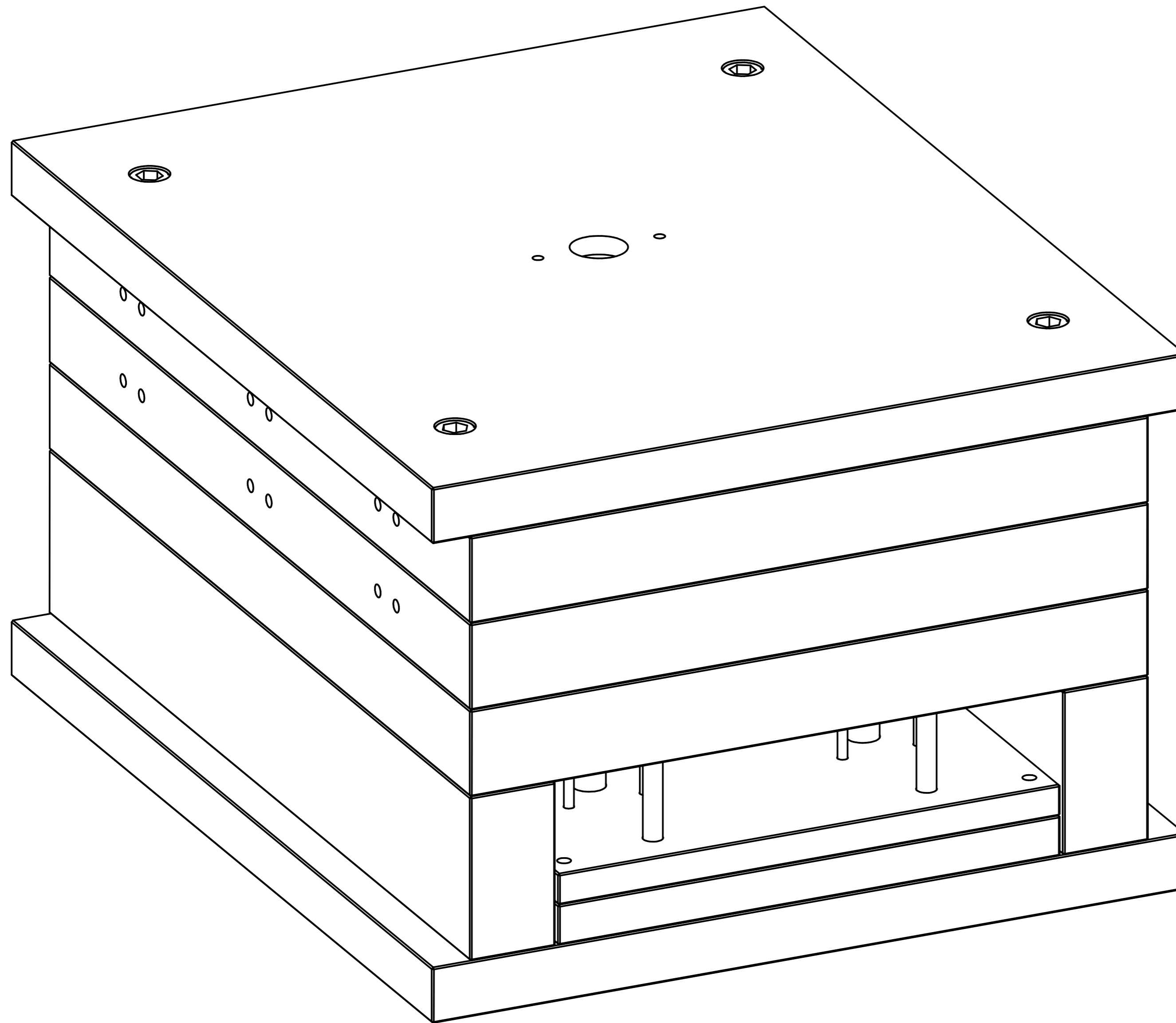


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

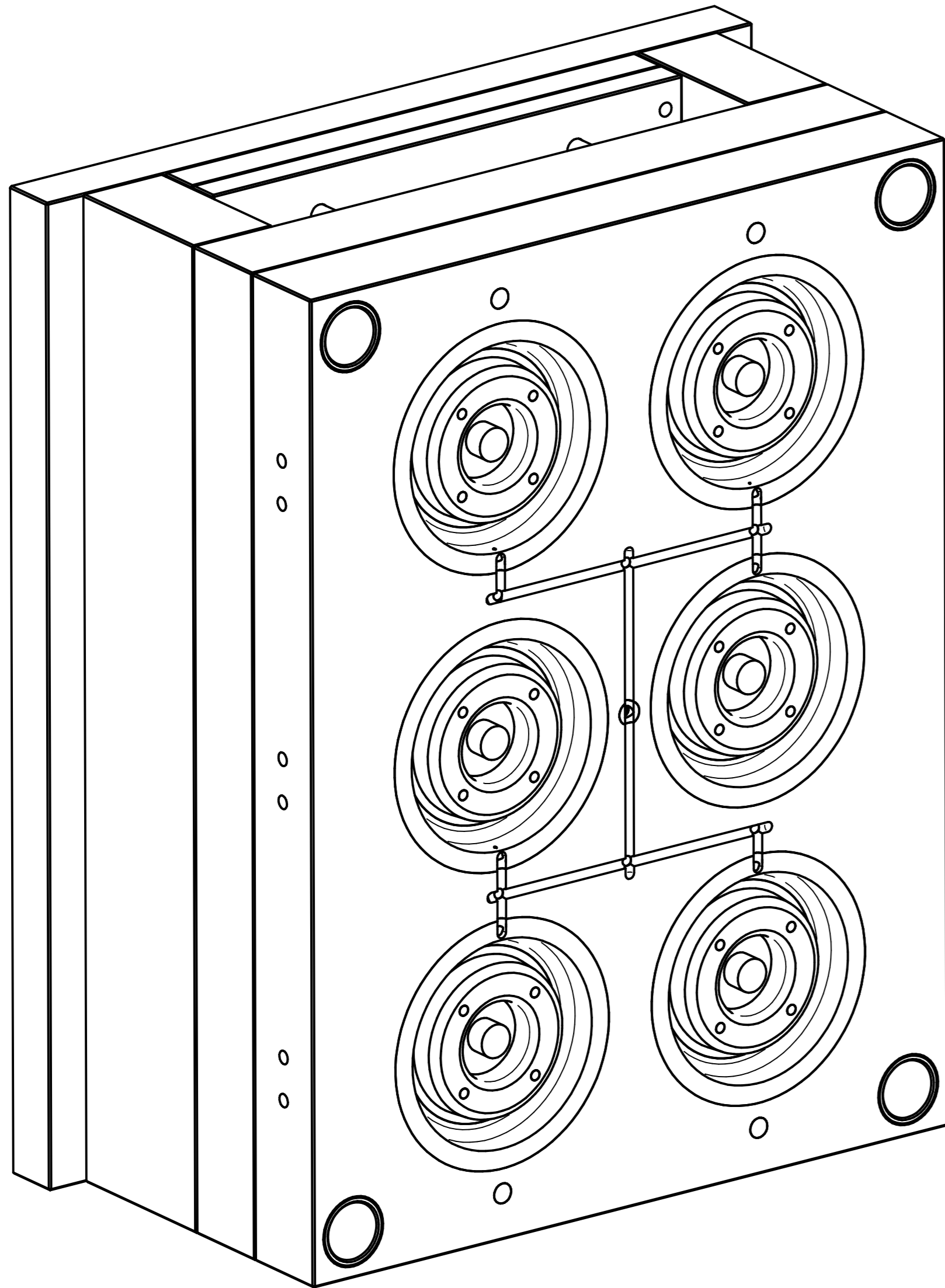


Item Number	Document Number	Title	Quantity
1	330 x 596 x 20	Ejector Plate	1
2	330 x 596 x 26	Ejector Clamping Plate	1
3	446 x 596 x 56	FH Die Plate	1
4	446 x 596 x 56	MH Die Plate	1
5	446 x 596 x 56	Support Plate	1
6	496 x 596 x 36	Fixed Clamping Plate	1
7	496 x 596 x 36	Moving Clamping Plate	1
8	56 x 596 x 106	Riser	2
9	B3-24 x 51	Sprue Bush	1
10	Dia 117 - 54	FH Inner Insert	6
11	Dia 117 -54	MH Inner Insert	6
12	Dia 12 - 200	Ejector Pin	4
13	Dia 160 - 56	FH Insert	4
14	Dia 160 - 56	FH Insert B	2
15	Dia 160 - 56	MH Insert	4
16	Dia 160 - 56	MH Insert B	2
17	Dia 17 - 50	Square Spring	6
18	Dia 20 -200	Ejector Pin	6
19	Dia 20 x 27.1	Sprue Puller Bush	1
20	Dia 48 - 63	FH Locating Insert	6
21	Dia 6 - 200	Ejector Pin	1
22	Dia 6 - 200	Ejector Pin	6
23	Dia 6 - 200 B	Ejector Pin	24
24	FBN34-56	Locating Bush	4
25	FSN34-56-56	Locating Pin	4
26	M16-200	Cap Screw	4
27	M16-35	Cap Screw	4

