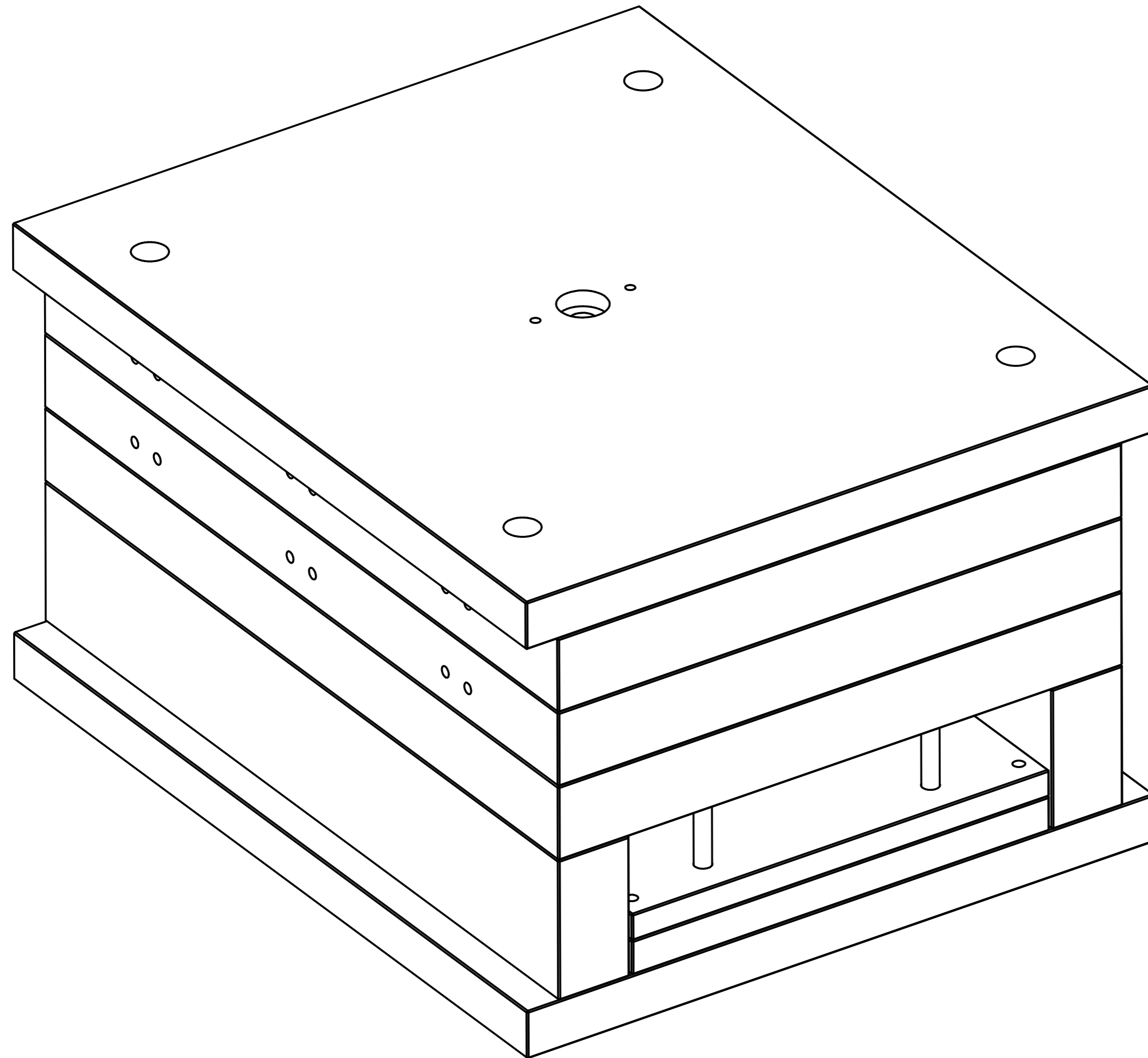


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Item Number	Document Number	Title	Quantity
1	330 x 596 x 20	Ejector Plate	1
2	330 x 596 x 26	Ejector Clamping Plate	1
3	446 x 596 x 56	FH Die Plate	1
4	446 x 596 x 56	MH Die Plate	1
5	446 x 596 x 56	Support Plate	1
6	496 x 596 x 36	Fixed Clamping Plate	1
7	496 x 596 x 36	Moving Clamping Plate	1
8	56 x 596 x 106	Riser	2
9	B3-24 x 51	Sprue Bush	1
10	Dia 108 - 54	FH Mid Insert	6
11	Dia 108 -54	MH Mid Insert	6
12	Dia 12 - 200	Ejector Pin	4
13	Dia 160 - 56	FH Insert	4
14	Dia 160 - 56	FH Insert	2
15	Dia 160 - 56	MH Insert	4
16	Dia 160 - 56	MH Insert	2
17	Dia 17 -50	Square Spring	6
18	Dia 20 -200	Ejector Pin	6
19	Dia 20 x 27.1	Sprue Puller Bush	1
20	Dia 6 - 100	Vent Pin	12
21	Dia 6 - 200	Ejector Pin	1
22	Dia 6 - 200	Ejector Pin	4
23	Dia 6 - 200 B	Ejector Pin B	24
24	Dia 63 - 49	MH Inner Insert	6
25	Dia 65 - 63	FH Inner Insert	6
26	FBN34-56	Locating Bush	4
27	FSN34-56-56	Locating Pin	4

PJR 125X40H60 Wheel Inner Mould
 4560 MOULD BASE 106 RISER
 6 CAVITY MOULD

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED			TITLE Wheel Inner Mould	
MATERIAL				
TREATMENT			SIZE A4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				
1 st ANGLE ANGLES ±0.1°			PJR 125x40H60	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Wheel Inner Mould.dft	
			SCALE:	WEIGHT:
			SHEET 1 OF 9	