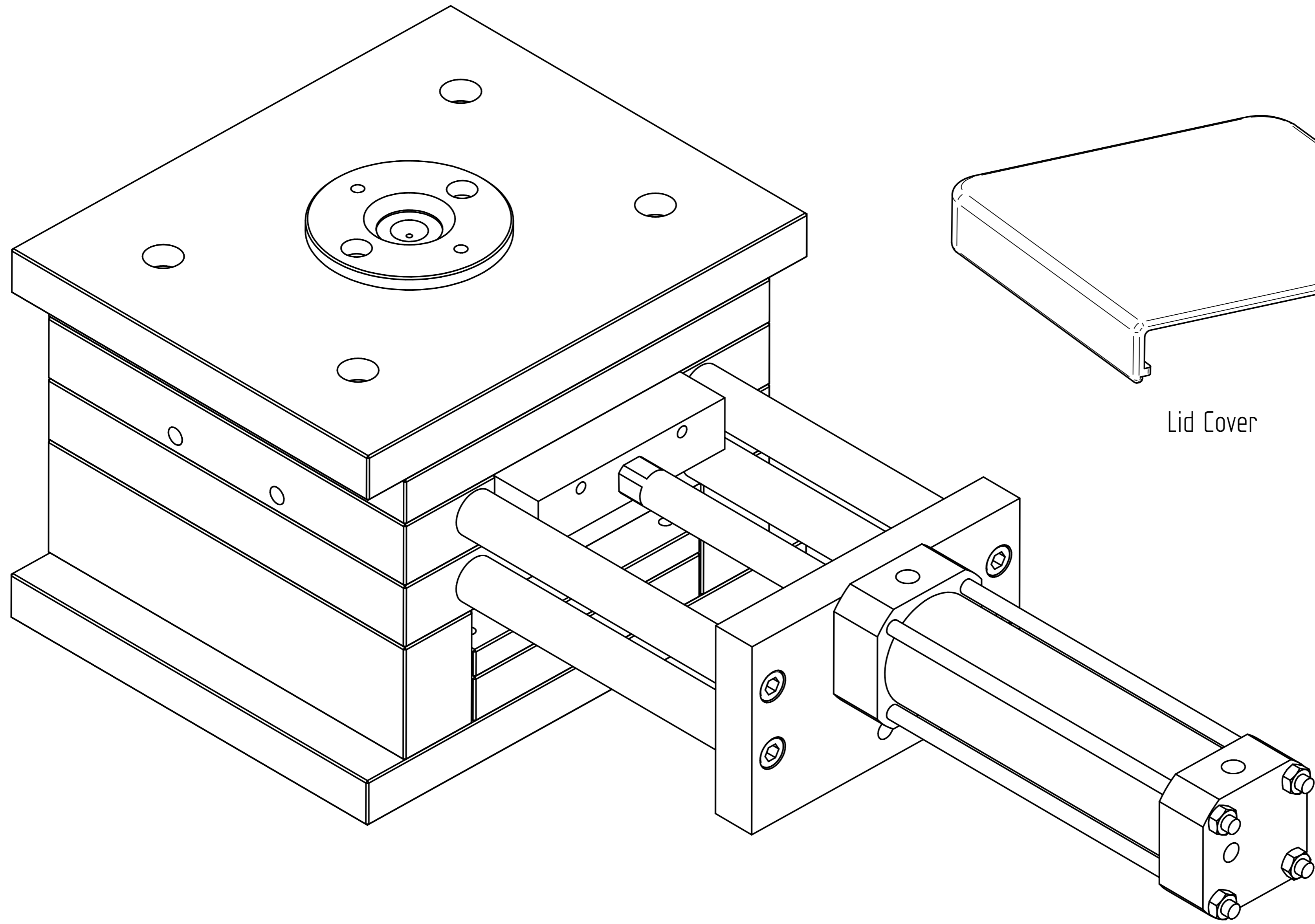


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

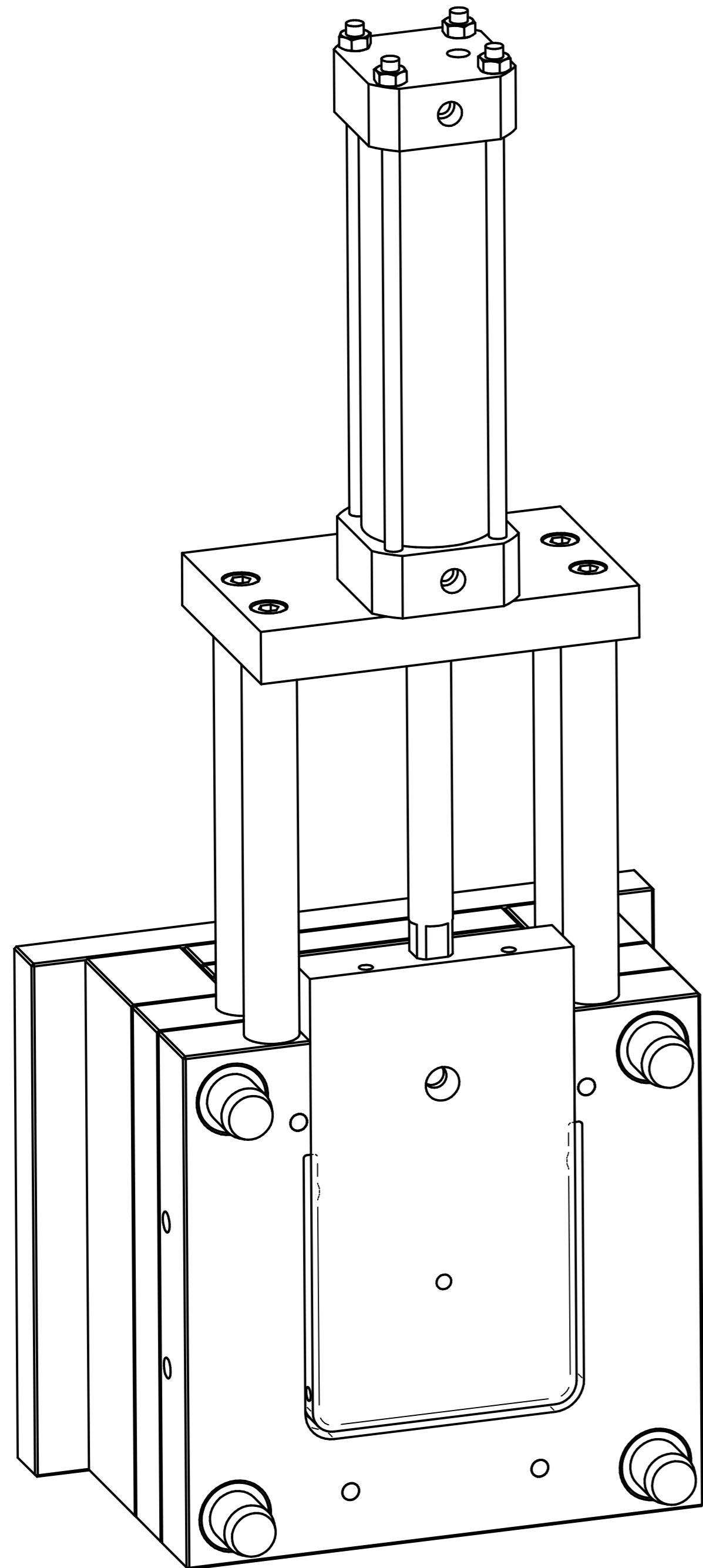


Lid Cover

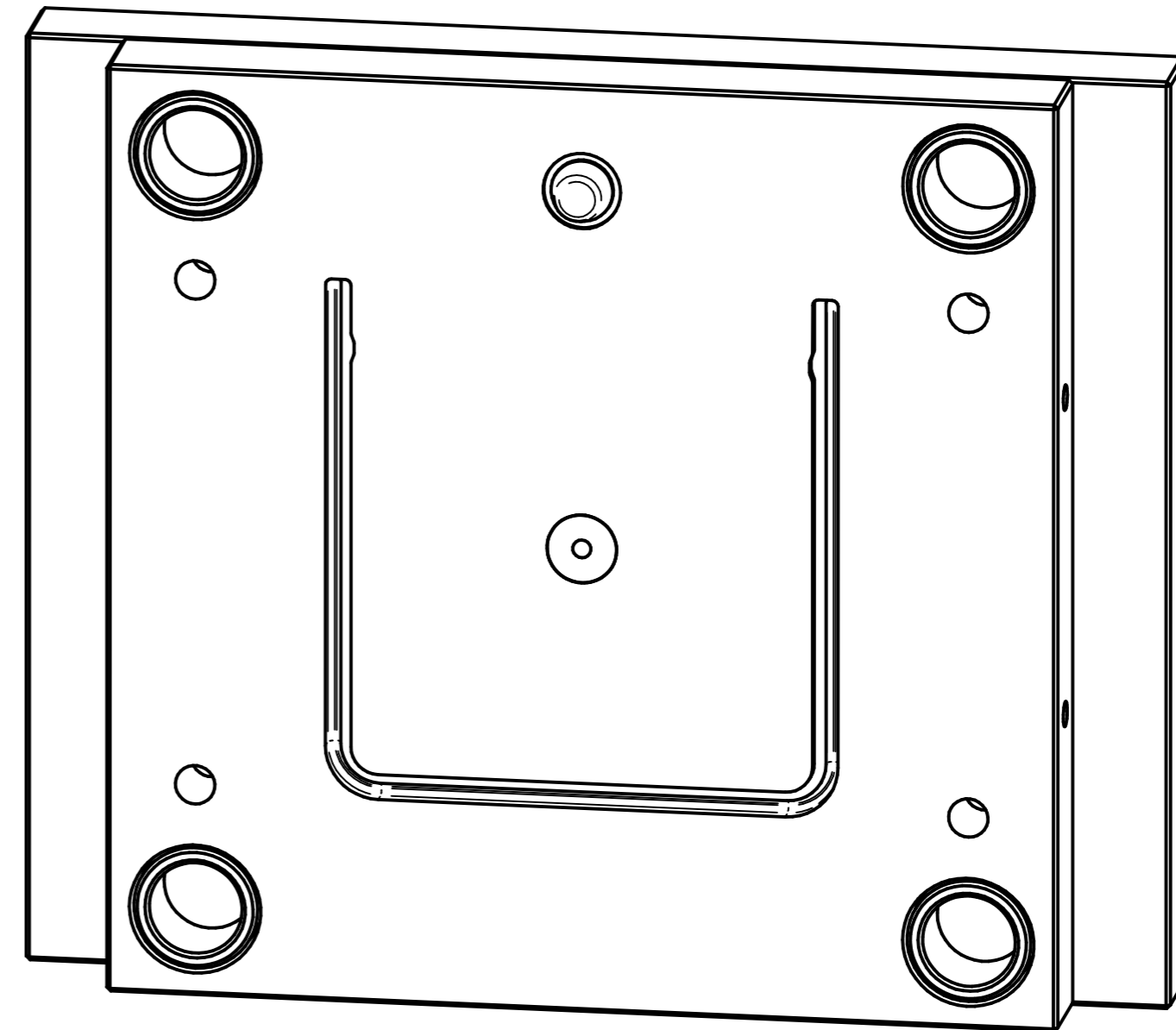
Lid Cover Mould

	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/14/19		
APPROVED				
MATERIAL				
TREATMENT			TITLE Lid Cover Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: