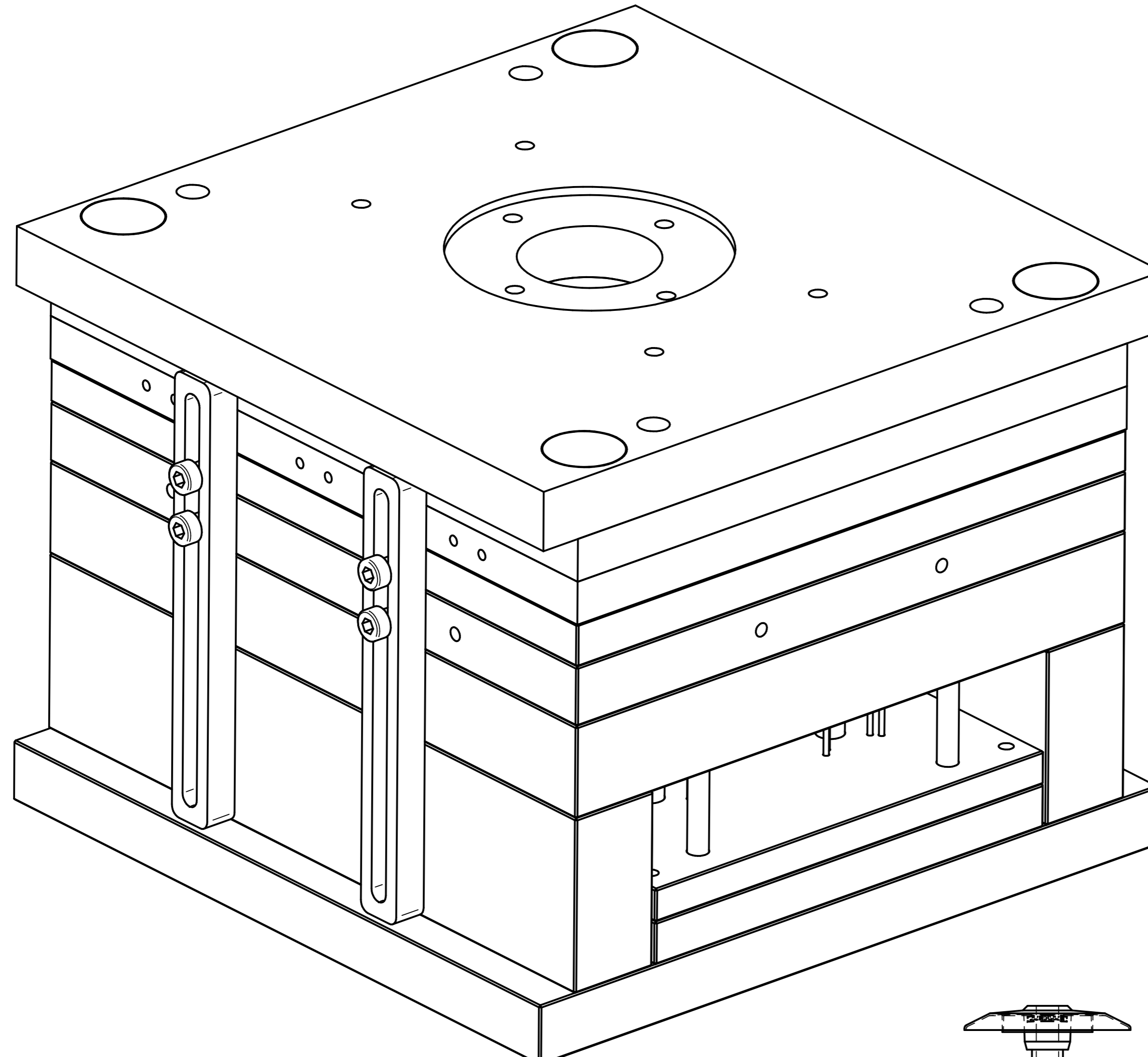
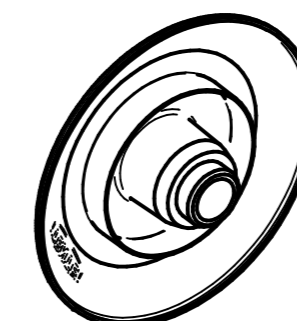


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



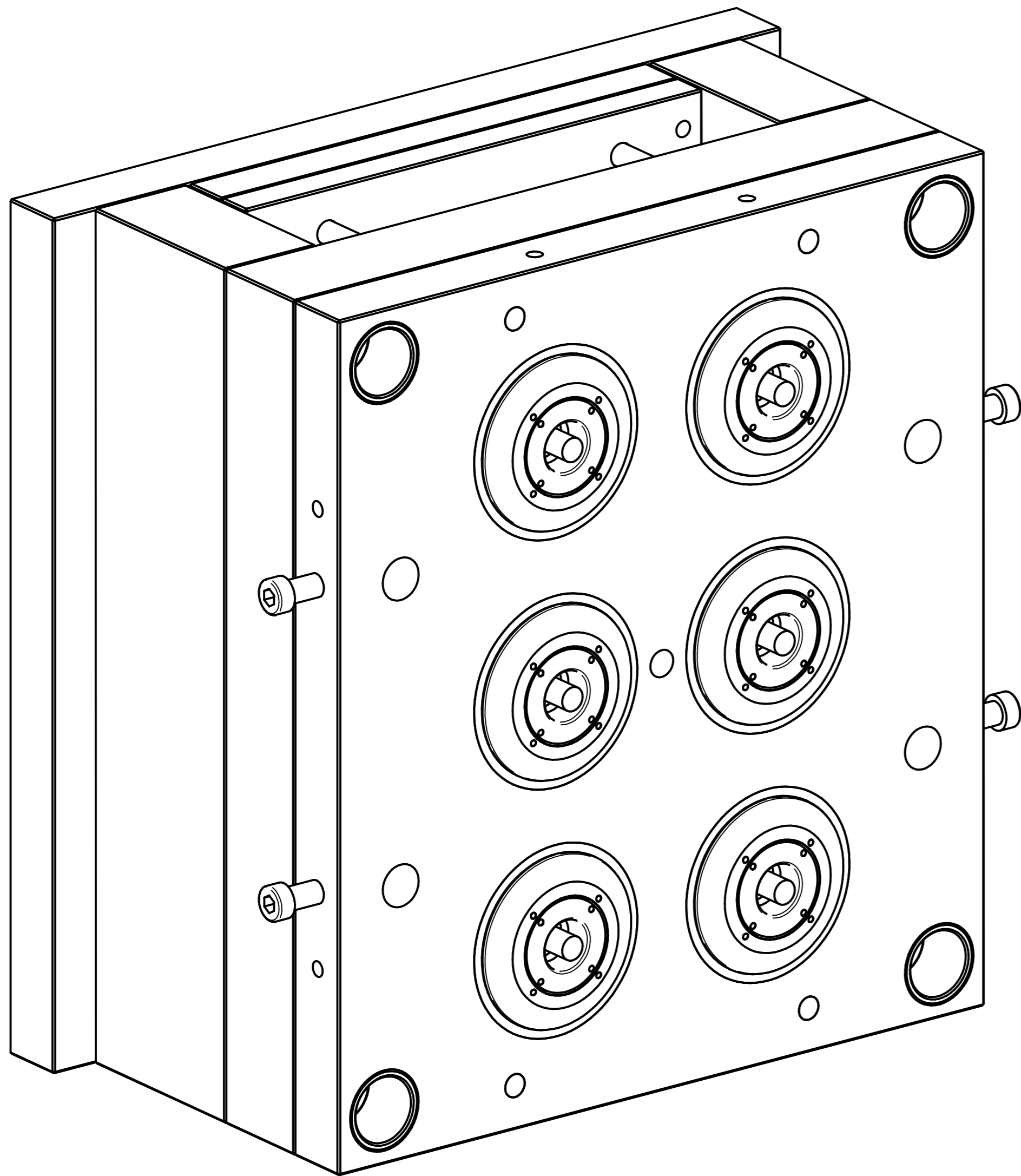
Item Number	Document Number	Title	Quantity
1	280 x 446 x 16	Ejector Plate.par	1
2	280 x 446 x 26	Ejector Clamping Plate	1
3	30 x 270 x 20	Puller Bar	4
4	30 x 290 x 10	Core Back Plate	2
5	396 x 446 x 26	FH Die Plate	1
6	396 x 446 x 26	Runner Plate	1
7	396 x 446 x 26	Stripper Plate	1
8	396 x 446 x 36	MH Die Plate	1
9	396 x 446 x 56	Support Plate	1
10	446 x 446 x 36	FH Clamping Plate	1
11	446 x 446 x 36	Moving Clamping Plate	1
12	56 x 446 x 106	Riser	2
13	Dia 110. - 26	Cavity Insert A	4
14	Dia 110. - 26	Cavity Insert B	2
15	Dia 110. - 45	Core Insert	6
16	Dia 12. - 200	Ejector Pin	4
17	Dia 12.5 - 250	Core Pin	6
18	Dia 25. - 35	Spring Stripper	4
19	Dia 3. - 200	Ejector Pin	48
20	Dia 5. - 100	Succer Pin	8
21	Dia 67. - 46	Core Inner Insert	6
22	Dia 85. - 7	Sprue Plate	1
23	Dia16.x12.5 - 175	Sleeve Ejector	6
24	FBN34-26	Locating Bush	12
25	FBN34-36	Locating Bush	4
26	FSN34-36-126	Locating Pin	4
27	M10-100	Shoulder Bolt	4
28	M10-16	Shoulder Bolt	4
29	M10-20	Shoulder Bolt	8
30	M10-30	Cap Screw	8
31	M12-10	Grub Screw	8
32	M16-200	Cap Screw	4
33	M6-10	Cap Screw	4



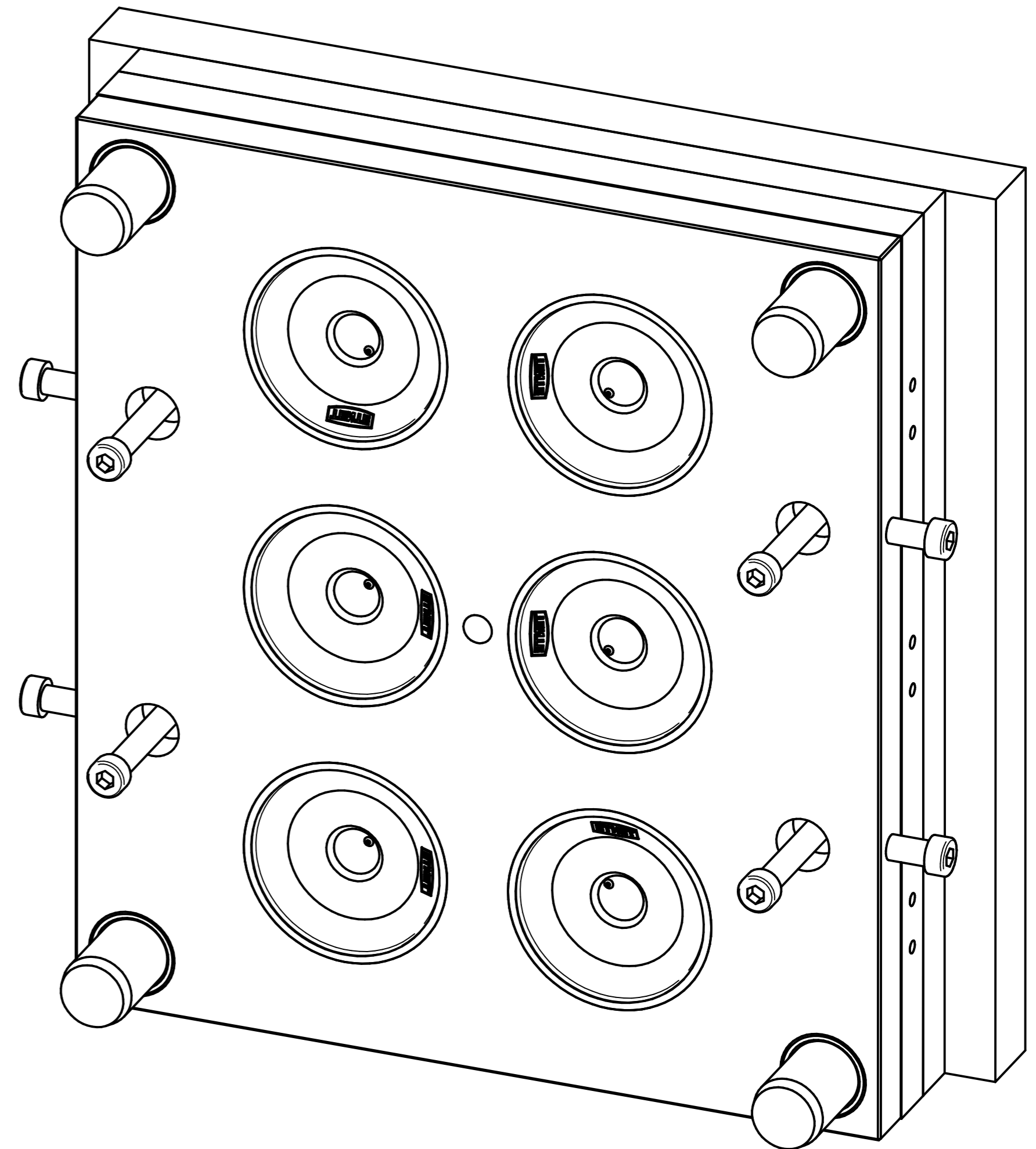
Thread Guard Mould PJR 125X40H60  
 4045 MOULD BASE  
 6 CAVITY

