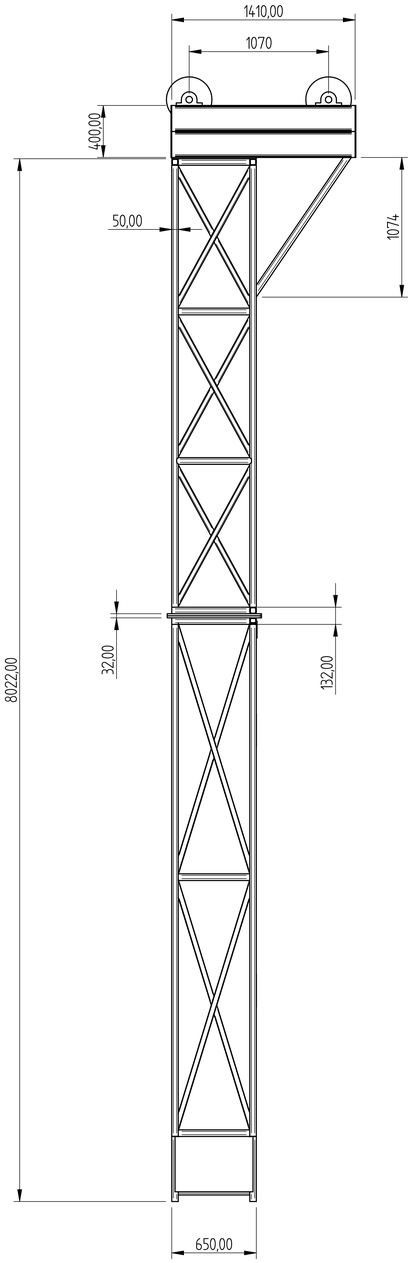
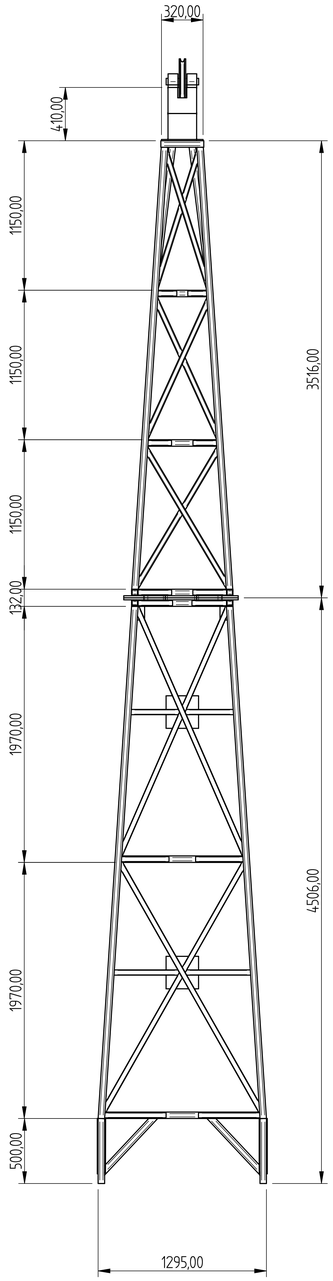
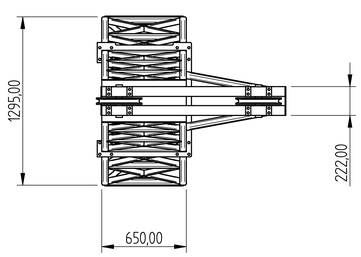
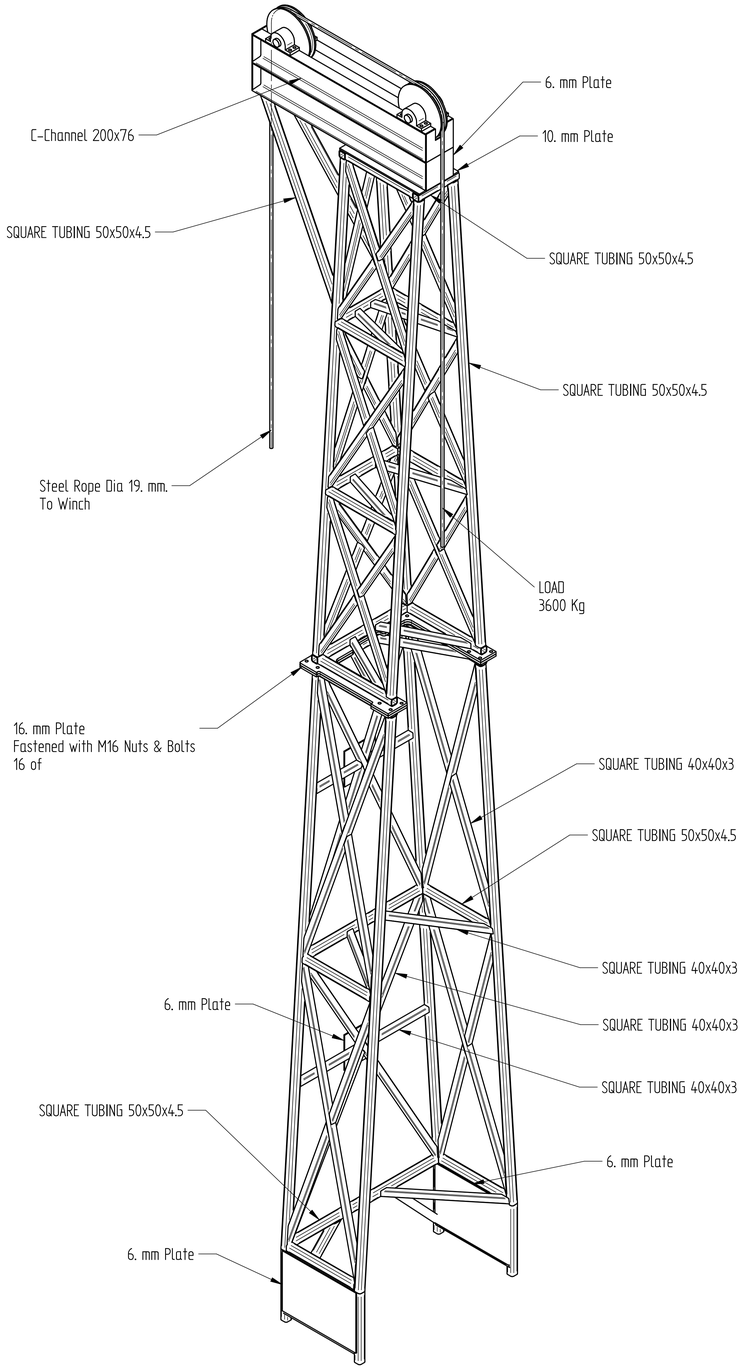
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED









MATERIAL: SABS 1431 GRADE S355JR
ALL WELDING 10mm FILLET

	NAME	DATE
DRAWN	D.L.G.	09/03/11
APPROVED		
MATERIAL		
TREATMENT		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
ANGLES: ±0.1°
2 PL ±0.02 3 PL ±0.005

EQUAL CHANCE TRADING 50

TITLE: Derrick Frame 600

SIZE: A0 | DWG NO | REV

FILE NAME: Derrick Frame 600.dft

SCALE: | WEIGHT: | SHEET 1 OF 1