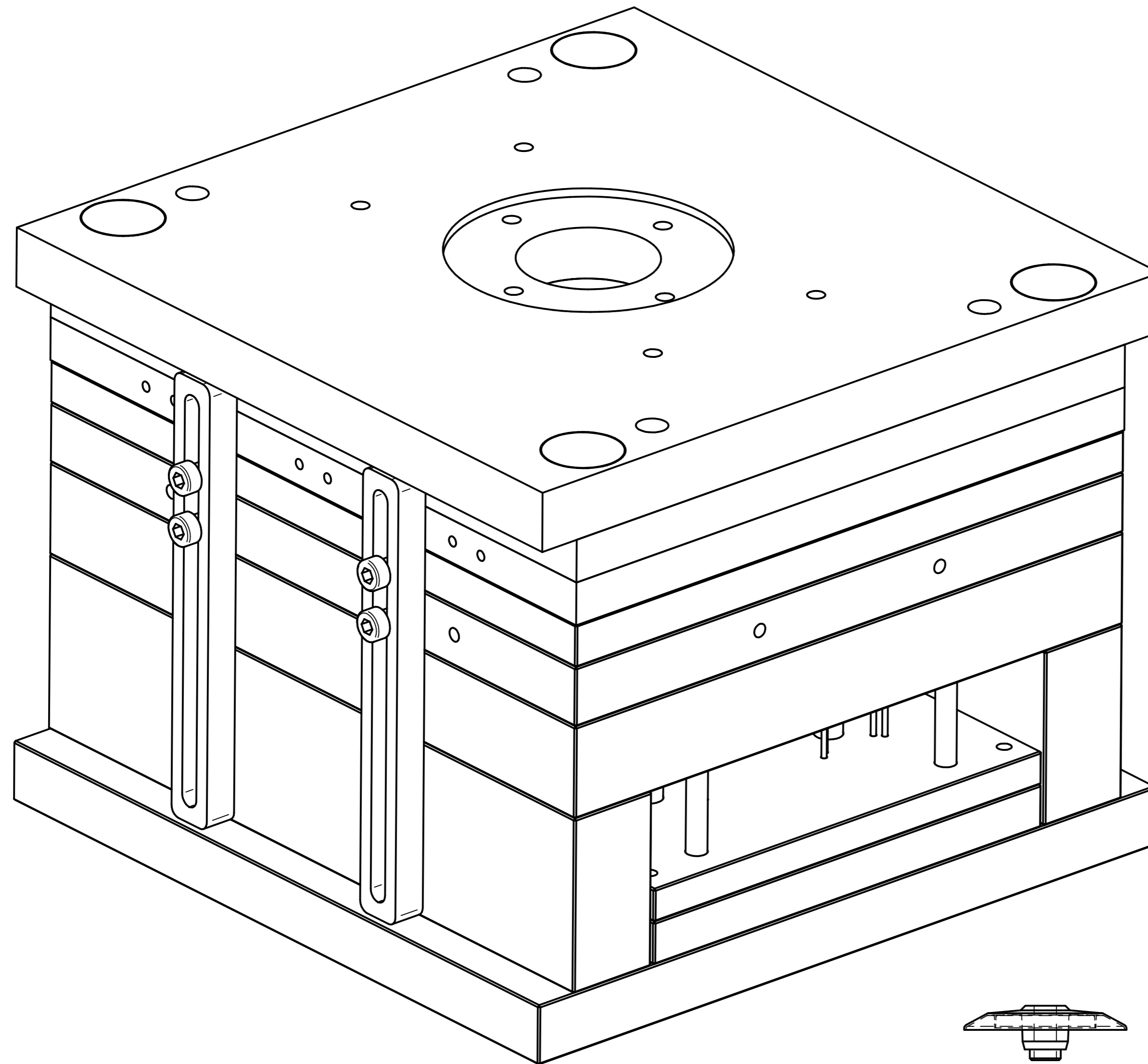


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



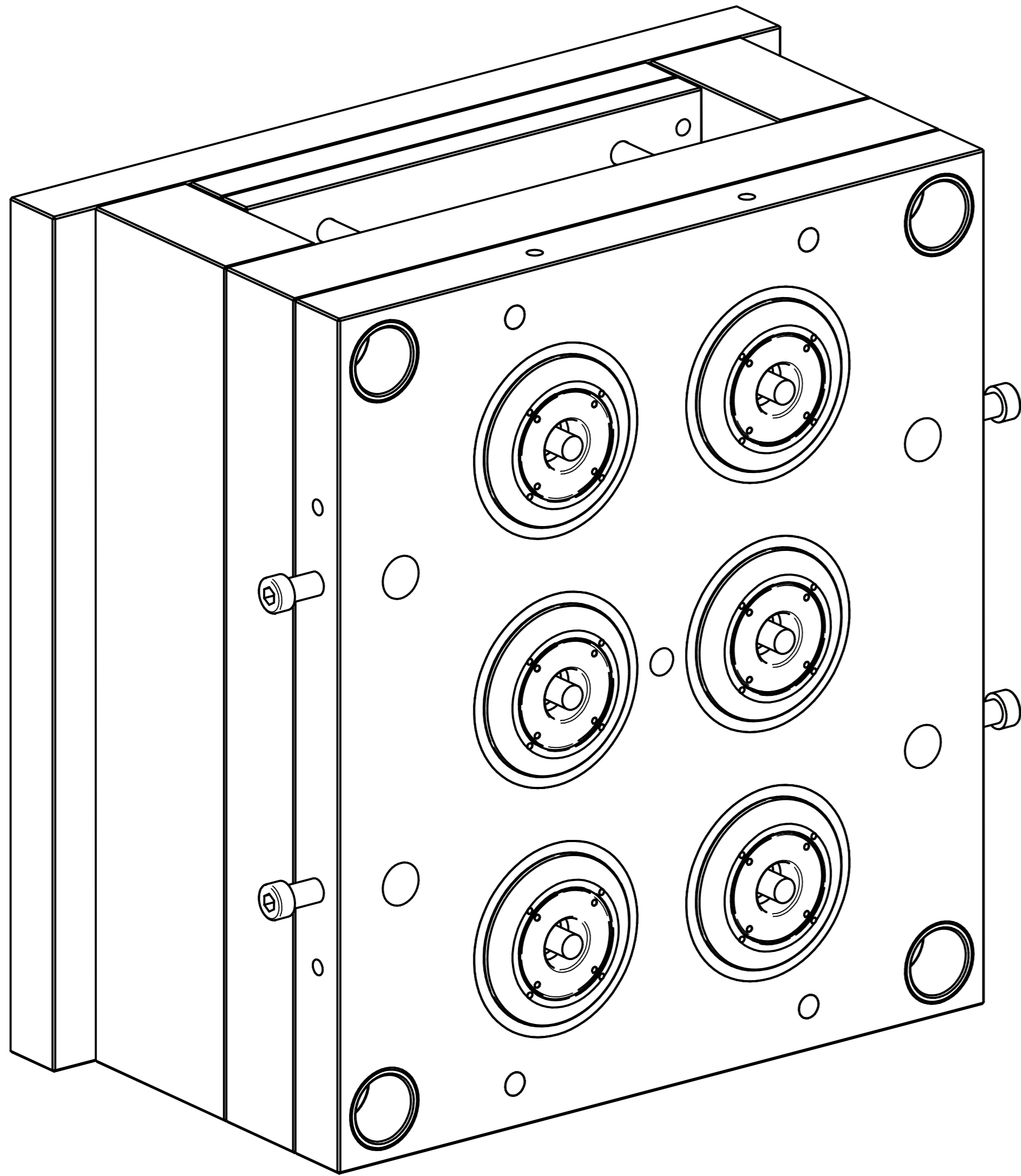
Item Number	Document Number	Title	Quantity
1	280 x 446 x 16	Ejector Plate.par	1
2	280 x 446 x 26	Ejector Clamping Plate	1
3	30 x 270 x 20	Puller Bar	4
4	30 x 290 x 10	Core Back Plate	2
5	396 x 446 x 26	FH Die Plate	1
6	396 x 446 x 26	Runner Plate	1