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL			TITLE	
TREATMENT			Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
1st ANGLE ANGLES ±0.1°				REV
2 PL ±0.02 3 PL ±0.005			FILE NAME: Thread Guard Mould H60.dft	
SCALE:		WEIGHT:	SHEET 1 OF 16	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



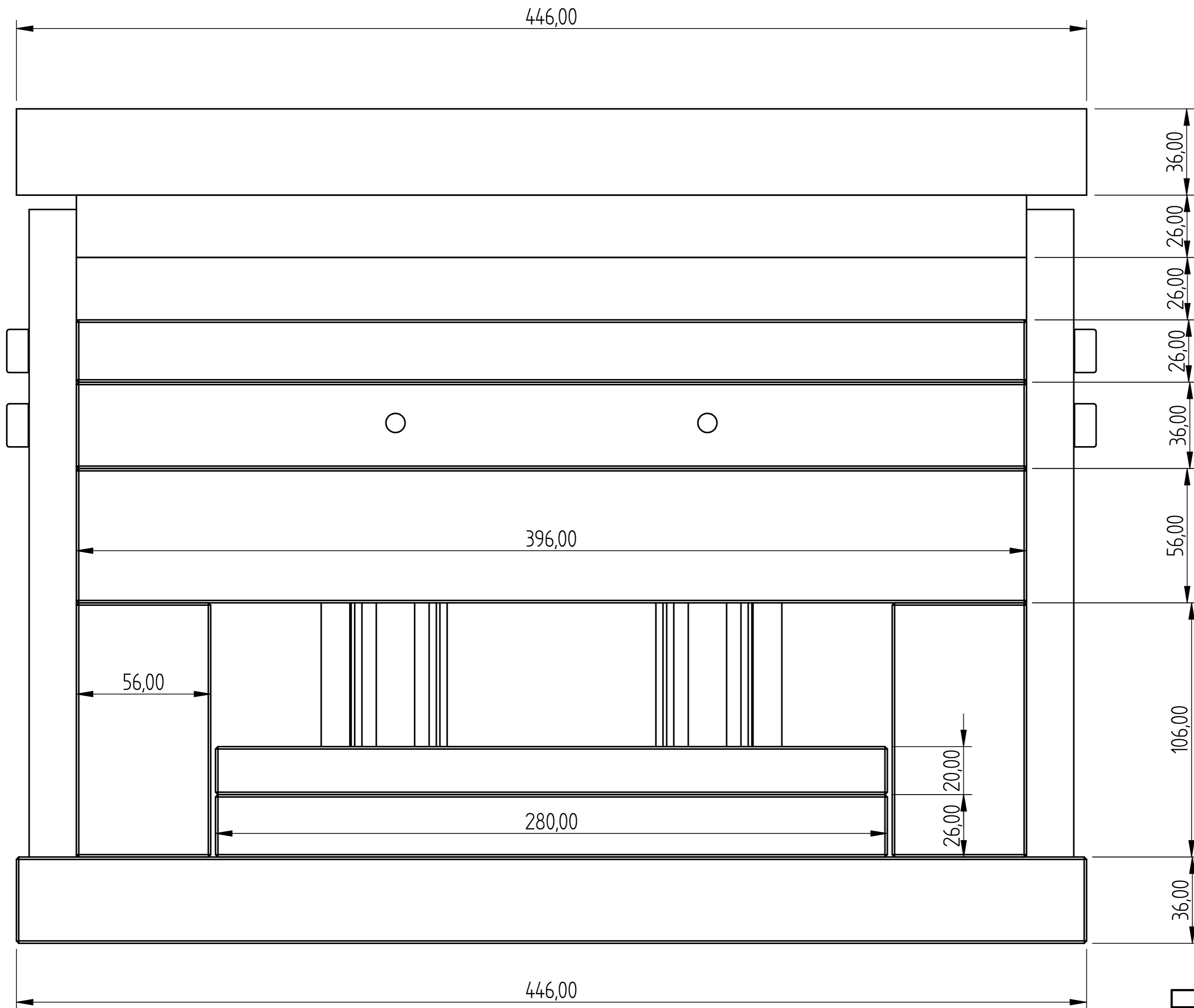
MOVING HALF  
PJR 125X40H60



FIXED HALF

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
ANGLES ±0.1°			FILE NAME: Thread Guard Mould H60.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 16	

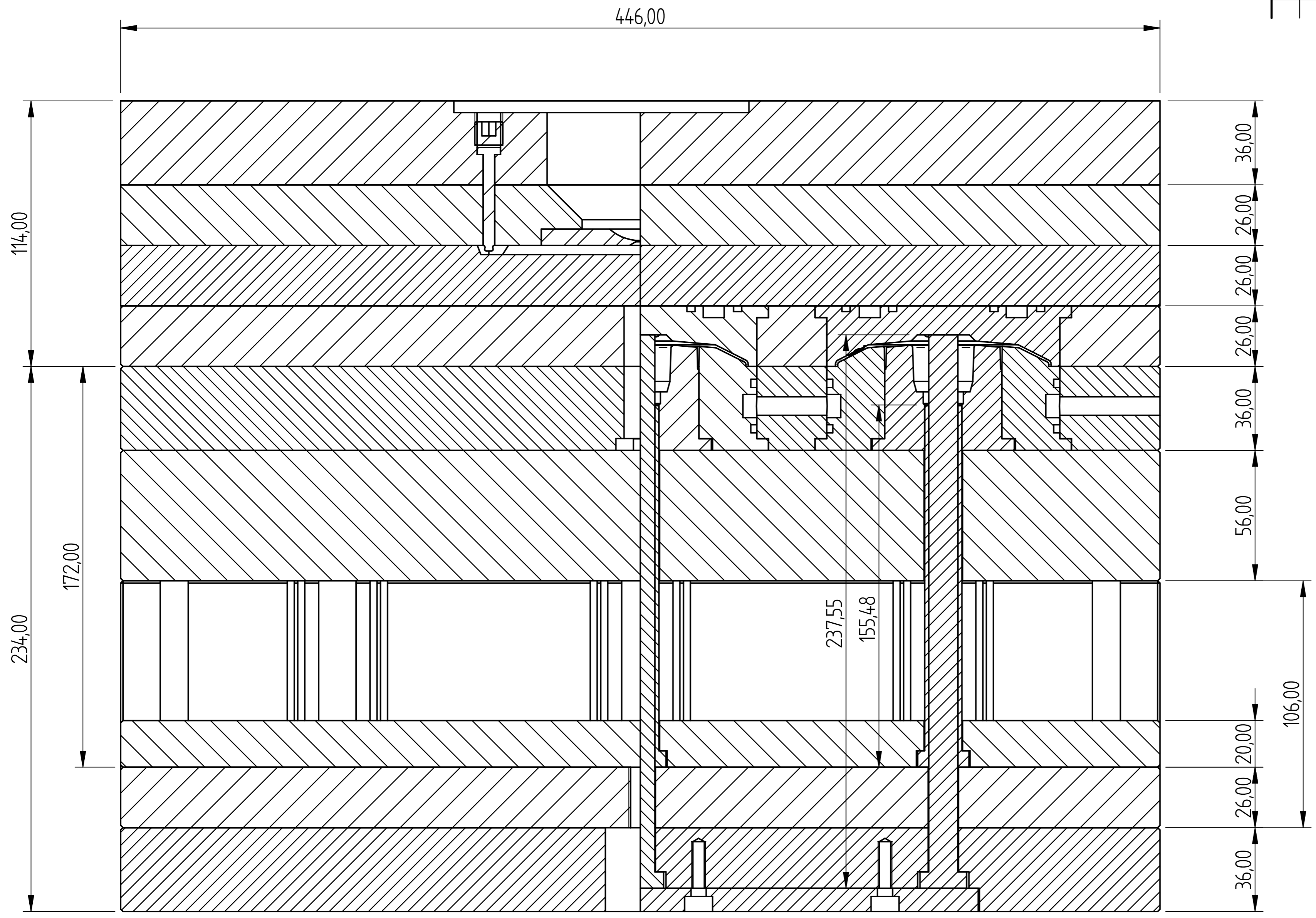
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Thread Guard Mould PJR 125X40H60

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL			TITLE Thread Guard Mould	
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
1 <sup>st</sup> ANGLE ANGLES ±0,1°			FILE NAME: Thread Guard Mould H60.dft	REV
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:
			SHEET 3 OF 16	

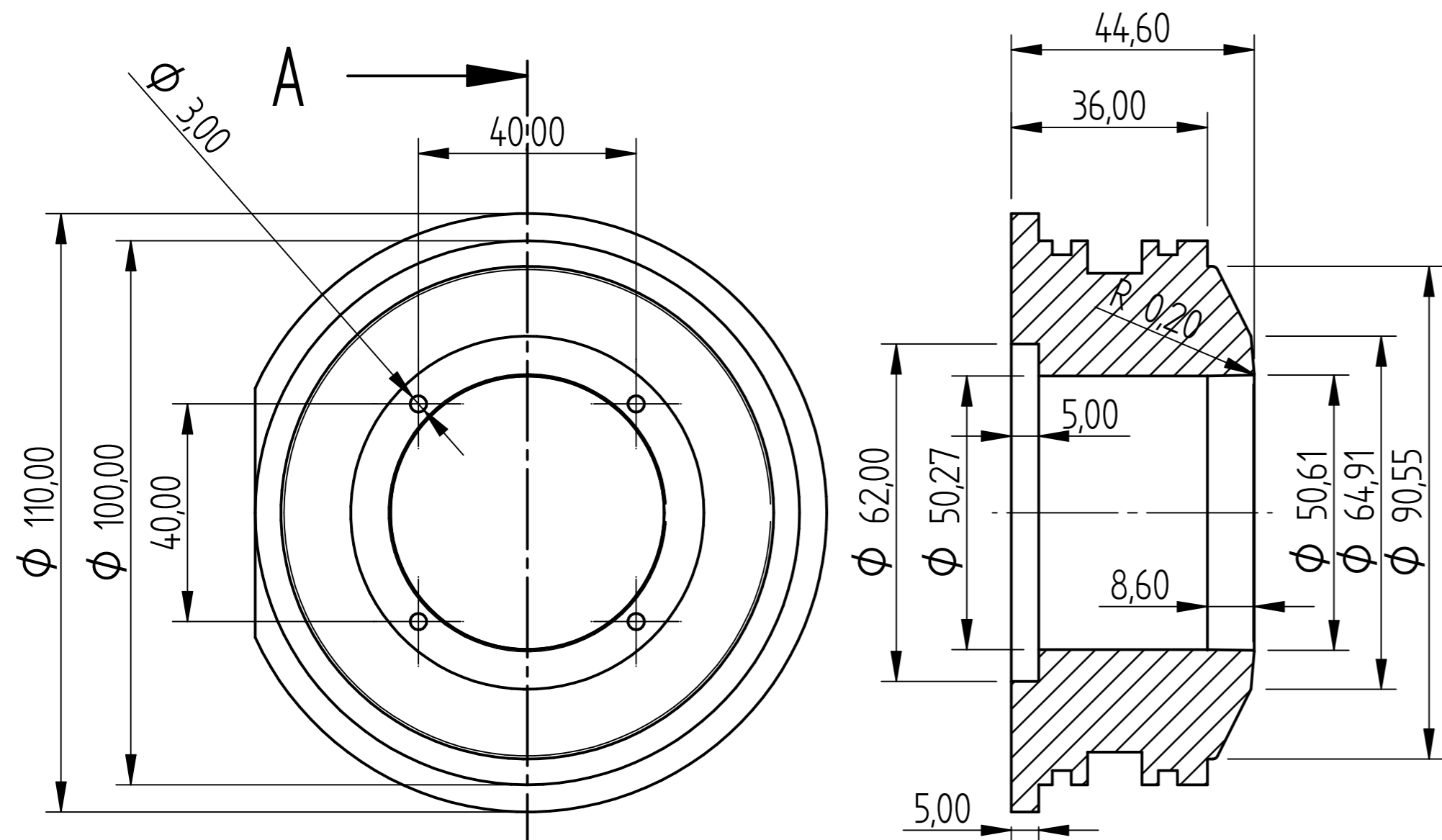
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