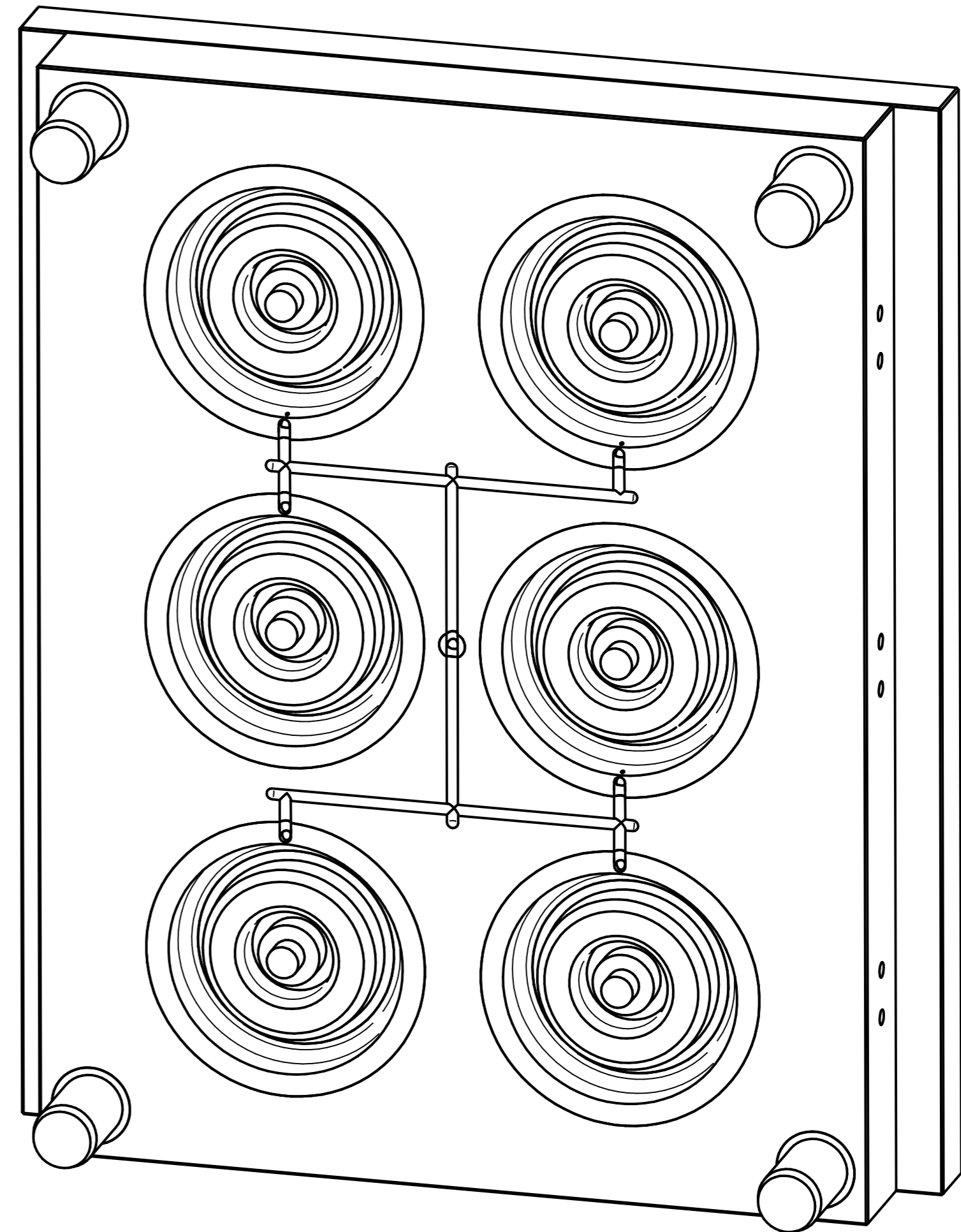
Tyre Mould PJR 125X40H60
 4560 MOULD BASE 106 RISER
 6 CAVITY

	NAME	DATE	PREMAC	
DRAWN	Dan	02/04/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Tyre Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60
1 st ANGLE ANGLES ±0.1°			FILE NAME: Tyre Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 1 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



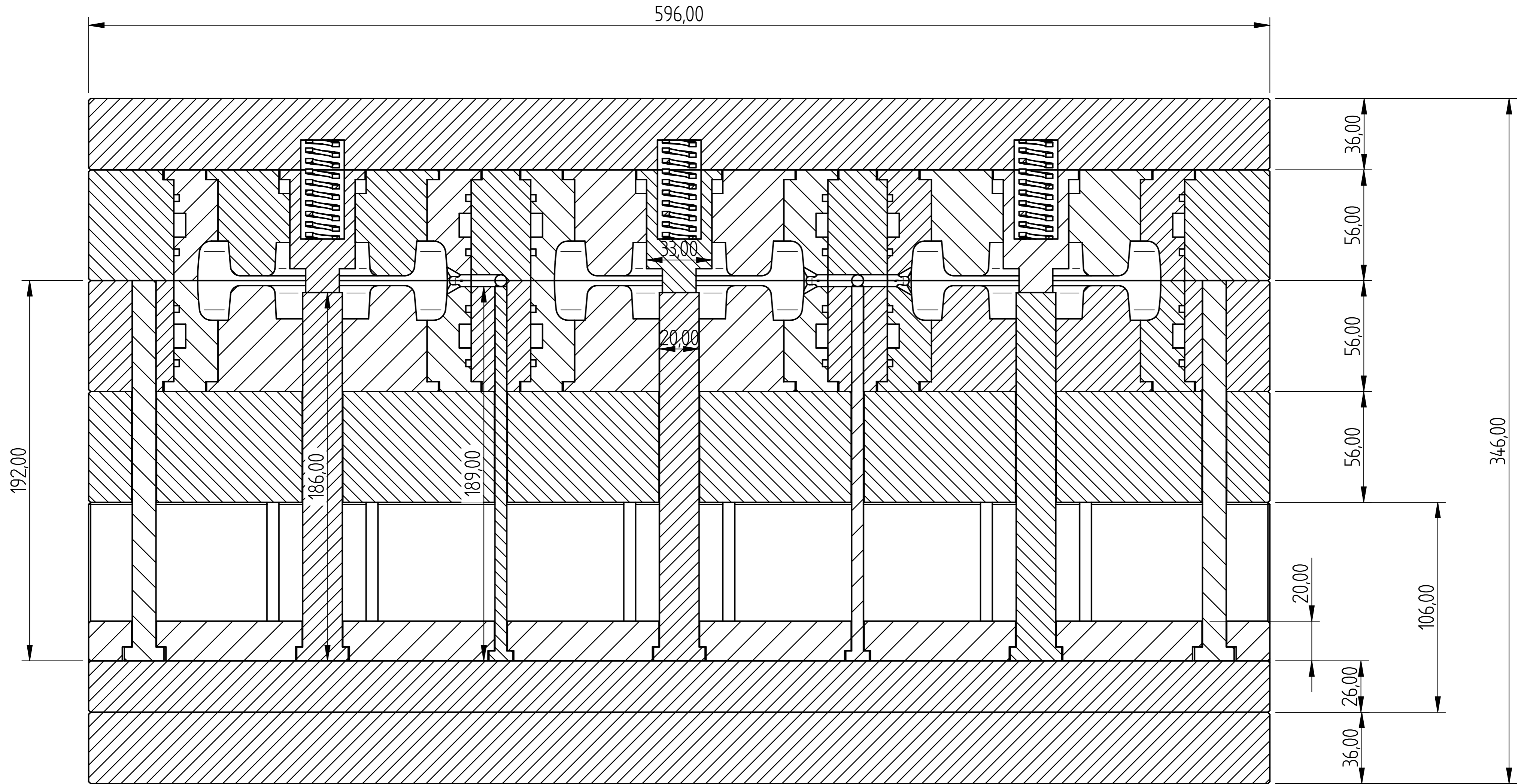
Moving Half



Fixed Half

	NAME	DATE	PREMAC	
DRAWN	Dan	02/04/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Tyre Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60
1st ANGLE ANGLES ±0.1°			FILE NAME: Tyre Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 2 OF 11

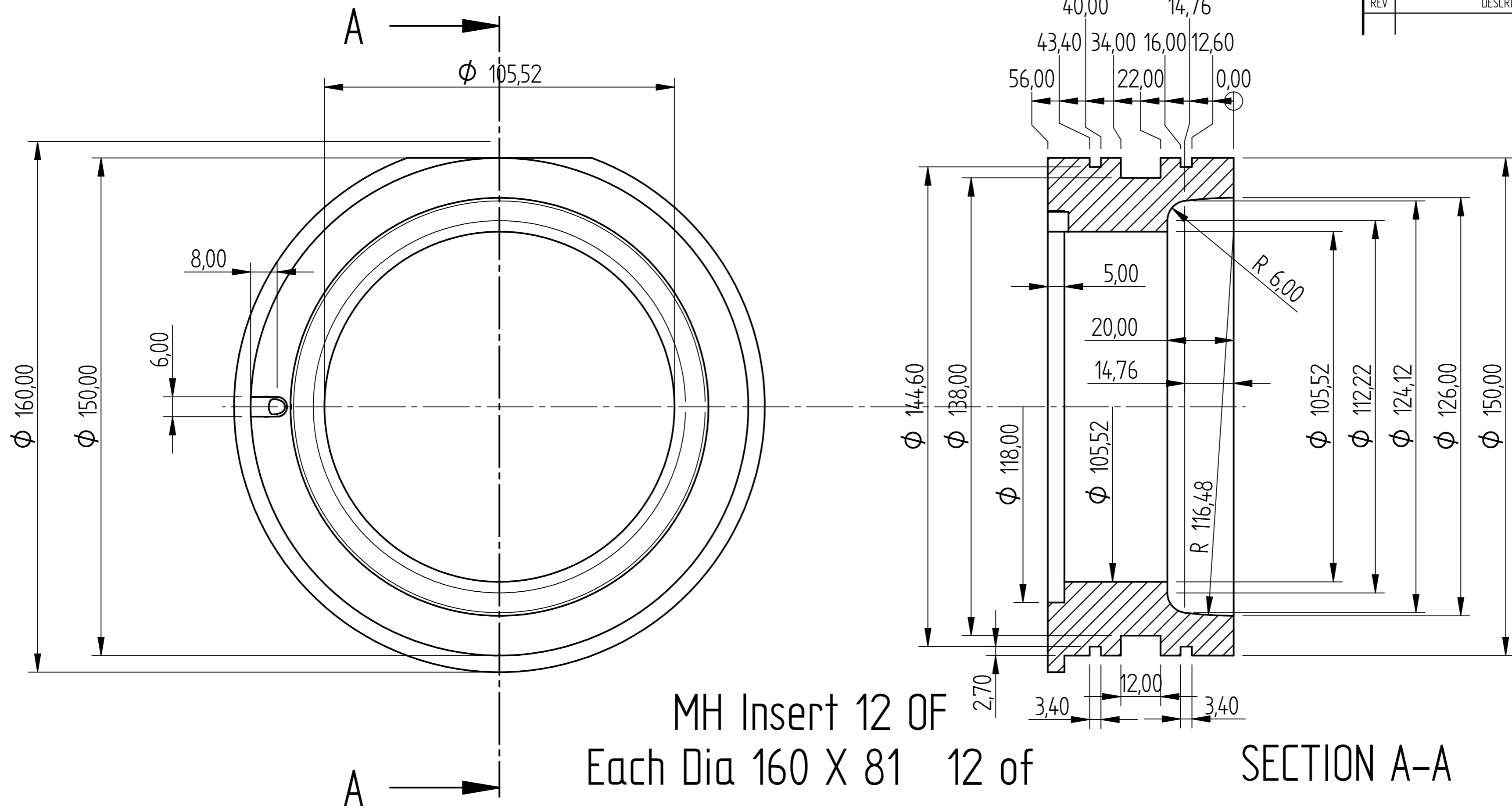
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Tyre Mould