7	396 x 446 x 26	Stripper Plate	1
8	396 x 446 x 36	MH Die Plate	1
9	396 x 446 x 56	Support Plate	1
10	446 x 446 x 36	FH Clamping Plate	1
11	446 x 446 x 36	Moving Clamping Plate	1
12	56 x 446 x 106	Riser	2
13	Dia 110. - 26	Cavity Insert A	4
14	Dia 110. - 26	Cavity Insert B	2
15	Dia 110. - 45	Core Insert	6
16	Dia 12. - 200	Ejector Pin	4
17	Dia 12.5 - 250	Core Pin	6
18	Dia 25. - 35	Spring Stripper	4
19	Dia 3. - 200	Ejector Pin	48
20	Dia 5. - 100	Sucker Pin	8
21	Dia 67. - 46	Core Inner Insert	6
22	Dia 85. - 7	Sprue Plate	1
23	Dia16.x12.5 - 175	Sleeve Ejector	6
24	FBN34-26	Locating Bush	12
25	FBN34-36	Locating Bush	4
26	FSN34-36-126	Locating Pin	4
27	M10-100	Shoulder Bolt	4
28	M10-16	Shoulder Bolt	4
29	M10-20	Shoulder Bolt	8
30	M10-30	Cap Screw	8
31	M12-10	Grub Screw	8
32	M16-200	Cap Screw	4
33	M6-10	Cap Screw	4