# Thread Guard Mould PJR 125X40H60

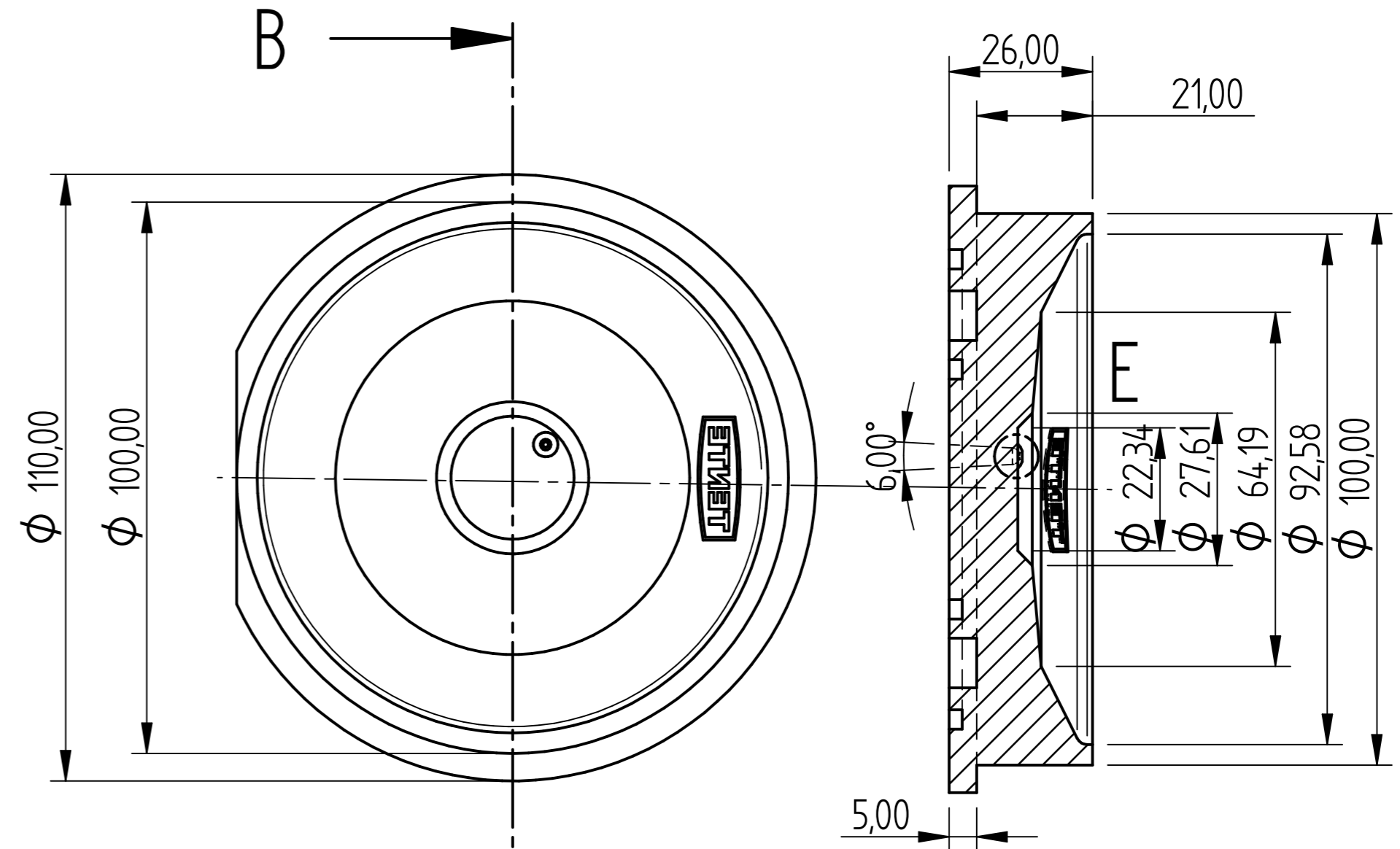
DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12	TITLE	
MATERIAL			Thread Guard Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1st ANGLE			A4	PJR 125X40H60
			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005			REV	SHEET 4 OF 16

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



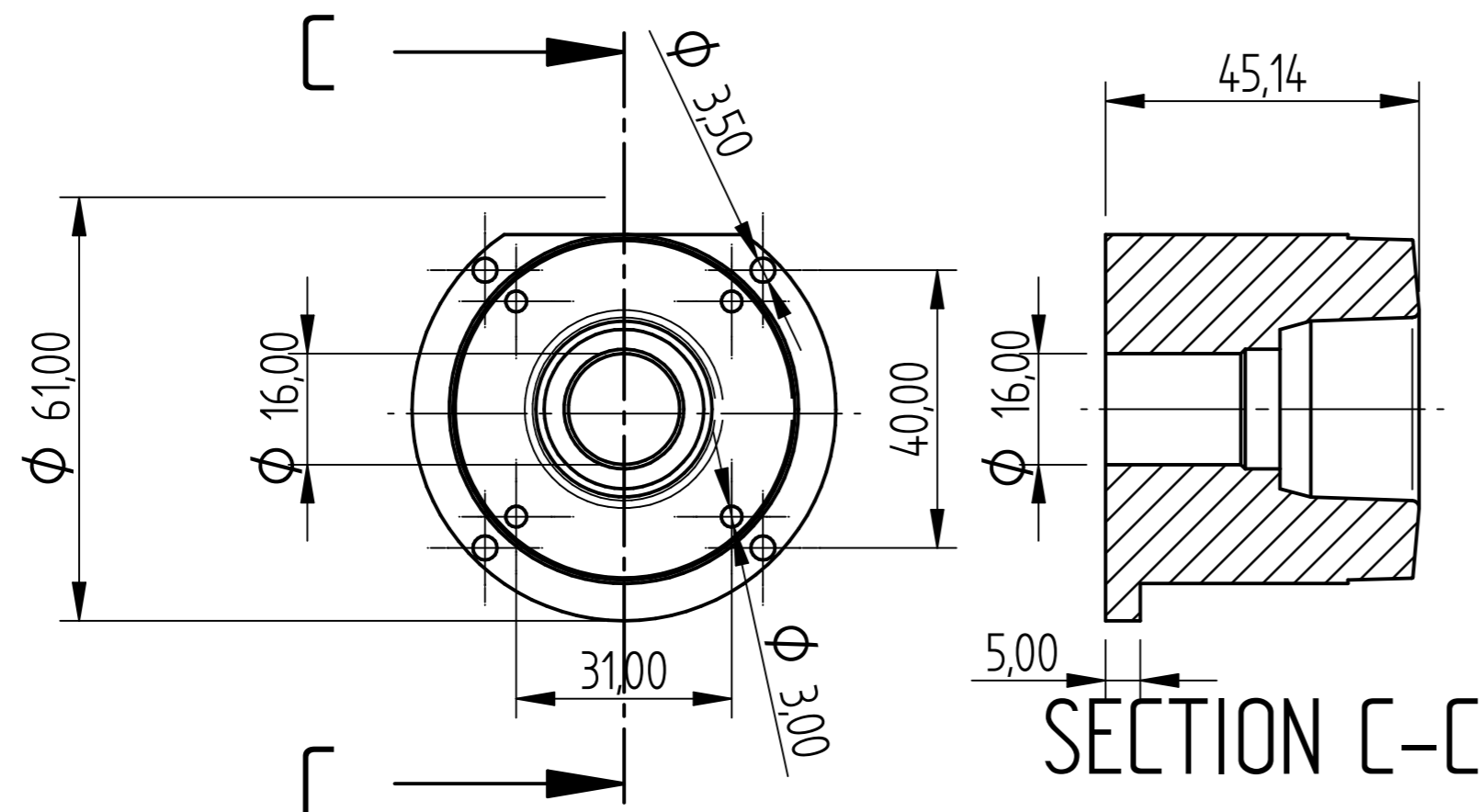
SECTION A-A

Core Insert 6 OF



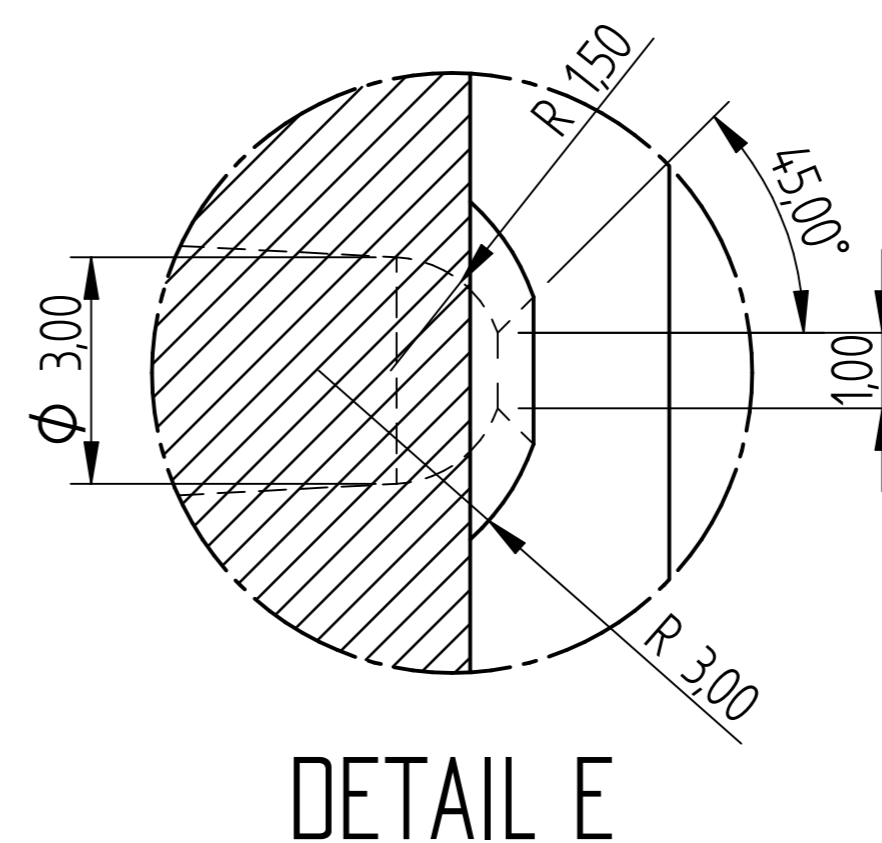
SECTION B-B

Cavity Insert A 6 OF  
Core & Cavity Insert Back to Back  
Dia 110 X 80 6 of



SECTION C-C

Core Inner Insert 6 OF  
Each Dia 67 X 75 6 of

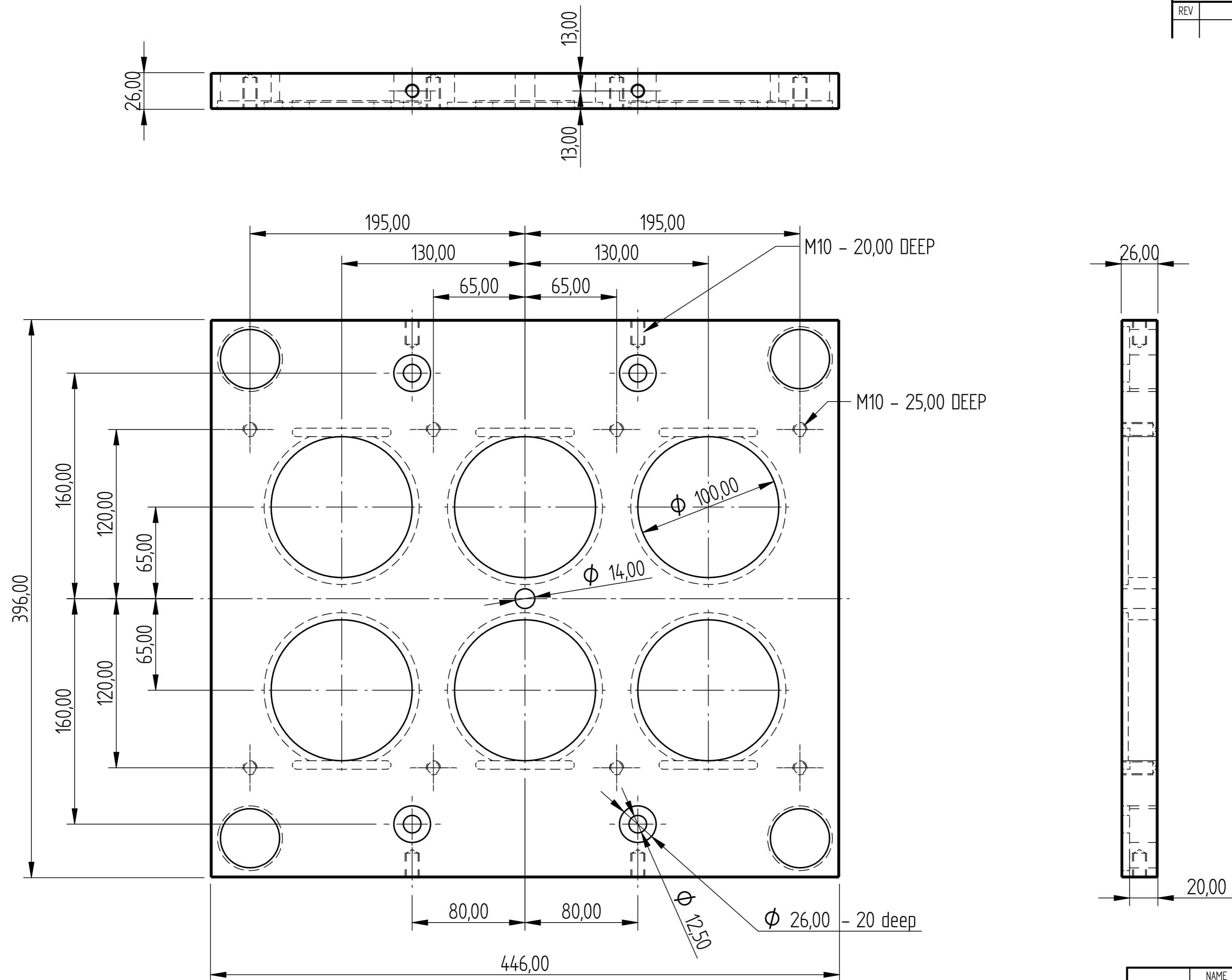


DETAIL E

DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12	TITLE	
MATERIAL			Thread Guard Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	PJR 125X40H60
1st ANGLE ANGLES ±0.1°			FILE NAME:	REV
2 PL ±0.02 3 PL ±0.005			Thread Guard Mould H60.dft	
SCALE:	WEIGHT:	SHEET 5 OF 16		