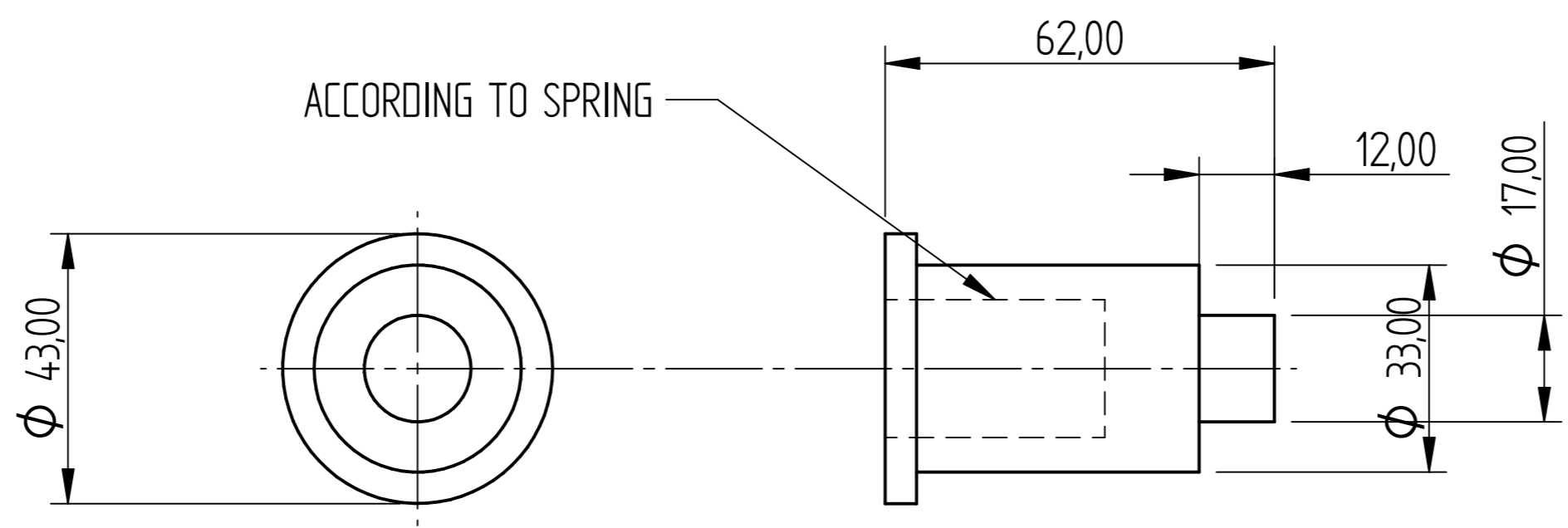
DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	02/04/12	TITLE	
MATERIAL			Tyre Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	TYRE Mould PJ 125 X 40 H60
1st ANGLE			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005			FILE NAME: Tyre Mould.dft	REV
			SHEET 3 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Insert 12 OF
Each Dia 160 X 81 12 of

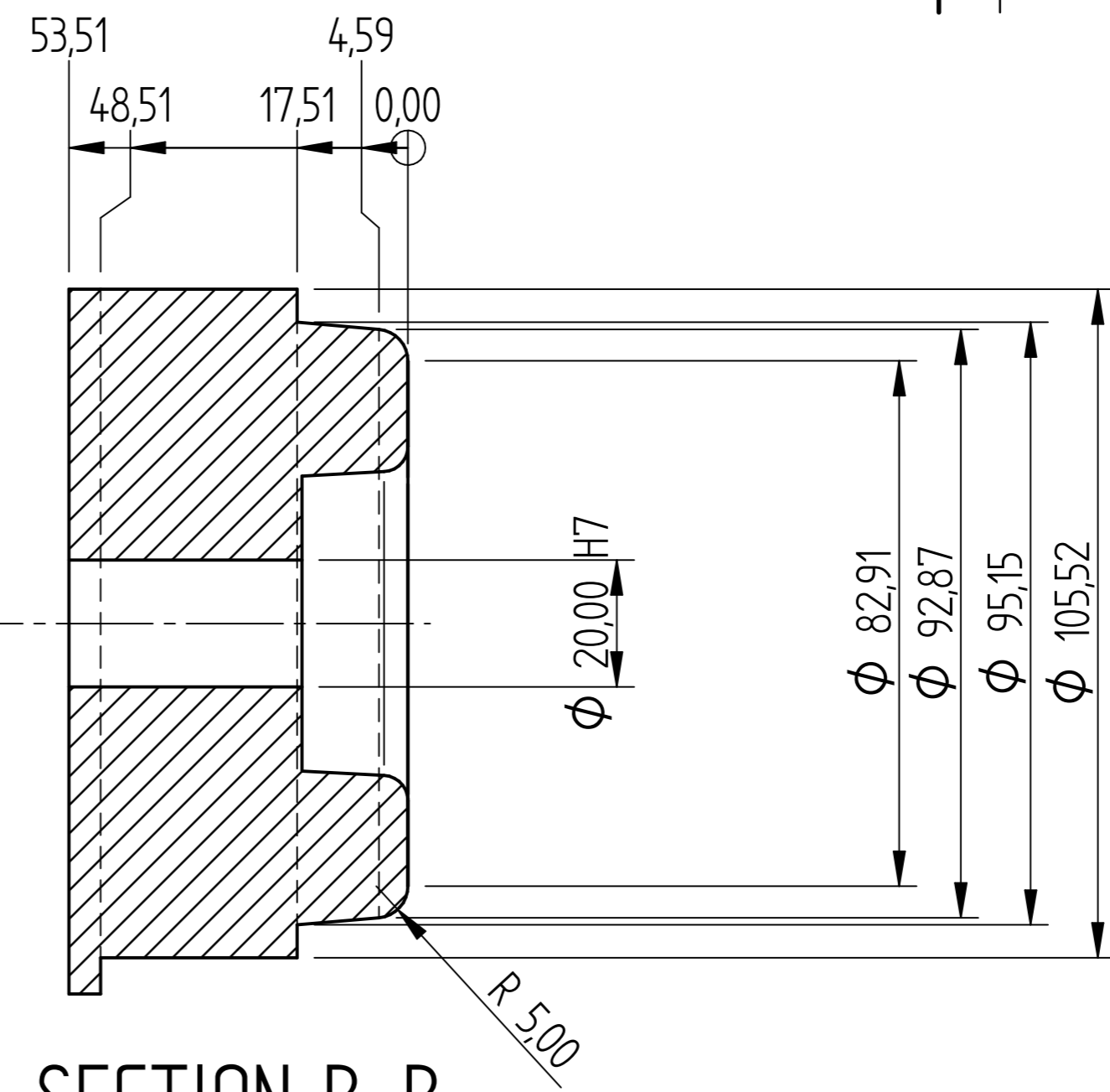
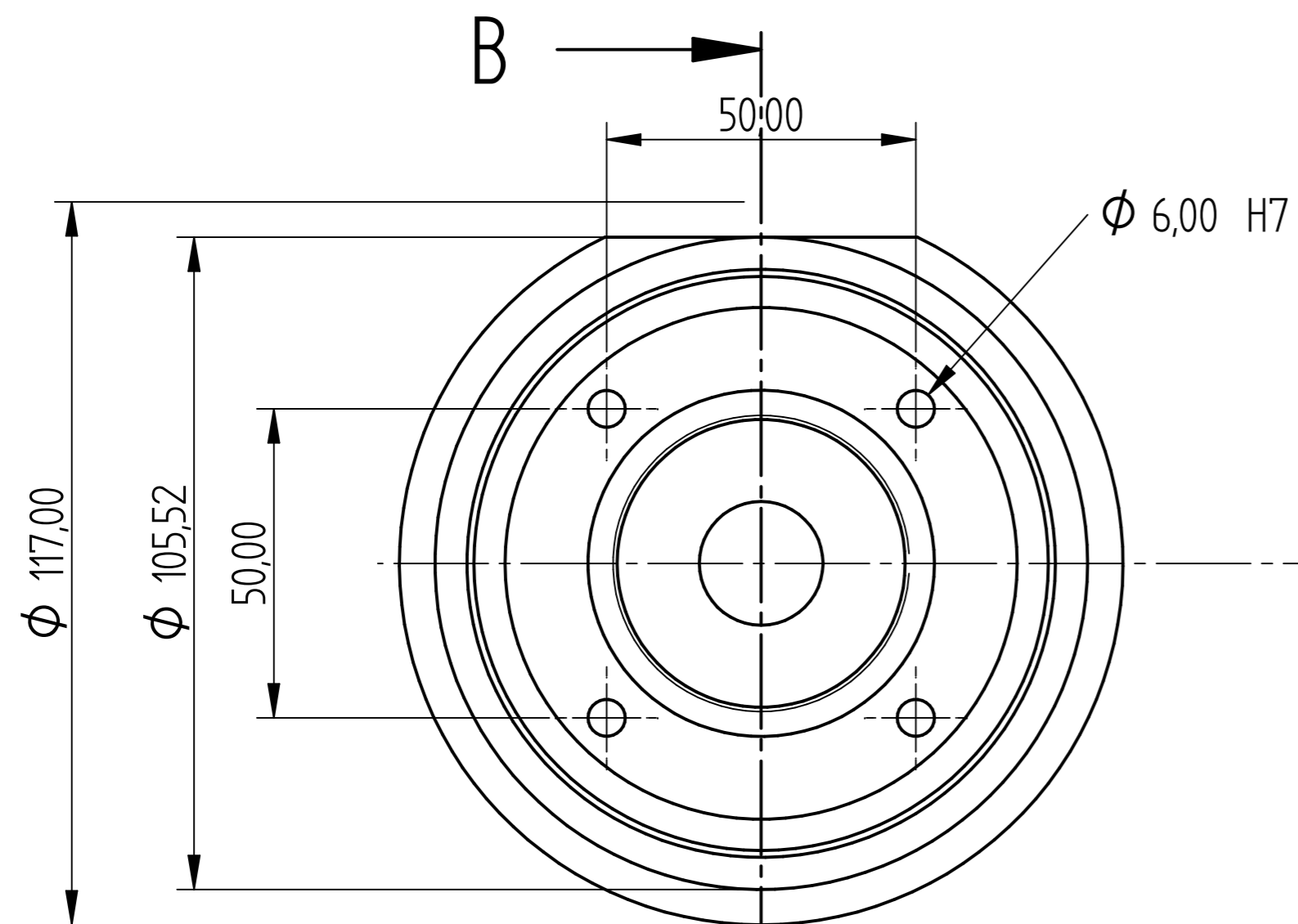
SECTION A-A



