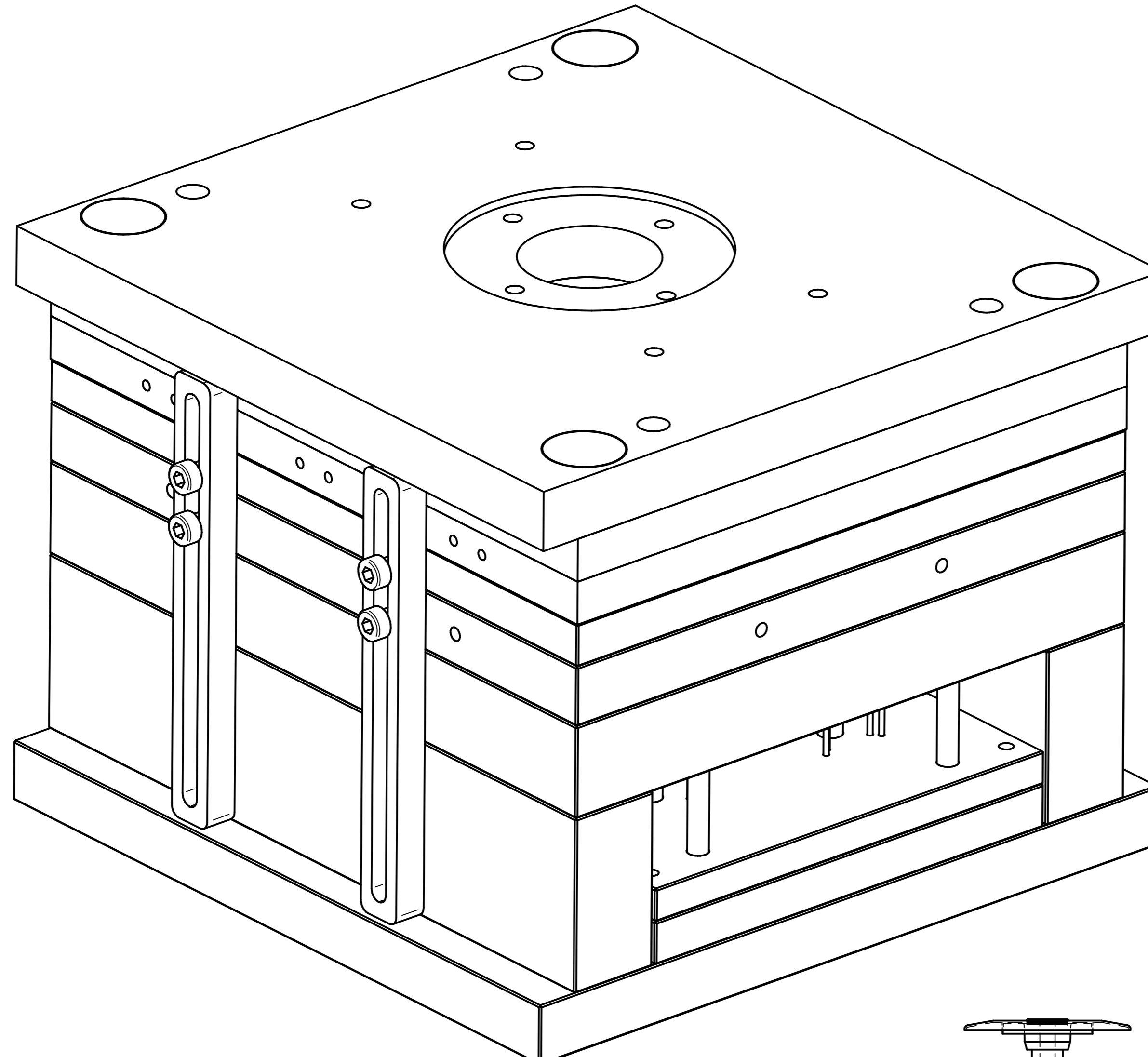
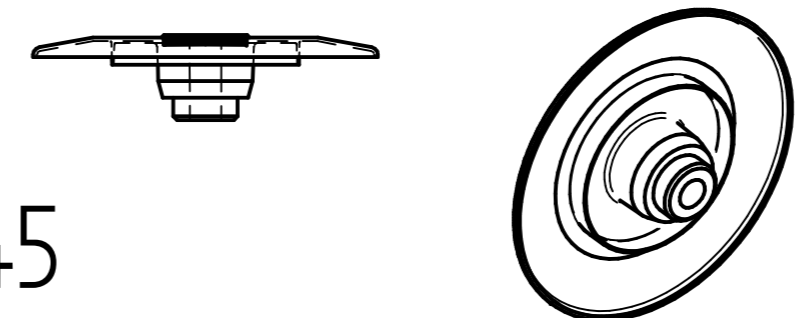


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



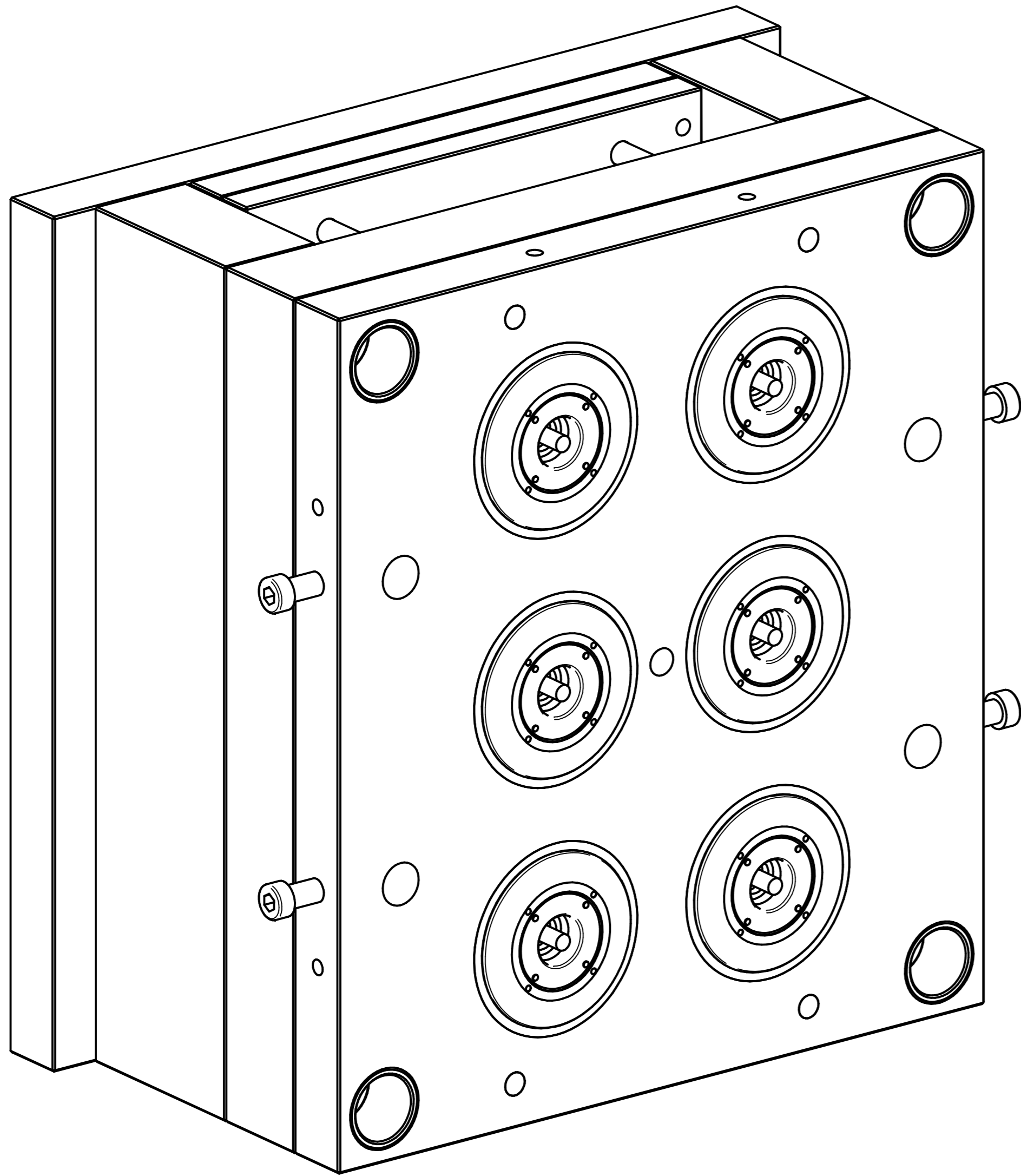
Item Number	Document Number	Title	Quantity
1	280 x 446 x 16	Ejector Plate.par	1
2	280 x 446 x 26	Ejector Clamping Plate	1
3	30 x 270 x 20	Puller Bar	4
4	30 x 290 x 10	Core Back Plate	2
5	396 x 446 x 26	FH Die Plate	1
6	396 x 446 x 26	Runner Plate	1
7	396 x 446 x 26	Stripper Plate	1
8	396 x 446 x 36	MH Die Plate	1
9	396 x 446 x 56	Support Plate	1
10	446 x 446 x 36	FH Clamping Plate	1
11	446 x 446 x 36	Moving Clamping Plate	1
12	56 x 446 x 106	Riser	2
13	Dia 10 - 250	Core Pin	6
14	Dia 110. - 26	Cavity Insert A	4
15	Dia 110. - 26	Cavity Insert B	2
16	Dia 110. - 45	Core Insert	6
17	Dia 12. - 200	Ejector Pin	4
18	Dia 25. - 35	Spring Stripper	4
19	Dia 3. - 200	Ejector Pin	48
20	Dia 5. - 100	Succer Pin	8
21	Dia 67. - 46	Core Inner Insert	6
22	Dia 85. - 7	Sprue Plate	1
23	Dia16.x12.5 - 175	Sleeve Ejector	6
24	FBN34-26	Locating Bush	12
25	FBN34-36	Locating Bush	4
26	FSN34-36-126	Locating Pin	4
27	M10-100	Shoulder Bolt	4
28	M10-16	Shoulder Bolt	4
29	M10-20	Shoulder Bolt	8
30	M10-30	Cap Screw	8
31	M12-10	Grub Screw	8
32	M16-200	Cap Screw	4
33	M6-10	Cap Screw	4



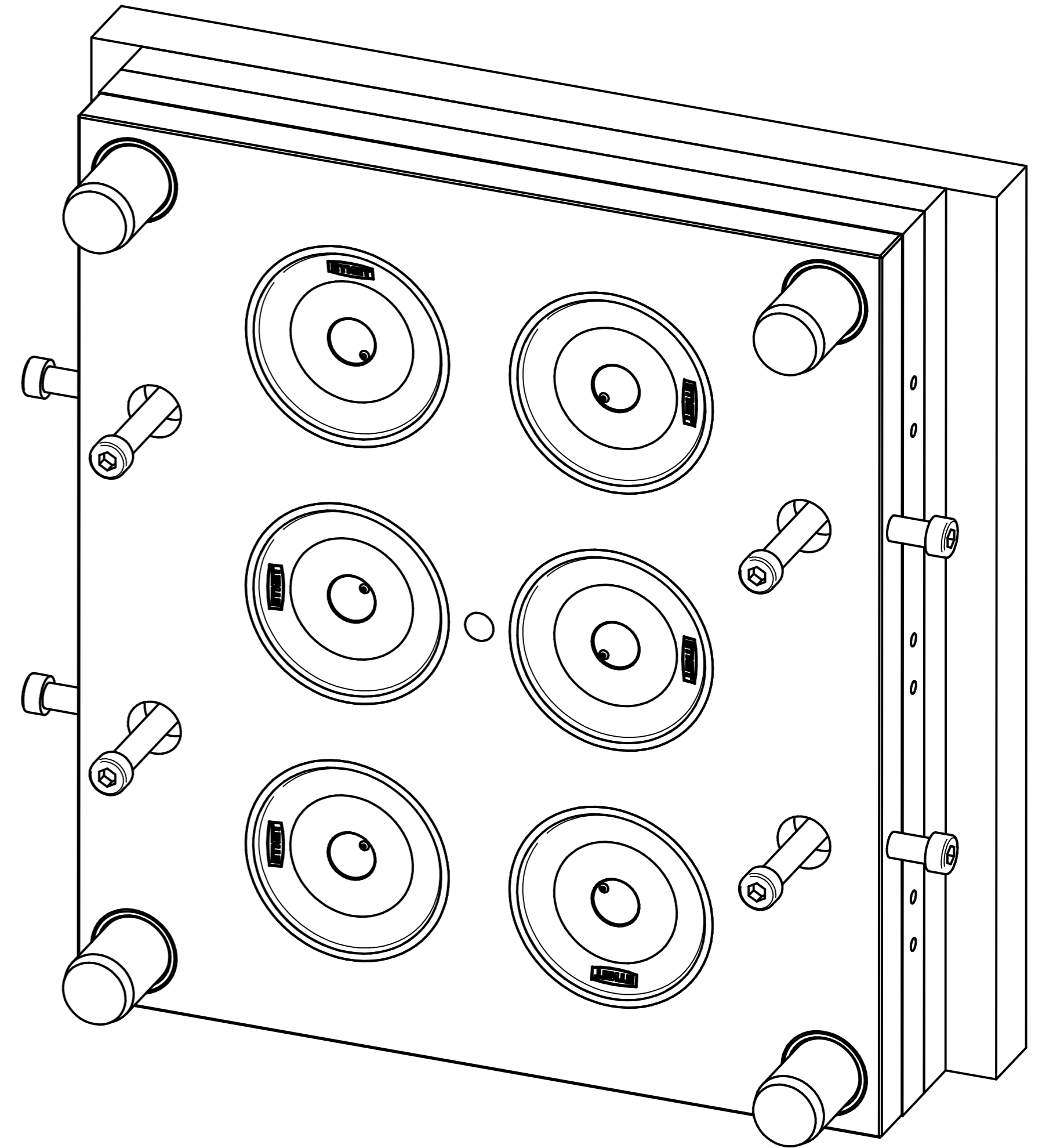
Thread Guard Mould H45 PJR 125X40H45
 4045 MOULD BASE
 6 CAVITY

	NAME	DATE	PREMAC		
DRAWN	Dan	08/21/12			
APPROVED			TITLE Thread Guard Mould H45		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJR 125X40H45	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould H45.dft		
1 st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 1 OF 19
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