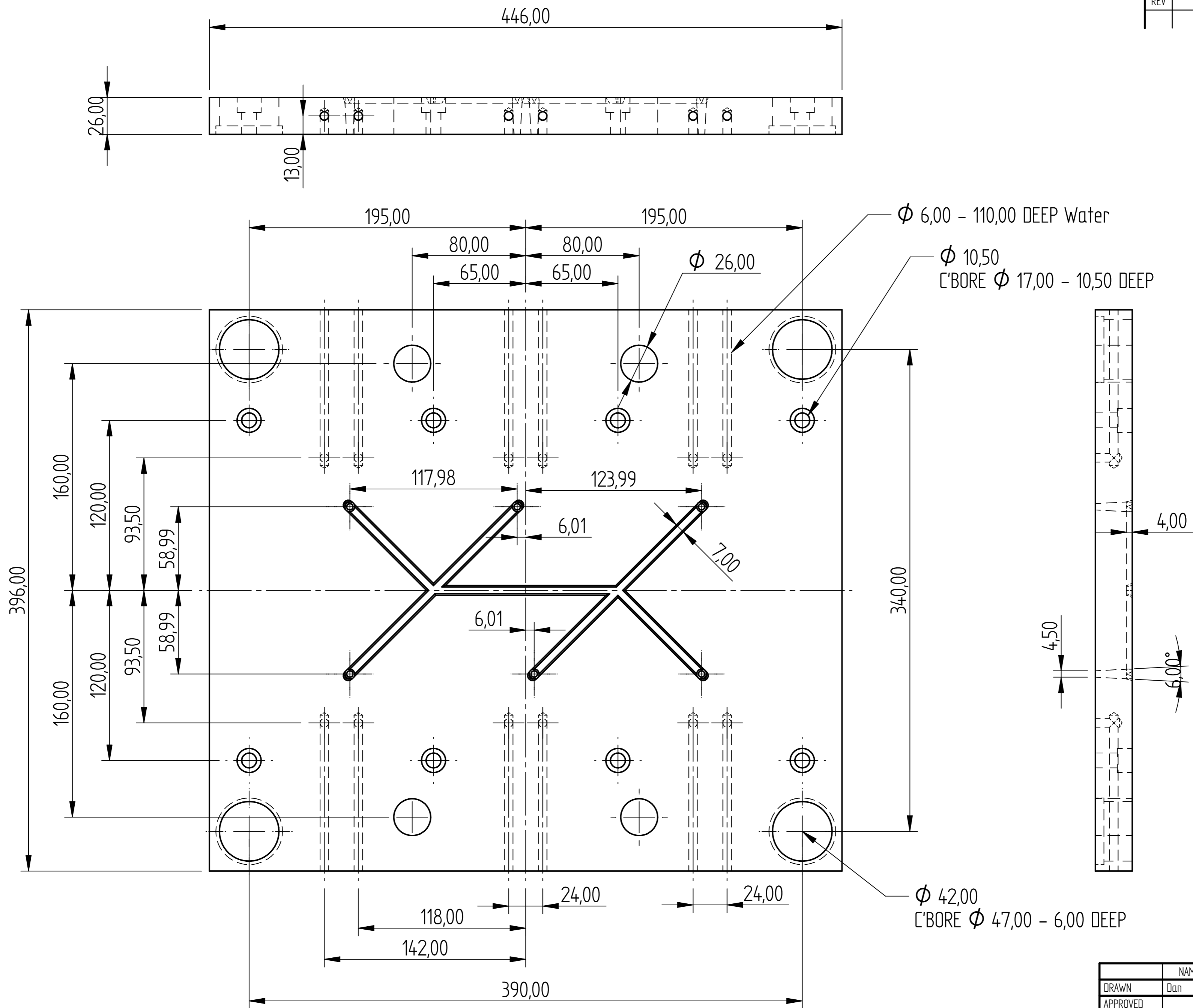
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FH Die Plate

DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12	TITLE	
MATERIAL			Thread Guard Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1st ANGLE			A4	PJR 125X40H60
			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005			REV	SHEET 7 OF 16

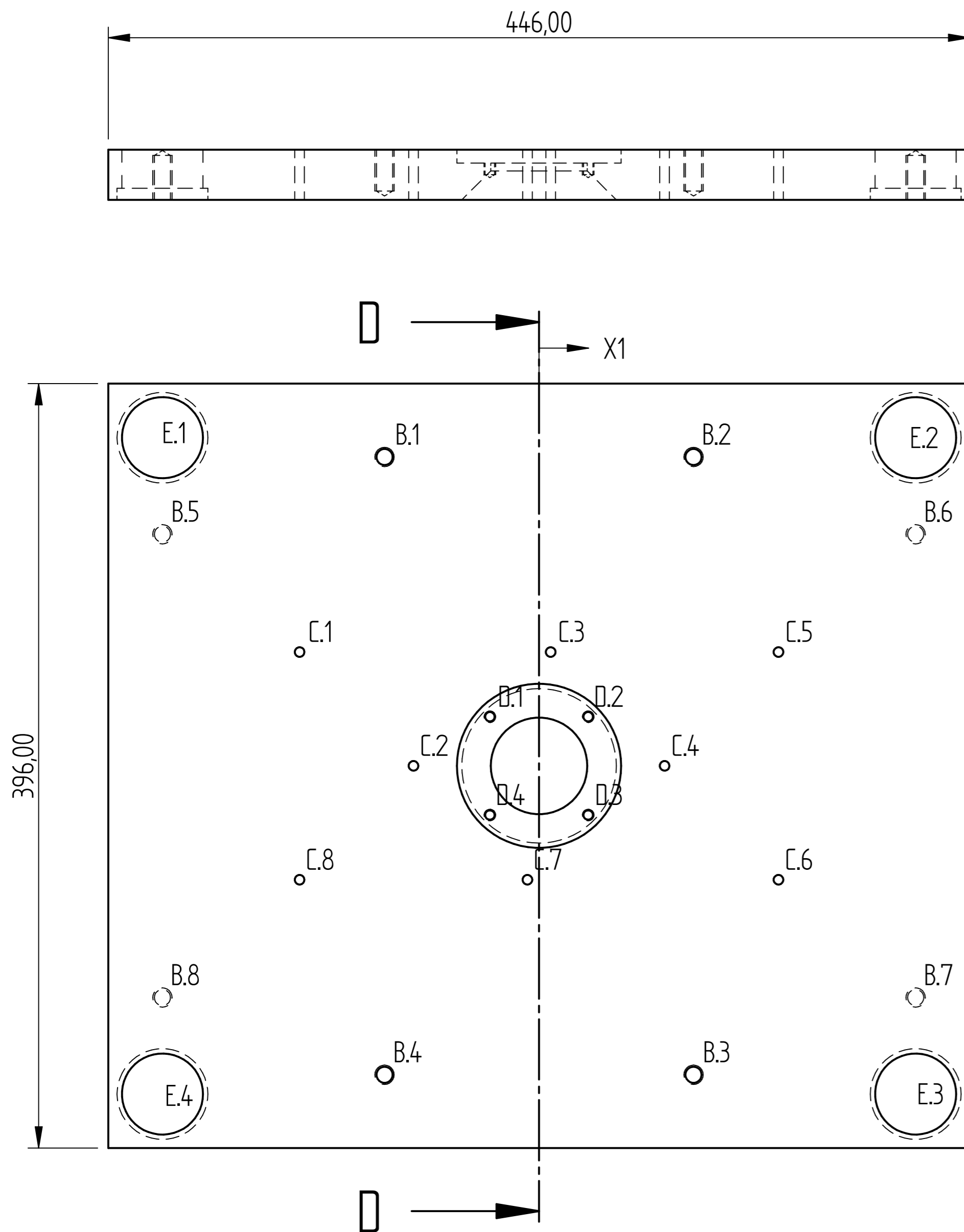
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



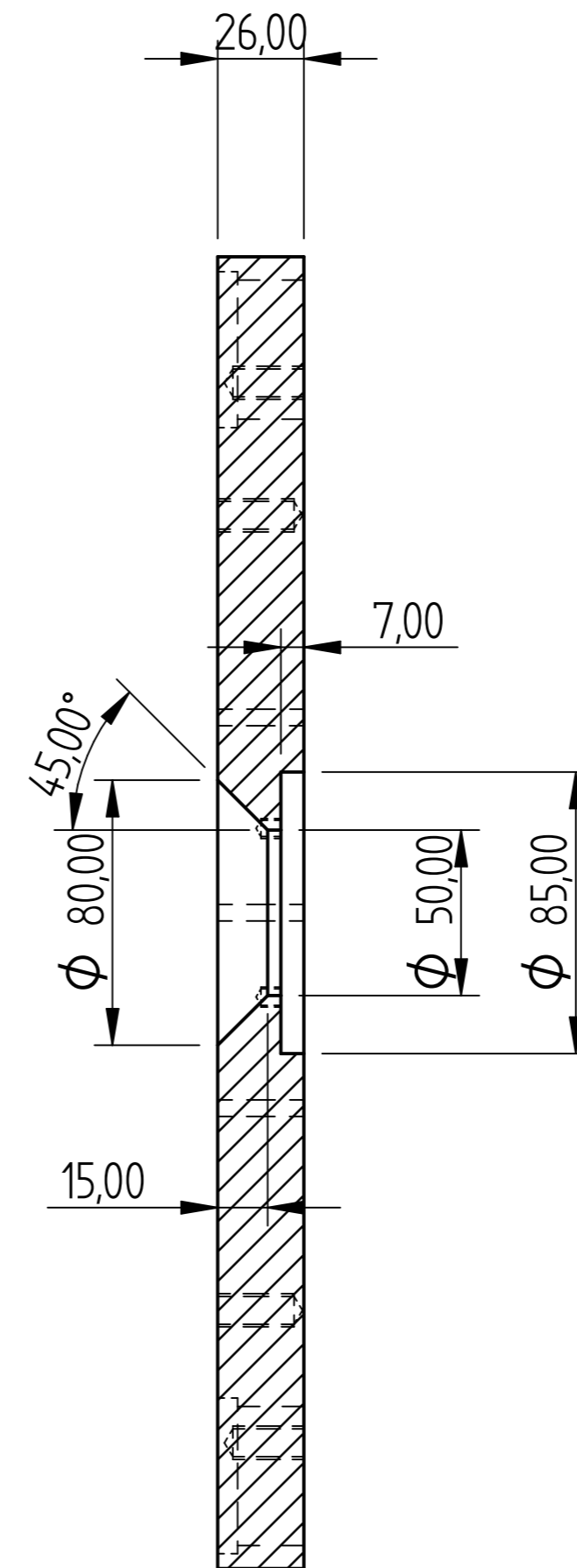
Runner Plate

DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12		
MATERIAL			TITLE	
TREATMENT			Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE			A4	PJR 125X40H60
ANGLES $\pm 0,1^\circ$			FILE NAME: Thread Guard Mould H60.dft	
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:
			SHEET 8 OF 16	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Stripper Plate