FH Locating Insert 6 OF
Each Dia 48 X 93 6 of

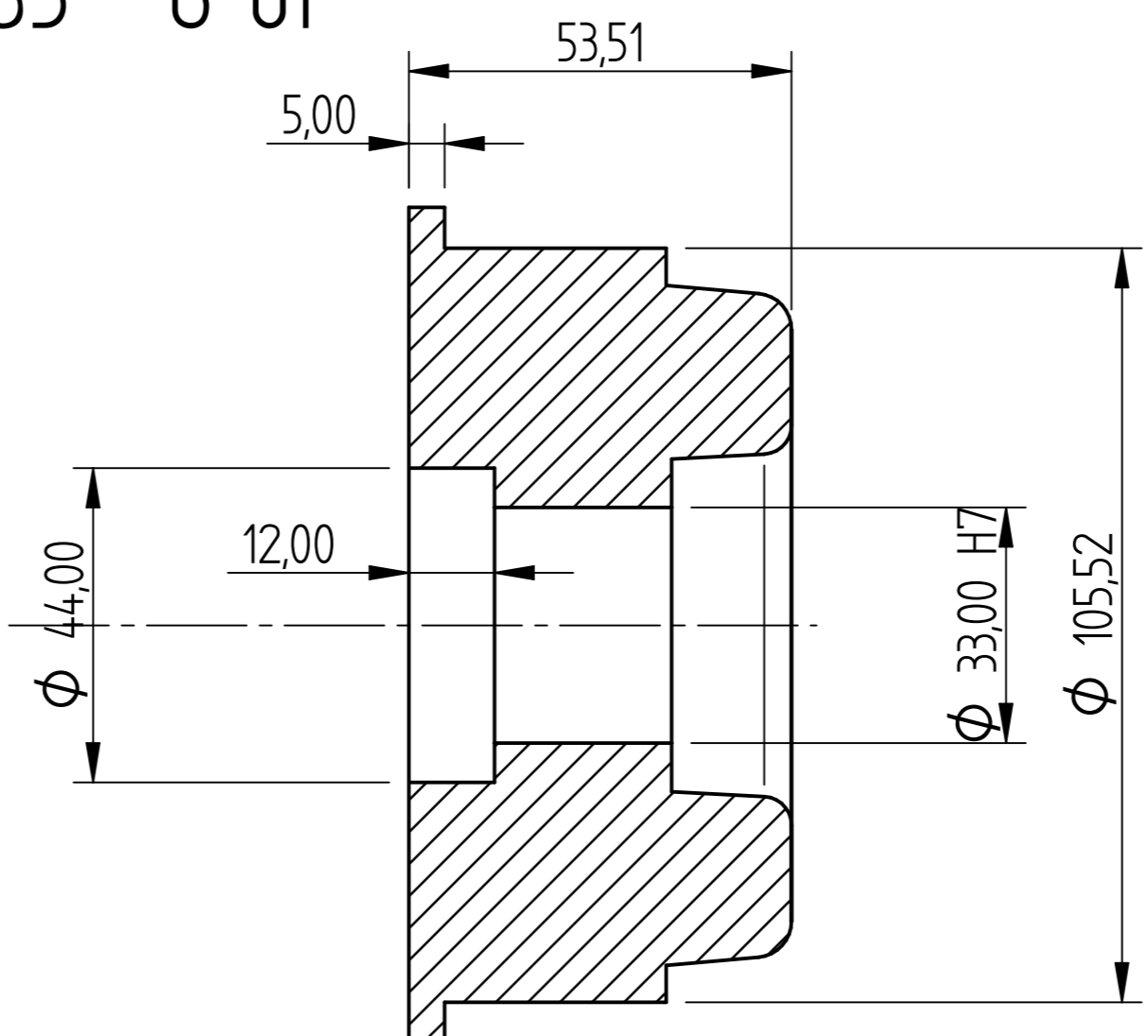
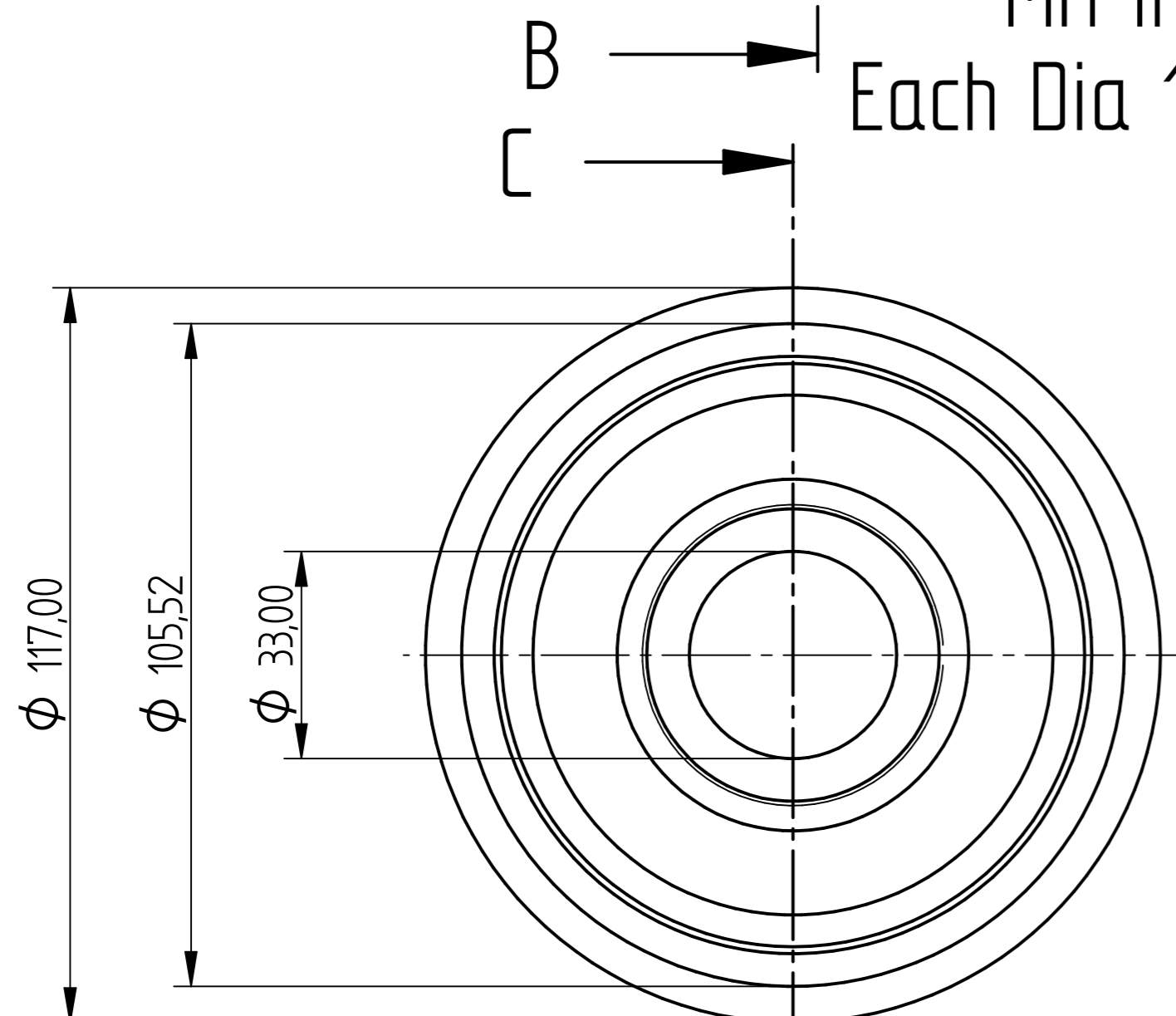
	NAME	DATE	PREMAC	
DRAWN	Dan	02/04/12		
APPROVED				
MATERIAL			TITLE Tyre Mould	
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60
1st ANGLE ANGLES ±0.1°			FILE NAME: Tyre Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 4 OF 11