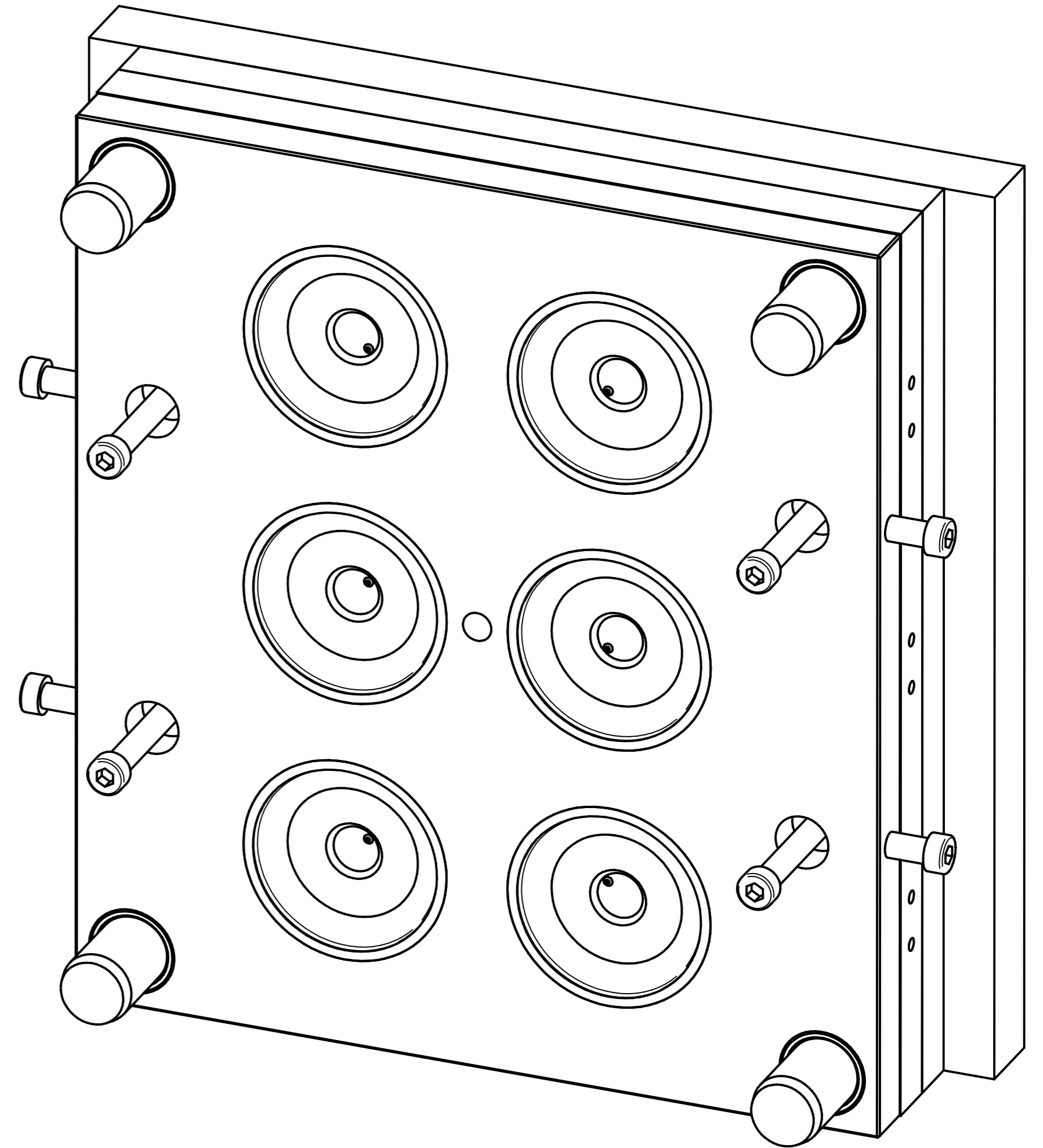
Thread Guard Mould PJR 125X40H60  
 4045 MOULD BASE  
 6 CAVITY

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED			TITLE Thread Guard Mould	
MATERIAL				
TREATMENT			SIZE A4	DWG NO PJR 125X40H60
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould.dft	REV
1 <sup>st</sup> ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005			SHEET 1 OF 5	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