Lid Cover Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 1 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



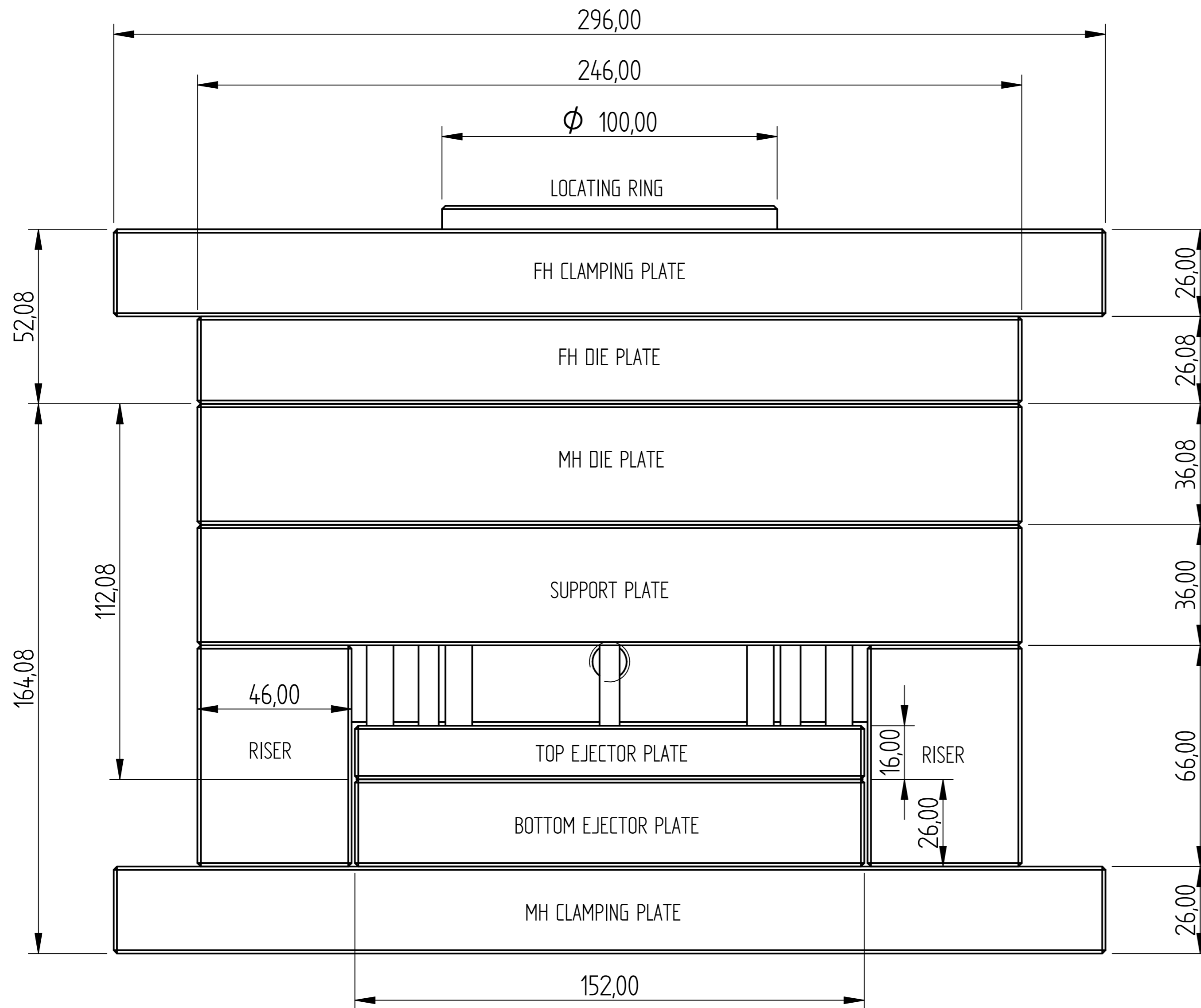
Moving Half



Fixed Half

	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/14/19		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: Lid Cover Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