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Inner Insert
Each Dia 117 X 83 6 of

SECTION B-B

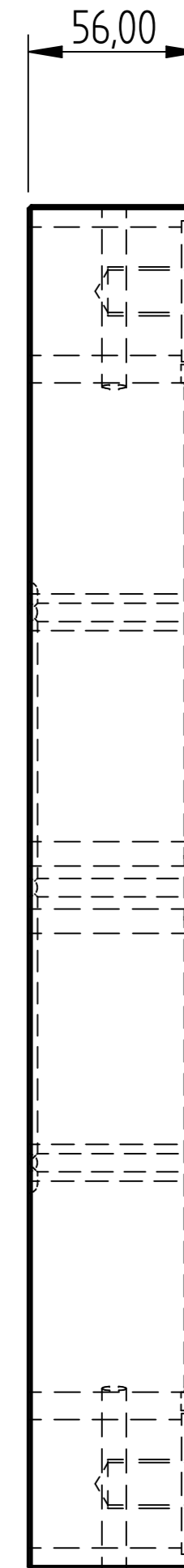
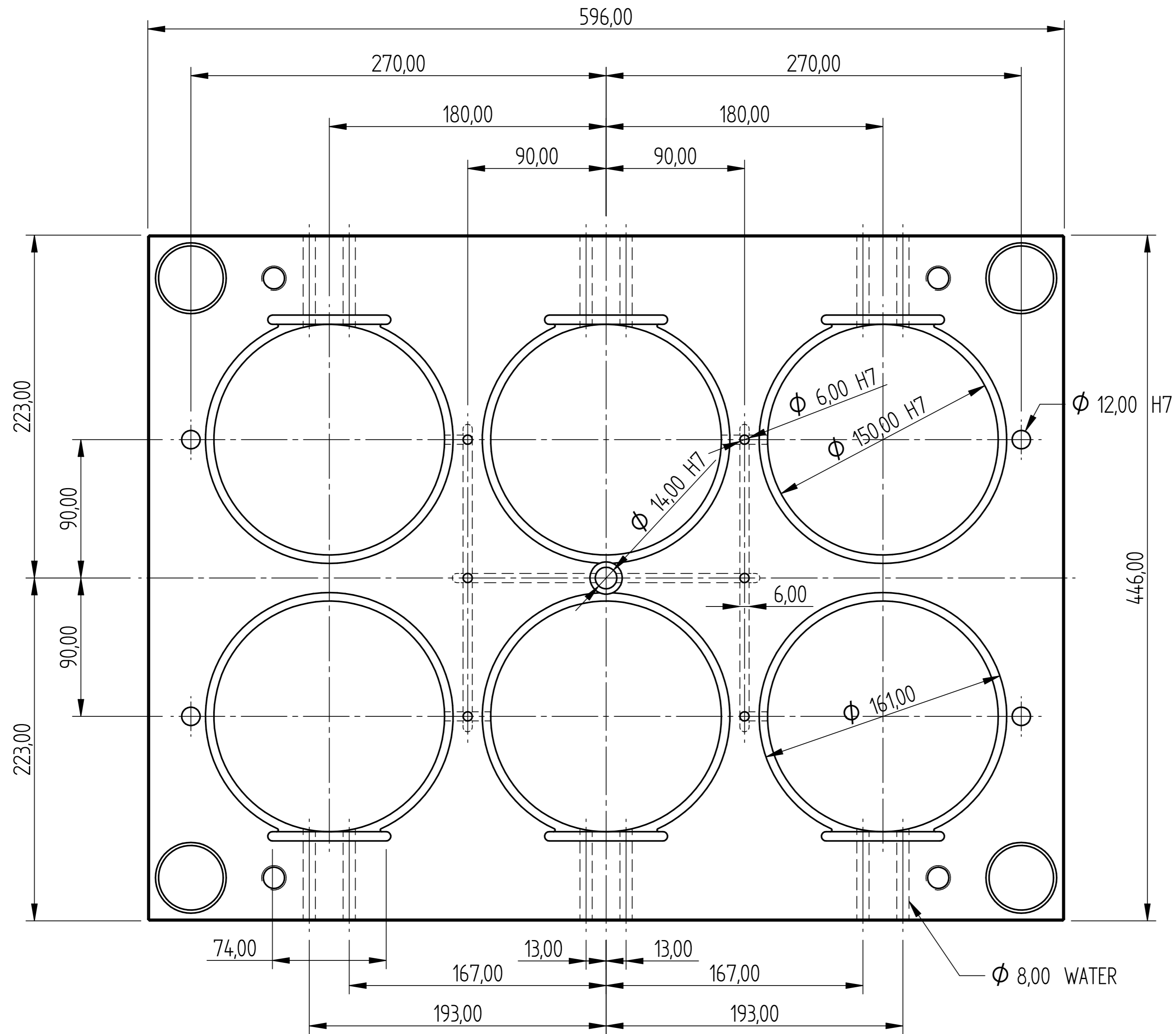


FH Inner Insert

SECTION C-C

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	02/04/12	TITLE	
MATERIAL			Tyre Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	TYRE Mould PJ 125 X 40 H60
1st ANGLE ANGLES ±0.1°			FILE NAME:	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 5 OF 11	

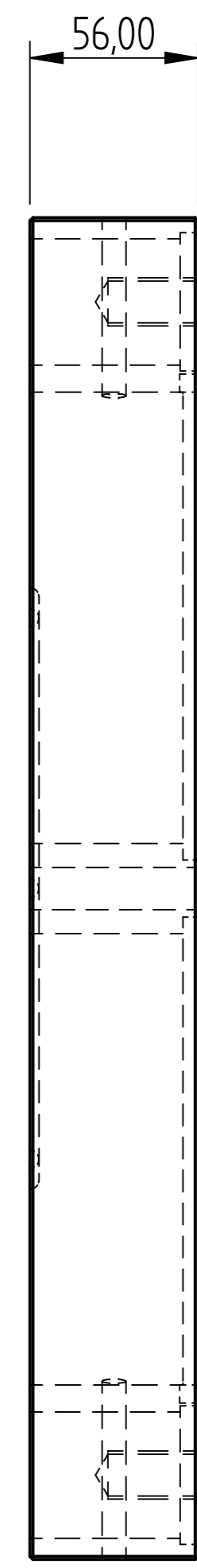
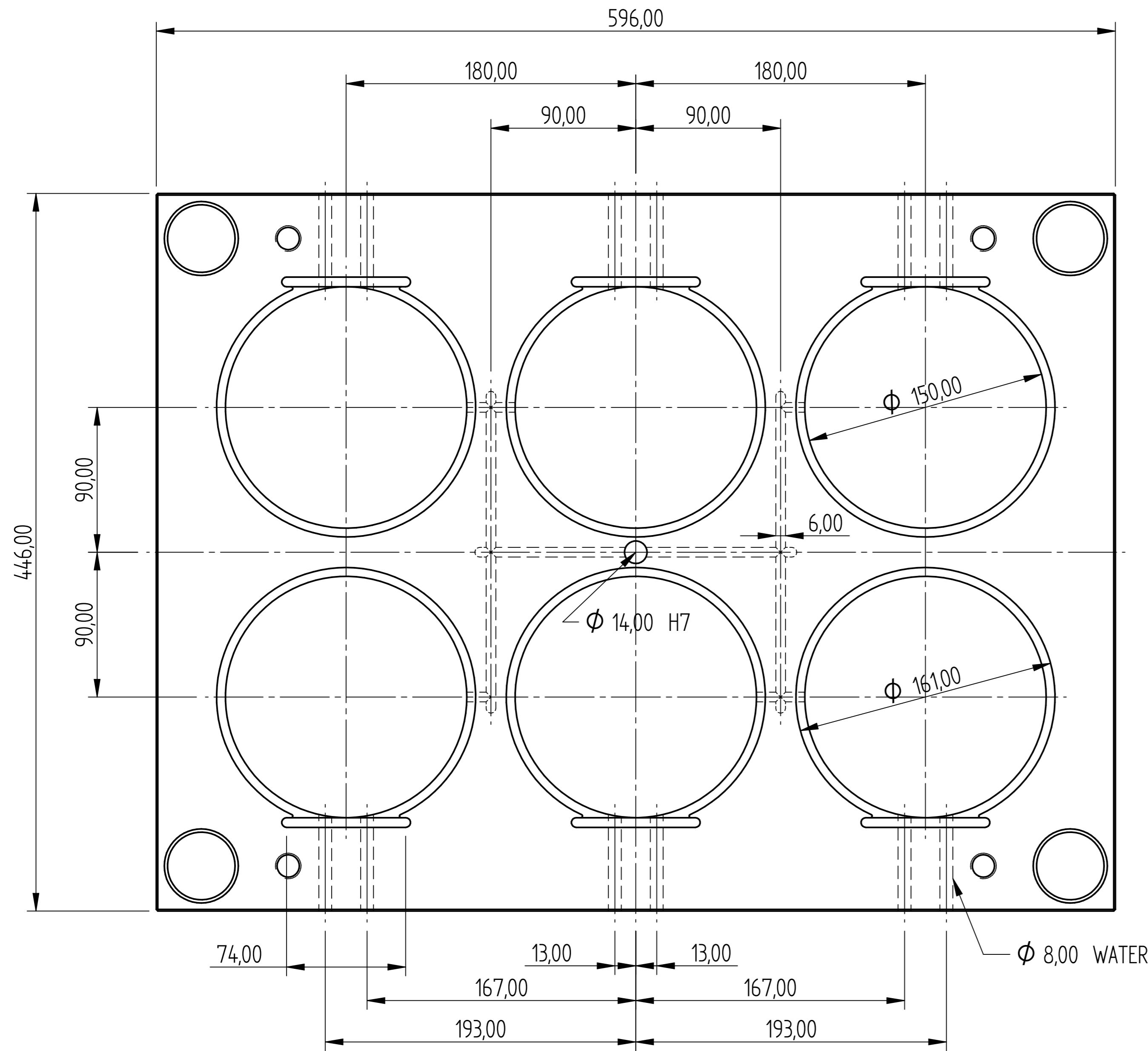
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Die Plate