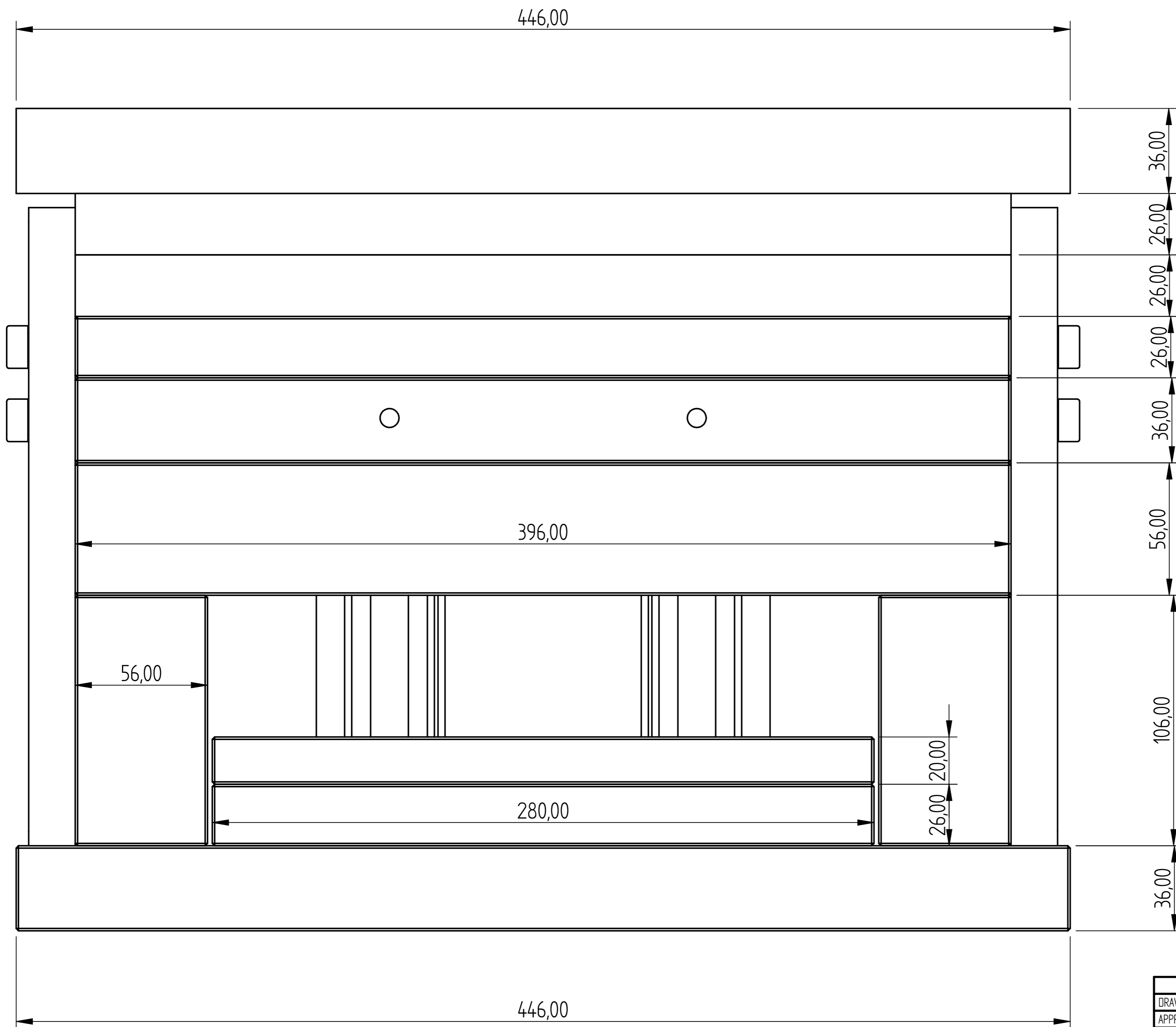
MOVING HALF



FIXED HALF

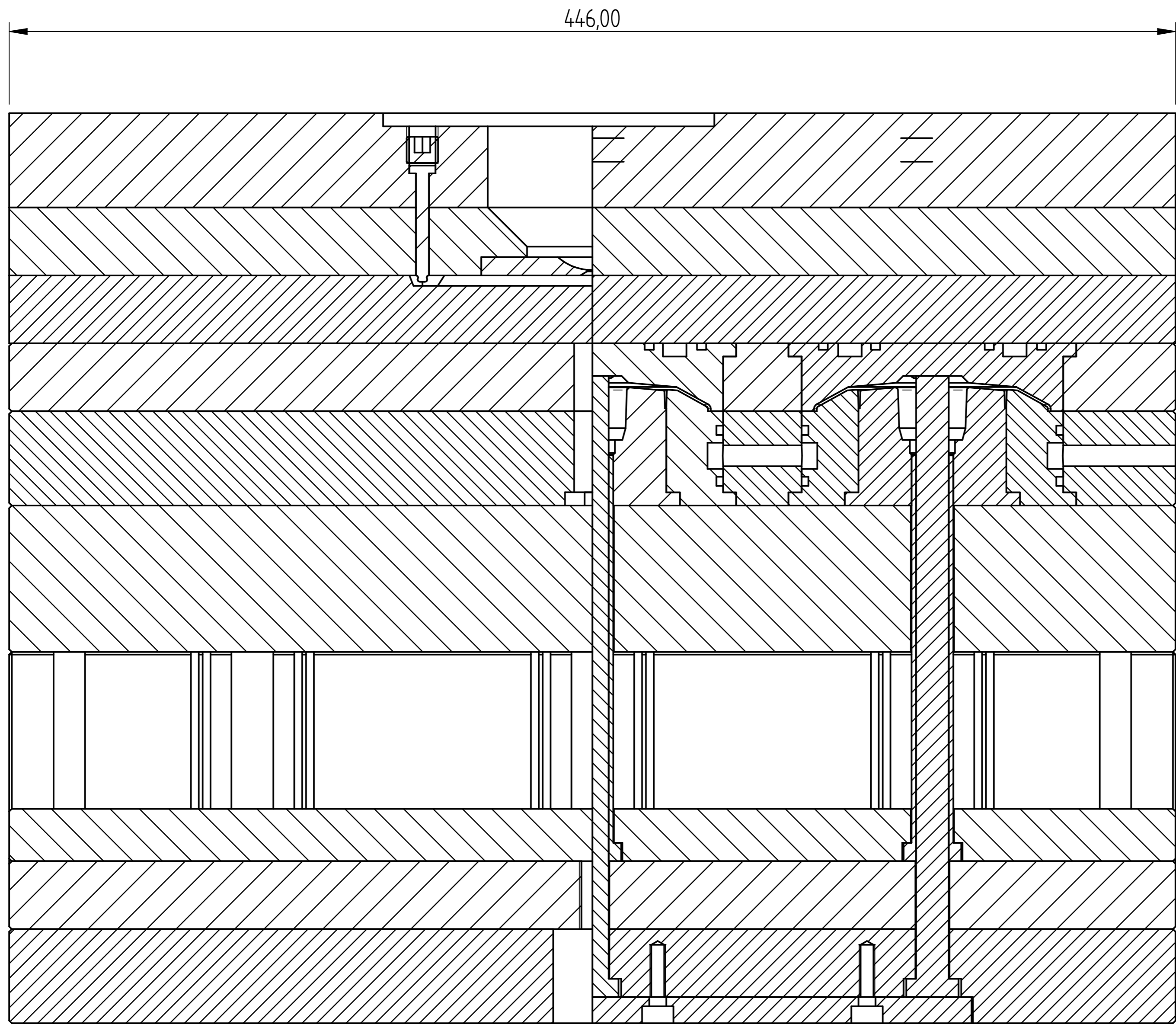
	NAME	DATE	<b>PREMAC</b>		
DRAWN	Dan	02/14/12			
APPROVED			TITLE Thread Guard Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJR 125X40H60	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould.dft		