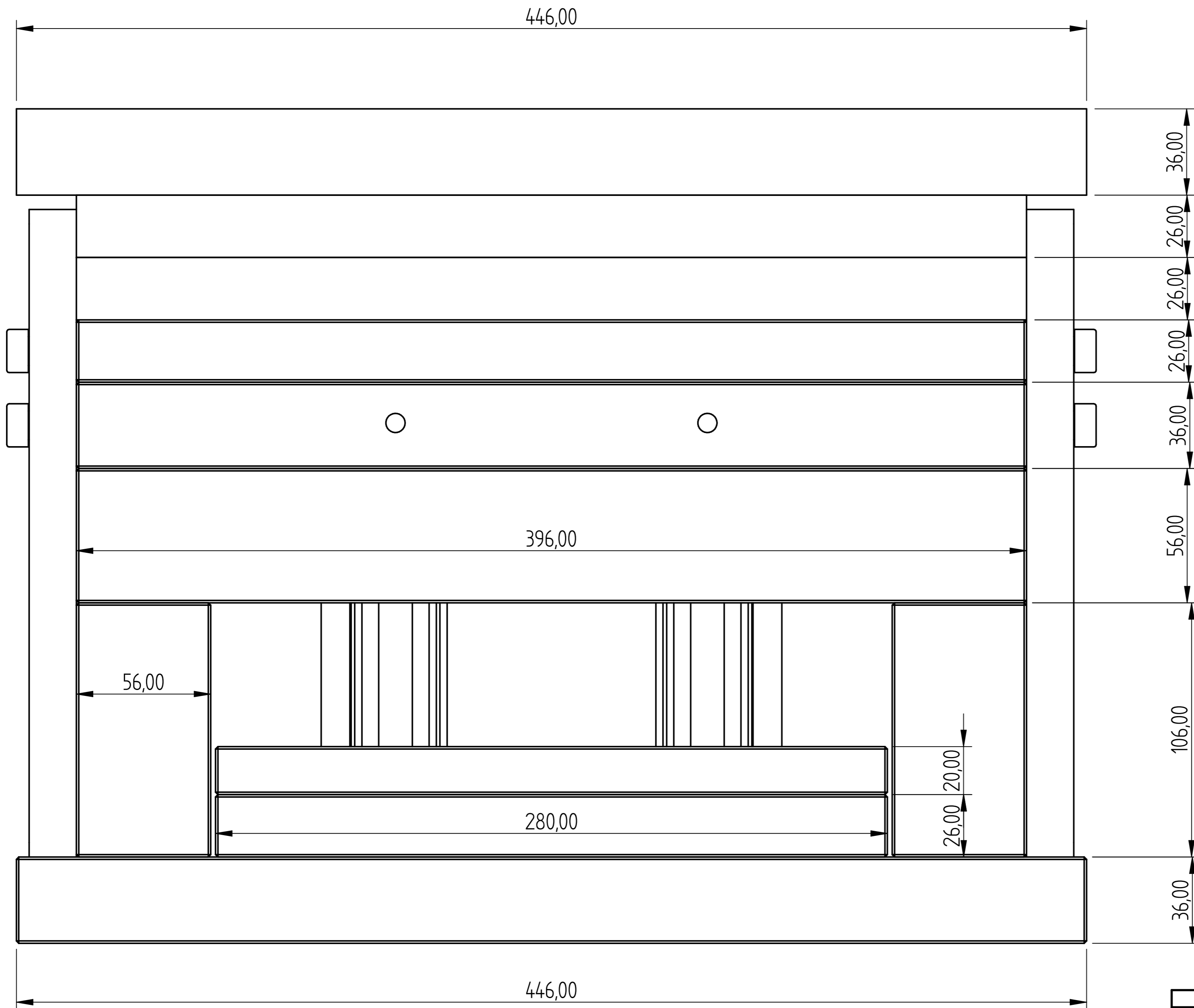
MOVING HALF
PJR 125X40H45



FIXED HALF

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12	TITLE	
MATERIAL			Thread Guard Mould H45	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1st ANGLE			A4	PJR 125X40H45
			FILE NAME: Thread Guard Mould H45.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 19	

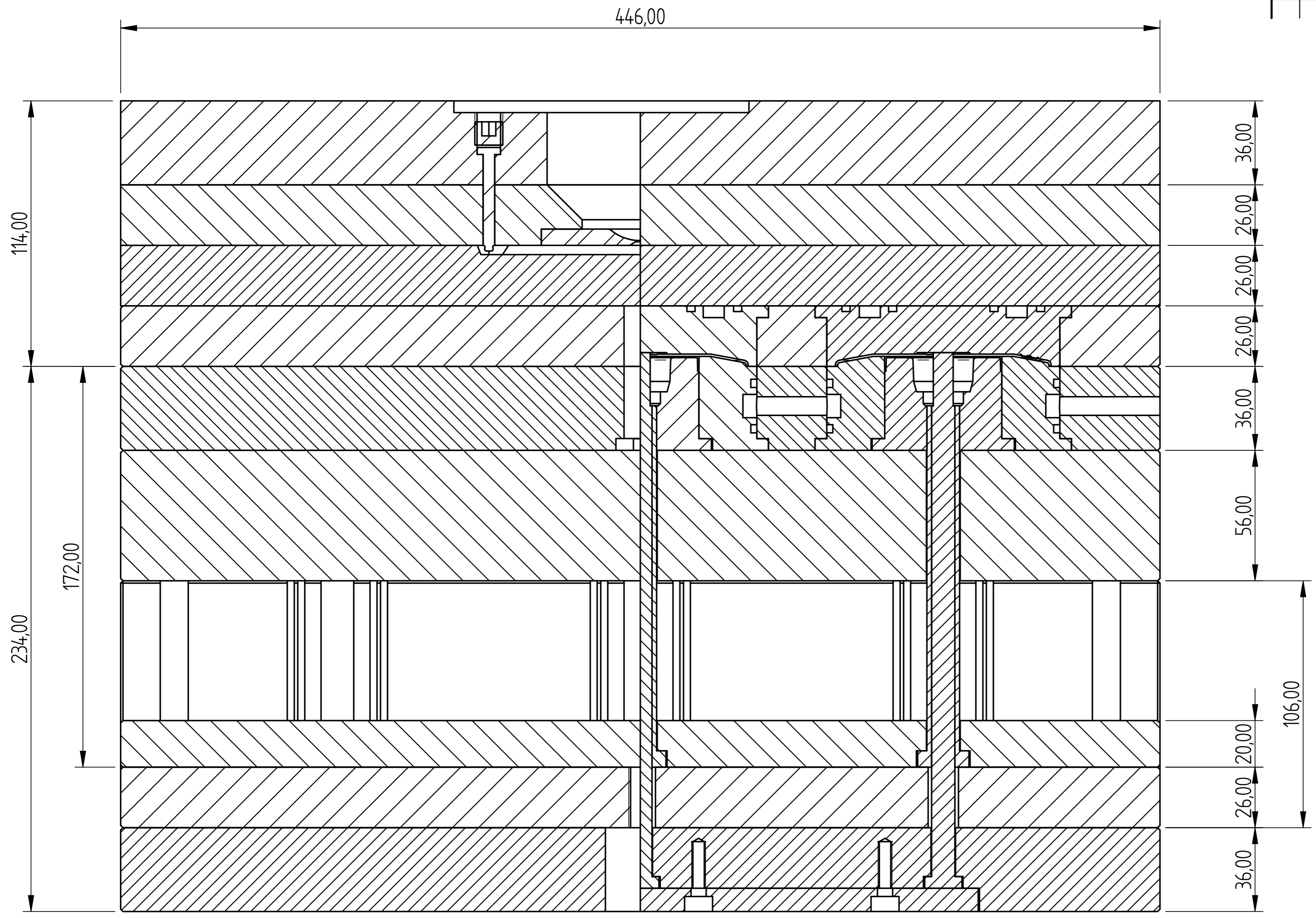
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Thread Guard Mould H45 PJR 125X40H45

	NAME	DATE	PREMAC	
DRAWN	Dan	08/21/12		
APPROVED				
MATERIAL			TITLE Thread Guard Mould H45	
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H45
1 st ANGLE ANGLES ±0,1°			FILE NAME: Thread Guard Mould H45.dft	REV
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:
			SHEET 3 OF 19	

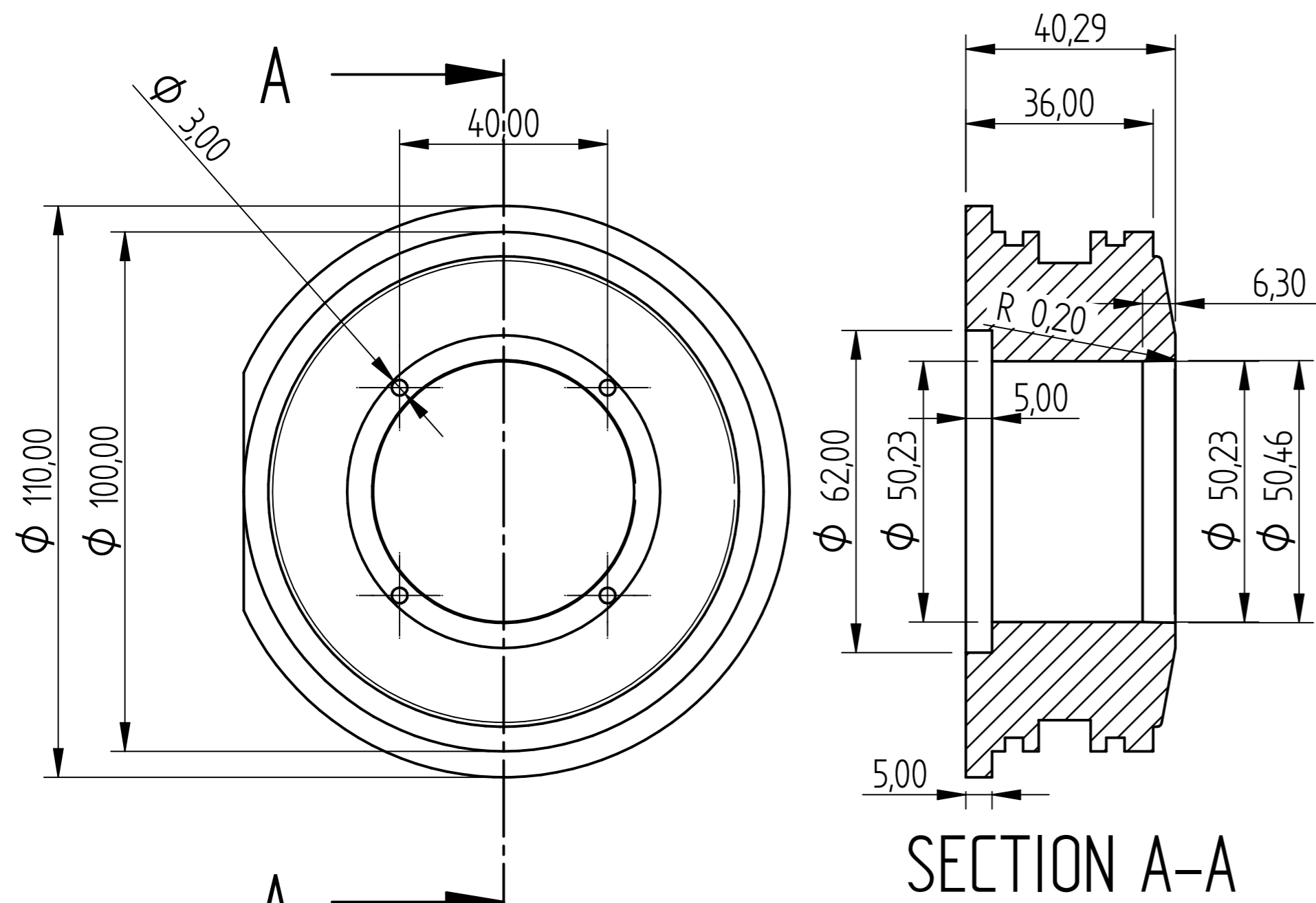
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



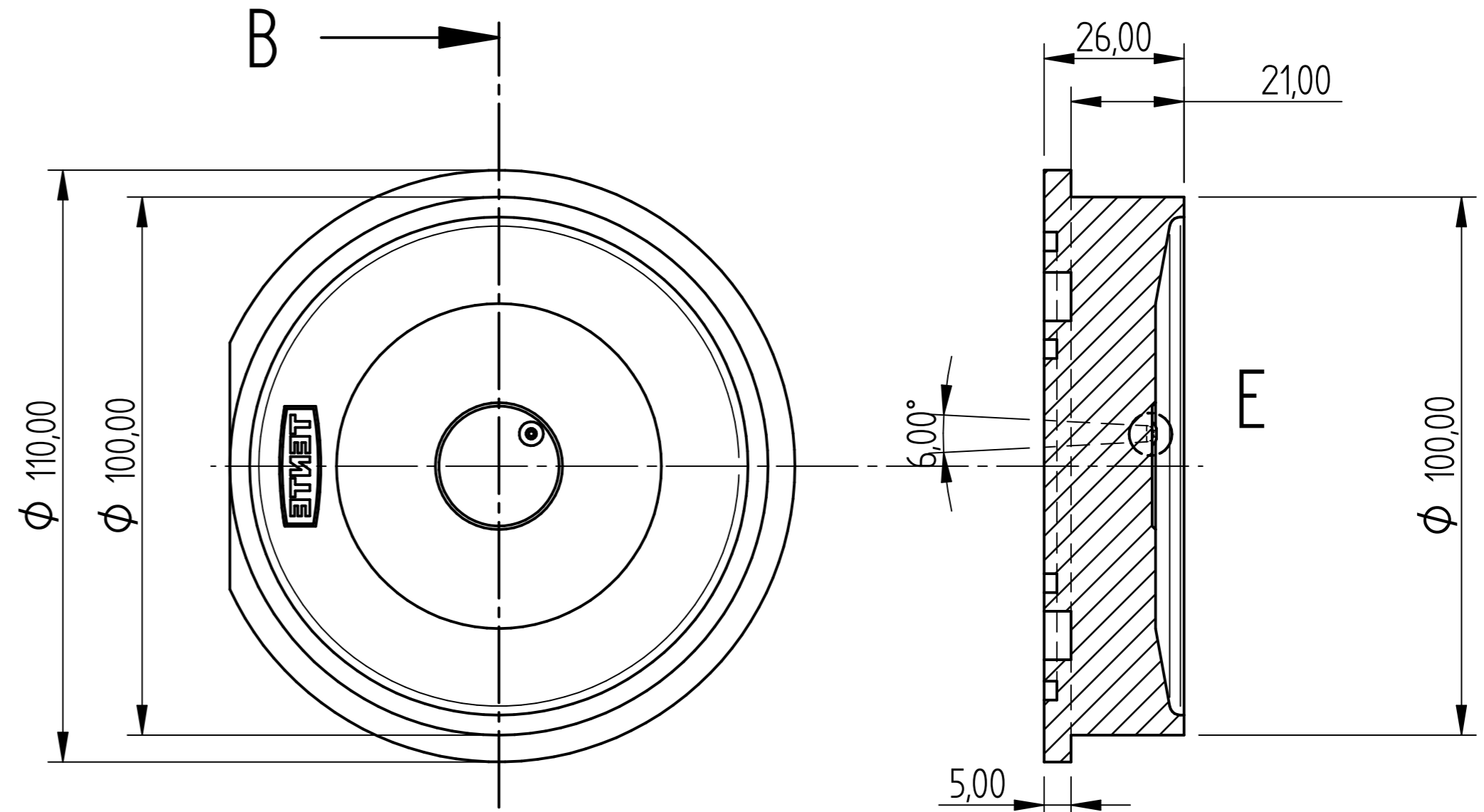
Thread Guard Mould H45 PJR 125X40H45

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12	TITLE	
MATERIAL			Thread Guard Mould H45	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1st ANGLE 2 PL ±0.02 3 PL ±0.005			A4	PJR 125X40H45
			SCALE:	WEIGHT:
			REV	SHEET 4 OF 19