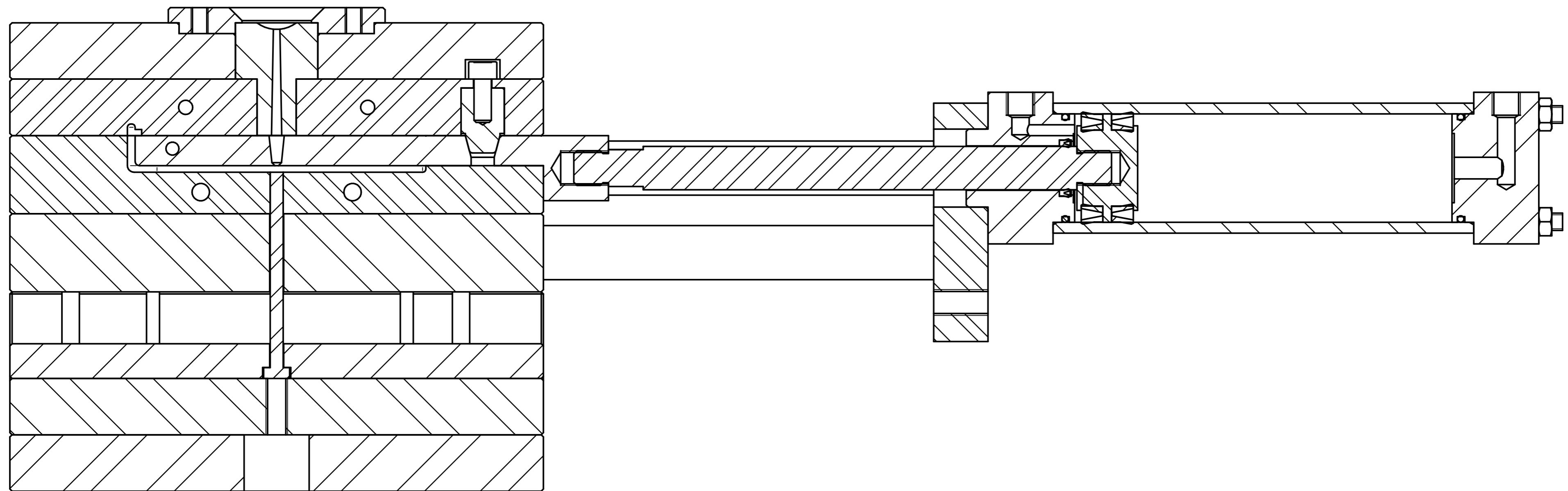


Lid Cover Mould

Item Number	Title	Document Number	Quantity
1*	Cylinder Base Plate	180 x 110 x 25	1
2*	Core	220 x 126 x 30	1
3*	Ejector Plate	246 x 152 x 16	1
4*	Ejector Clamping Plate	246 x 152 x 26	1
5*	FH Die Plate	246 x 246 x 26	1
6*	MH Die Plate	246 x 246 x 36	1
7*	Support Plate	246 x 246 x 36	1
8*	Riser	246 x 46 x 66	2
9*	FH Clamping Plate	296 x 246 x 26	1
10*	MH Clamping Plate	296 x 246 x 26	1
11*	O-Ring	3 x 44	2
12*	Piston Rod	D20 x 248	1
13*	Cylinder Riser	D25 - 180	4
14*	Piston	D50 x 28	1
15*	Top End Cap	D85 x 40	1
16*	Bottom End Cap	D85 x 50	1
17*	Sprue Bush	Dia 18 x 36	1
18*	EP10-125	EP 10 - 125	4
19*	EP4-100	EP 4 - 100	5
20*	Locating Bush	FBN24-26	4
21*	Locating Pin	FSN	4
22*	Cyl Tube	ID50 OD60 x 194	1
23*	Locating Ring	LR-100	1
24*	Cap Screw	M10-30	6
25*	Nut	M8	4
26*	Cyl Stud	M8 x 350	4
27*	Cap Screw	M8-20	1
28*	Polly U Seal	PU 20-26-5	1
29*	Polly U Seal	PU 35-50-10	2
30*	Taper Lock M20	TL M20	1

NAME	DATE	AGRIGEL	
DRAWN	Dan	06/14/19	
APPROVED			
MATERIAL			
TREATMENT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		SIZE A4	DWG NO
1 st ANGLE		FILE NAME: Lid Cover Mould.dft	
2 PL ±0.02 3 PL ±0.005		SCALE:	WEIGHT:
		SHEET 3 OF 11	

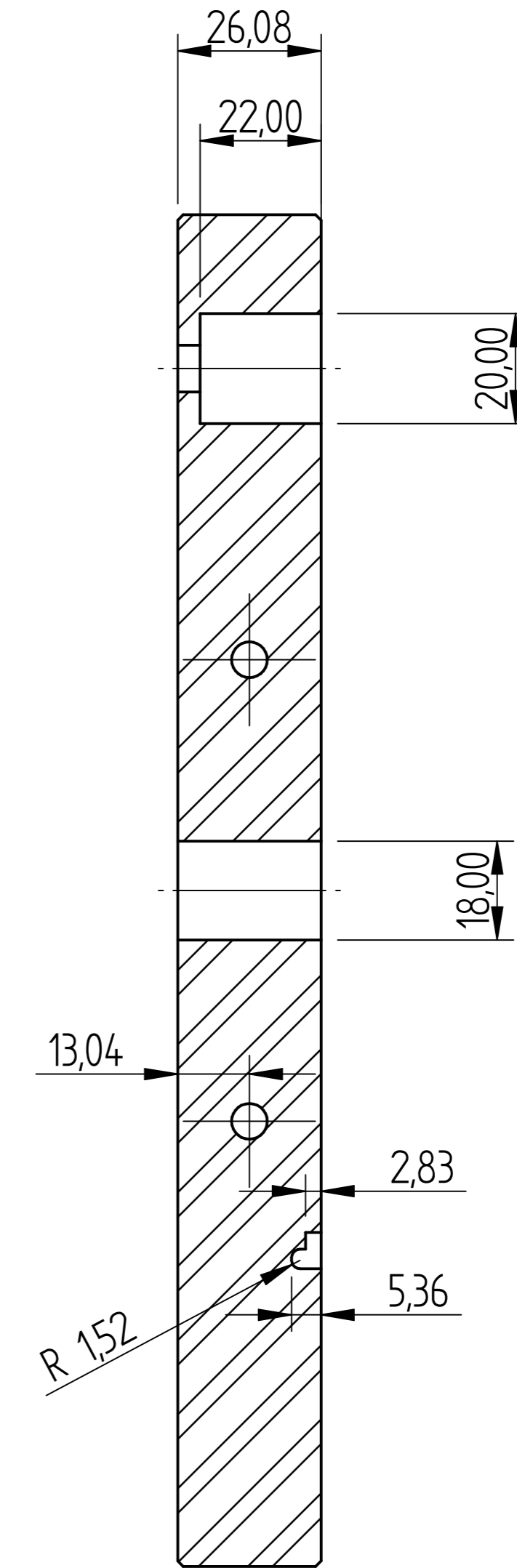
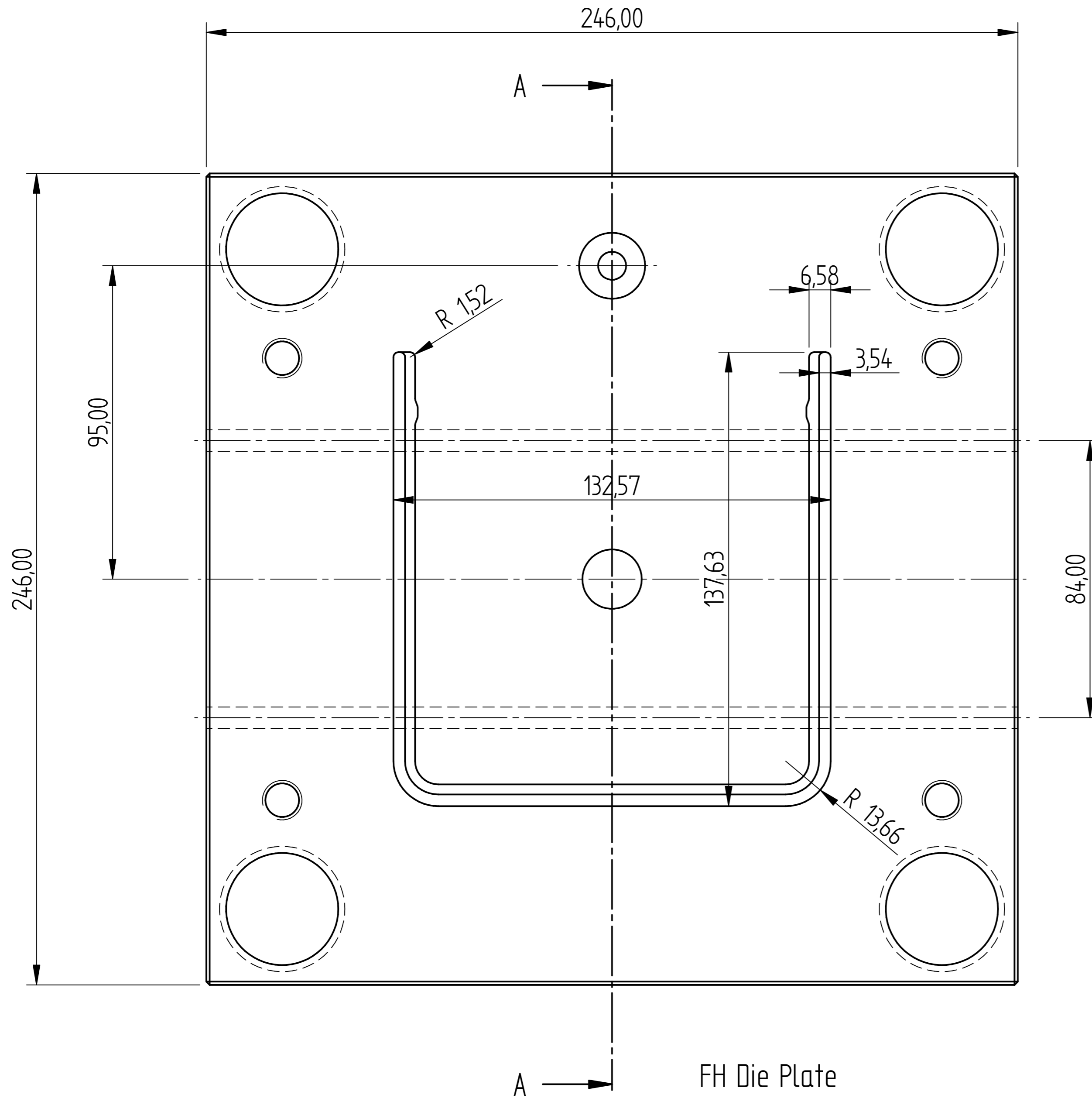
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Lid Cover Mould