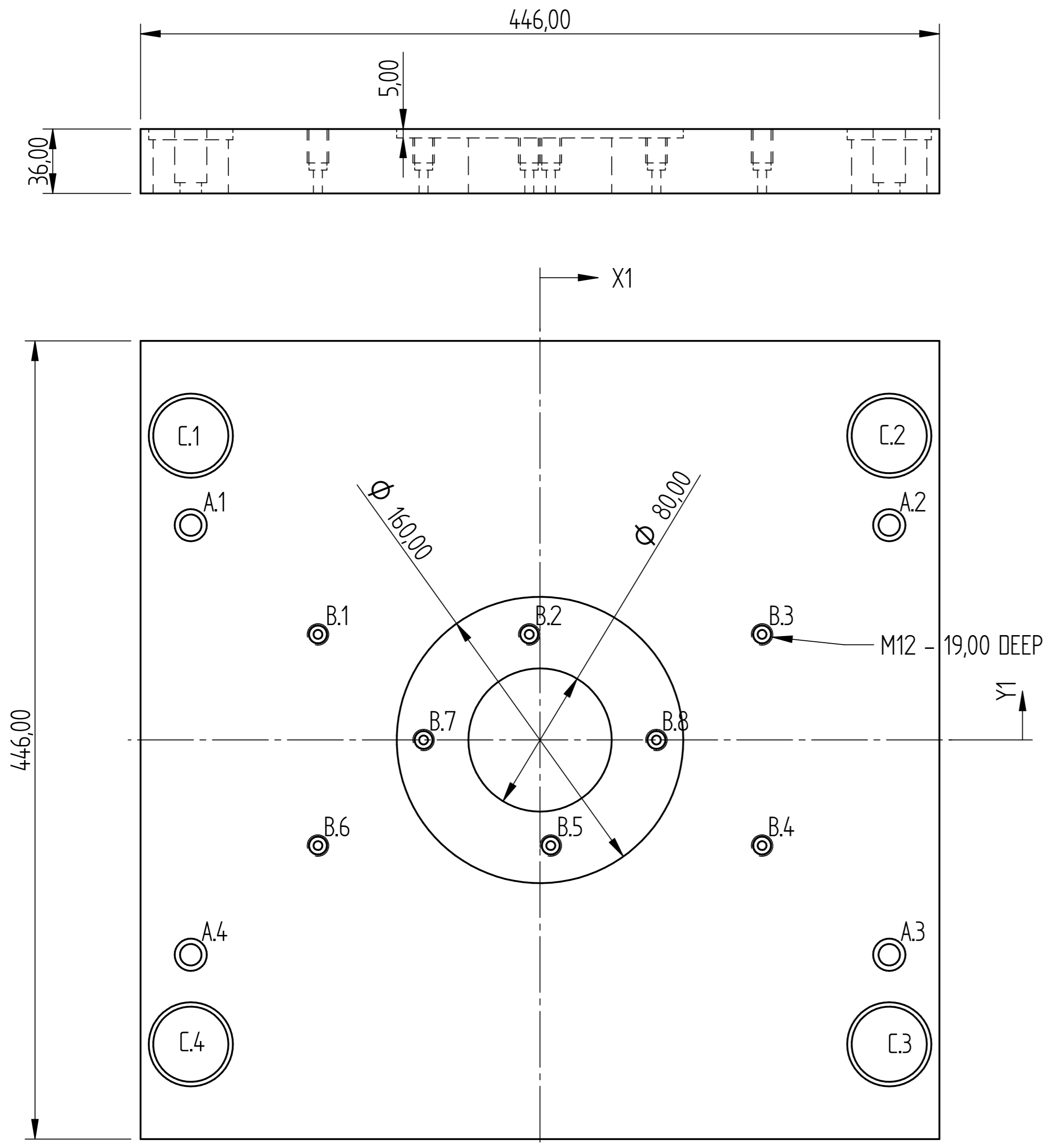


SECTION D-D

Hole Table			
Hole	X	Y	Size
B.1	-80,00	160,00	M10-24,00
B.2	80,00	160,00	M10-24,00
B.3	80,00	-160,00	M10-24,00
B.4	-80,00	-160,00	M10-24,00
B.5	-195,00	120,00	M10-23,00
B.6	195,00	120,00	M10-23,00
B.7	195,00	-120,00	M10-23,00
B.8	-195,00	-120,00	M10-23,00
C.1	-123,99	58,99	φ5,00
C.2	-65,00	0,00	φ5,00
C.3	6,01	58,99	φ5,00
C.4	65,00	0,00	φ5,00
C.5	123,99	58,99	φ5,00
C.6	123,99	-58,99	φ5,00
C.7	-6,01	-58,99	φ5,00
C.8	-123,99	-58,99	φ5,00
D.1	-25,46	25,46	M6-6,00
D.2	25,46	25,46	M6-6,00
D.3	25,46	-25,46	M6-6,00
D.4	-25,46	-25,46	M6-6,00
E.1	-195,00	170,00	φ47,00-6,00
E.2	195,00	170,00	φ47,00-6,00
E.3	195,00	-170,00	φ47,00-6,00
E.4	-195,00	-170,00	φ47,00-6,00

DRAWN	NAME	DATE	<b>PREMAC</b>	
APPROVED	Dan	02/14/12		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 <sup>st</sup> ANGLE ANGLES ±0,1°			A4	PJR 125X40H60
2 PL ±0,02 3 PL ±0,005			FILE NAME:	REV
			Thread Guard Mould H60.dft	
			SCALE:	WEIGHT:
				SHEET 9 OF 16

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

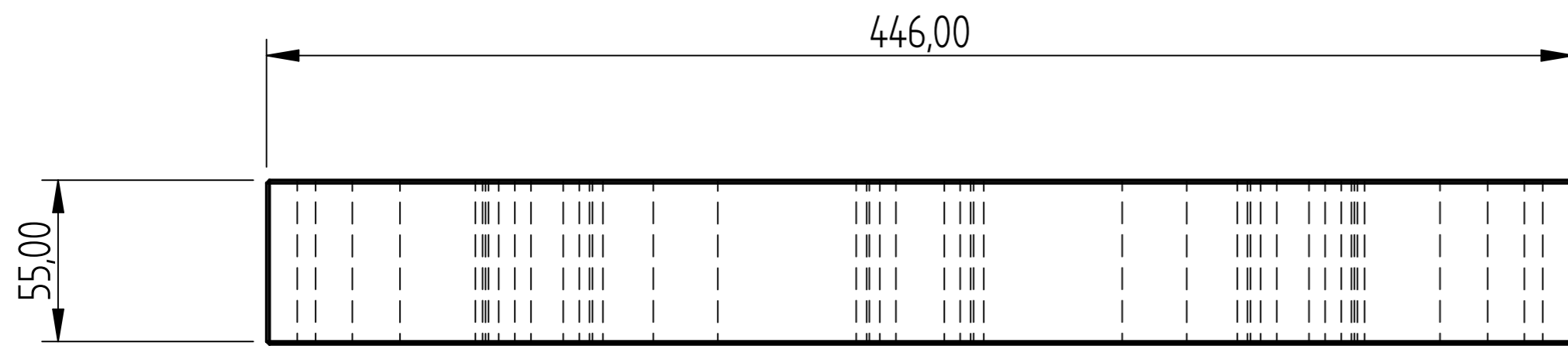


Hole Table				
Hole	X	Y	Size	∅ / Bore
A.1	-195,00	120,00	∅ 12,00	∅18,00-30,00
A.2	195,00	120,00	∅ 12,00	∅18,00-30,00
A.3	195,00	-120,00	∅ 12,00	∅18,00-30,00
A.4	-195,00	-120,00	∅ 12,00	∅18,00-30,00
B.1	-123,99	58,99	∅ 5,00	∅10,00-23,00
B.2	-6,01	58,99	∅ 5,00	∅10,00-23,00
B.3	123,99	58,99	∅ 5,00	∅10,00-23,00
B.4	123,99	-58,99	∅ 5,00	∅10,00-23,00
B.5	6,01	-58,99	∅ 5,00	∅10,00-23,00
B.6	-123,99	-58,99	∅ 5,00	∅10,00-23,00
B.7	-65,00	0,00	∅ 5,00	∅10,00-23,00
B.8	65,00	0,00	∅ 5,00	∅10,00-23,00
C.1	-195,00	170,00	∅ 42,00	∅47,00-6,00
C.2	195,00	170,00	∅ 42,00	∅47,00-6,00
C.3	195,00	-170,00	∅ 42,00	∅47,00-6,00
C.4	-195,00	-170,00	∅ 42,00	∅47,00-6,00

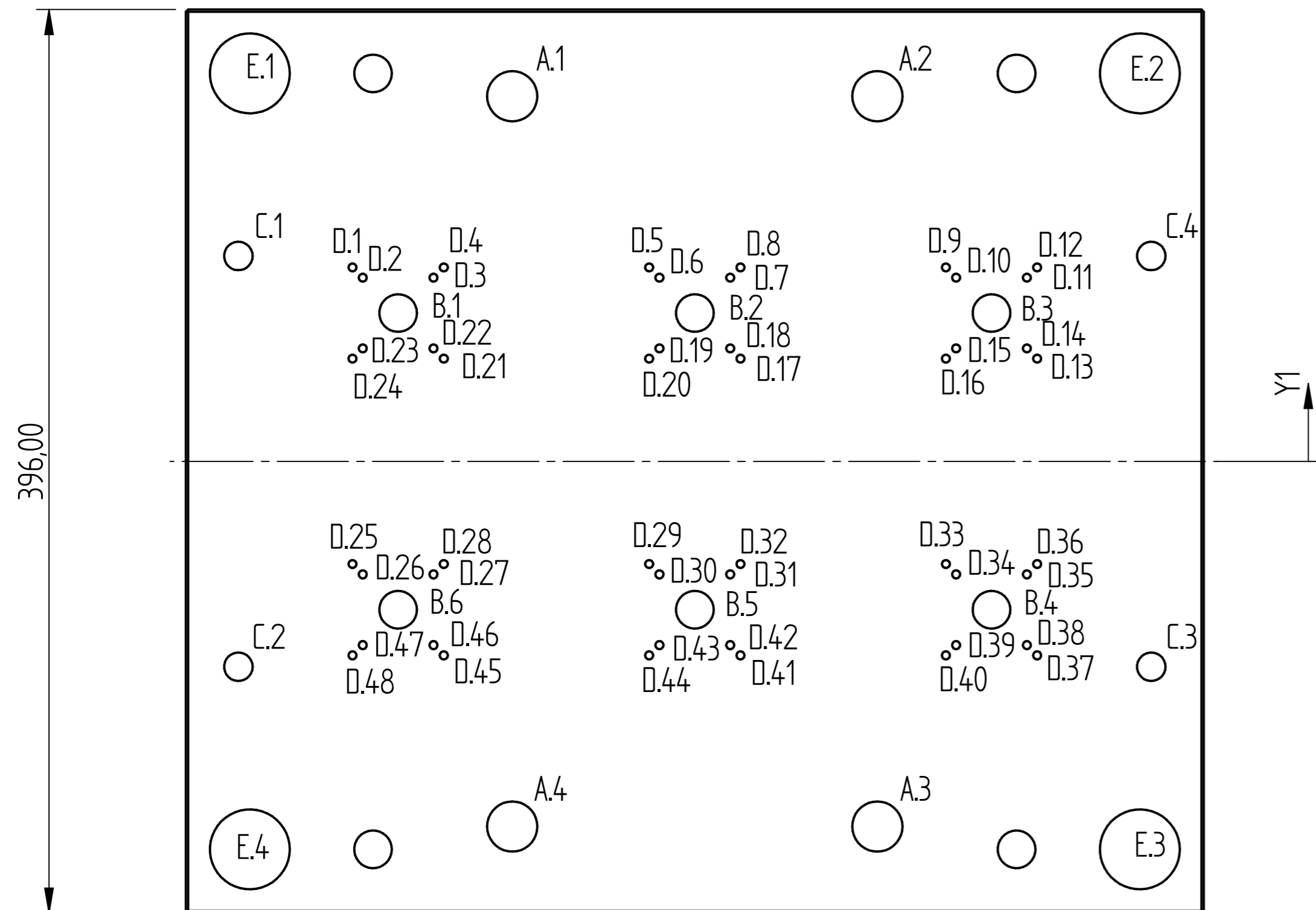
# FH Clamping Plate

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Thread Guard Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
1 <sup>st</sup> ANGLE ANGLES ±0,1°			FILE NAME: Thread Guard Mould H60.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 10 OF 16	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