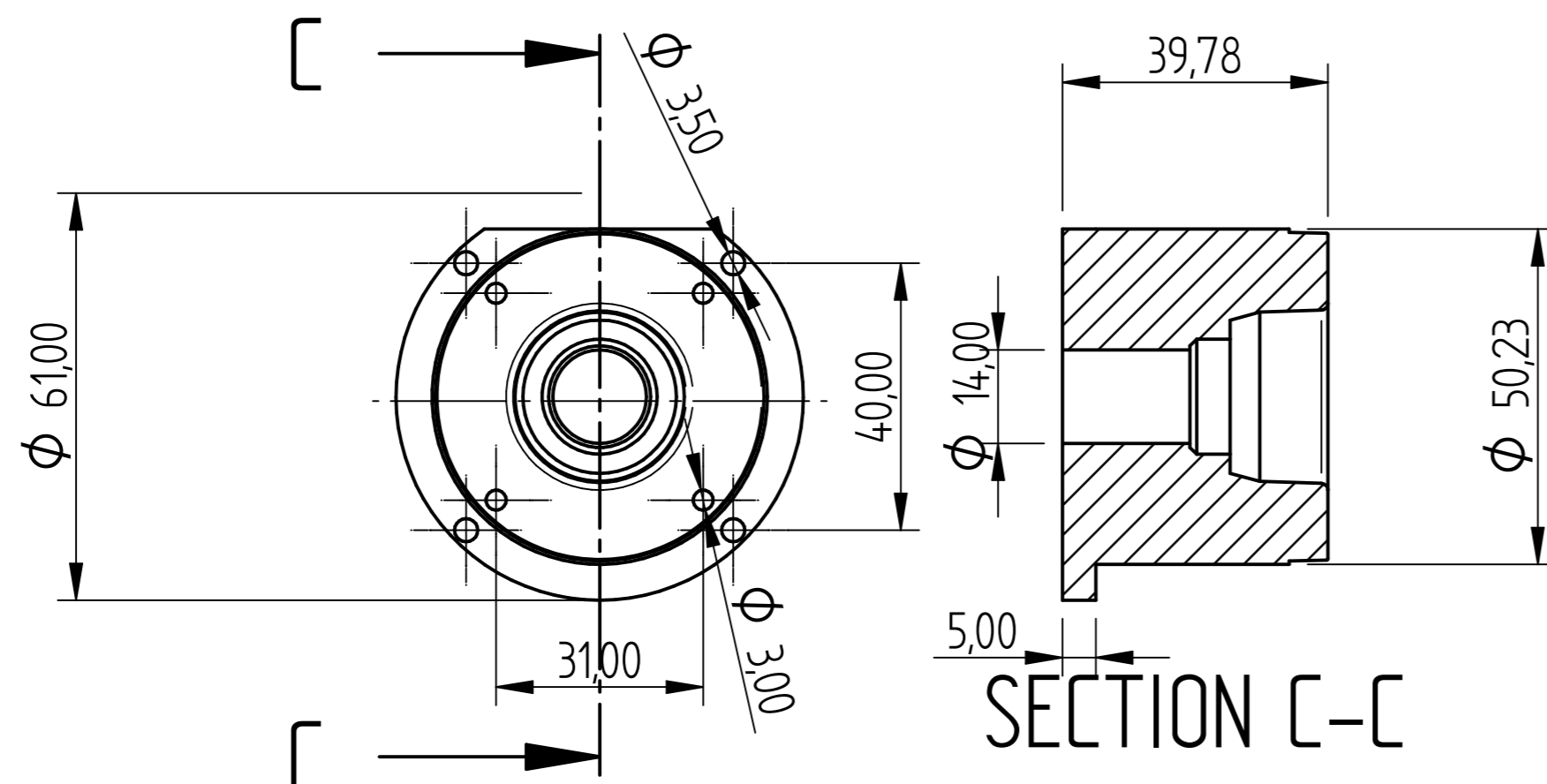
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



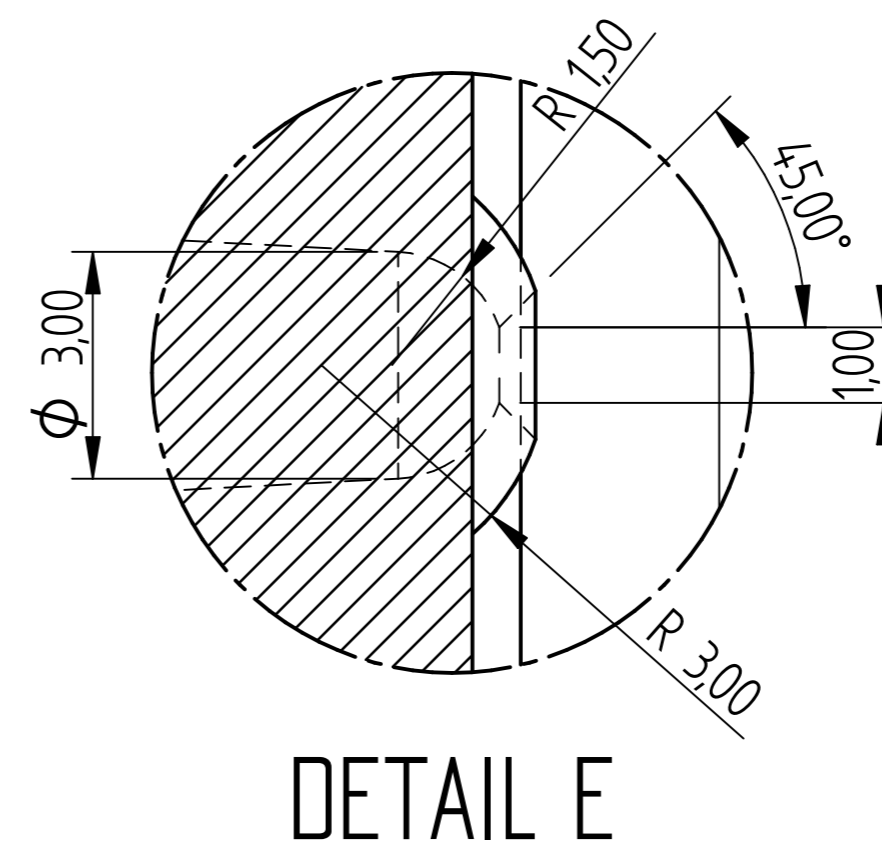
SECTION A-A
Core Insert 6 OF



SECTION B-B
Cavity Insert A 6 OF
Core & Cavity Insert Back to Back
Dia 110 X 80 6 of



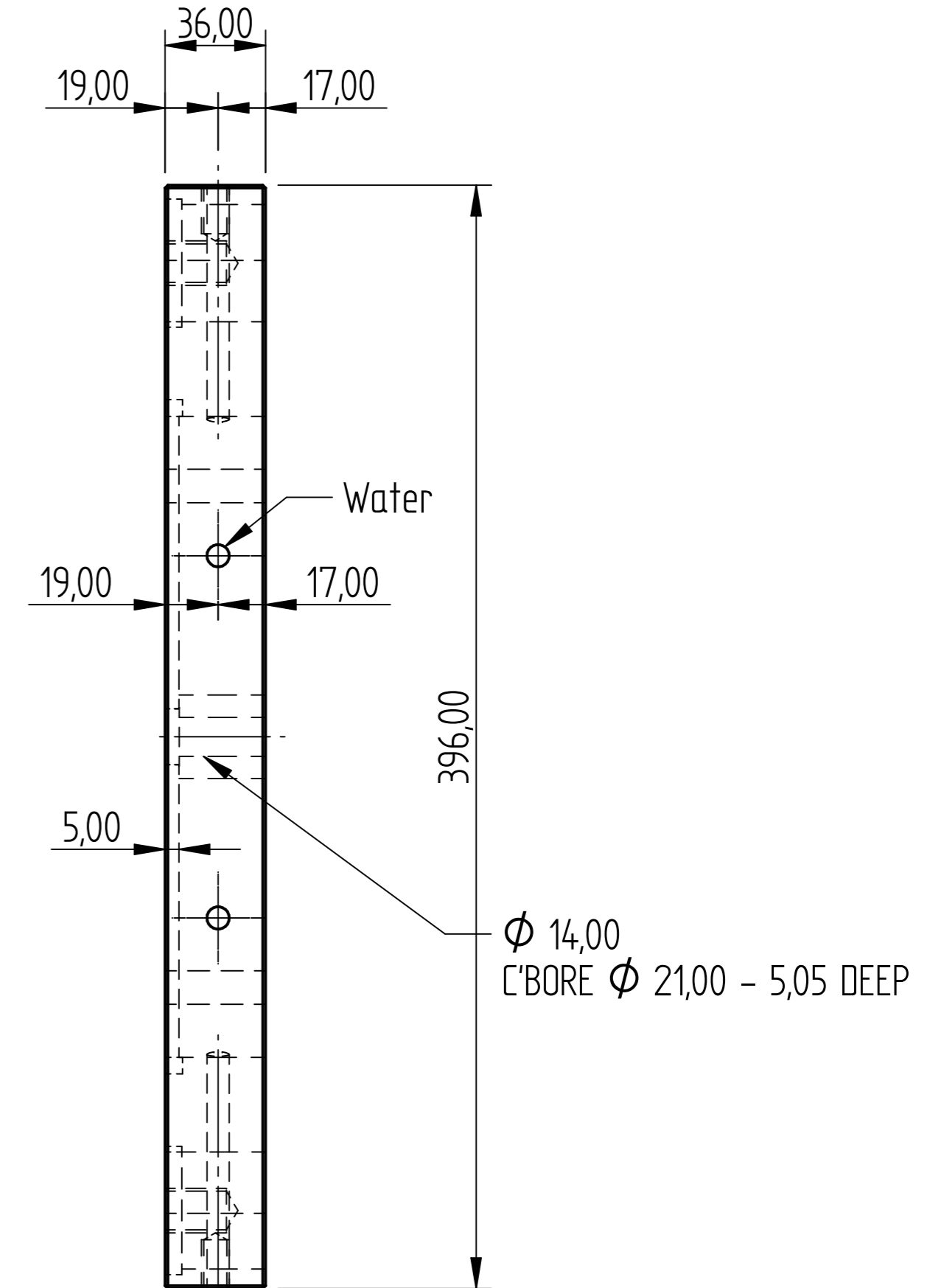
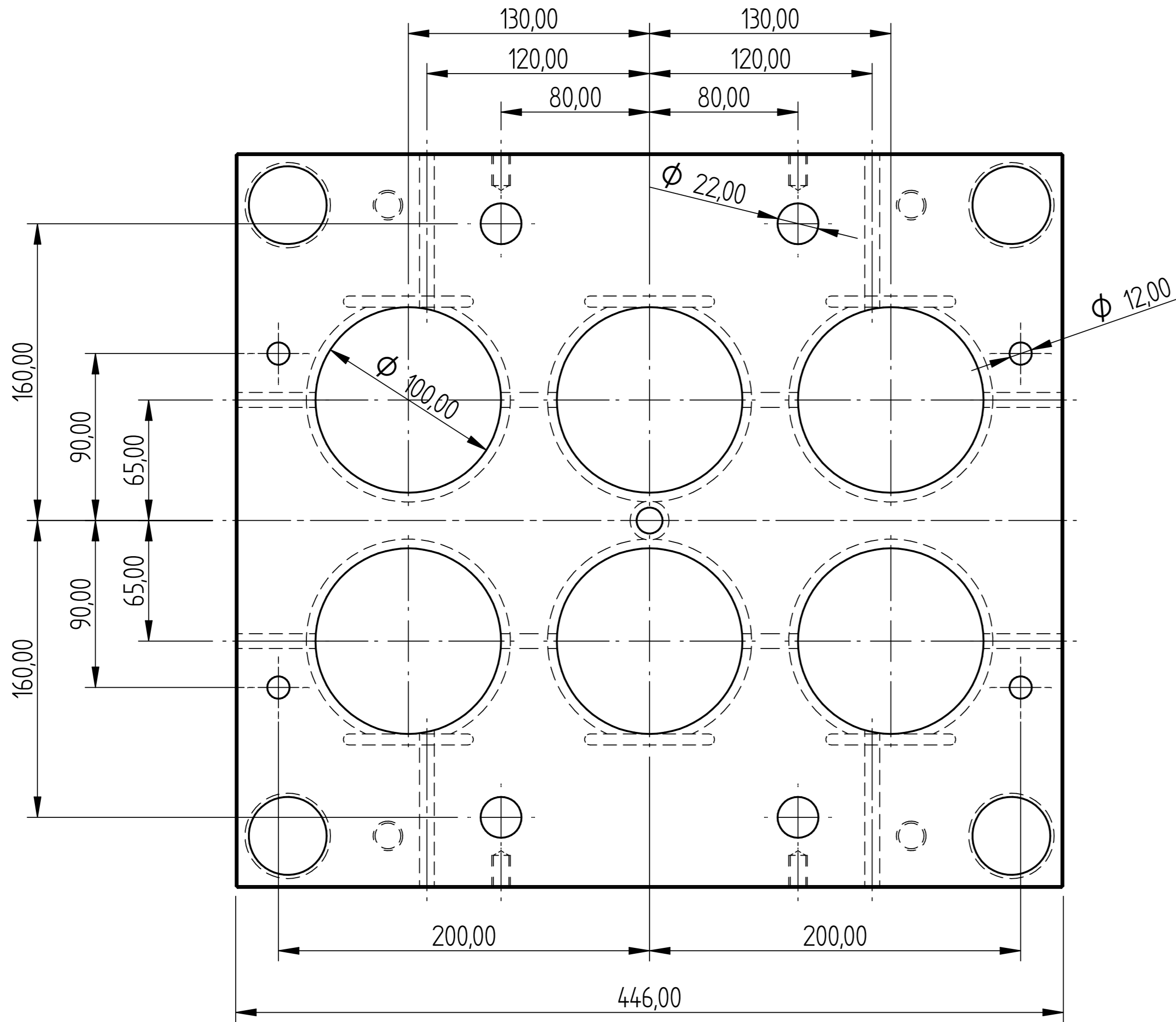
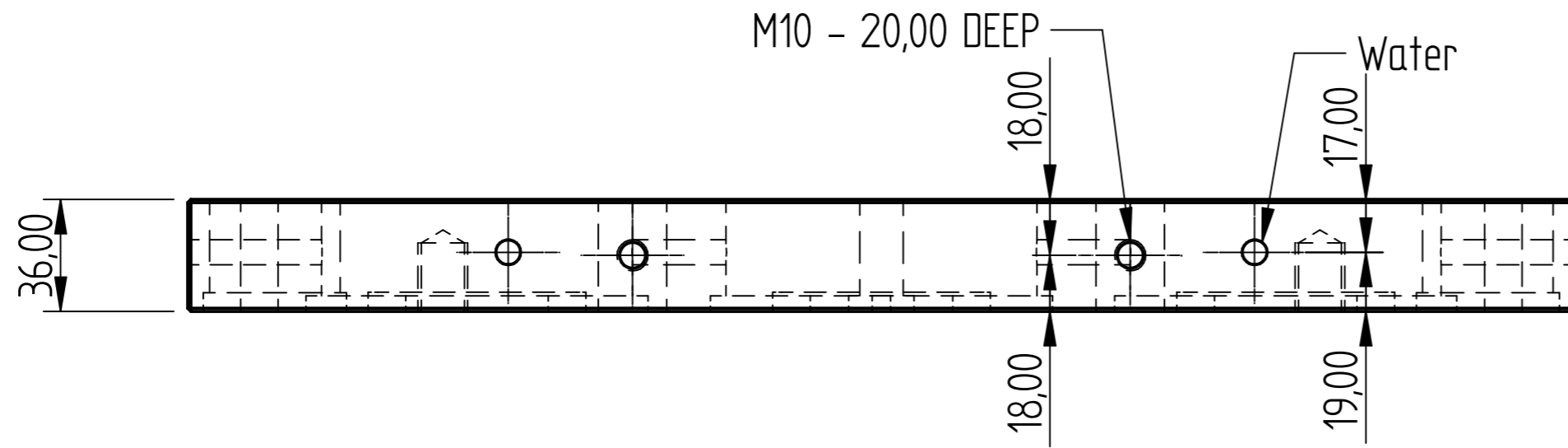
SECTION C-C
Core Inner Insert 6 OF
Each Dia 67 X 75 6 of