	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/14/19		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Lid Cover Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 4 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

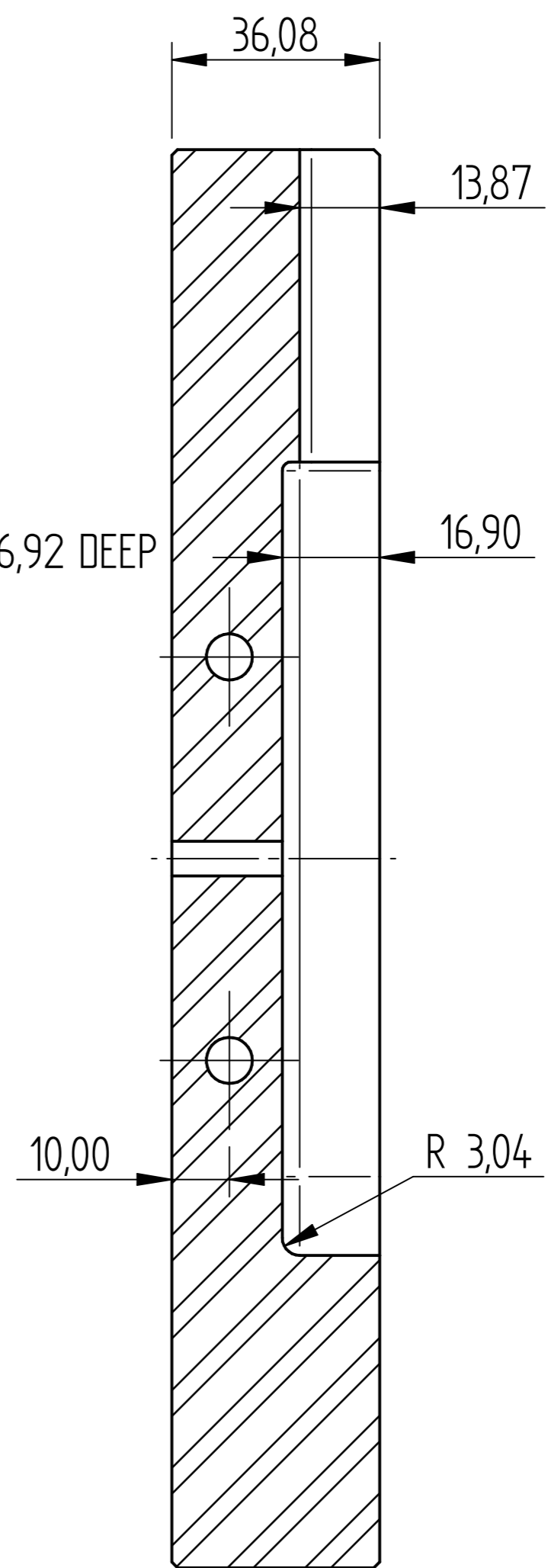
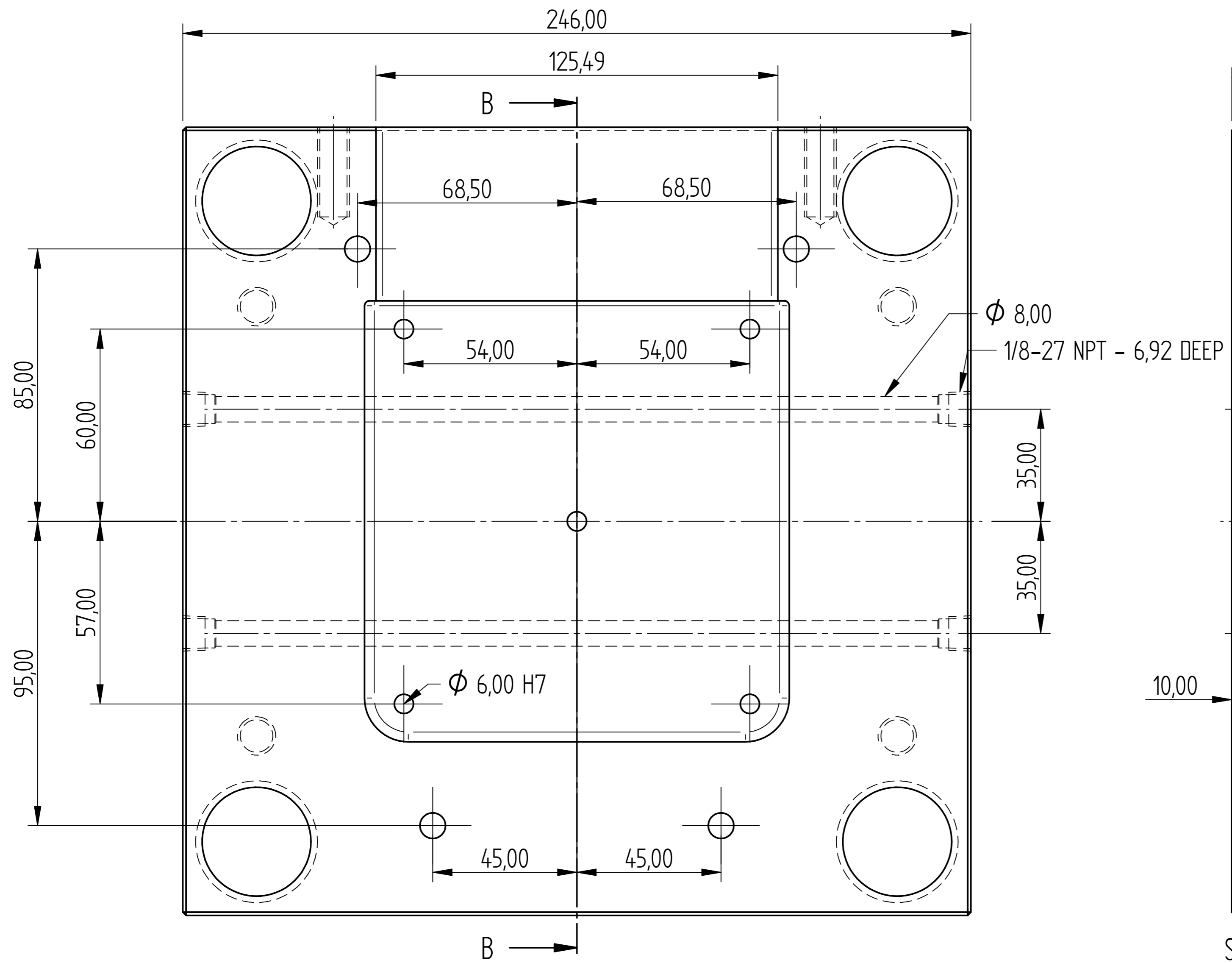