DRAWN	NAME	DATE	PREMAC		
APPROVED	Dan	02/04/12			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 st ANGLE			A4	TYRE Mould PJ 125 X 40 H60	
2 PL ±0.02 3 PL ±0.005			FILE NAME:	Tyre Mould.dft	
			SCALE:	WEIGHT:	SHEET 6 OF 11

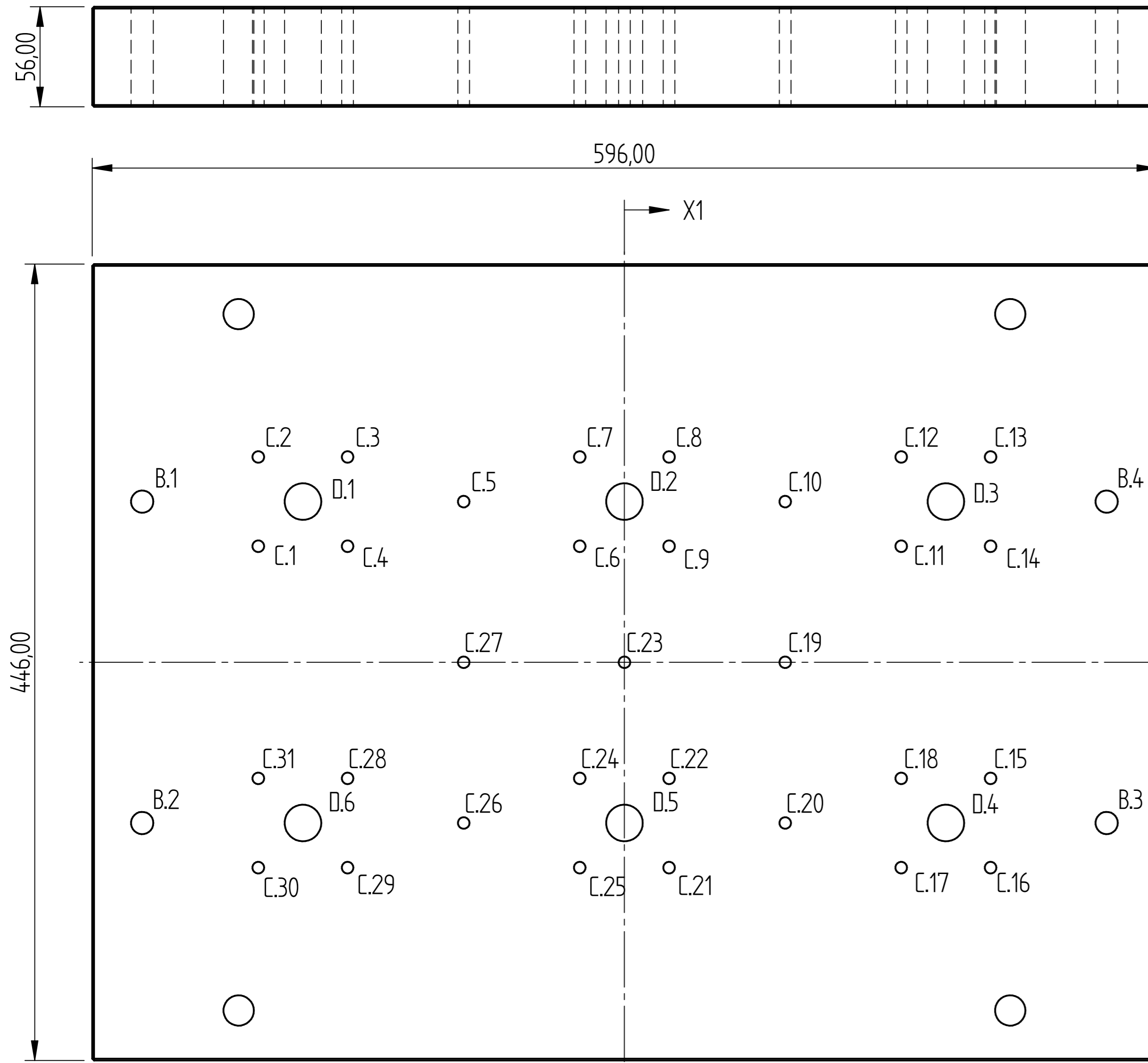
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FH Die Plate

DRAWN	NAME	DATE	PREMAC
APPROVED	Dan	02/04/12	
MATERIAL			
TREATMENT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			TITLE
1 st ANGLE			Tyre Mould
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SIZE
			A4
			DWG NO
			TYRE Mould PJ 125 X 40 H60
			REV
			FILE NAME: Tyre Mould.dft
			SCALE:
			WEIGHT:
			SHEET 7 OF 11

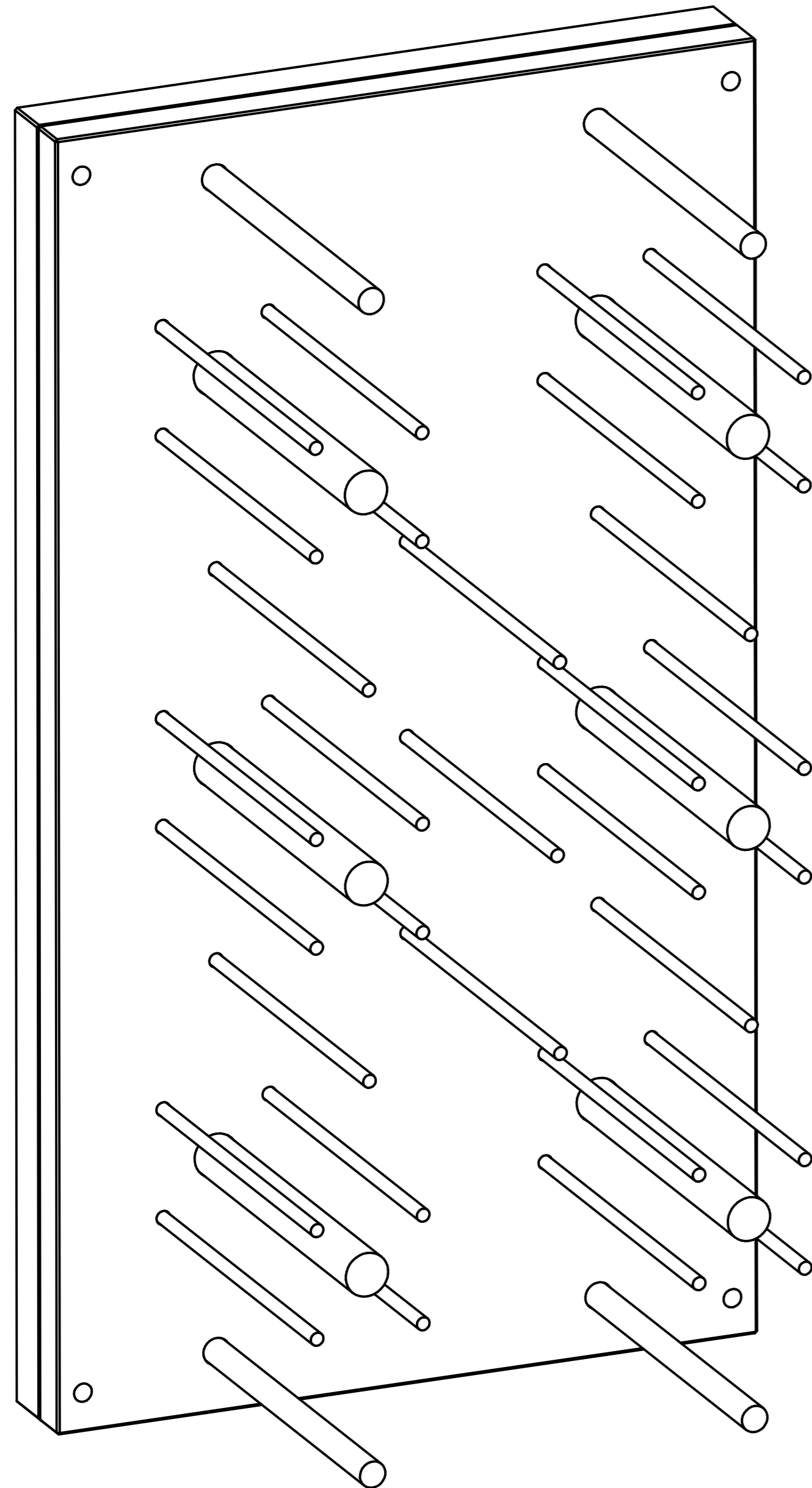
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Hole Table				Hole Table			
Hole	X	Y	Size	Hole	X	Y	Size
B.1	-270,00	90,00	φ 12,50	C.18	155,00	-65,00	φ 6,50
B.2	-270,00	-90,00	φ 12,50	C.19	90,00	0,00	φ 6,50
B.3	270,00	-90,00	φ 12,50	C.20	90,00	-90,00	φ 6,50
B.4	270,00	90,00	φ 12,50	C.21	25,00	-115,00	φ 6,50
C.1	-205,00	65,00	φ 6,50	C.22	25,00	-65,00	φ 6,50
C.2	-205,00	115,00	φ 6,50	C.23	0,00	0,00	φ 6,50
C.3	-155,00	115,00	φ 6,50	C.24	-25,00	-65,00	φ 6,50
C.4	-155,00	65,00	φ 6,50	C.25	-25,00	-115,00	φ 6,50
C.5	-90,00	90,00	φ 6,50	C.26	-90,00	-90,00	φ 6,50
C.6	-25,00	65,00	φ 6,50	C.27	-90,00	0,00	φ 6,50
C.7	-25,00	115,00	φ 6,50	C.28	-155,00	-65,00	φ 6,50
C.8	25,00	115,00	φ 6,50	C.29	-155,00	-115,00	φ 6,50
C.9	25,00	65,00	φ 6,50	C.30	-205,00	-115,00	φ 6,50
C.10	90,00	90,00	φ 6,50	C.31	-205,00	-65,00	φ 6,50
C.11	155,00	65,00	φ 6,50	D.1	-180,00	90,00	φ 20,50
C.12	155,00	115,00	φ 6,50	D.2	0,00	90,00	φ 20,50
C.13	205,00	115,00	φ 6,50	D.3	180,00	90,00	φ 20,50
C.14	205,00	65,00	φ 6,50	D.4	180,00	-90,00	φ 20,50
C.15	205,00	-65,00	φ 6,50	D.5	0,00	-90,00	φ 20,50
C.16	205,00	-115,00	φ 6,50	D.6	-180,00	-90,00	φ 20,50
C.17	155,00	-115,00	φ 6,50				