DETAIL E

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12	TITLE	
MATERIAL			Thread Guard Mould H45	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	PJR 125X40H45
1st ANGLE ANGLES ±0.1°			FILE NAME:	REV
2 PL ±0.02 3 PL ±0.005			Thread Guard Mould H45.dft	
SCALE:	WEIGHT:		SHEET 5 OF 19	

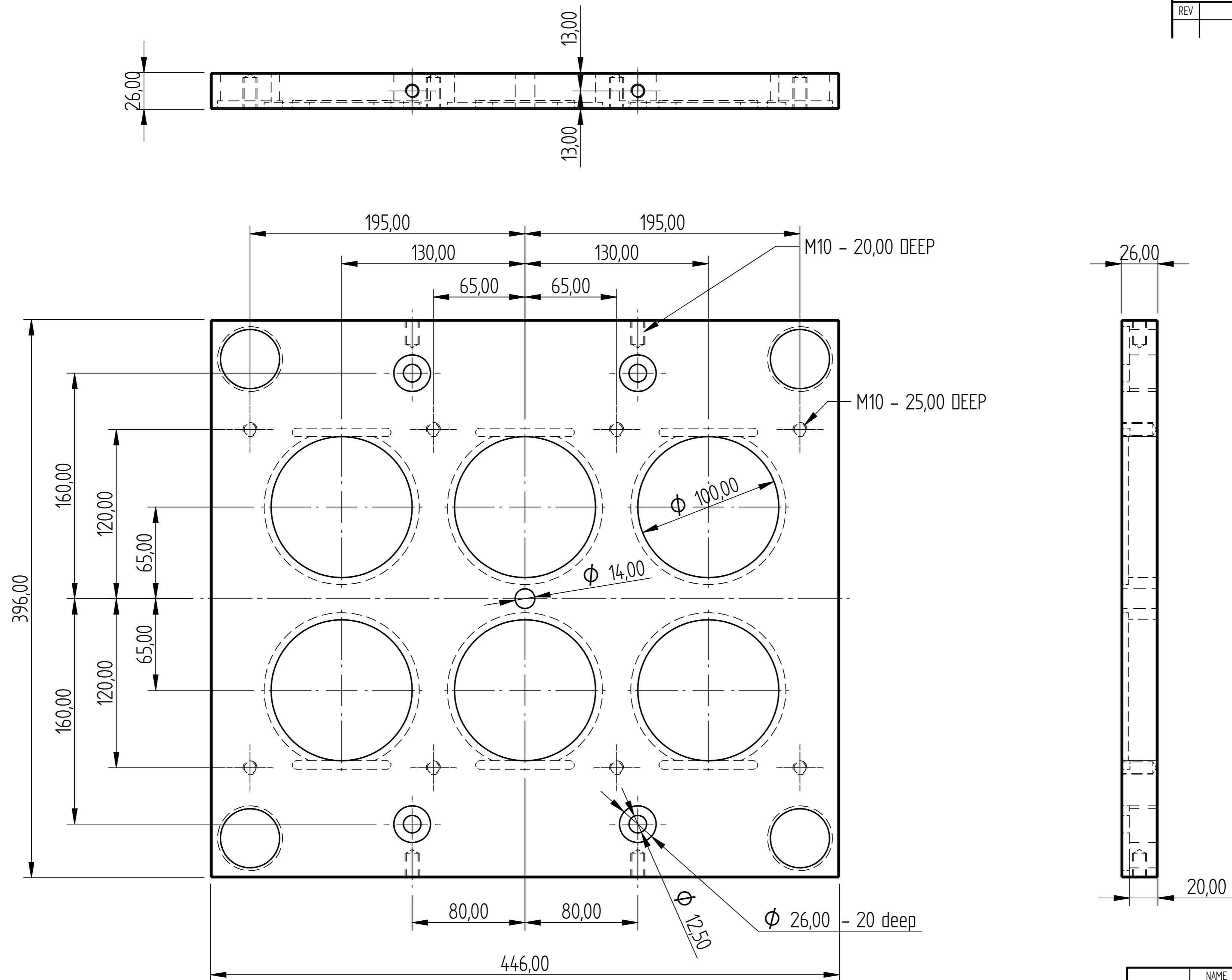
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Die Plate

DRAWN	NAME	DATE	PREMAC			
APPROVED	Dan	08/21/12				
MATERIAL					TITLE	Thread Guard Mould H45
TREATMENT					SIZE	A4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			DWG NO	PJR 125X40H45	REV	
1 st ANGLE ANGLES ±0,1°			FILE NAME:	Thread Guard Mould H45.dft		
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:	SHEET 6 OF 19	

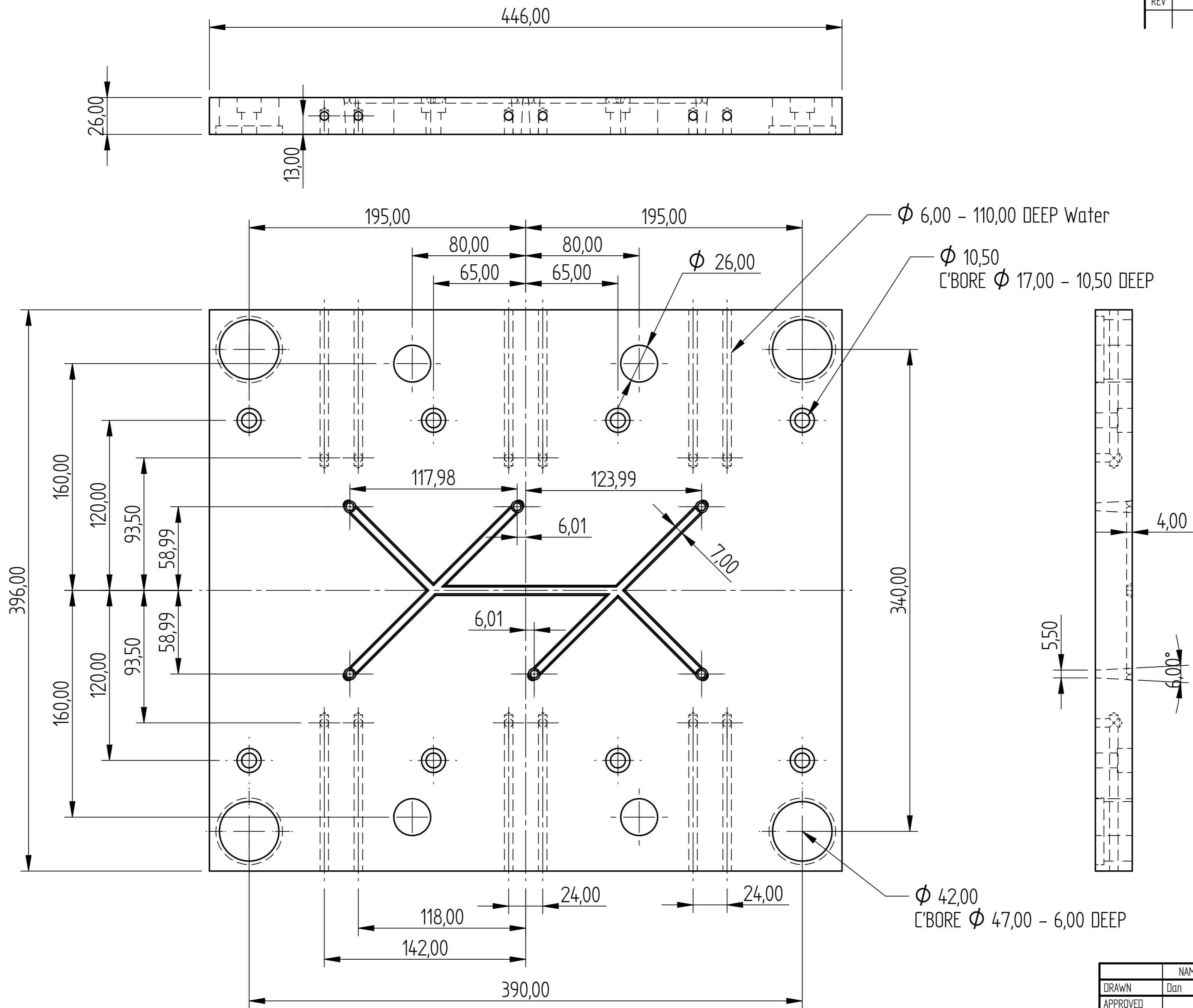
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FH Die Plate

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12		
MATERIAL			TITLE	
TREATMENT			Thread Guard Mould H45	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
ANGLES ±0,1°			A4	PJR 125X40H45
2 PL ±0.02 3 PL ±0.005			FILE NAME:	REV
			Thread Guard Mould H45.dft	
SCALE:		WEIGHT:	SHEET 7 OF 19	

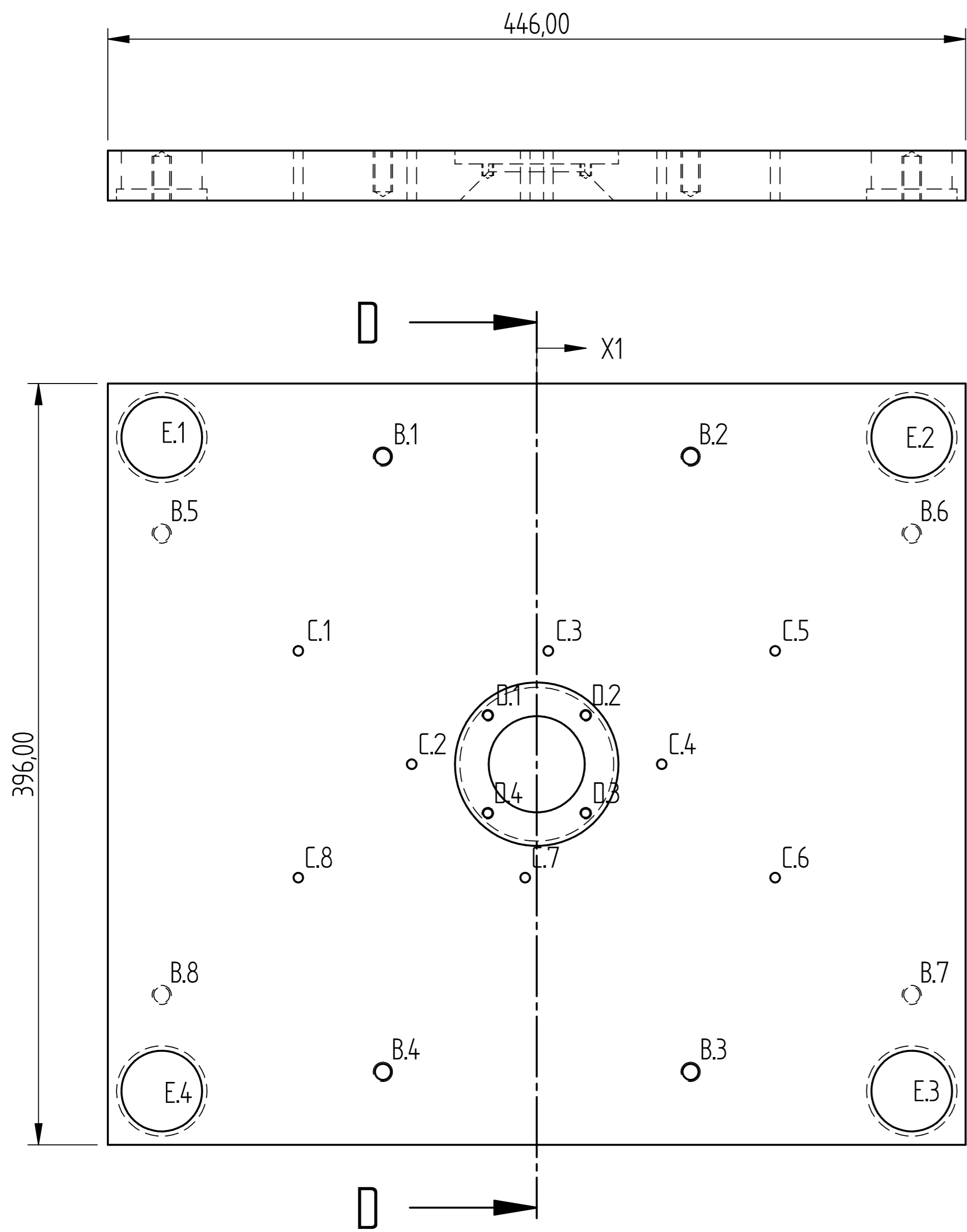
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



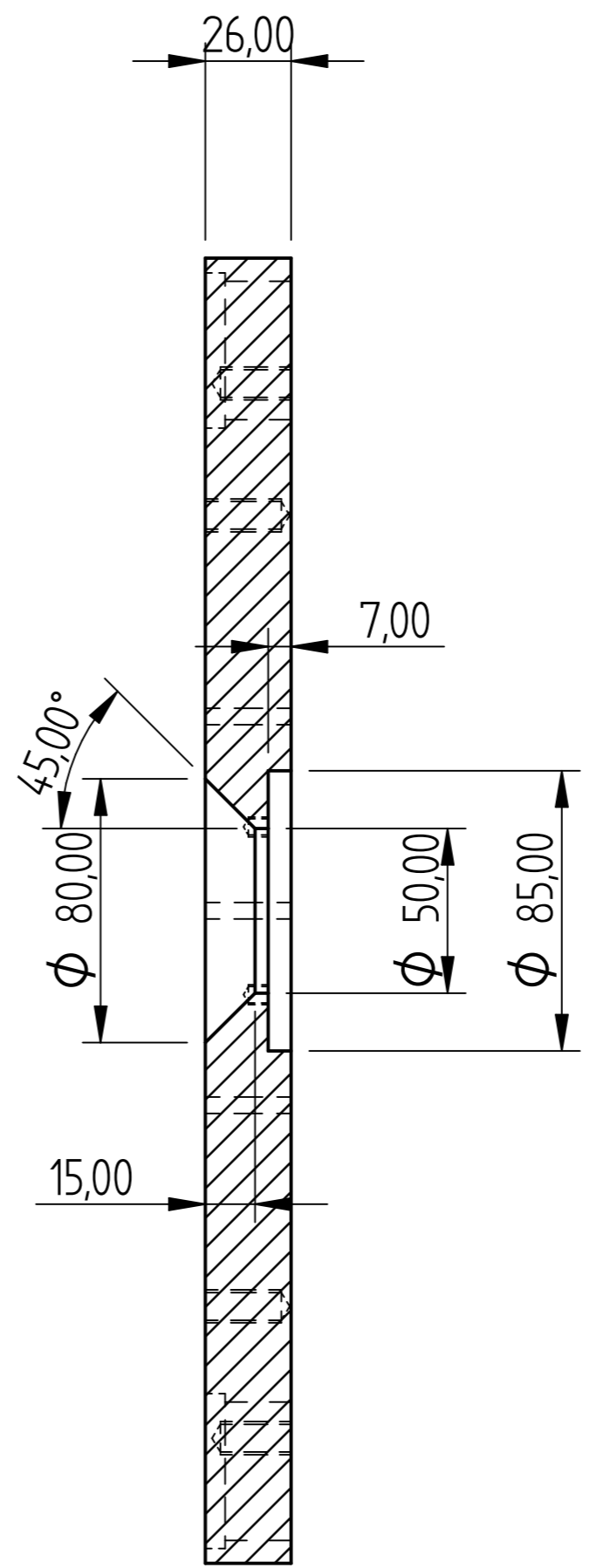
Runner Plate

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12	TITLE	
MATERIAL			Thread Guard Mould H45	
TREATMENT			SIZE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4	DWG NO
ANGLES ±0,1°			PJR 125X40H45	REV
1 st ANGLE			FILE NAME: Thread Guard Mould H45.dft	
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:
				SHEET 8 OF 19