SECTION A-A

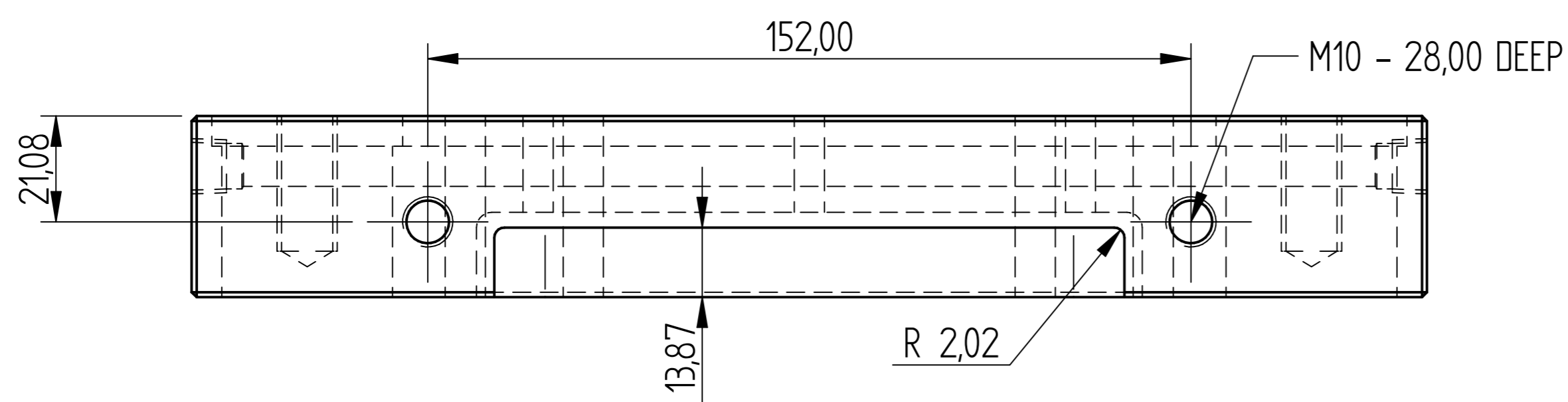
FH Die Plate

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/14/19		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 st ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Lid Cover Mould.dft	REV
			SCALE:	WEIGHT:
			SHEET 5 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



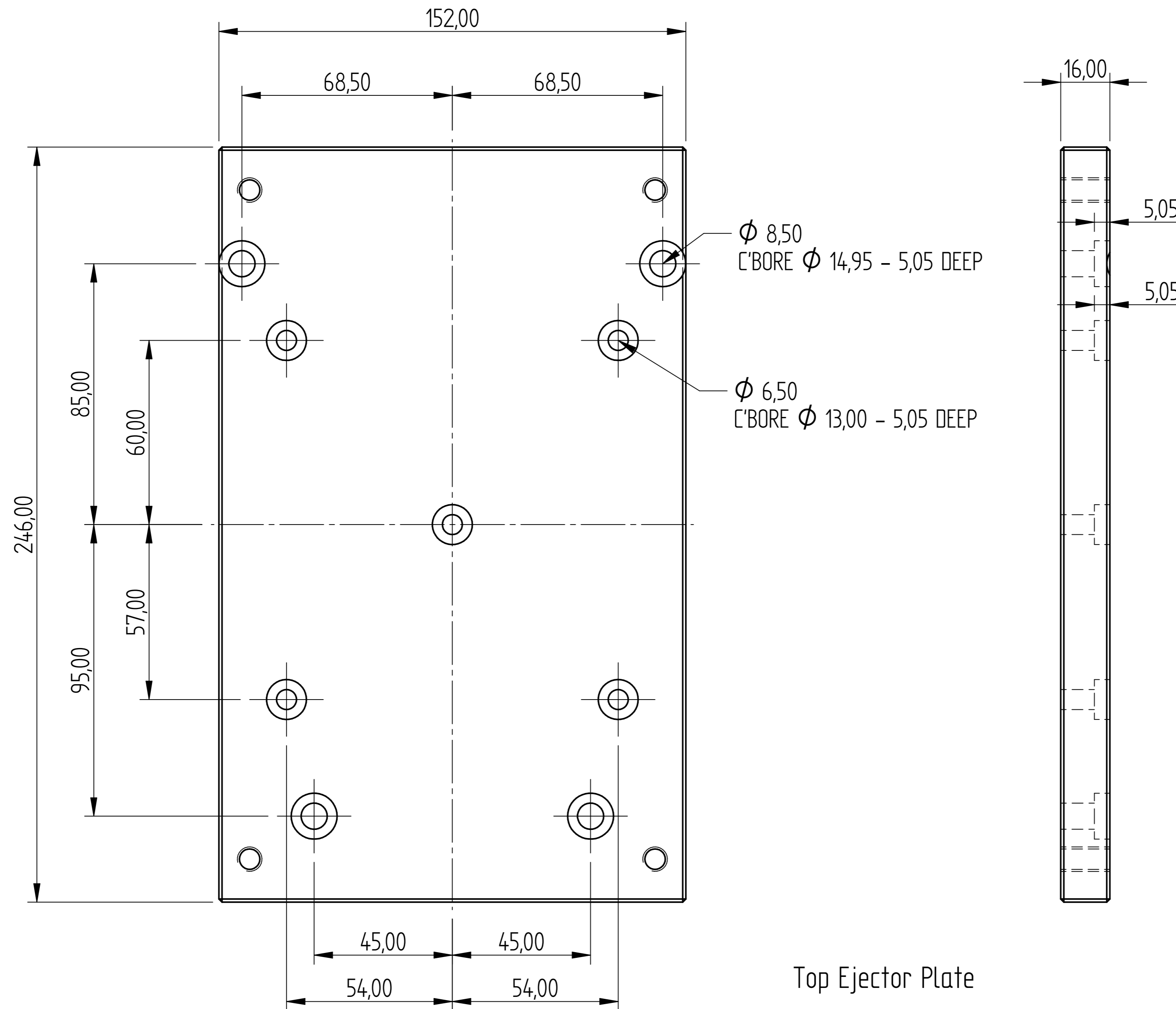
SECTION B-B



MH Die Plate

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/14/19		
MATERIAL			TITLE	
TREATMENT			Lid Cover Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 st ANGLE ANGLES ±0.1°			A4	REV
2 PL ±0.02 3 PL ±0.005			FILE NAME: Lid Cover Mould.dft	
SCALE:	WEIGHT:	SHEET 6 OF 11		