1st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 2 OF 5
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



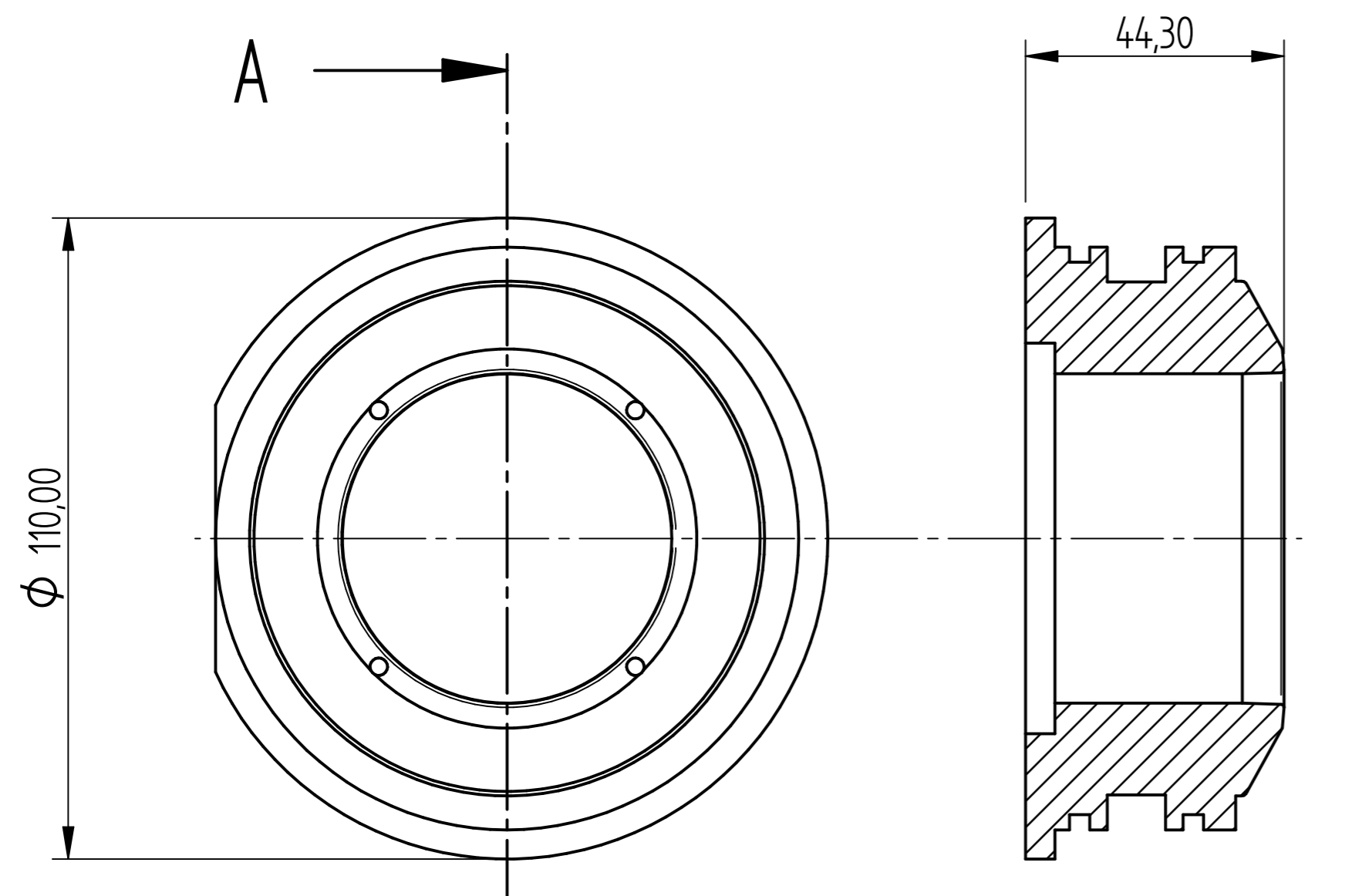
DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12		
MATERIAL			TITLE	
TREATMENT			Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE			A4	PJR 125X40H60
2 PL ±0.02 3 PL ±0.005			FILE NAME:	REV
			Thread Guard Mould.dft	