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Stripper Plate

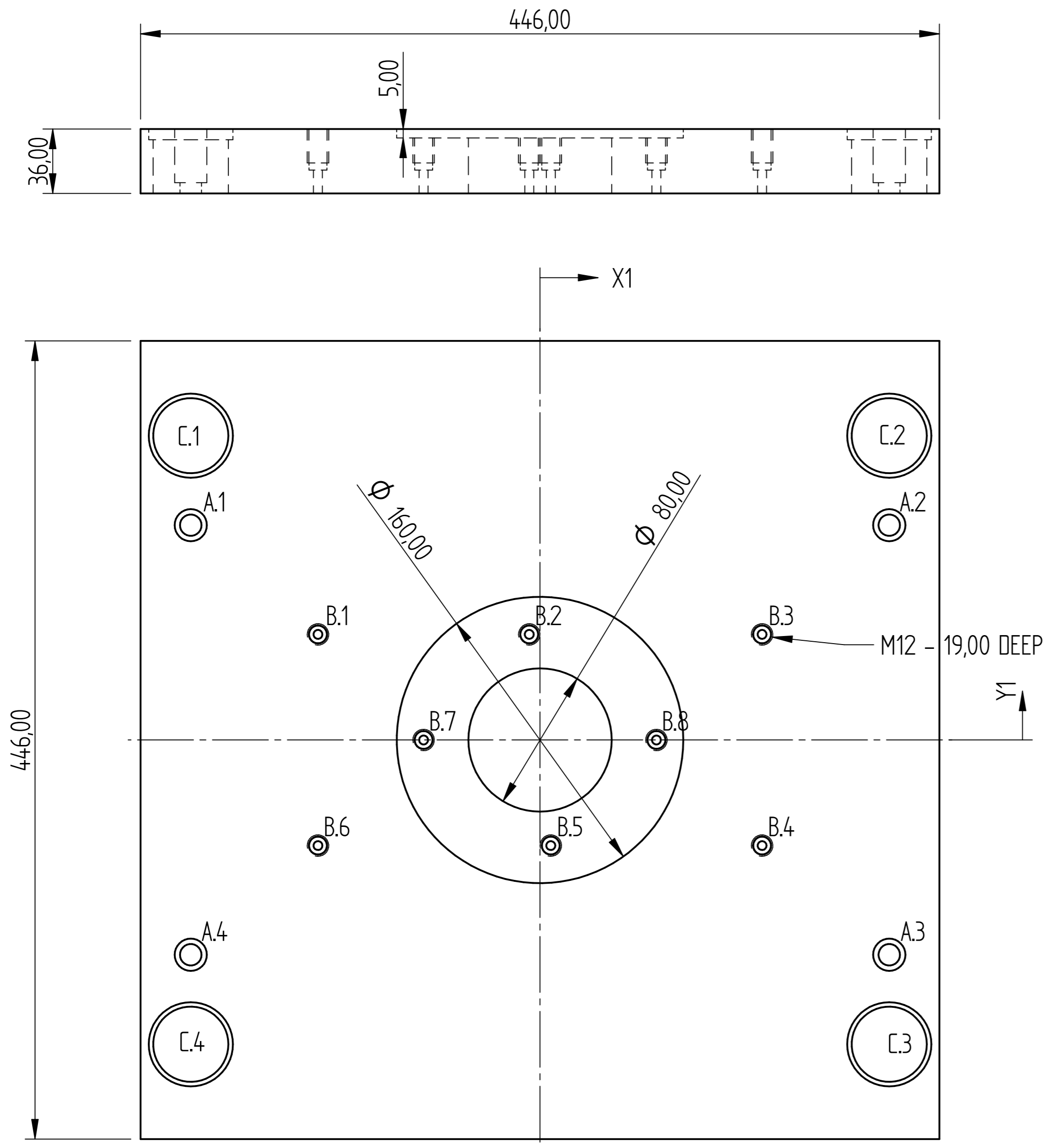


SECTION D-D

Hole Table			
Hole	X	Y	Size
B.1	-80,00	160,00	M10-24,00
B.2	80,00	160,00	M10-24,00
B.3	80,00	-160,00	M10-24,00
B.4	-80,00	-160,00	M10-24,00
B.5	-195,00	120,00	M10-23,00
B.6	195,00	120,00	M10-23,00
B.7	195,00	-120,00	M10-23,00
B.8	-195,00	-120,00	M10-23,00
C.1	-123,99	58,99	φ5,00
C.2	-65,00	0,00	φ5,00
C.3	6,01	58,99	φ5,00
C.4	65,00	0,00	φ5,00
C.5	123,99	58,99	φ5,00
C.6	123,99	-58,99	φ5,00
C.7	-6,01	-58,99	φ5,00
C.8	-123,99	-58,99	φ5,00
D.1	-25,46	25,46	M6-6,00
D.2	25,46	25,46	M6-6,00
D.3	25,46	-25,46	M6-6,00
D.4	-25,46	-25,46	M6-6,00
E.1	-195,00	170,00	φ47,00-6,00
E.2	195,00	170,00	φ47,00-6,00
E.3	195,00	-170,00	φ47,00-6,00
E.4	-195,00	-170,00	φ47,00-6,00

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
ANGLES ±0,1°			A4	PJR 125X40H45
2 PL ±0,02 3 PL ±0,005			FILE NAME:	REV
			Thread Guard Mould H45.dft	
			SCALE:	WEIGHT:
				SHEET 9 OF 19

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

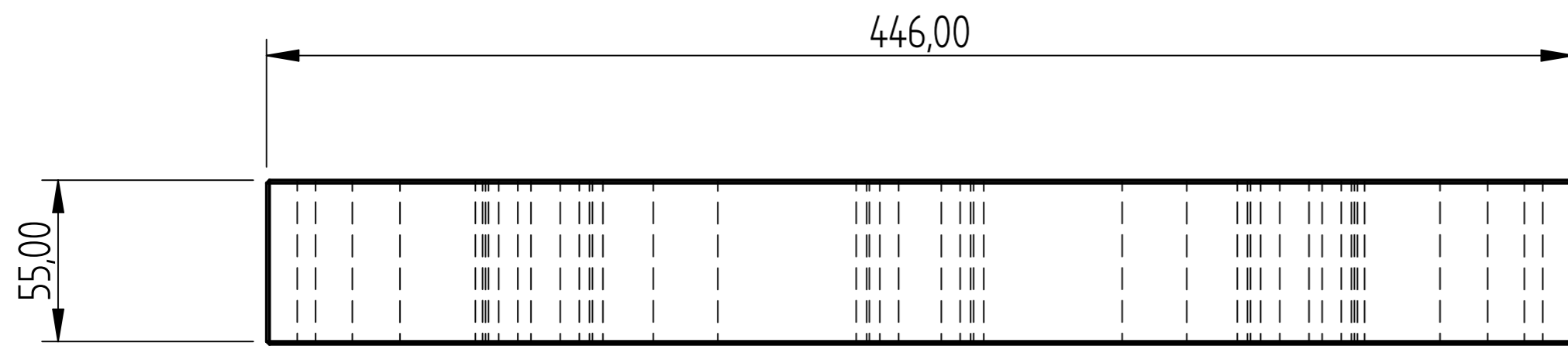


Hole Table				
Hole	X	Y	Size	∅ / Bore
A.1	-195,00	120,00	∅ 12,00	∅18,00-30,00
A.2	195,00	120,00	∅ 12,00	∅18,00-30,00
A.3	195,00	-120,00	∅ 12,00	∅18,00-30,00
A.4	-195,00	-120,00	∅ 12,00	∅18,00-30,00
B.1	-123,99	58,99	∅ 5,00	∅10,00-23,00
B.2	-6,01	58,99	∅ 5,00	∅10,00-23,00
B.3	123,99	58,99	∅ 5,00	∅10,00-23,00
B.4	123,99	-58,99	∅ 5,00	∅10,00-23,00
B.5	6,01	-58,99	∅ 5,00	∅10,00-23,00
B.6	-123,99	-58,99	∅ 5,00	∅10,00-23,00
B.7	-65,00	0,00	∅ 5,00	∅10,00-23,00
B.8	65,00	0,00	∅ 5,00	∅10,00-23,00
C.1	-195,00	170,00	∅ 42,00	∅47,00-6,00
C.2	195,00	170,00	∅ 42,00	∅47,00-6,00
C.3	195,00	-170,00	∅ 42,00	∅47,00-6,00
C.4	-195,00	-170,00	∅ 42,00	∅47,00-6,00

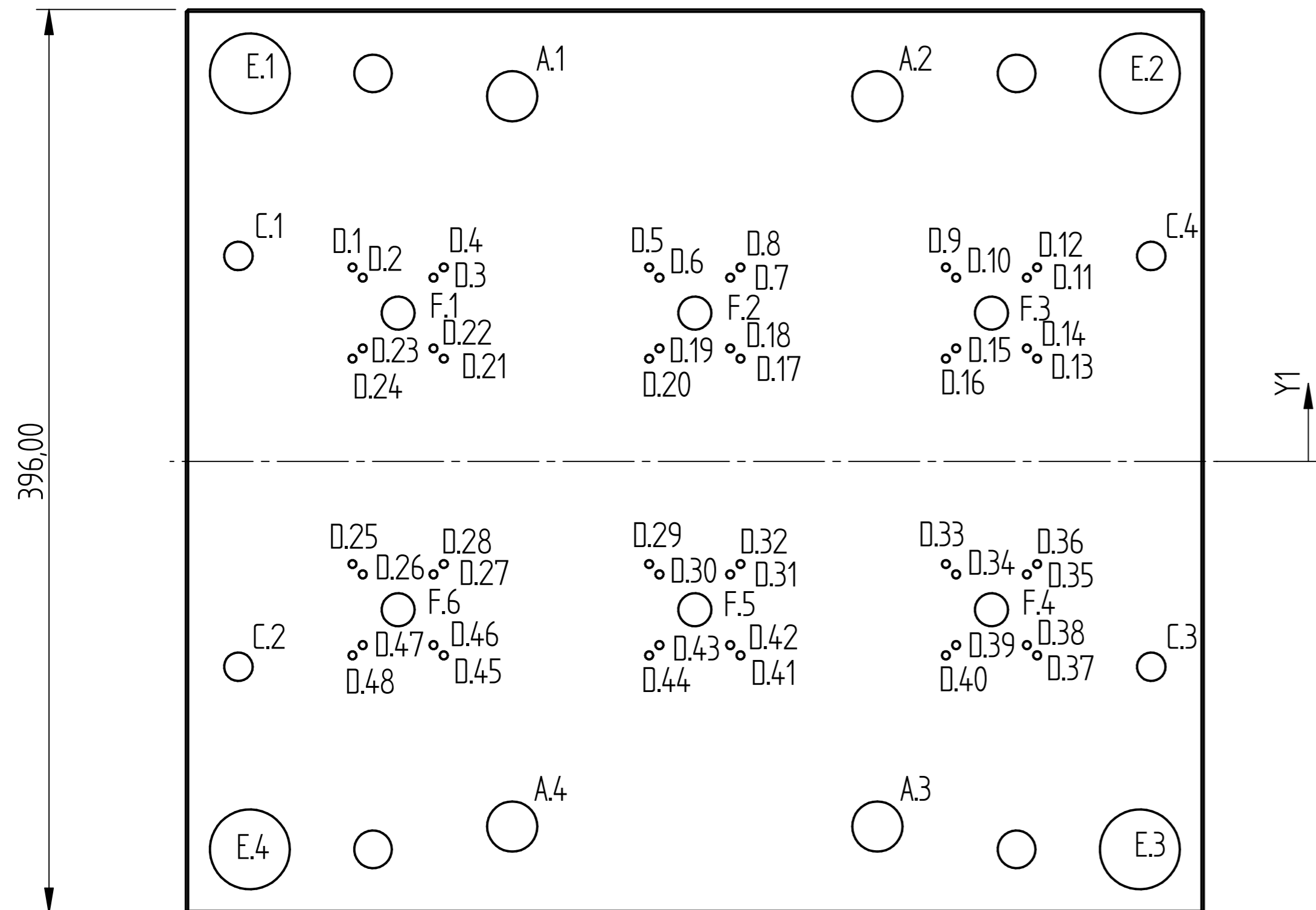
FH Clamping Plate

	NAME	DATE	PREMAC	
DRAWN	Dan	08/21/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Thread Guard Mould H45
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H45
1 st ANGLE ANGLES ±0,1°			FILE NAME: Thread Guard Mould H45.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 10 OF 19	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