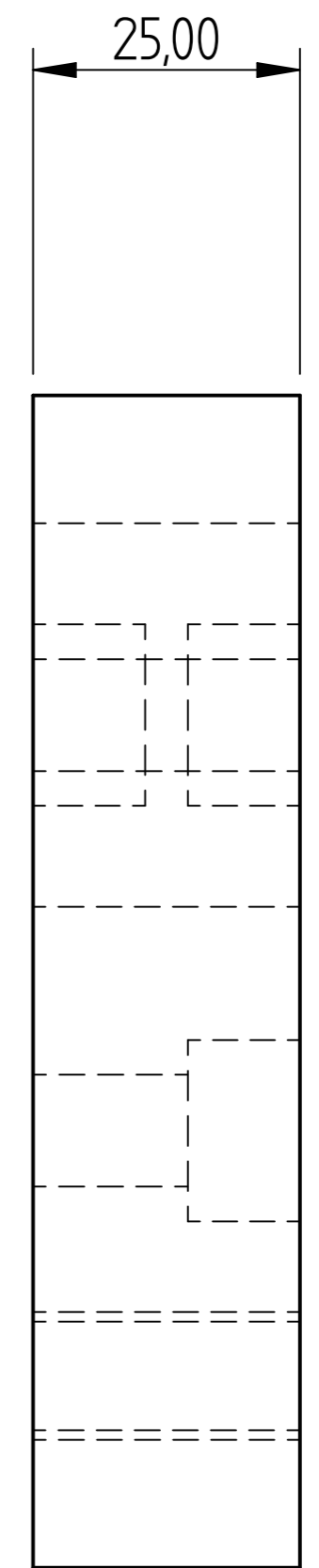
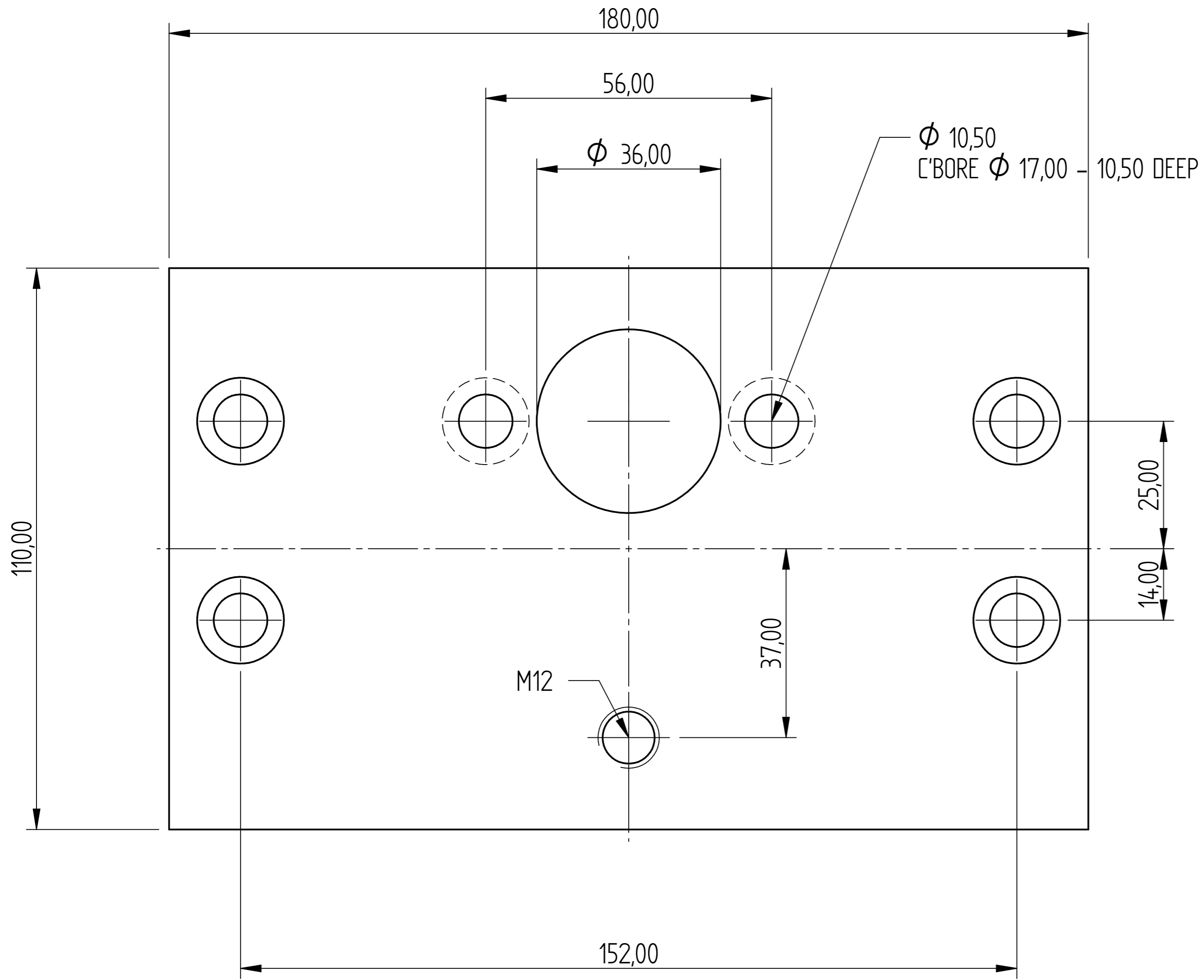
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Top Ejector Plate

	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/14/19			
APPROVED			TITLE Lid Cover Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Lid Cover Mould.dft		
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 8 OF 11