SCALE:		WEIGHT:	SHEET 3 OF 5	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

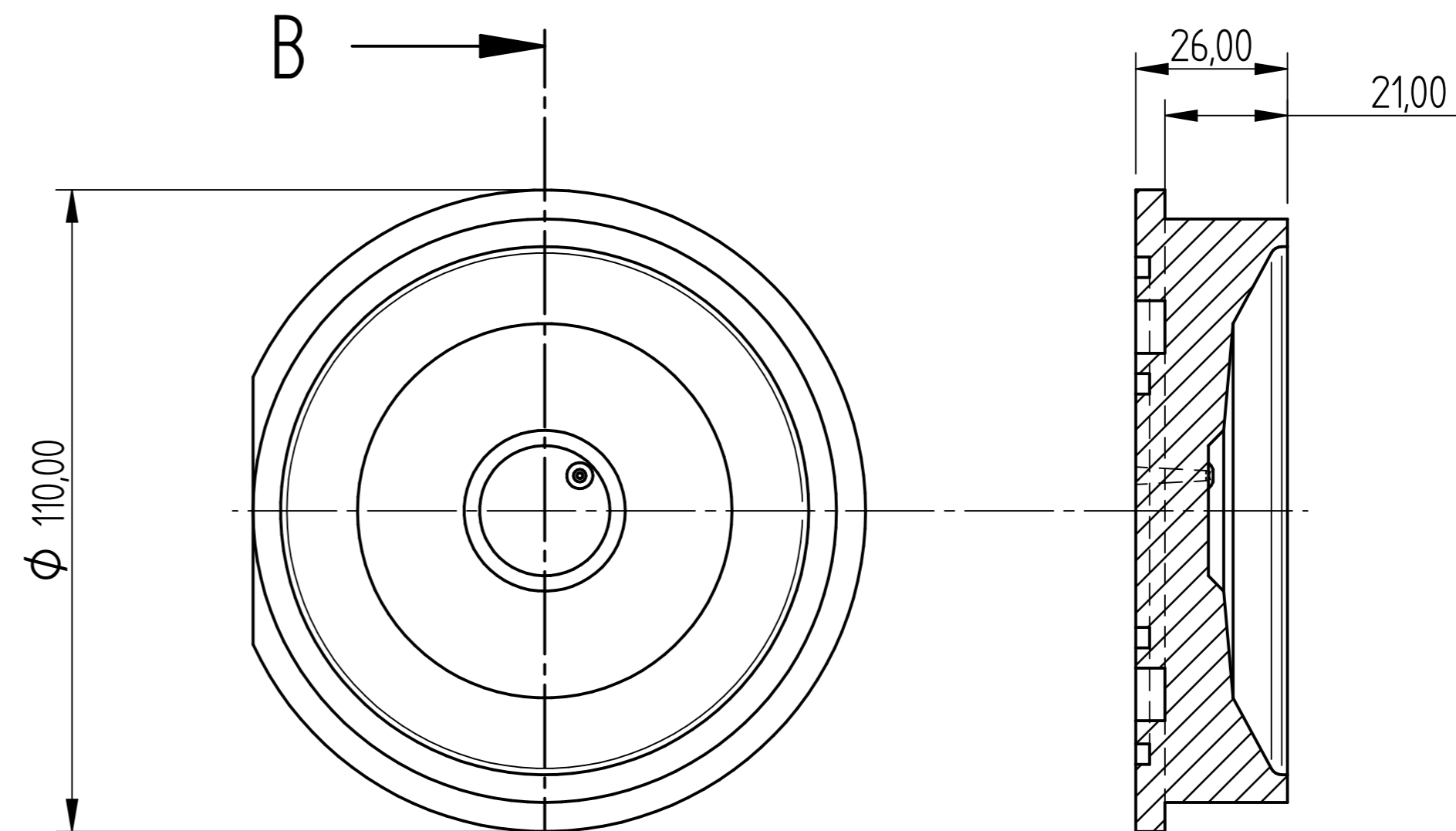


	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
1st ANGLE ANGLES ±0.1°			FILE NAME: Thread Guard Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 4 OF 5	

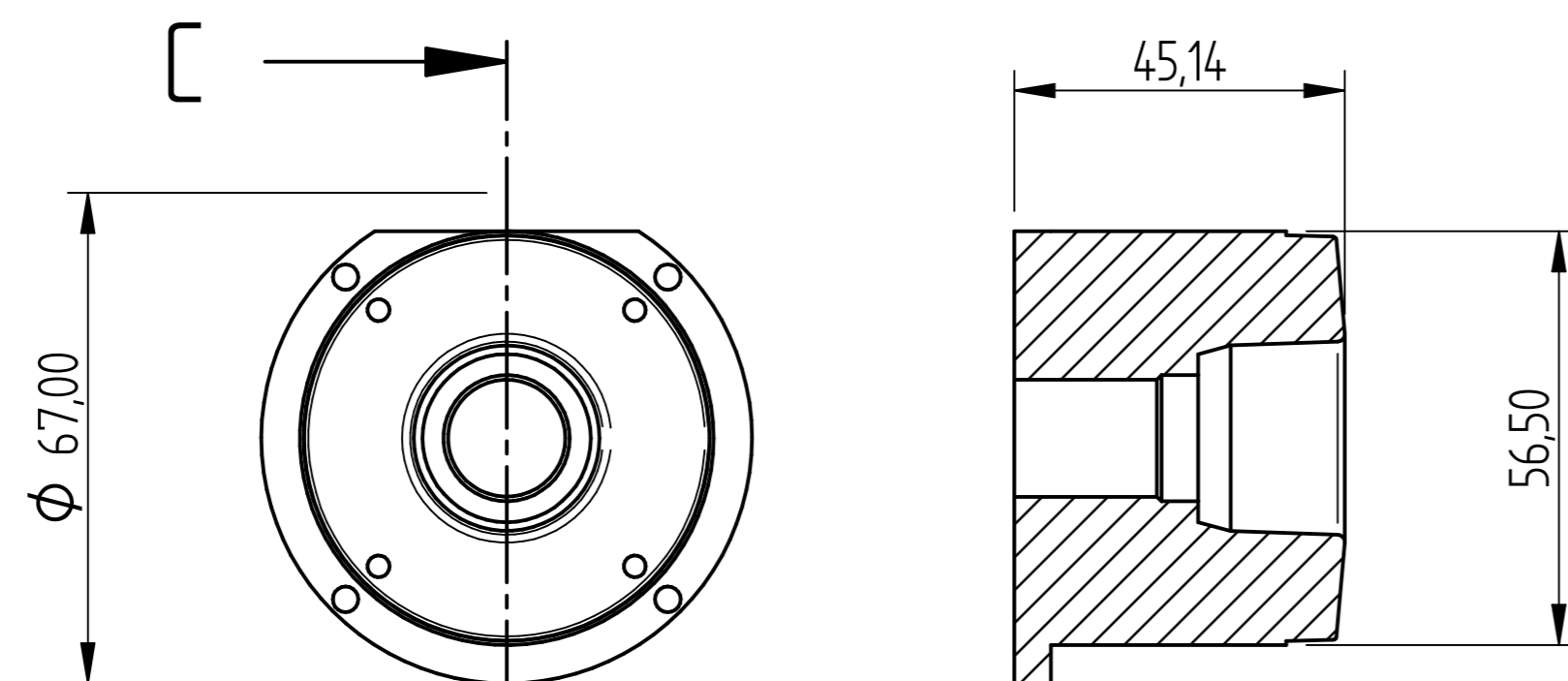
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SECTION A-A  
Core Insert 6 OF



SECTION B-B  
Cavity Insert A 6 OF  
Core & Cavity Insert Back to Back  
Dia 110 X 80 6 of



SECTION C-C  
Core Inner Insert 6 OF  
Each Dia 67 X 75 6 of

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED			TITLE	
MATERIAL			Thread Guard Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	PJR 125X40H60
1st ANGLE ANGLES ±0.1°			FILE NAME: Thread Guard Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 5 OF 5	