X1

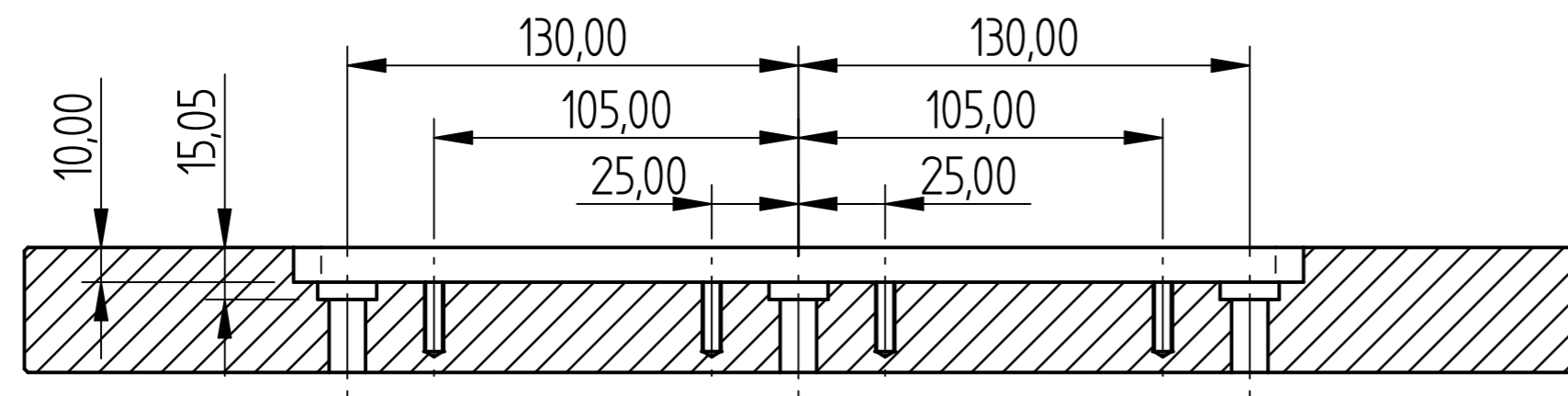


Hole Table				Hole Table			
Hole	X	Y	Size	Hole	X	Y	Size
A.1	-80,00	160,00	φ 22,00	D.26	-145,50	-49,50	φ 3,50
A.2	80,00	160,00	φ 22,00	D.27	-114,50	-49,50	φ 3,50
A.3	80,00	-160,00	φ 22,00	D.28	-110,00	-45,00	φ 3,50
A.4	-80,00	-160,00	φ 22,00	D.29	-20,00	-45,00	φ 3,50
C.1	-200,00	90,00	φ 12,50	D.30	-15,50	-49,50	φ 3,50
C.2	-200,00	-90,00	φ 12,50	D.31	15,50	-49,50	φ 3,50
C.3	200,00	-90,00	φ 12,50	D.32	20,00	-45,00	φ 3,50
C.4	200,00	90,00	φ 12,50	D.33	110,00	-45,00	φ 3,50
D.1	-150,00	85,00	φ 3,50	D.34	114,50	-49,50	φ 3,50
D.2	-145,50	80,50	φ 3,50	D.35	145,50	-49,50	φ 3,50
D.3	-114,50	80,50	φ 3,50	D.36	150,00	-45,00	φ 3,50
D.4	-110,00	85,00	φ 3,50	D.37	150,00	-85,00	φ 3,50
D.5	-20,00	85,00	φ 3,50	D.38	145,50	-80,50	φ 3,50
D.6	-15,50	80,50	φ 3,50	D.39	114,50	-80,50	φ 3,50
D.7	15,50	80,50	φ 3,50	D.40	110,00	-85,00	φ 3,50
D.8	20,00	85,00	φ 3,50	D.41	20,00	-85,00	φ 3,50
D.9	110,00	85,00	φ 3,50	D.42	15,50	-80,50	φ 3,50
D.10	114,50	80,50	φ 3,50	D.43	-15,50	-80,50	φ 3,50
D.11	145,50	80,50	φ 3,50	D.44	-20,00	-85,00	φ 3,50
D.12	150,00	85,00	φ 3,50	D.45	-110,00	-85,00	φ 3,50
D.13	150,00	45,00	φ 3,50	D.46	-114,50	-80,50	φ 3,50
D.14	145,50	49,50	φ 3,50	D.47	-145,50	-80,50	φ 3,50
D.15	114,50	49,50	φ 3,50	D.48	-150,00	-85,00	φ 3,50
D.16	110,00	45,00	φ 3,50	E.1	-195,00	170,00	φ 35,00
D.17	20,00	45,00	φ 3,50	E.2	195,00	170,00	φ 35,00
D.18	15,50	49,50	φ 3,50	E.3	195,00	-170,00	φ 35,00
D.19	-15,50	49,50	φ 3,50	E.4	-195,00	-170,00	φ 35,00
D.20	-20,00	45,00	φ 3,50	F.1	-130,00	65,00	φ 14,50
D.21	-110,00	45,00	φ 3,50	F.2	0,00	65,00	φ 14,50
D.22	-114,50	49,50	φ 3,50	F.3	130,00	65,00	φ 14,50
D.23	-145,50	49,50	φ 3,50	F.4	130,00	-65,00	φ 14,50
D.24	-150,00	45,00	φ 3,50	F.5	0,00	-65,00	φ 14,50
D.25	-150,00	-45,00	φ 3,50	F.6	-130,00	-65,00	φ 14,50

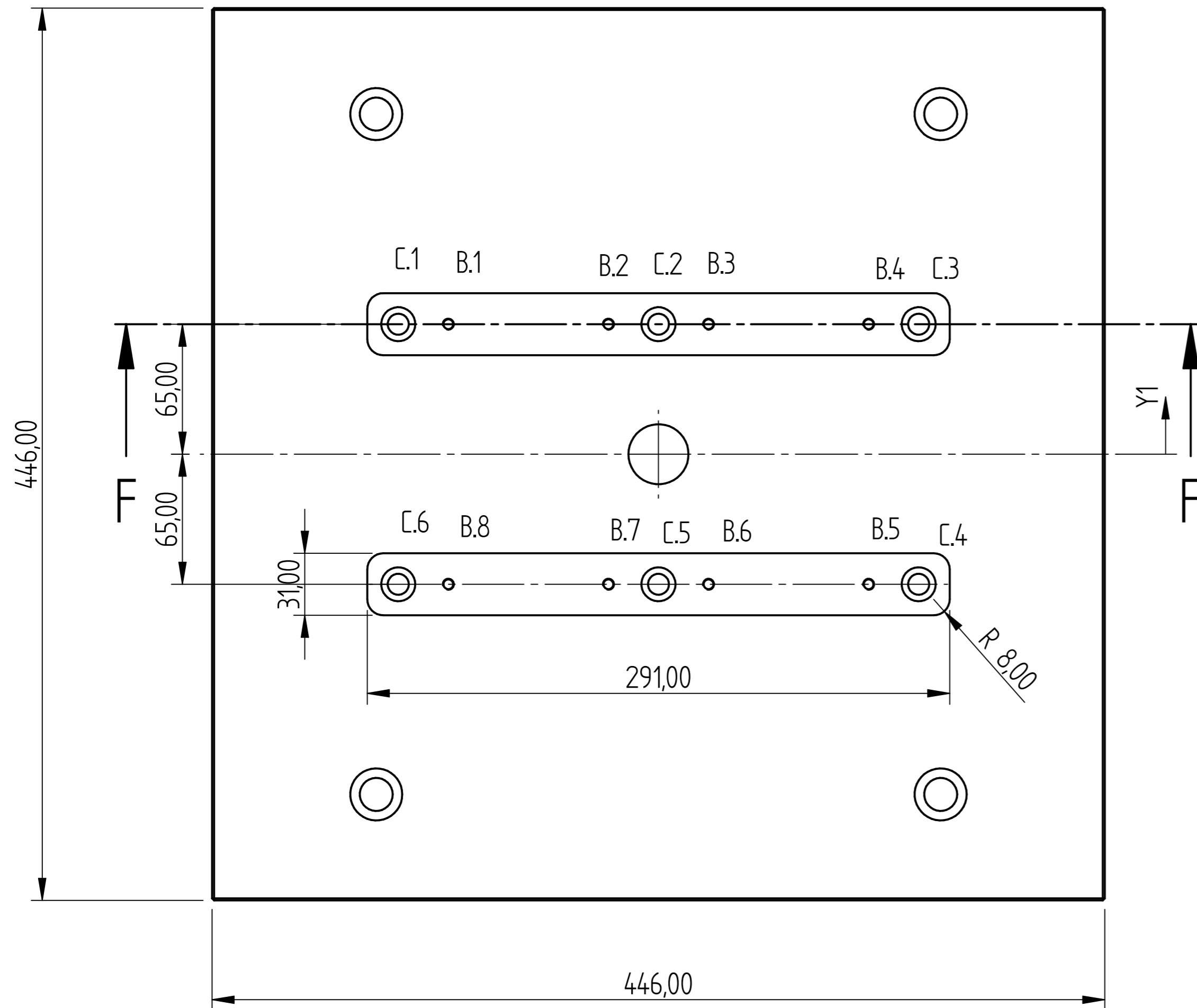
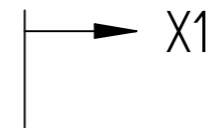
Support Plate

DRAWN	NAME	DATE	PREMAC		
APPROVED	Dan	08/21/12			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
ANGLES ±0.1°			A4	PJR 125X40H45	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Thread Guard Mould H45.dft		
SCALE:		WEIGHT:		SHEET 11 OF 19	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



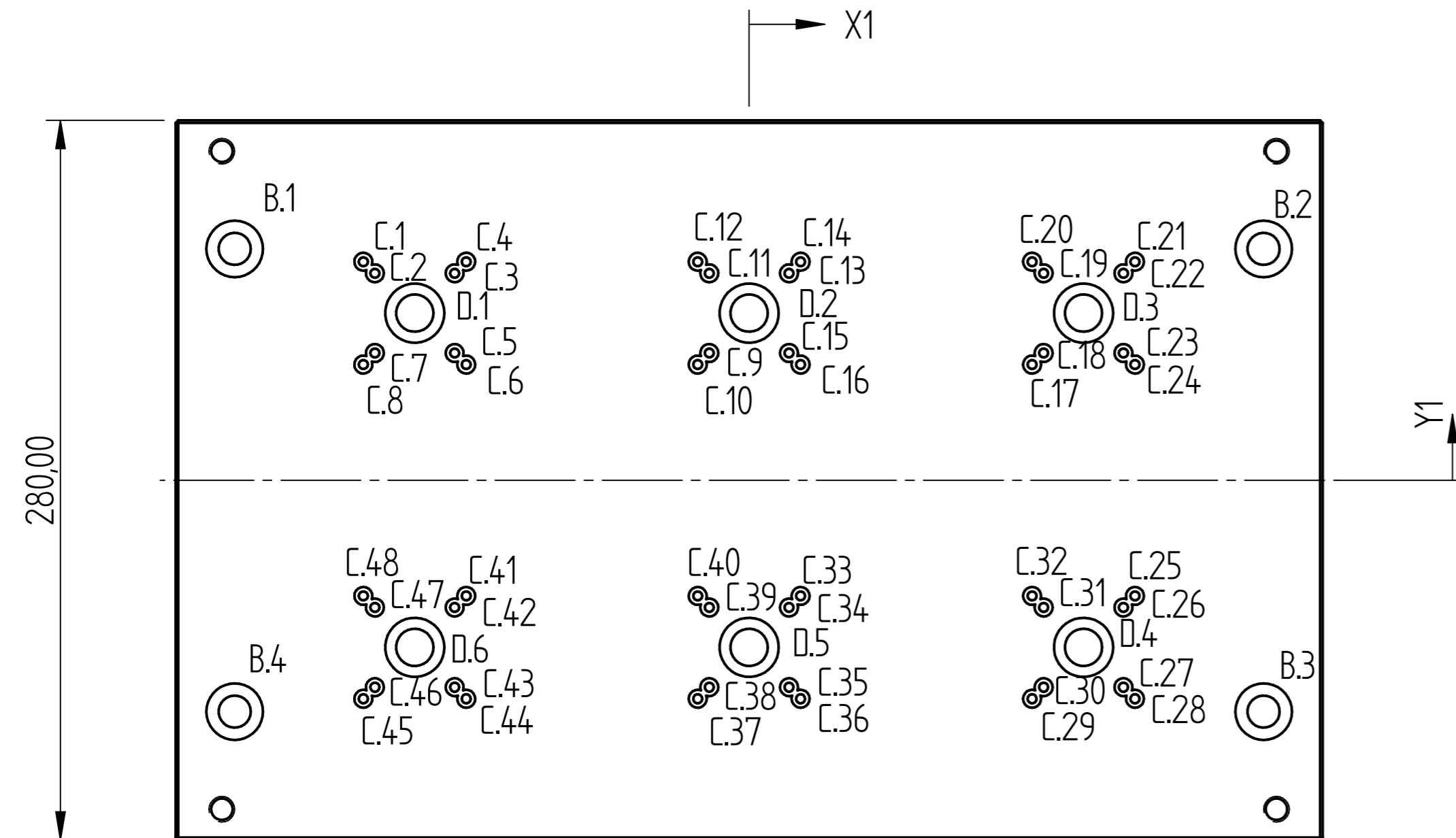
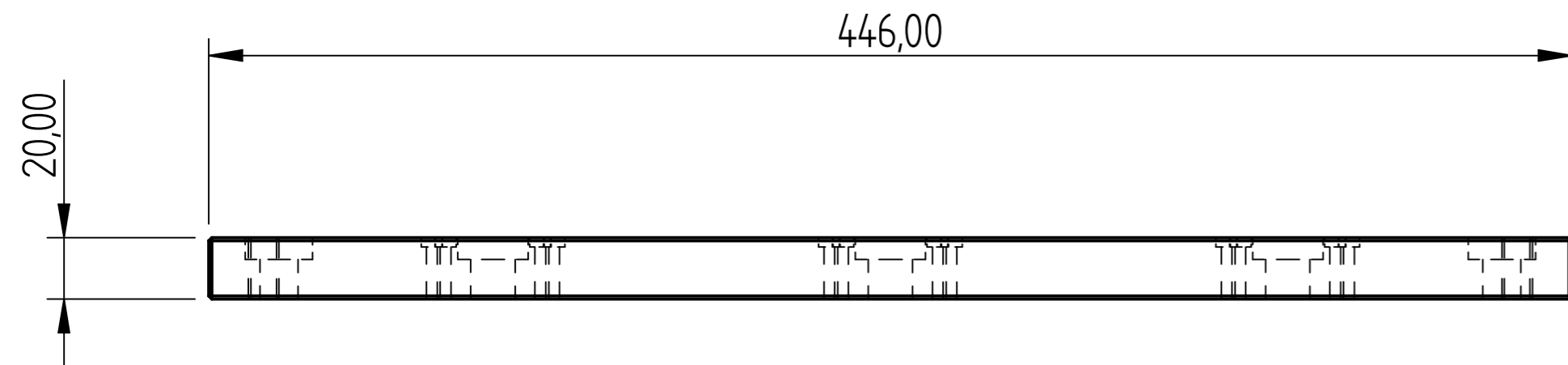
SECTION F-F



Moving Clamping Plate

Hole Table				
Hole	X	Y	Size	C / Bore
B.1	-105,00	65,00	M6-20,00	
B.2	-25,00	65,00	M6-20,00	
B.3	25,00	65,00	M6-20,00	
B.4	105,00	65,00	M6-20,00	
B.5	105,00	-65,00	M6-20,00	
B.6	25,00	-65,00	M6-20,00	
B.7	-25,00	-65,00	M6-20,00	
B.8	-105,00	-65,00	M6-20,00	
C.1	-130,00	65,00	φ 10,50	φ17,00-15,05
C.2	0,00	65,00	φ 10,50	φ17,00-15,05
C.3	130,00	65,00	φ 10,50	φ17,00-15,05
C.4	130,00	-65,00	φ 10,50	φ17,00-15,05
C.5	0,00	-65,00	φ 10,50	φ17,00-15,05
C.6	-130,00	-65,00	φ 10,50	φ17,00-15,05

	NAME	DATE	PREMAC		
DRAWN	Dan	08/21/12			
APPROVED			TITLE Thread Guard Mould H45		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJR 125X40H45	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould H45.dft		
1 st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 12 OF 19
2 PL ±0.02 3 PL ±0.005					