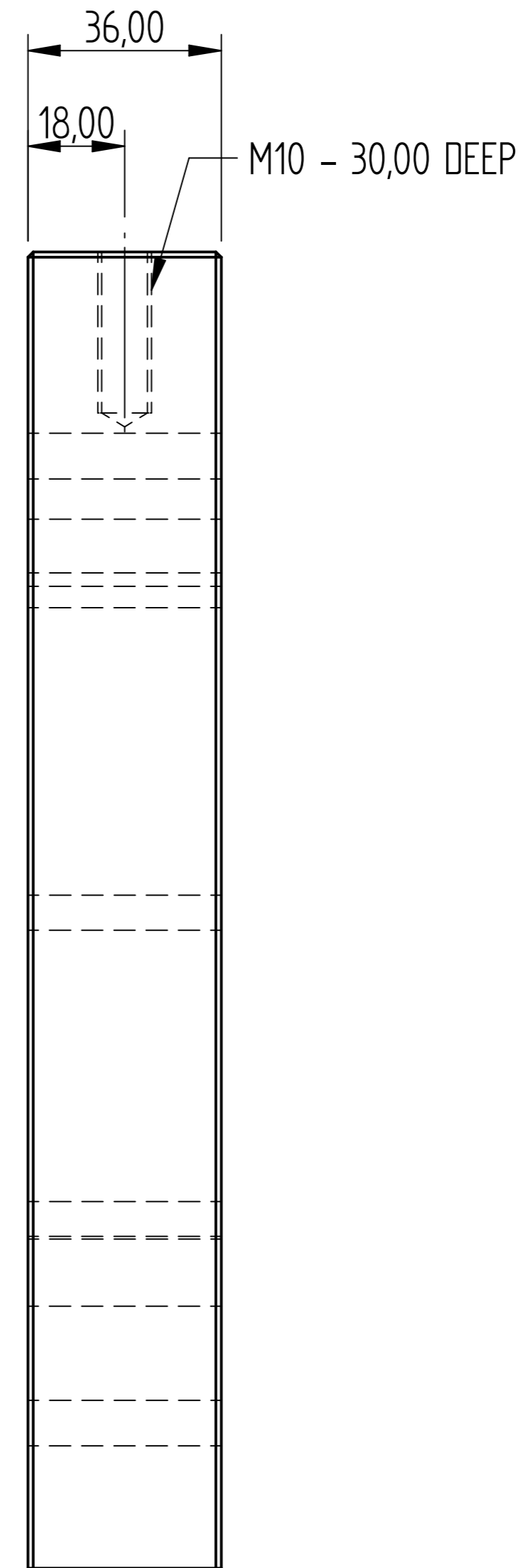
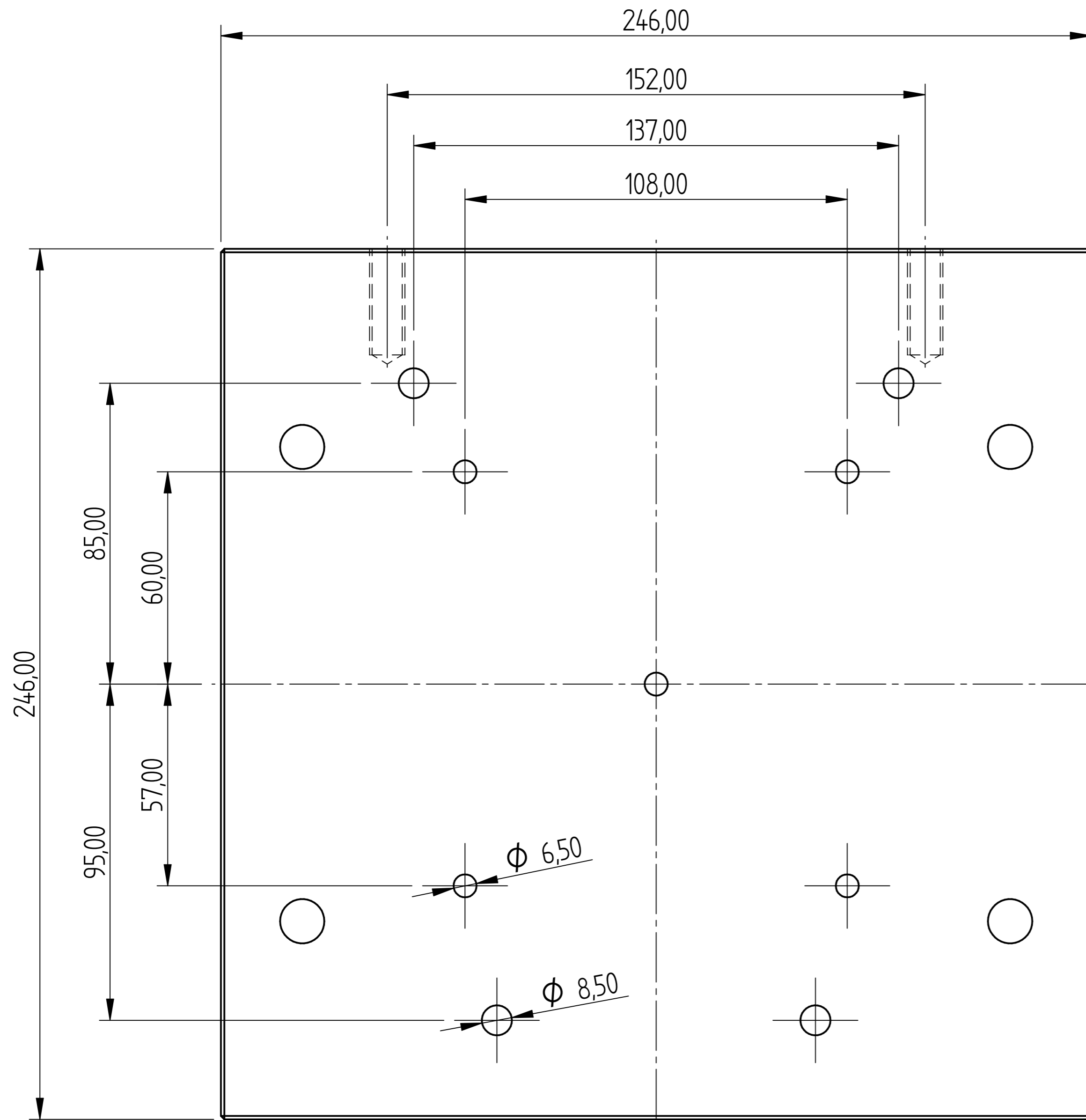
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Cylinder Base Plate

	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/14/19			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 st ANGLE			A4		
ANGLES ±0.1°			FILE NAME: Lid Cover Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 9 OF 11