	NAME	DATE	PREMAC		
DRAWN	Dan	02/04/12			
APPROVED			TITLE Tyre Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1°			FILE NAME: Tyre Mould.dft		
			SCALE:	WEIGHT:	SHEET 8 OF 11

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

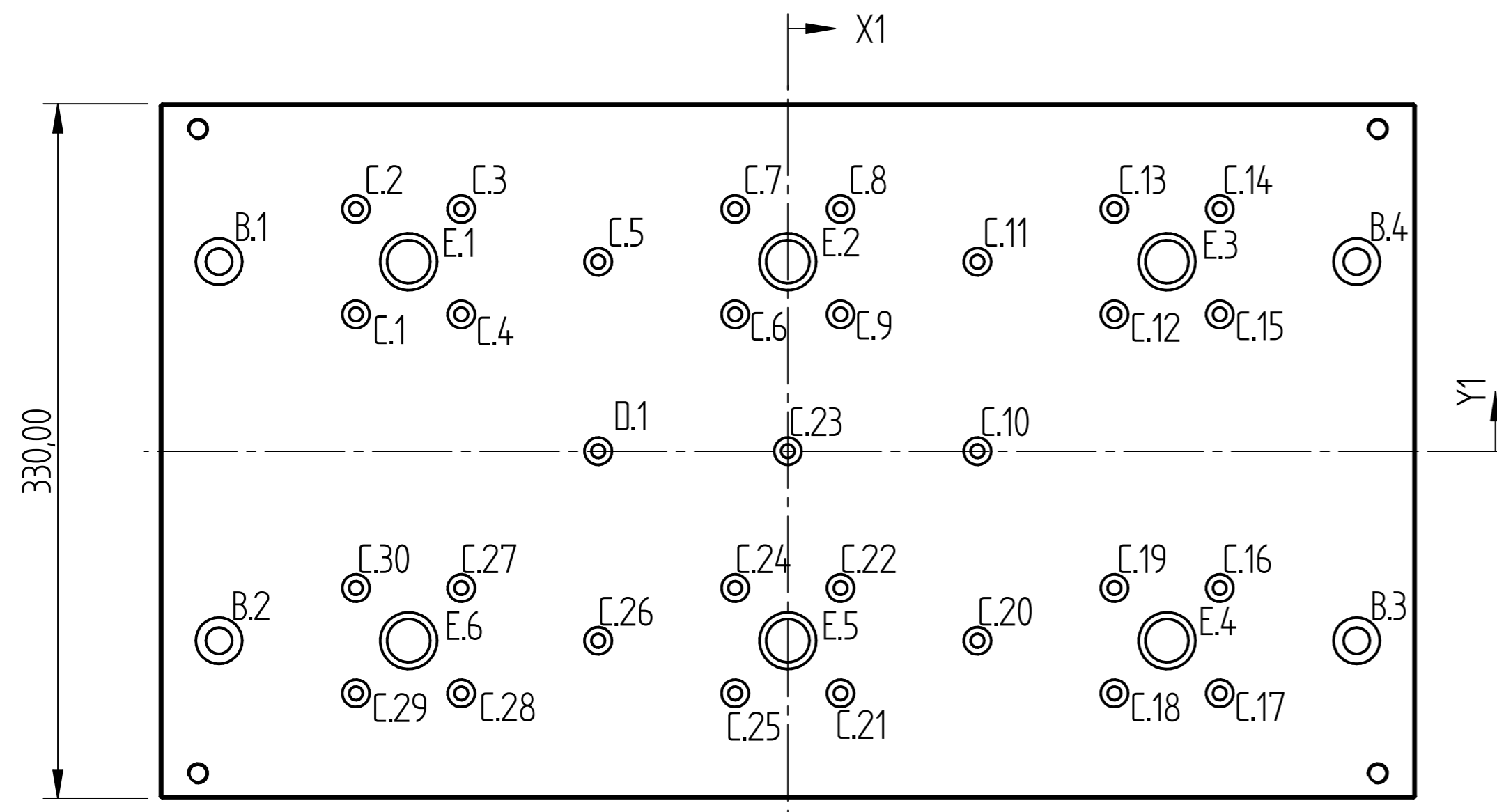
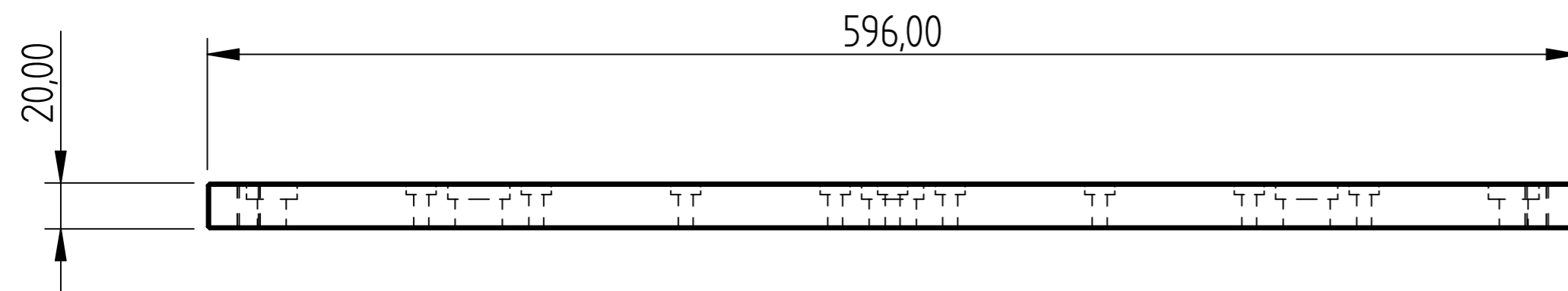


Item Number	Document Number	Title	Quantity
1	330 x 596 x 20	Ejector Plate	1
2	330 x 596 x 26	Ejector Clamping Plate	1
3	Dia 12 - 200	Ejector Pin	4
4	Dia 20 -200	Ejector Pin	6
5	Dia 6 - 200	Ejector Pin	1
6	Dia 6 - 200	Ejector Pin	6
7	Dia 6 - 200 B	Ejector Pin	24

EJECTOR ASSEMBLY

	NAME	DATE	PREMAC	
DRAWN	Dan	02/04/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Tyre Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60
1 st ANGLE ANGLES ±0.1°			FILE NAME: Tyre Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 9 OF 11	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

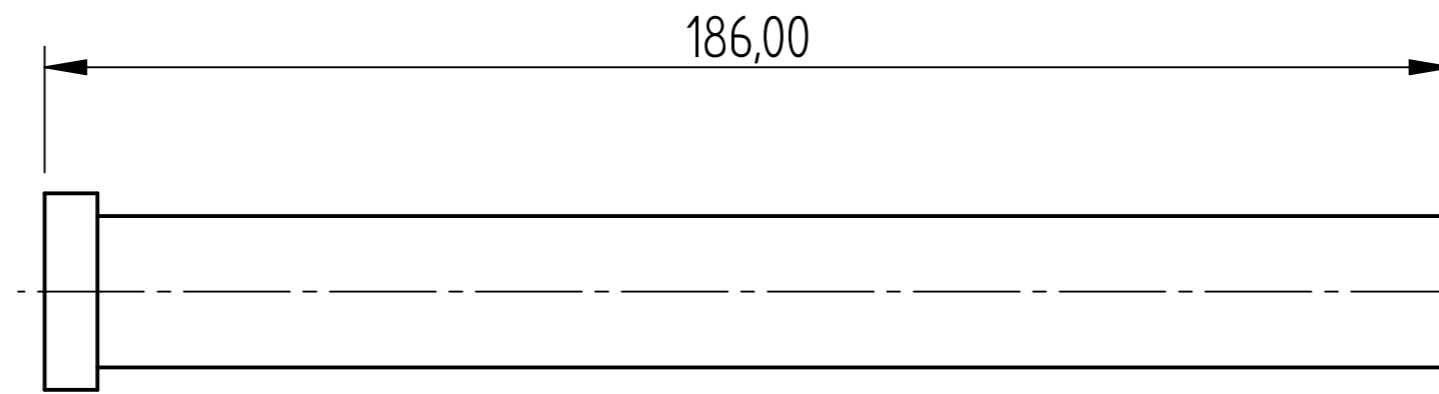
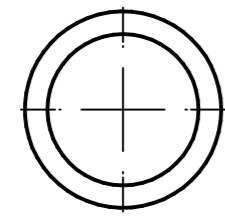