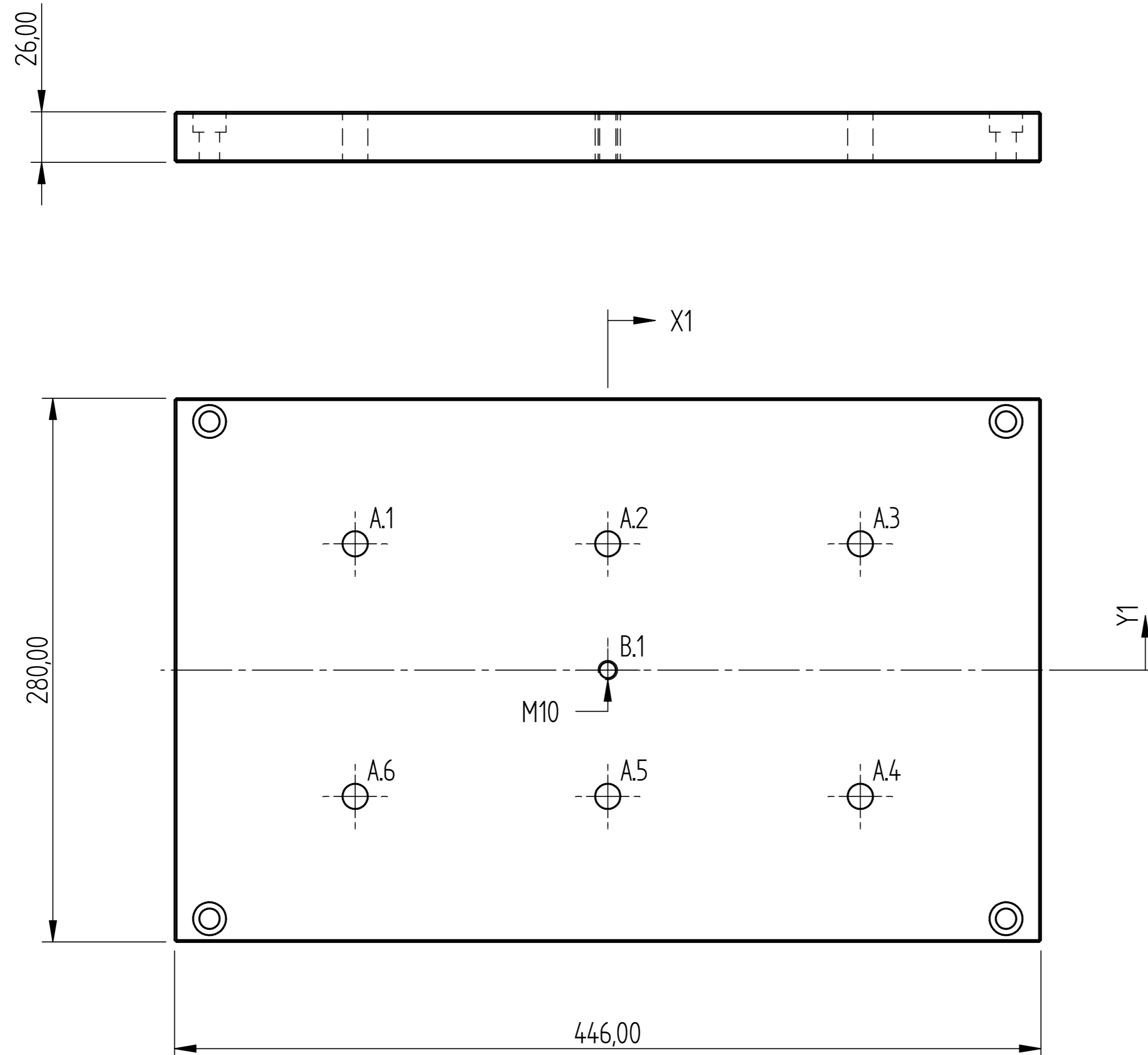
Ejector Plate.par

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

Hole Table					Hole Table				
Hole	X	Y	Size	∅ / Bore	Hole	X	Y	Size	∅ / Bore
B.1	-200,00	90,00	∅ 12,50	∅22,00-7,05	C.26	145,50	-49,50	∅ 3,50	∅7,00-3,05
B.2	200,00	90,00	∅ 12,50	∅22,00-7,05	C.27	145,50	-80,50	∅ 3,50	∅7,00-3,05
B.3	200,00	-90,00	∅ 12,50	∅22,00-7,05	C.28	150,00	-85,00	∅ 3,50	∅7,00-3,05
B.4	-200,00	-90,00	∅ 12,50	∅22,00-7,05	C.29	110,00	-85,00	∅ 3,50	∅7,00-3,05
C.1	-150,00	85,00	∅ 3,50	∅7,00-3,05	C.30	114,50	-80,50	∅ 3,50	∅7,00-3,05
C.2	-145,50	80,50	∅ 3,50	∅7,00-3,05	C.31	114,50	-49,50	∅ 3,50	∅7,00-3,05
C.3	-114,50	80,50	∅ 3,50	∅7,00-3,05	C.32	110,00	-45,00	∅ 3,50	∅7,00-3,05
C.4	-110,00	85,00	∅ 3,50	∅7,00-3,05	C.33	20,00	-45,00	∅ 3,50	∅7,00-3,05
C.5	-114,50	49,50	∅ 3,50	∅7,00-3,05	C.34	15,50	-49,50	∅ 3,50	∅7,00-3,05
C.6	-110,00	45,00	∅ 3,50	∅7,00-3,05	C.35	15,50	-80,50	∅ 3,50	∅7,00-3,05
C.7	-145,50	49,50	∅ 3,50	∅7,00-3,05	C.36	20,00	-85,00	∅ 3,50	∅7,00-3,05
C.8	-150,00	45,00	∅ 3,50	∅7,00-3,05	C.37	-20,00	-85,00	∅ 3,50	∅7,00-3,05
C.9	-20,00	45,00	∅ 3,50	∅7,00-3,05	C.38	-15,50	-80,50	∅ 3,50	∅7,00-3,05
C.10	-15,50	49,50	∅ 3,50	∅7,00-3,05	C.39	-15,50	-49,50	∅ 3,50	∅7,00-3,05
C.11	-15,50	80,50	∅ 3,50	∅7,00-3,05	C.40	-20,00	-45,00	∅ 3,50	∅7,00-3,05
C.12	-20,00	85,00	∅ 3,50	∅7,00-3,05	C.41	-110,00	-45,00	∅ 3,50	∅7,00-3,05
C.13	15,50	80,50	∅ 3,50	∅7,00-3,05	C.42	-114,50	-49,50	∅ 3,50	∅7,00-3,05
C.14	20,00	85,00	∅ 3,50	∅7,00-3,05	C.43	-114,50	-80,50	∅ 3,50	∅7,00-3,05
C.15	15,50	49,50	∅ 3,50	∅7,00-3,05	C.44	-110,00	-85,00	∅ 3,50	∅7,00-3,05
C.16	20,00	45,00	∅ 3,50	∅7,00-3,05	C.45	-150,00	-85,00	∅ 3,50	∅7,00-3,05
C.17	110,00	45,00	∅ 3,50	∅7,00-3,05	C.46	-145,50	-80,50	∅ 3,50	∅7,00-3,05
C.18	114,50	49,50	∅ 3,50	∅7,00-3,05	C.47	-145,50	-49,50	∅ 3,50	∅7,00-3,05
C.19	114,50	80,50	∅ 3,50	∅7,00-3,05	C.48	-150,00	-45,00	∅ 3,50	∅7,00-3,05
C.20	110,00	85,00	∅ 3,50	∅7,00-3,05	D.1	-130,00	65,00	∅ 14,50	∅23,00-7,05
C.21	150,00	85,00	∅ 3,50	∅7,00-3,05	D.2	0,00	65,00	∅ 14,50	∅23,00-7,05
C.22	145,50	80,50	∅ 3,50	∅7,00-3,05	D.3	130,00	65,00	∅ 14,50	∅23,00-7,05
C.23	145,50	49,50	∅ 3,50	∅7,00-3,05	D.4	130,00	-65,00	∅ 14,50	∅23,00-7,05
C.24	150,00	45,00	∅ 3,50	∅7,00-3,05	D.5	0,00	-65,00	∅ 14,50	∅23,00-7,05
C.25	150,00	-45,00	∅ 3,50	∅7,00-3,05	D.6	-130,00	-65,00	∅ 14,50	∅23,00-7,05

DRAWN	NAME	DATE	PREMAC		
APPROVED	Dan	08/21/12			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJR 125X40H45	REV
1st ANGLE ANGLES ±0,1°			FILE NAME: Thread Guard Mould H45.dft		
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:	SHEET 13 OF 19

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

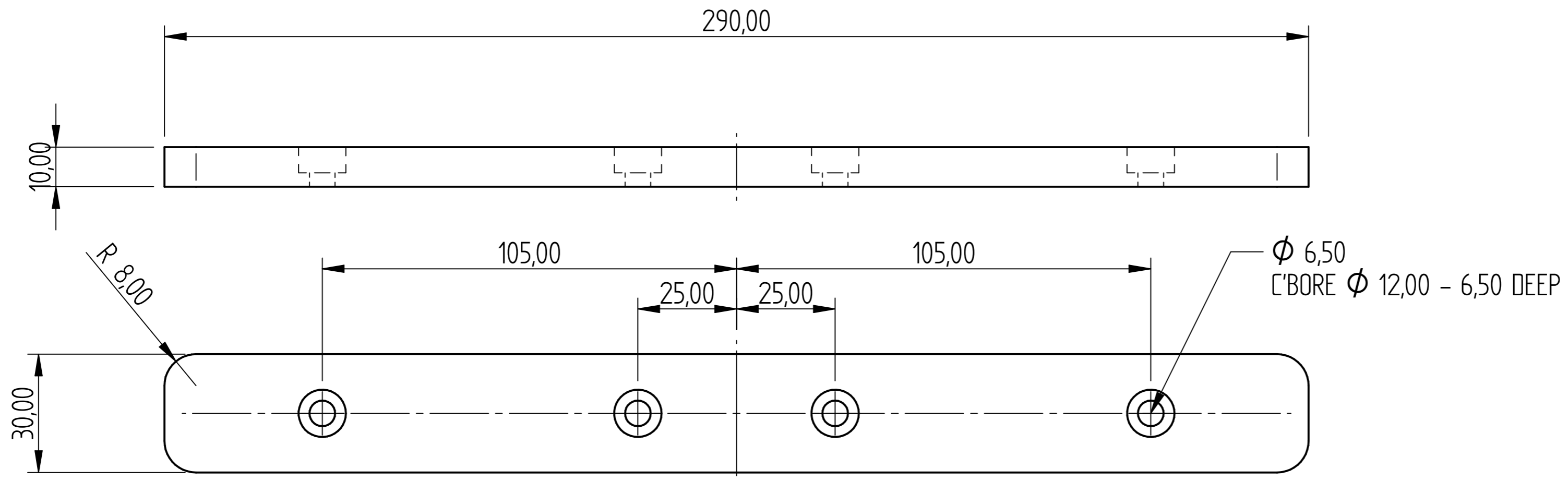


Hole Table			
Hole	X	Y	Size
A.1	-130,00	65,00	φ 13,00
A.2	0,00	65,00	φ 13,00
A.3	130,00	65,00	φ 13,00
A.4	130,00	-65,00	φ 13,00
A.5	0,00	-65,00	φ 13,00
A.6	-130,00	-65,00	φ 13,00
B.1	0,00	0,00	φ 10,00

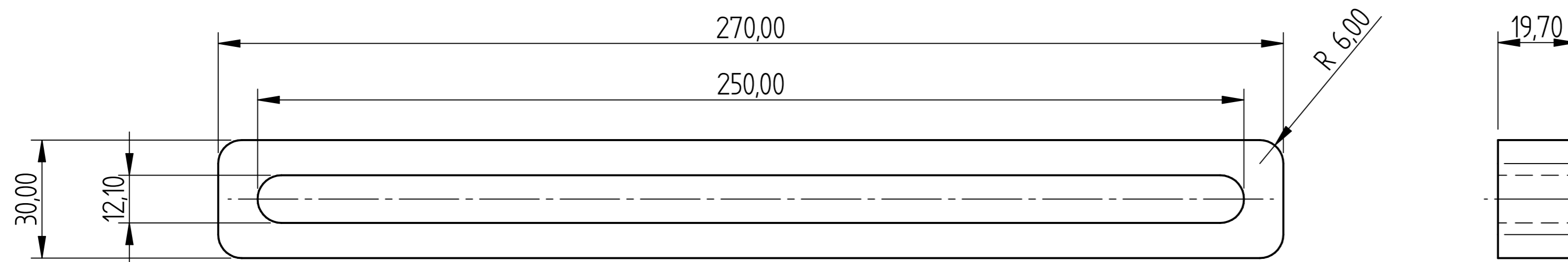
Ejector Clamping Plate

	NAME	DATE	PREMAC	
DRAWN	Dan	08/21/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Thread Guard Mould H45
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1°			SIZE	DWG NO
			A4	PJR 125X40H45
1st ANGLE 2 PL ±0.02 3 PL ±0.005			FILE NAME:	Thread Guard Mould H45.dft
			SCALE:	WEIGHT:
			SHEET	14 OF 19

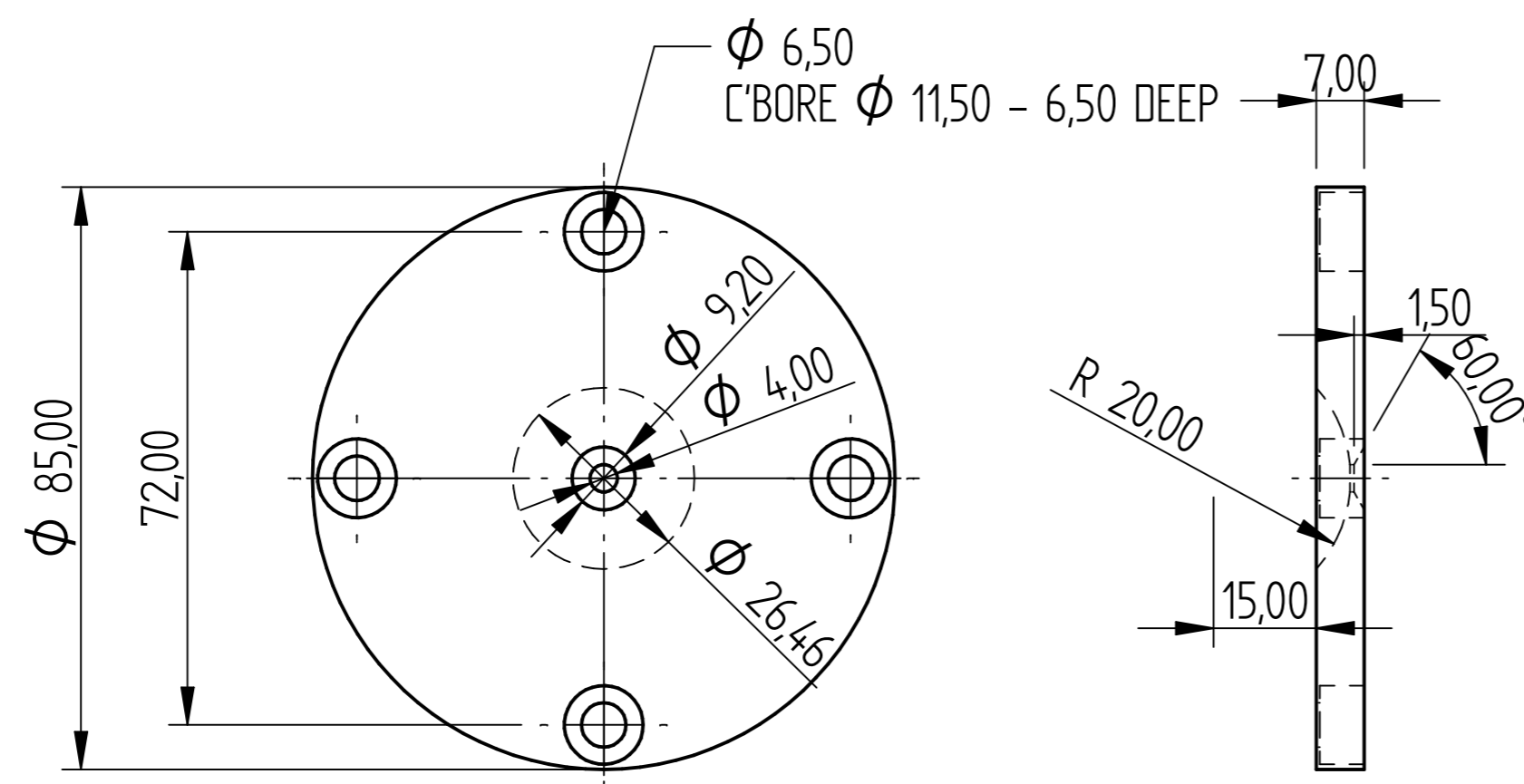
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Core Back Plate



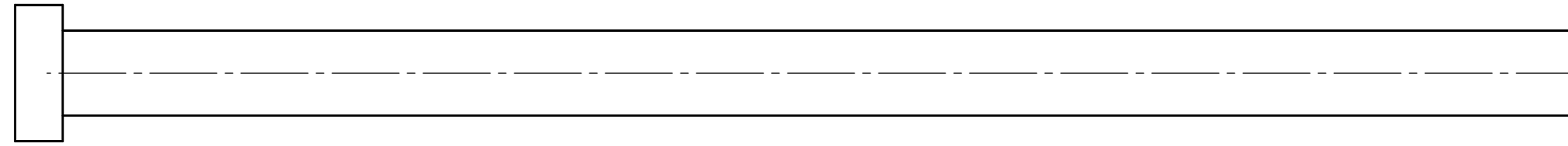
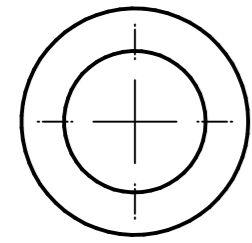
Puller Bar