X1

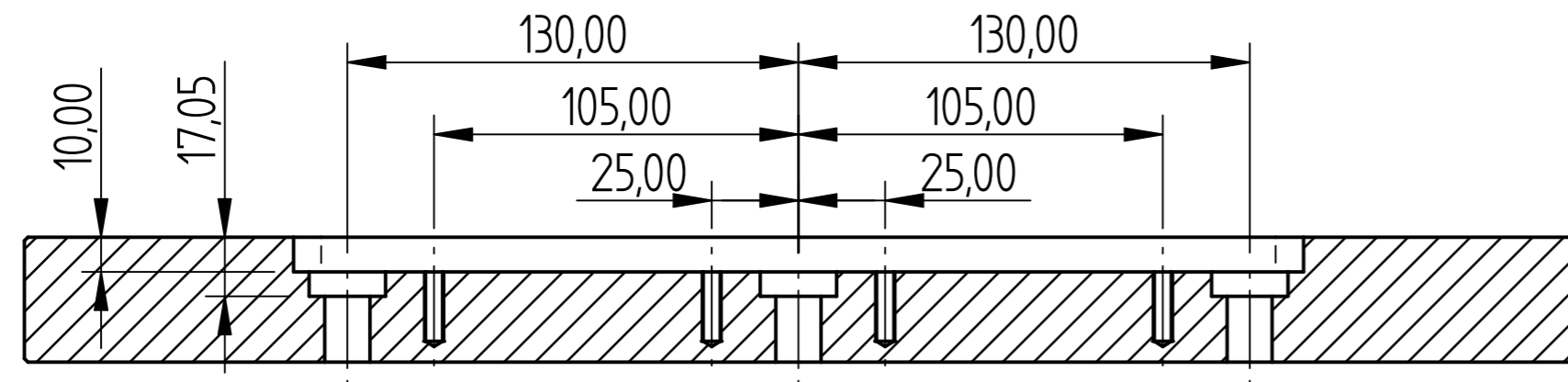


Hole Table				Hole Table			
Hole	X	Y	Size	Hole	X	Y	Size
A.1	-80,00	160,00	φ 22,00	D.20	-20,00	45,00	φ 3,50
A.2	80,00	160,00	φ 22,00	D.21	-110,00	45,00	φ 3,50
A.3	80,00	-160,00	φ 22,00	D.22	-114,50	49,50	φ 3,50
A.4	-80,00	-160,00	φ 22,00	D.23	-145,50	49,50	φ 3,50
B.1	-130,00	65,00	φ 16,50	D.24	-150,00	45,00	φ 3,50
B.2	0,00	65,00	φ 16,50	D.25	-150,00	-45,00	φ 3,50
B.3	130,00	65,00	φ 16,50	D.26	-145,50	-49,50	φ 3,50
B.4	130,00	-65,00	φ 16,50	D.27	-114,50	-49,50	φ 3,50
B.5	0,00	-65,00	φ 16,50	D.28	-110,00	-45,00	φ 3,50
B.6	-130,00	-65,00	φ 16,50	D.29	-20,00	-45,00	φ 3,50
C.1	-200,00	90,00	φ 12,50	D.30	-15,50	-49,50	φ 3,50
C.2	-200,00	-90,00	φ 12,50	D.31	15,50	-49,50	φ 3,50
C.3	200,00	-90,00	φ 12,50	D.32	20,00	-45,00	φ 3,50
C.4	200,00	90,00	φ 12,50	D.33	110,00	-45,00	φ 3,50
D.1	-150,00	85,00	φ 3,50	D.34	114,50	-49,50	φ 3,50
D.2	-145,50	80,50	φ 3,50	D.35	145,50	-49,50	φ 3,50
D.3	-114,50	80,50	φ 3,50	D.36	150,00	-45,00	φ 3,50
D.4	-110,00	85,00	φ 3,50	D.37	150,00	-85,00	φ 3,50
D.5	-20,00	85,00	φ 3,50	D.38	145,50	-80,50	φ 3,50
D.6	-15,50	80,50	φ 3,50	D.39	114,50	-80,50	φ 3,50
D.7	15,50	80,50	φ 3,50	D.40	110,00	-85,00	φ 3,50
D.8	20,00	85,00	φ 3,50	D.41	20,00	-85,00	φ 3,50
D.9	110,00	85,00	φ 3,50	D.42	15,50	-80,50	φ 3,50
D.10	114,50	80,50	φ 3,50	D.43	-15,50	-80,50	φ 3,50
D.11	145,50	80,50	φ 3,50	D.44	-20,00	-85,00	φ 3,50
D.12	150,00	85,00	φ 3,50	D.45	-110,00	-85,00	φ 3,50
D.13	150,00	45,00	φ 3,50	D.46	-114,50	-80,50	φ 3,50
D.14	145,50	49,50	φ 3,50	D.47	-145,50	-80,50	φ 3,50
D.15	114,50	49,50	φ 3,50	D.48	-150,00	-85,00	φ 3,50
D.16	110,00	45,00	φ 3,50	E.1	-195,00	170,00	φ 35,00
D.17	20,00	45,00	φ 3,50	E.2	195,00	170,00	φ 35,00
D.18	15,50	49,50	φ 3,50	E.3	195,00	-170,00	φ 35,00
D.19	-15,50	49,50	φ 3,50	E.4	-195,00	-170,00	φ 35,00

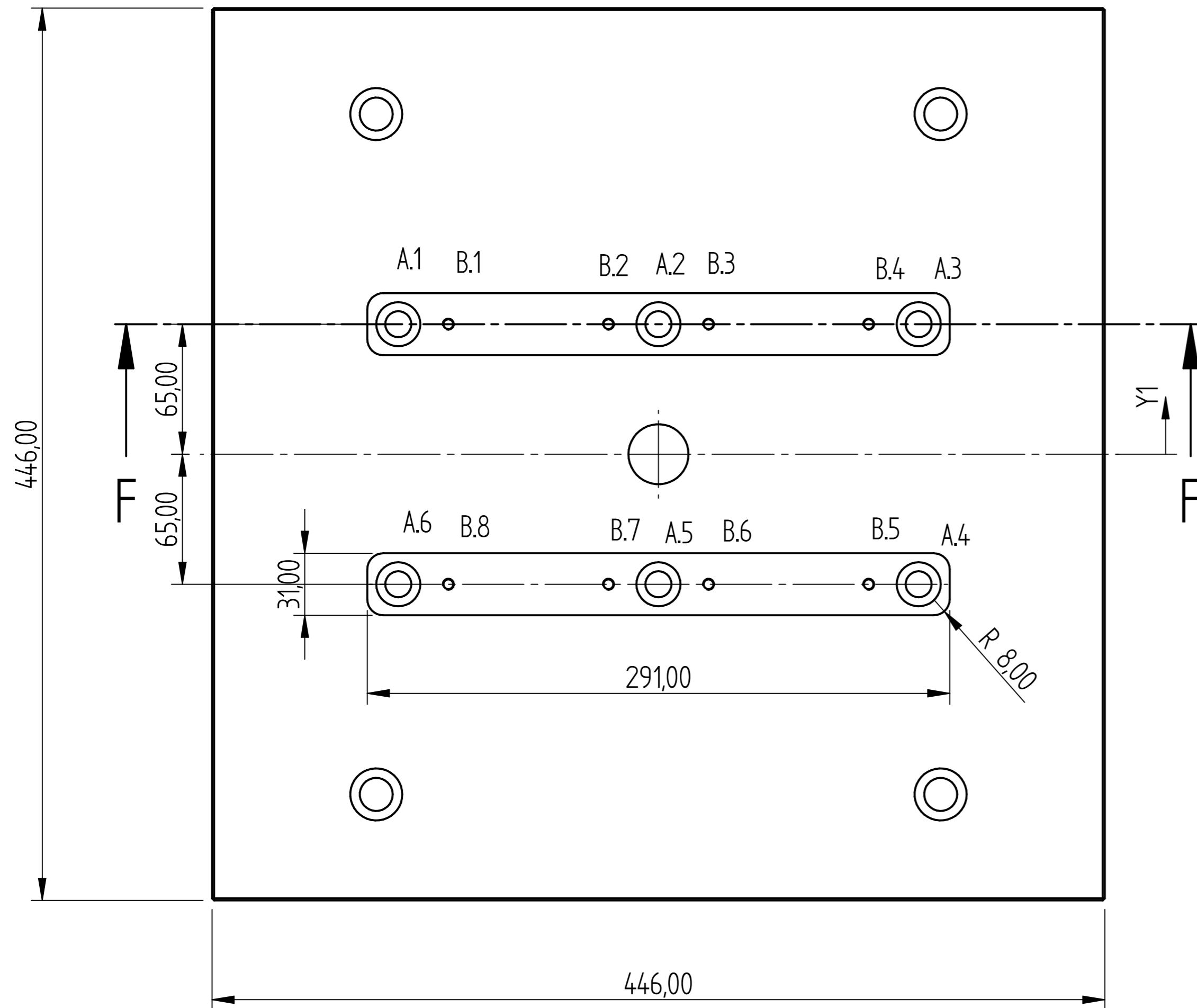
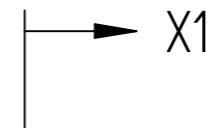
# Support Plate

DRAWN	NAME	DATE	<b>PREMAC</b>		
APPROVED	Dan	02/14/12			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1st ANGLE ANGLES ±0.1°			A4	PJR 125X40H60	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Thread Guard Mould H60.dft		
SCALE:		WEIGHT:		SHEET 11 OF 16	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



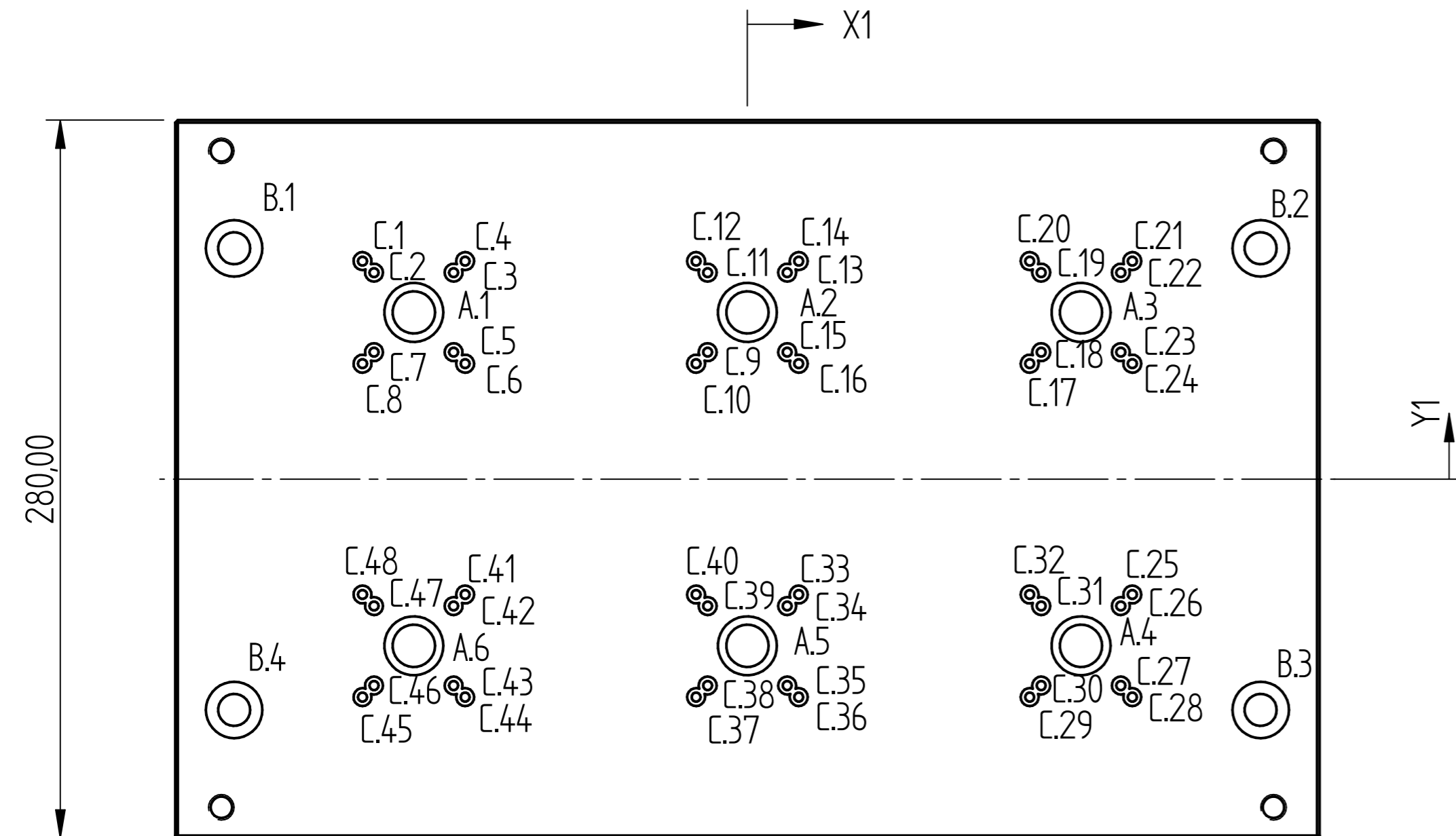
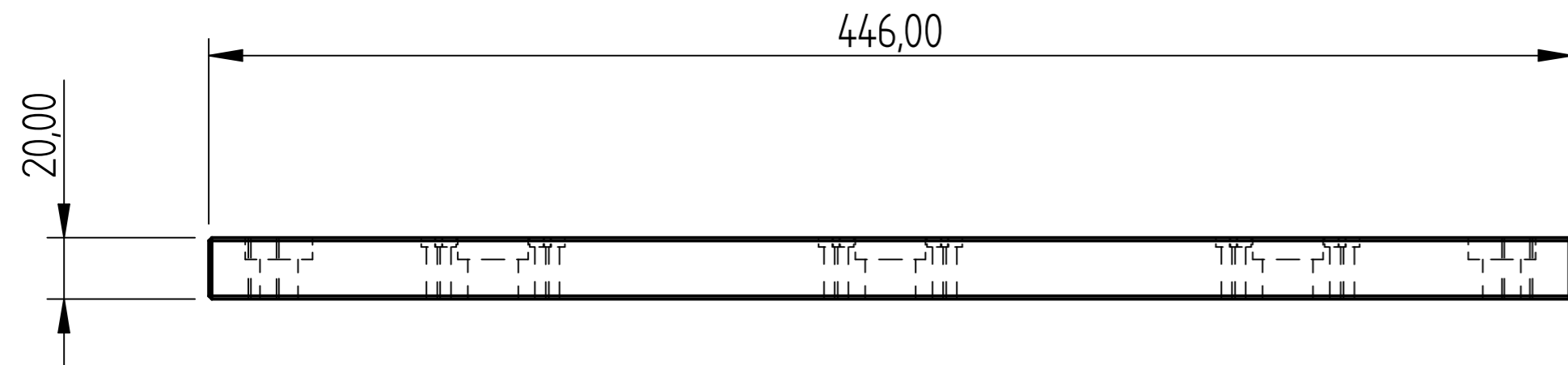
SECTION F-F



Hole Table				
Hole	X	Y	Size	C / Bore
A.1	-130,00	65,00	φ 13,00	φ22,00-17,05
A.2	0,00	65,00	φ 13,00	φ22,00-17,05
A.3	130,00	65,00	φ 13,00	φ22,00-17,05
A.4	130,00	-65,00	φ 13,00	φ22,00-17,05
A.5	0,00	-65,00	φ 13,00	φ22,00-17,05
A.6	-130,00	-65,00	φ 13,00	φ22,00-17,05
B.1	-105,00	65,00	M6-20,00	
B.2	-25,00	65,00	M6-20,00	
B.3	25,00	65,00	M6-20,00	
B.4	105,00	65,00	M6-20,00	
B.5	105,00	-65,00	M6-20,00	
B.6	25,00	-65,00	M6-20,00	
B.7	-25,00	-65,00	M6-20,00	
B.8	-105,00	-65,00	M6-20,00	