Hole Table					Hole Table				
Hole	X	Y	Size	C / Bore	Hole	X	Y	Size	C / Bore
B.1	-270,00	90,00	φ 12,50	φ22,00-7,05	C.18	155,00	-115,00	φ 6,50	φ13,00-5,05
B.2	-270,00	-90,00	φ 12,50	φ22,00-7,05	C.19	155,00	-65,00	φ 6,50	φ13,00-5,05
B.3	270,00	-90,00	φ 12,50	φ22,00-7,05	C.20	90,00	-90,00	φ 6,50	φ13,00-5,05
B.4	270,00	90,00	φ 12,50	φ22,00-7,05	C.21	25,00	-115,00	φ 6,50	φ13,00-5,05
C.1	-205,00	65,00	φ 6,50	φ13,00-5,05	C.22	25,00	-65,00	φ 6,50	φ13,00-5,05
C.2	-205,00	115,00	φ 6,50	φ13,00-5,05	C.23	0,00	0,00	φ 6,50	φ13,00-5,05
C.3	-155,00	115,00	φ 6,50	φ13,00-5,05	C.24	-25,00	-65,00	φ 6,50	φ13,00-5,05
C.4	-155,00	65,00	φ 6,50	φ13,00-5,05	C.25	-25,00	-115,00	φ 6,50	φ13,00-5,05
C.5	-90,00	90,00	φ 6,50	φ13,00-5,05	C.26	-90,00	-90,00	φ 6,50	φ13,00-5,05
C.6	-25,00	65,00	φ 6,50	φ13,00-5,05	C.27	-155,00	-65,00	φ 6,50	φ13,00-5,05
C.7	-25,00	115,00	φ 6,50	φ13,00-5,05	C.28	-155,00	-115,00	φ 6,50	φ13,00-5,05
C.8	25,00	115,00	φ 6,50	φ13,00-5,05	C.29	-205,00	-115,00	φ 6,50	φ13,00-5,05
C.9	25,00	65,00	φ 6,50	φ13,00-5,05	C.30	-205,00	-65,00	φ 6,50	φ13,00-5,05
C.10	90,00	0,00	φ 6,50	φ13,00-5,05	D.1	-90,00	0,00	φ 13,00	φ13,00-5,05
C.11	90,00	90,00	φ 6,50	φ13,00-5,05	E.1	-180,00	90,00	φ 20,50	φ27,00-7,05
C.12	155,00	65,00	φ 6,50	φ13,00-5,05	E.2	0,00	90,00	φ 20,50	φ27,00-7,05
C.13	155,00	115,00	φ 6,50	φ13,00-5,05	E.3	180,00	90,00	φ 20,50	φ27,00-7,05
C.14	205,00	115,00	φ 6,50	φ13,00-5,05	E.4	180,00	-90,00	φ 20,50	φ27,00-7,05
C.15	205,00	65,00	φ 6,50	φ13,00-5,05	E.5	0,00	-90,00	φ 20,50	φ27,00-7,05
C.16	205,00	-65,00	φ 6,50	φ13,00-5,05	E.6	-180,00	-90,00	φ 20,50	φ27,00-7,05
C.17	205,00	-115,00	φ 6,50	φ13,00-5,05					

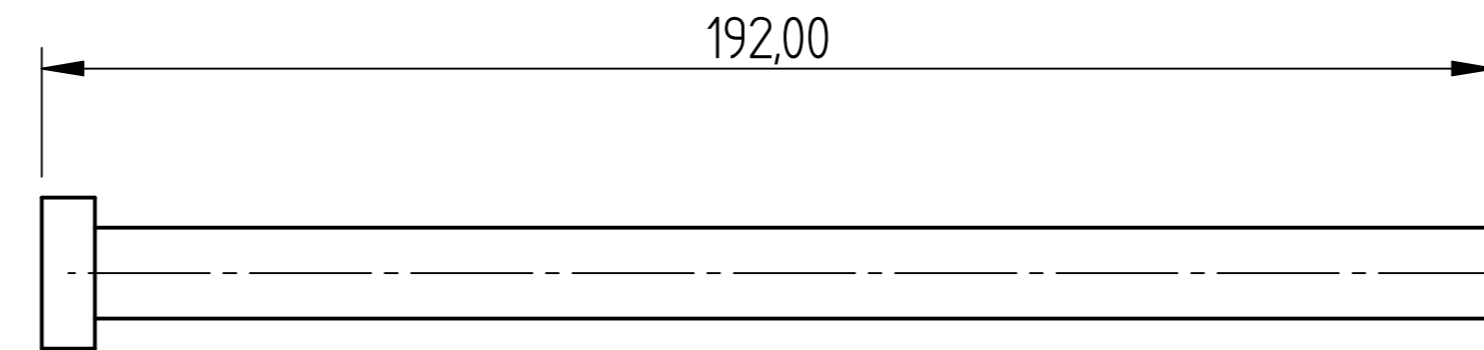
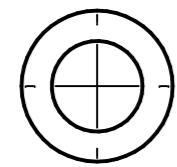
Ejector Plate

	NAME	DATE	PREMAC		
DRAWN	Dan	02/04/12			
APPROVED					
MATERIAL					
TREATMENT			TITLE	Tyre Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1 st ANGLE			A4	TYRE Mould PJ 125 X 40 H60	
ANGLES ±0,1°			FILE NAME: Tyre Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 10 OF 11

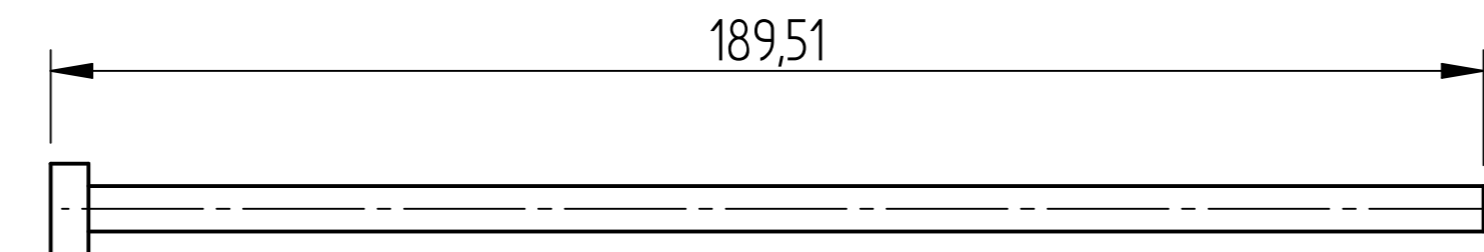
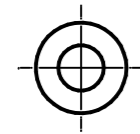
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



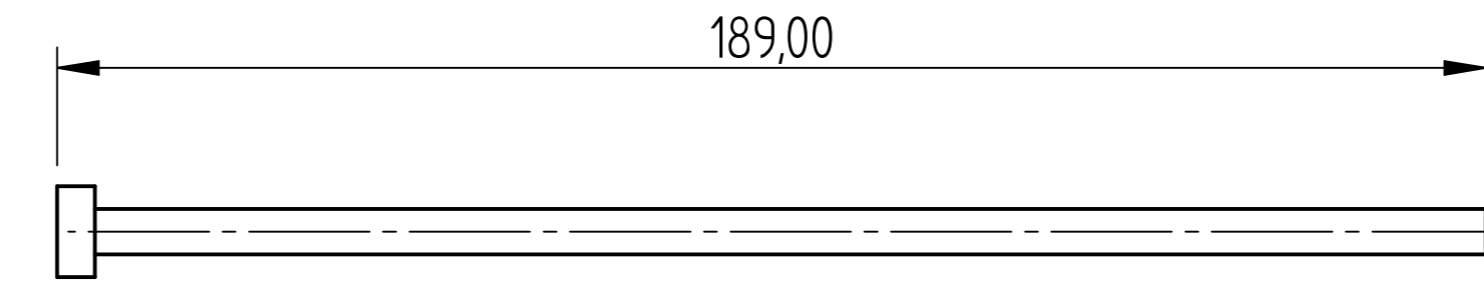
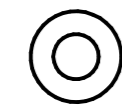
Dia 20 - 200



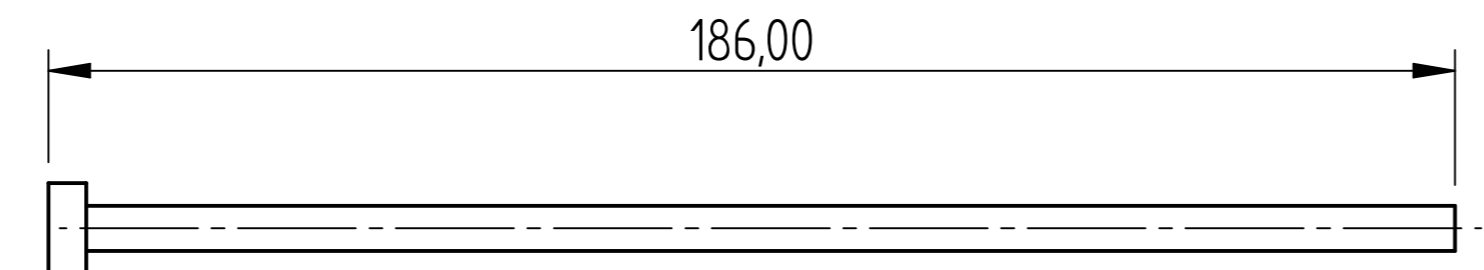
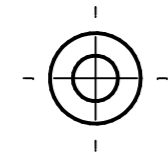
Dia 12 - 200



Dia 6 - 200 B



Dia 6 - 200



Dia 6 - 200

	NAME	DATE	PREMAC		
DRAWN	Dan	02/04/12			
APPROVED			TITLE Tyre Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO TYRE Mould PJ 125 X 40 H60	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Tyre Mould.dft		
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 11 OF 11