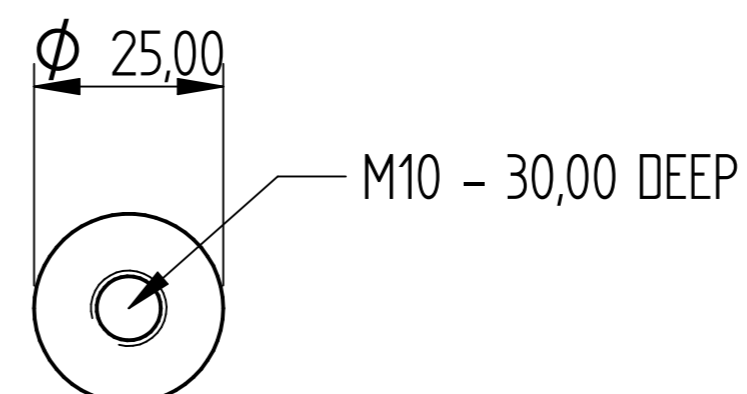
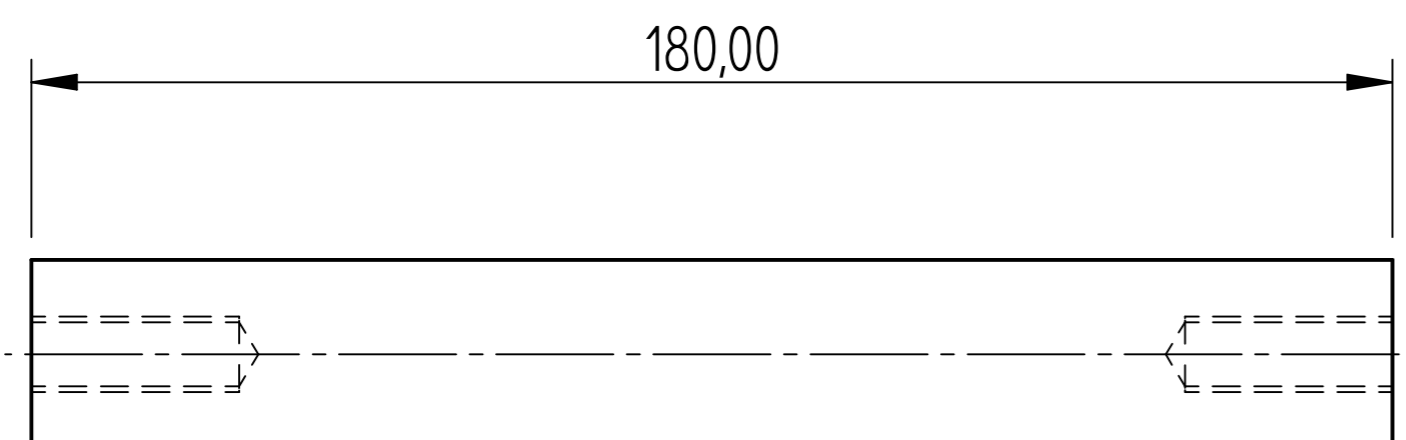
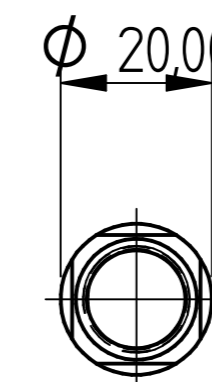
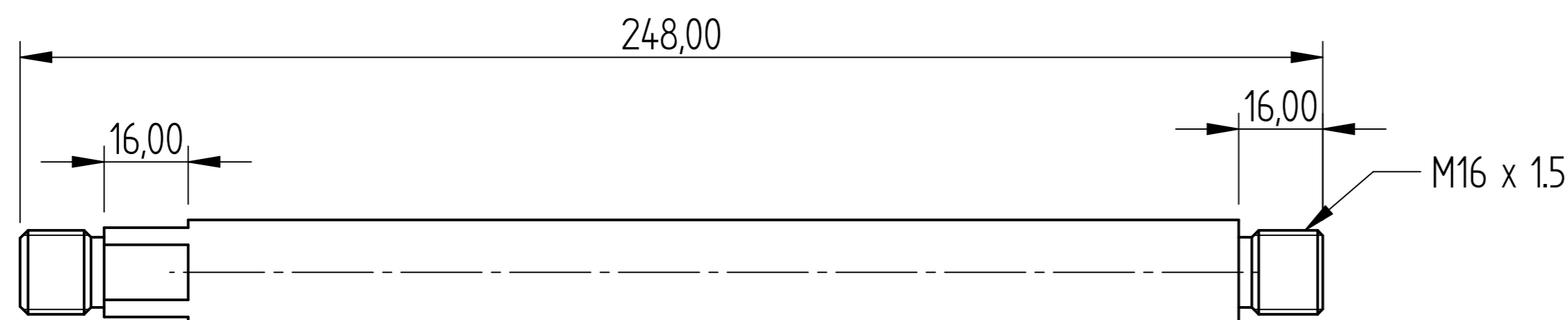
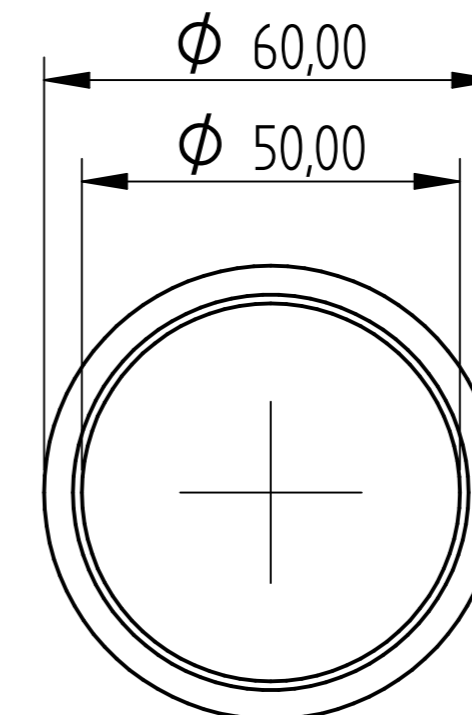
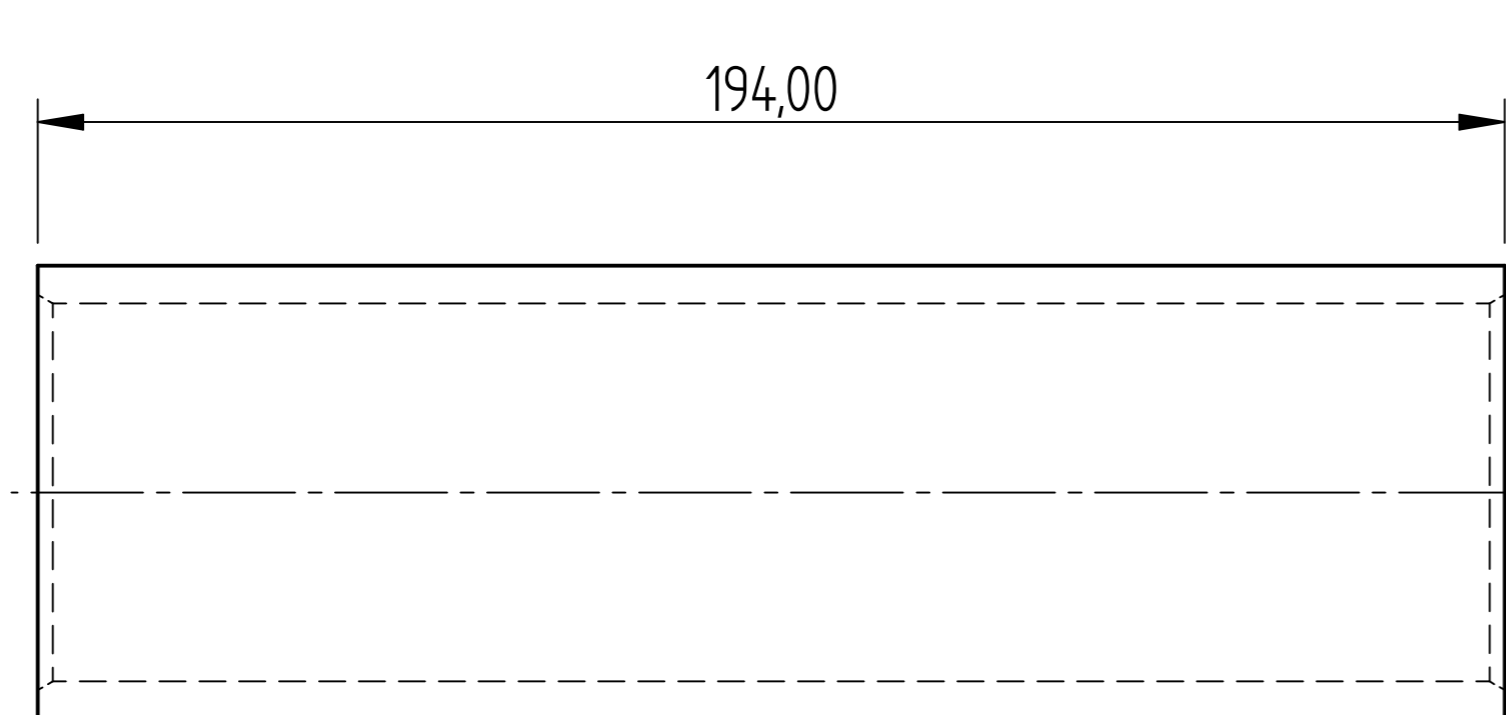
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Support Plate

	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/14/19			
APPROVED			TITLE Lid Cover Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Lid Cover Mould.dft		
1 st ANGLE UNLESS OTHERWISE SPECIFIED ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 10 OF 11
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/14/19		
APPROVED				
MATERIAL				
TREATMENT			TITLE Lid Cover Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			FILE NAME: Lid Cover Mould.dft	REV
			SCALE:	WEIGHT:
			SHEET 11 OF 11	