Moving Clamping Plate

	NAME	DATE	<b>PREMAC</b>		
DRAWN	Dan	02/14/12			
APPROVED			TITLE Thread Guard Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJR 125X40H60	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould H60.dft		
1 <sup>st</sup> ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 12 OF 16
2 PL ±0.02 3 PL ±0.005					



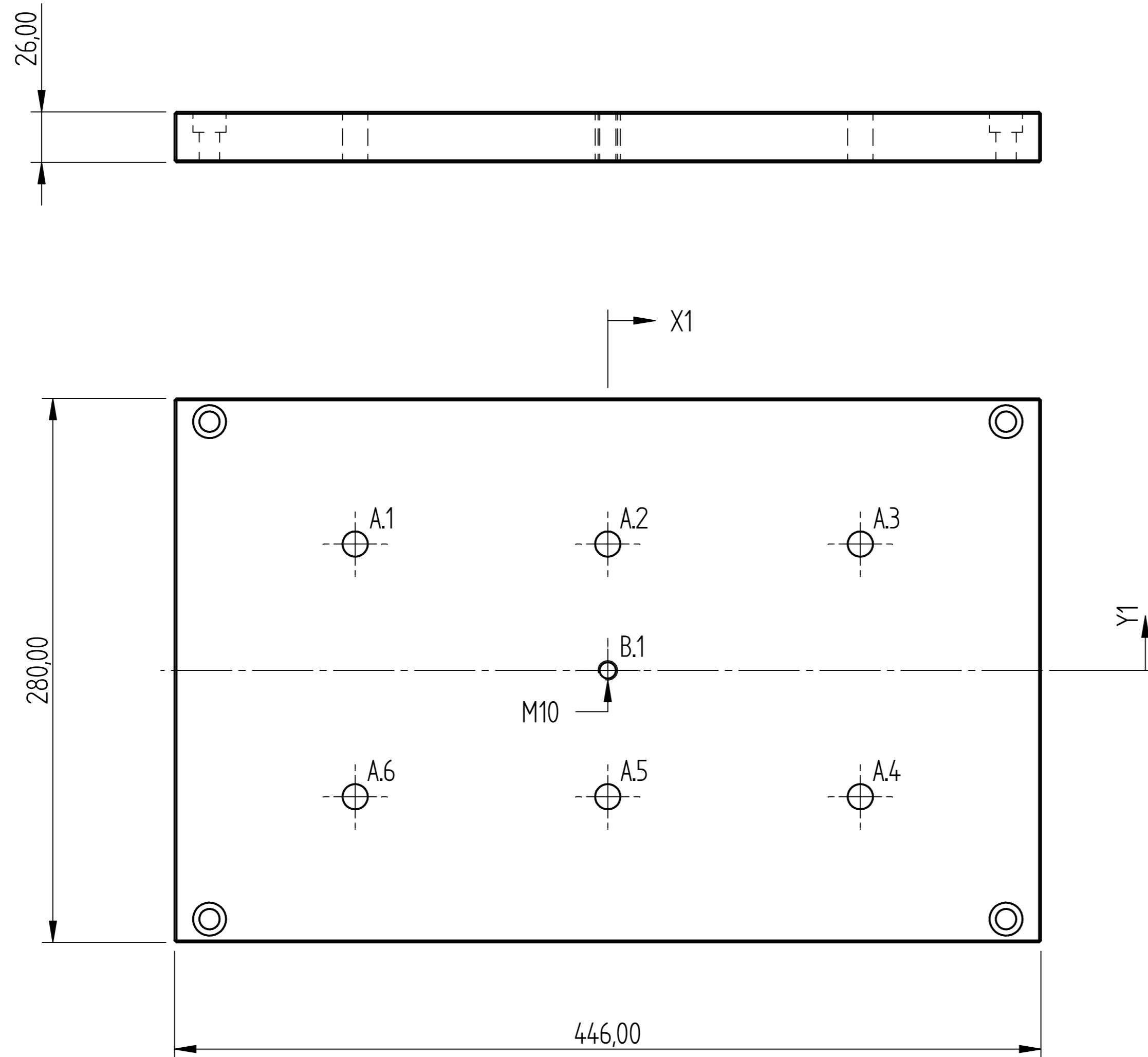
Ejector Plate.par

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

Hole Table					Hole Table				
Hole	X	Y	Size	ϕ / Bore	Hole	X	Y	Size	ϕ / Bore
A.1	-130,00	65,00	ϕ 16,50	ϕ23,00-7,05	C.20	110,00	85,00	ϕ 3,50	ϕ7,00-3,05
A.2	0,00	65,00	ϕ 16,50	ϕ23,00-7,05	C.21	150,00	85,00	ϕ 3,50	ϕ7,00-3,05
A.3	130,00	65,00	ϕ 16,50	ϕ23,00-7,05	C.22	145,50	80,50	ϕ 3,50	ϕ7,00-3,05
A.4	130,00	-65,00	ϕ 16,50	ϕ23,00-7,05	C.23	145,50	49,50	ϕ 3,50	ϕ7,00-3,05
A.5	0,00	-65,00	ϕ 16,50	ϕ23,00-7,05	C.24	150,00	45,00	ϕ 3,50	ϕ7,00-3,05
A.6	-130,00	-65,00	ϕ 16,50	ϕ23,00-7,05	C.25	150,00	-45,00	ϕ 3,50	ϕ7,00-3,05
B.1	-200,00	90,00	ϕ 12,50	ϕ22,00-7,05	C.26	145,50	-49,50	ϕ 3,50	ϕ7,00-3,05
B.2	200,00	90,00	ϕ 12,50	ϕ22,00-7,05	C.27	145,50	-80,50	ϕ 3,50	ϕ7,00-3,05
B.3	200,00	-90,00	ϕ 12,50	ϕ22,00-7,05	C.28	150,00	-85,00	ϕ 3,50	ϕ7,00-3,05
B.4	-200,00	-90,00	ϕ 12,50	ϕ22,00-7,05	C.29	110,00	-85,00	ϕ 3,50	ϕ7,00-3,05
C.1	-150,00	85,00	ϕ 3,50	ϕ7,00-3,05	C.30	114,50	-80,50	ϕ 3,50	ϕ7,00-3,05
C.2	-145,50	80,50	ϕ 3,50	ϕ7,00-3,05	C.31	114,50	-49,50	ϕ 3,50	ϕ7,00-3,05
C.3	-114,50	80,50	ϕ 3,50	ϕ7,00-3,05	C.32	110,00	-45,00	ϕ 3,50	ϕ7,00-3,05
C.4	-110,00	85,00	ϕ 3,50	ϕ7,00-3,05	C.33	20,00	-45,00	ϕ 3,50	ϕ7,00-3,05
C.5	-114,50	49,50	ϕ 3,50	ϕ7,00-3,05	C.34	15,50	-49,50	ϕ 3,50	ϕ7,00-3,05
C.6	-110,00	45,00	ϕ 3,50	ϕ7,00-3,05	C.35	15,50	-80,50	ϕ 3,50	ϕ7,00-3,05
C.7	-145,50	49,50	ϕ 3,50	ϕ7,00-3,05	C.36	20,00	-85,00	ϕ 3,50	ϕ7,00-3,05
C.8	-150,00	45,00	ϕ 3,50	ϕ7,00-3,05	C.37	-20,00	-85,00	ϕ 3,50	ϕ7,00-3,05
C.9	-20,00	45,00	ϕ 3,50	ϕ7,00-3,05	C.38	-15,50	-80,50	ϕ 3,50	ϕ7,00-3,05
C.10	-15,50	49,50	ϕ 3,50	ϕ7,00-3,05	C.39	-15,50	-49,50	ϕ 3,50	ϕ7,00-3,05
C.11	-15,50	80,50	ϕ 3,50	ϕ7,00-3,05	C.40	-20,00	-45,00	ϕ 3,50	ϕ7,00-3,05
C.12	-20,00	85,00	ϕ 3,50	ϕ7,00-3,05	C.41	-110,00	-45,00	ϕ 3,50	ϕ7,00-3,05
C.13	15,50	80,50	ϕ 3,50	ϕ7,00-3,05	C.42	-114,50	-49,50	ϕ 3,50	ϕ7,00-3,05
C.14	20,00	85,00	ϕ 3,50	ϕ7,00-3,05	C.43	-114,50	-80,50	ϕ 3,50	ϕ7,00-3,05
C.15	15,50	49,50	ϕ 3,50	ϕ7,00-3,05	C.44	-110,00	-85,00	ϕ 3,50	ϕ7,00-3,05
C.16	20,00	45,00	ϕ 3,50	ϕ7,00-3,05	C.45	-150,00	-85,00	ϕ 3,50	ϕ7,00-3,05
C.17	110,00	45,00	ϕ 3,50	ϕ7,00-3,05	C.46	-145,50	-80,50	ϕ 3,50	ϕ7,00-3,05
C.18	114,50	49,50	ϕ 3,50	ϕ7,00-3,05	C.47	-145,50	-49,50	ϕ 3,50	ϕ7,00-3,05
C.19	114,50	80,50	ϕ 3,50	ϕ7,00-3,05	C.48	-150,00	-45,00	ϕ 3,50	ϕ7,00-3,05

DRAWN	NAME	DATE	<b>PREMAC</b>				
APPROVED	Dan	02/14/12					
MATERIAL						TITLE	Thread Guard Mould
TREATMENT						SIZE	A4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			DWG NO	PJR 125X40H60	REV		
1st ANGLE			FILE NAME:	Thread Guard Mould H60.dft			
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 13 OF 16		

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

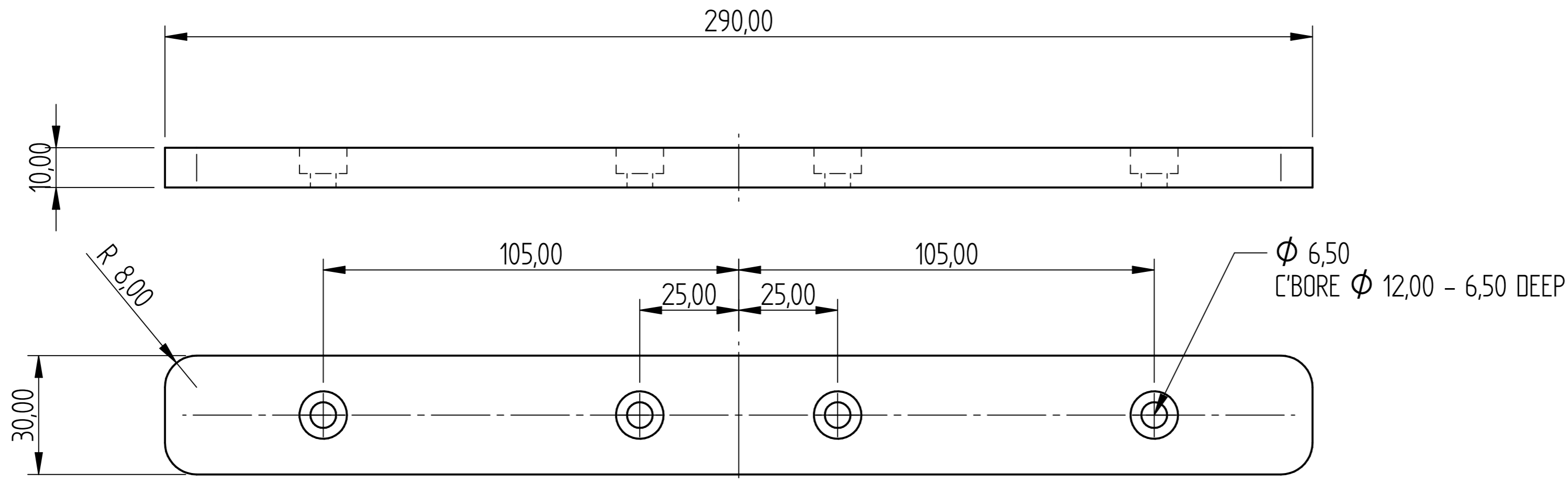


Hole Table			
Hole	X	Y	Size
A.1	-130,00	65,00	φ 13,00
A.2	0,00	65,00	φ 13,00
A.3	130,00	65,00	φ 13,00
A.4	130,00	-65,00	φ 13,00
A.5	0,00	-65,00	φ 13,00
A.6	-130,00	-65,00	φ 13,00
B.1	0,00	0,00	φ 10,00

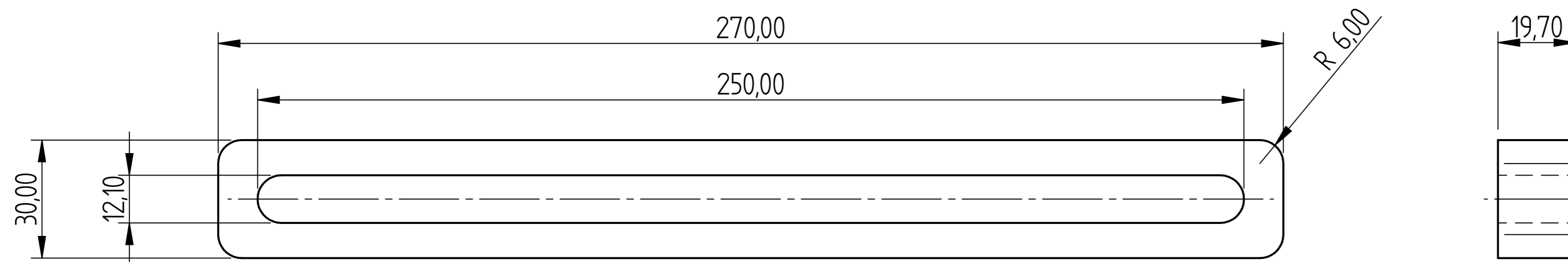
# Ejector Clamping Plate

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Thread Guard Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H60
1st ANGLE ANGLES ±0.1°			FILE NAME: Thread Guard Mould H60.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 14 OF 16

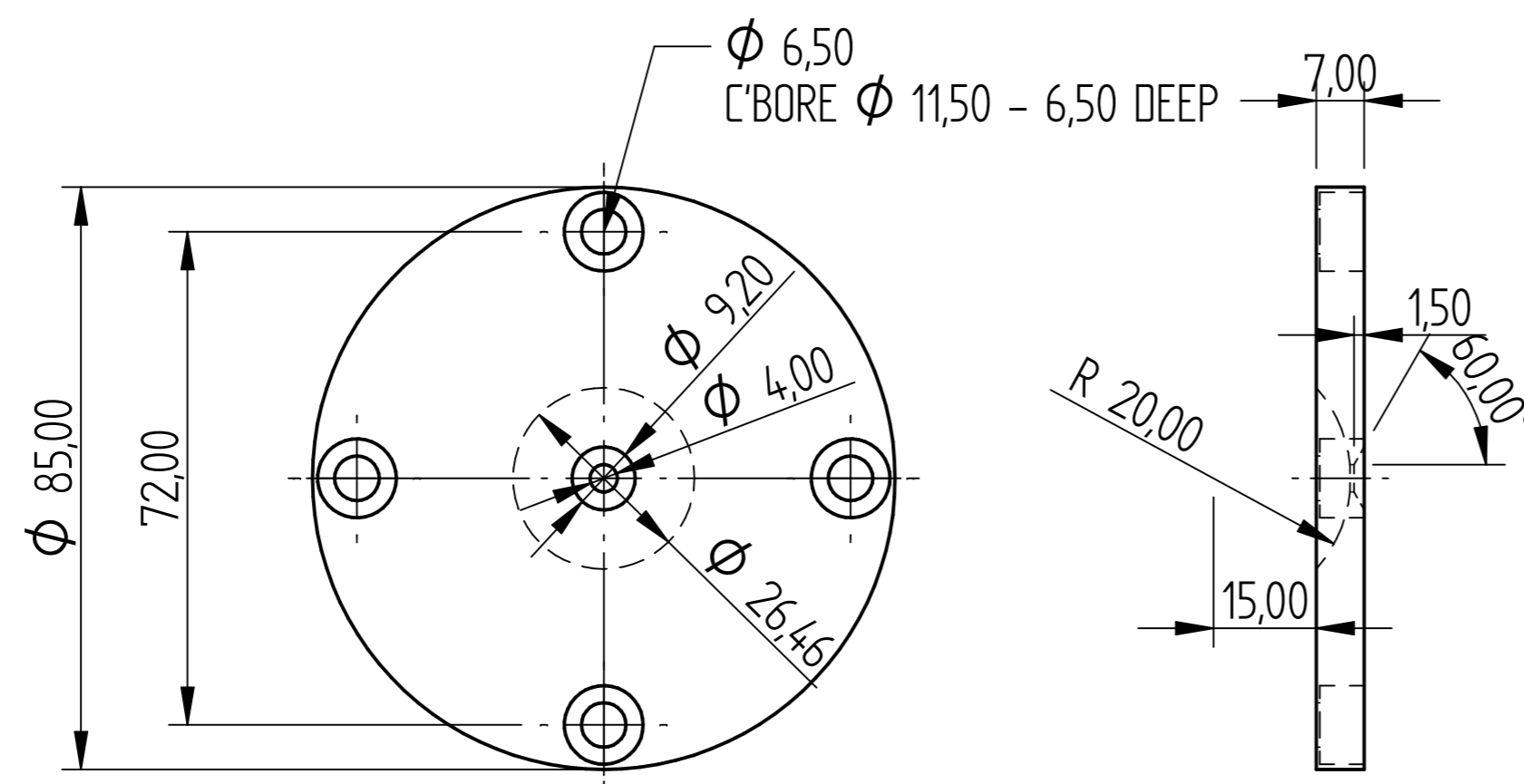
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Core Back Plate



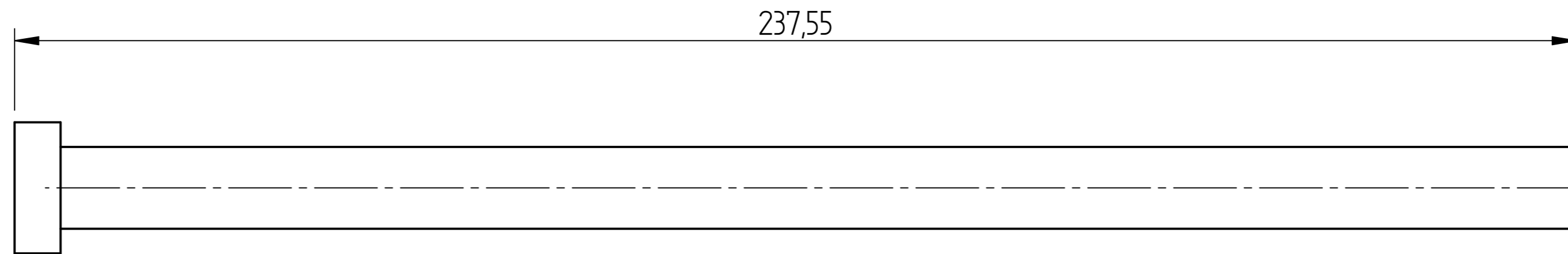
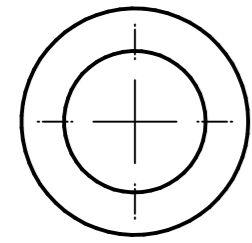
Puller Bar



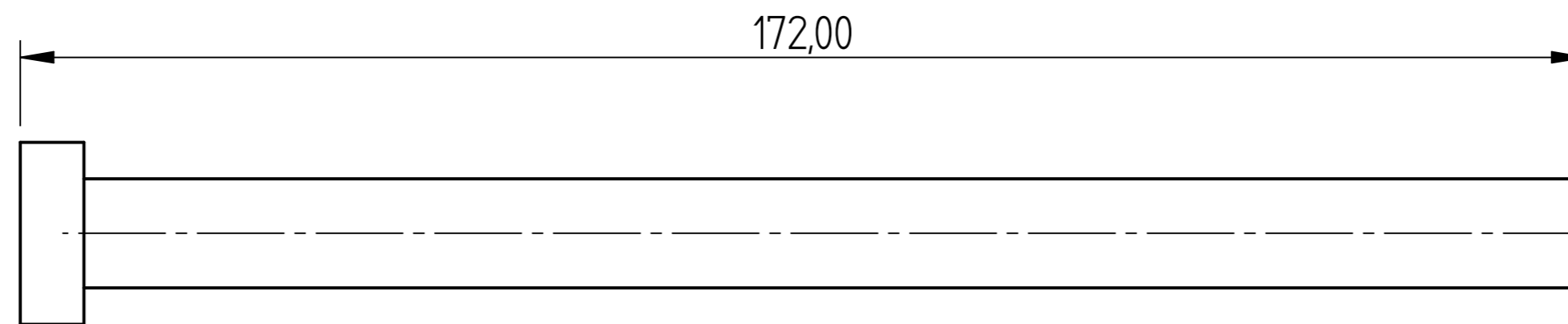
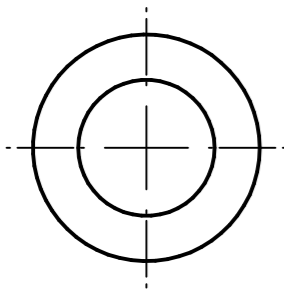
Sprue Plate

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12	TITLE	
APPROVED			Thread Guard Mould	
MATERIAL			SIZE	DWG NO
TREATMENT			A4	PJR 125X40H60
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME:	REV
1 <sup>st</sup> ANGLE			Thread Guard Mould H60.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 15 OF 16	

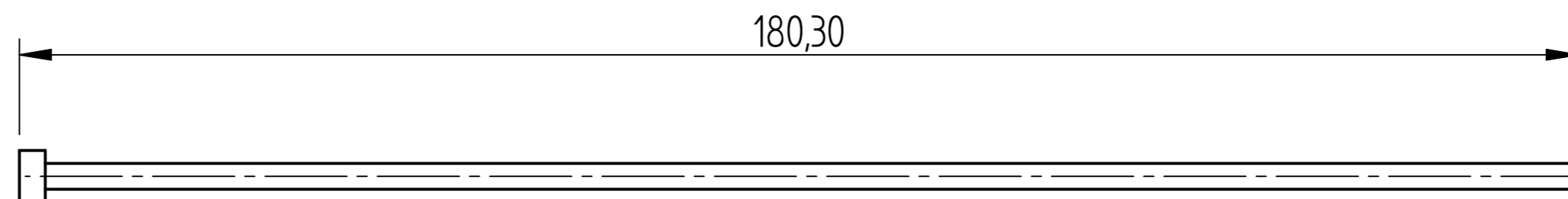
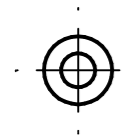
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



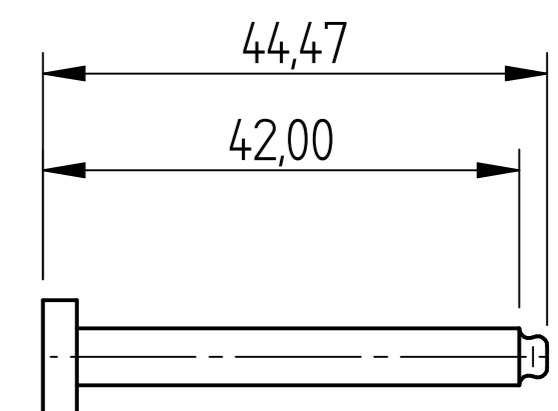
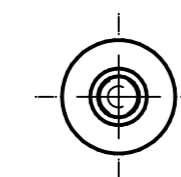
Core Pin Dia 12.5 - 250



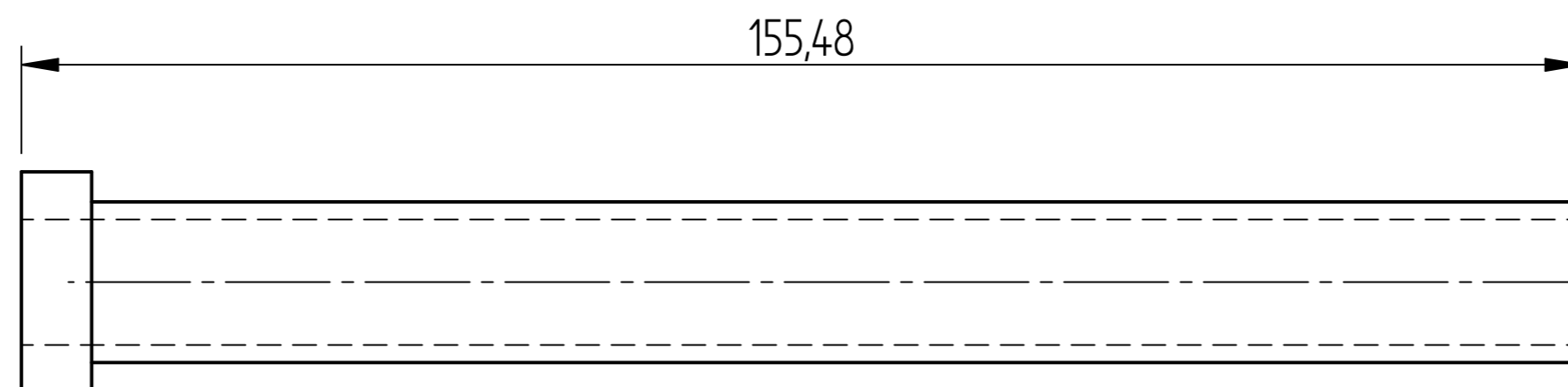
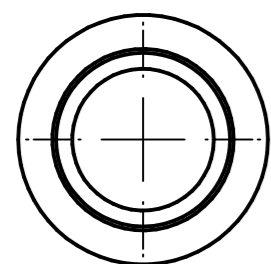
Ejector Pin Dia 12. - 200



Ejector Pin Dia 3. - 200



Succer Pin Dia 5. - 100



Sleeve Ejector Dia16.x12.5 - 175

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/14/12	TITLE	
APPROVED			Thread Guard Mould	
MATERIAL			SIZE	DWG NO
TREATMENT			A4	PJR 125X40H60
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME:	REV
ANGLES ±0.1°			Thread Guard Mould H60.dft	
1st ANGLE			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005				SHEET 16 OF 16