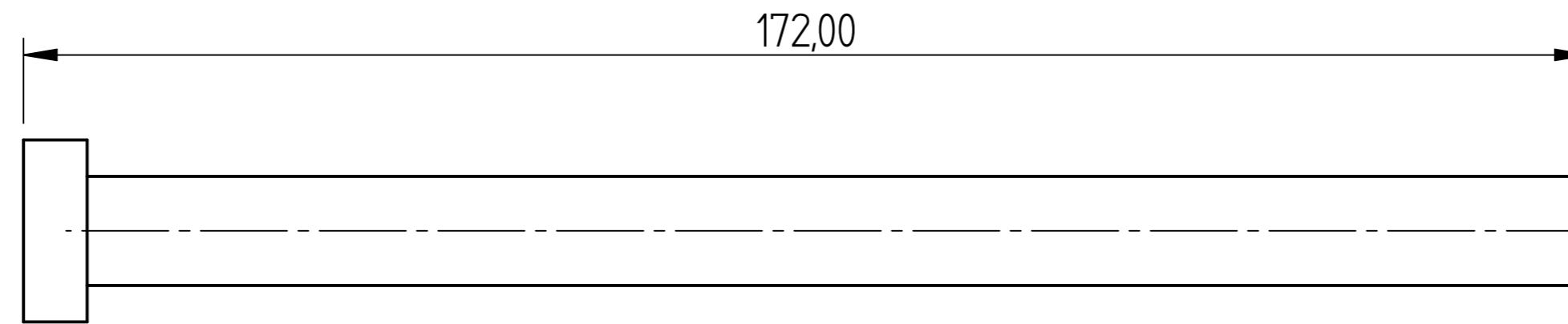
Sprue Plate

	NAME	DATE	PREMAC	
DRAWN	Dan	08/21/12	TITLE	
APPROVED			Thread Guard Mould H45	
MATERIAL			SIZE	DWG NO
TREATMENT			A4	PJR 125X40H45
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME:	REV
1 st ANGLE ANGLES ±0,1°			Thread Guard Mould H45.dft	
2 PL ±0,02 3 PL ±0,005			SCALE:	WEIGHT:
				SHEET 15 OF 19

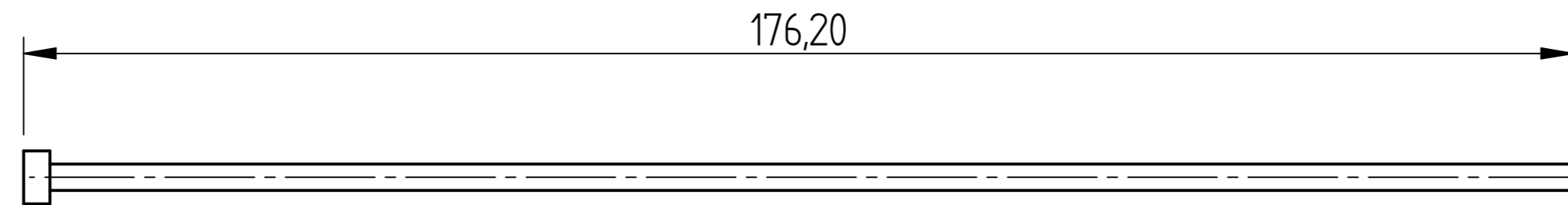
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



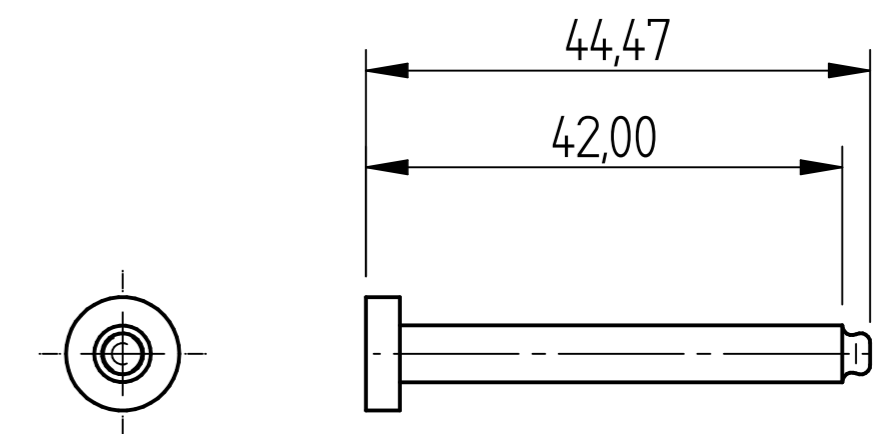
Core Pin Dia 12.5 - 250



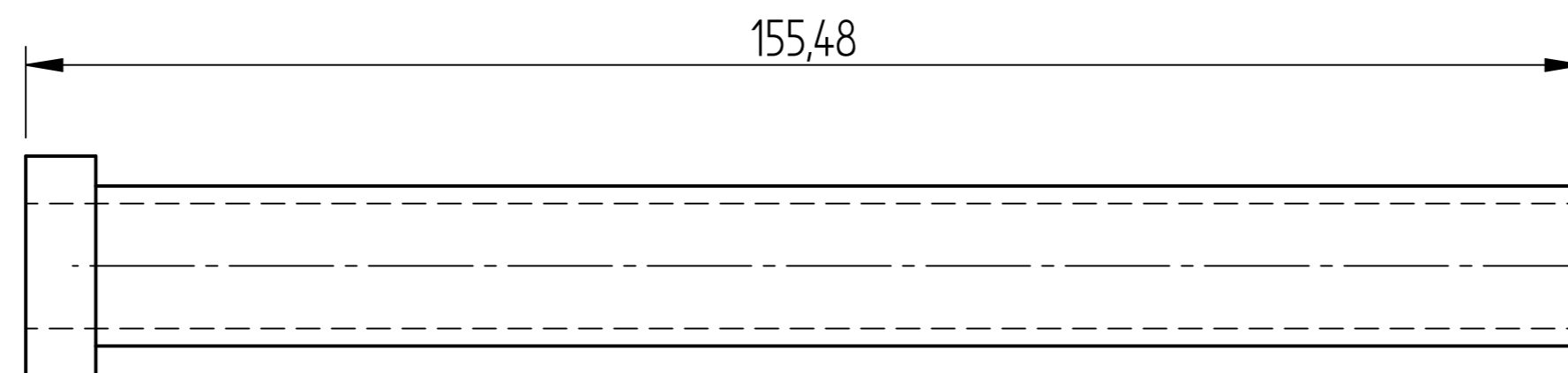
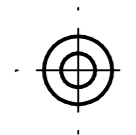
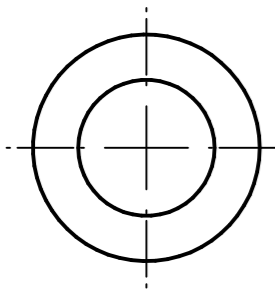
Ejector Pin Dia 12. - 200



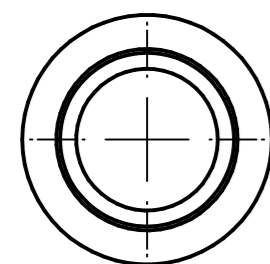
Ejector Pin Dia 3. - 200



Succer Pin Dia 5. - 100

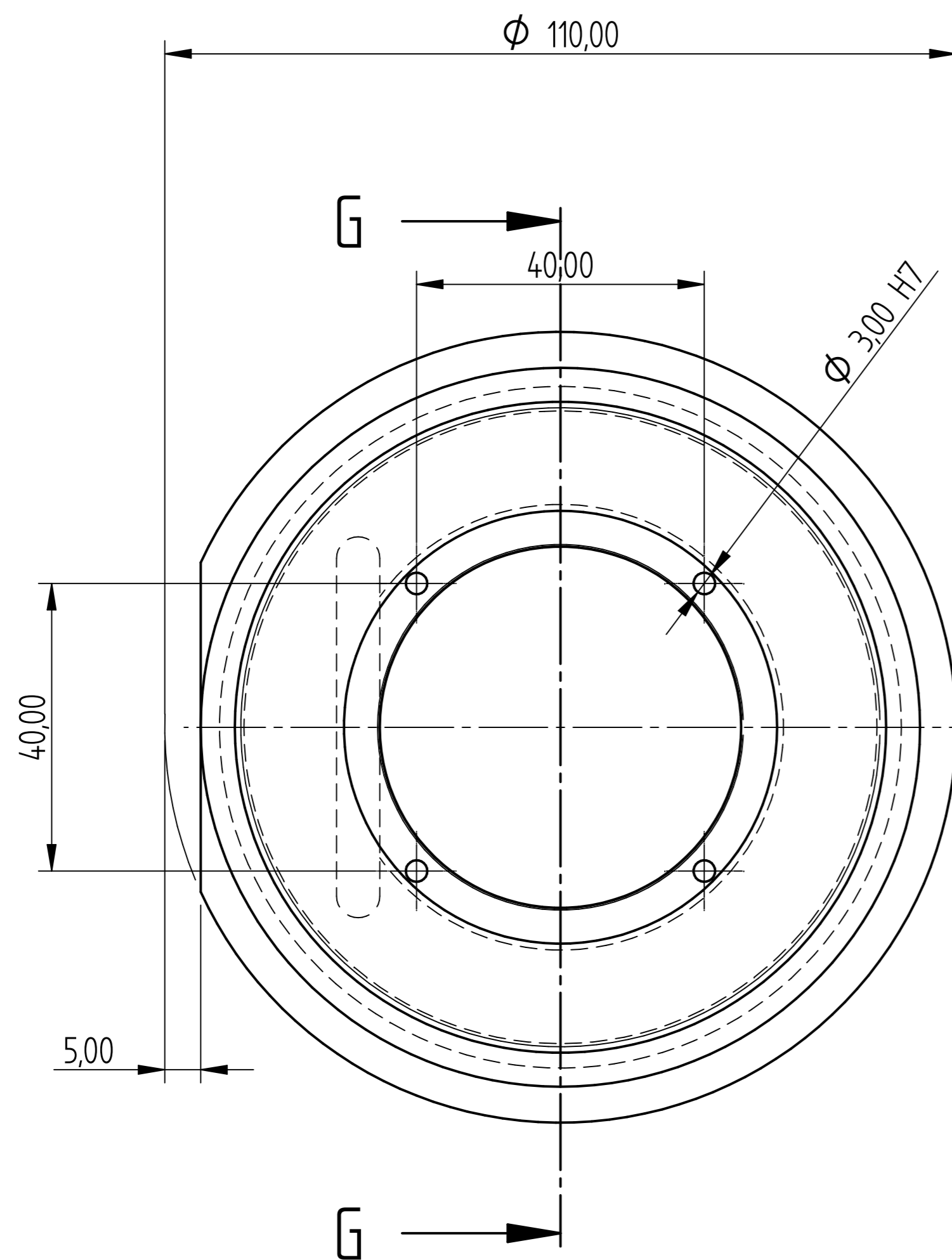


Sleeve Ejector Dia16.x12.5 - 175

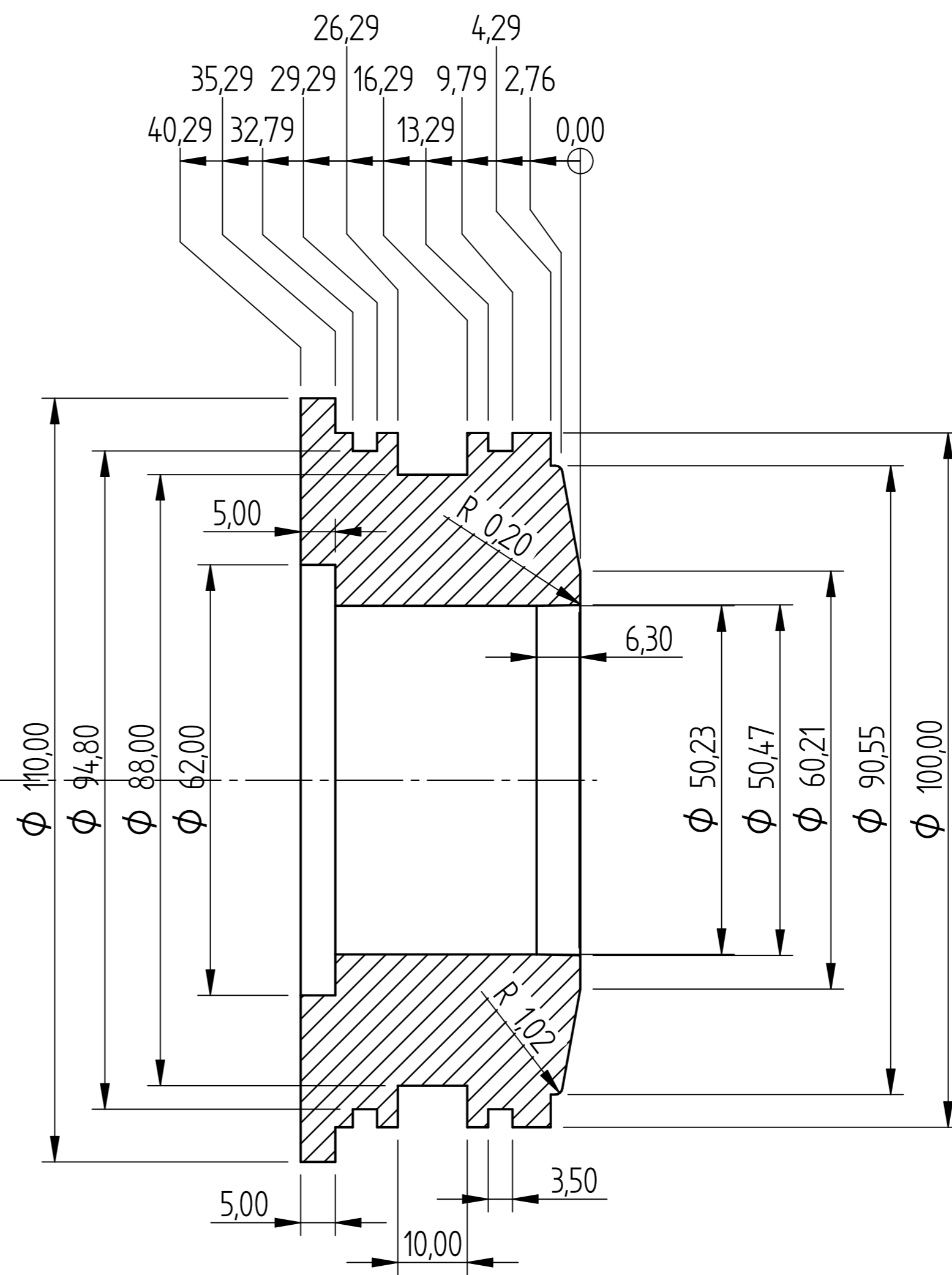


	NAME	DATE	PREMAC	
DRAWN	Dan	08/21/12	TITLE	
APPROVED			Thread Guard Mould H45	
MATERIAL			SIZE	DWG NO
TREATMENT			A4	PJR 125X40H45
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME:	REV
1 st ANGLE ANGLES ±0.1°			Thread Guard Mould H45.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 16 OF 19	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



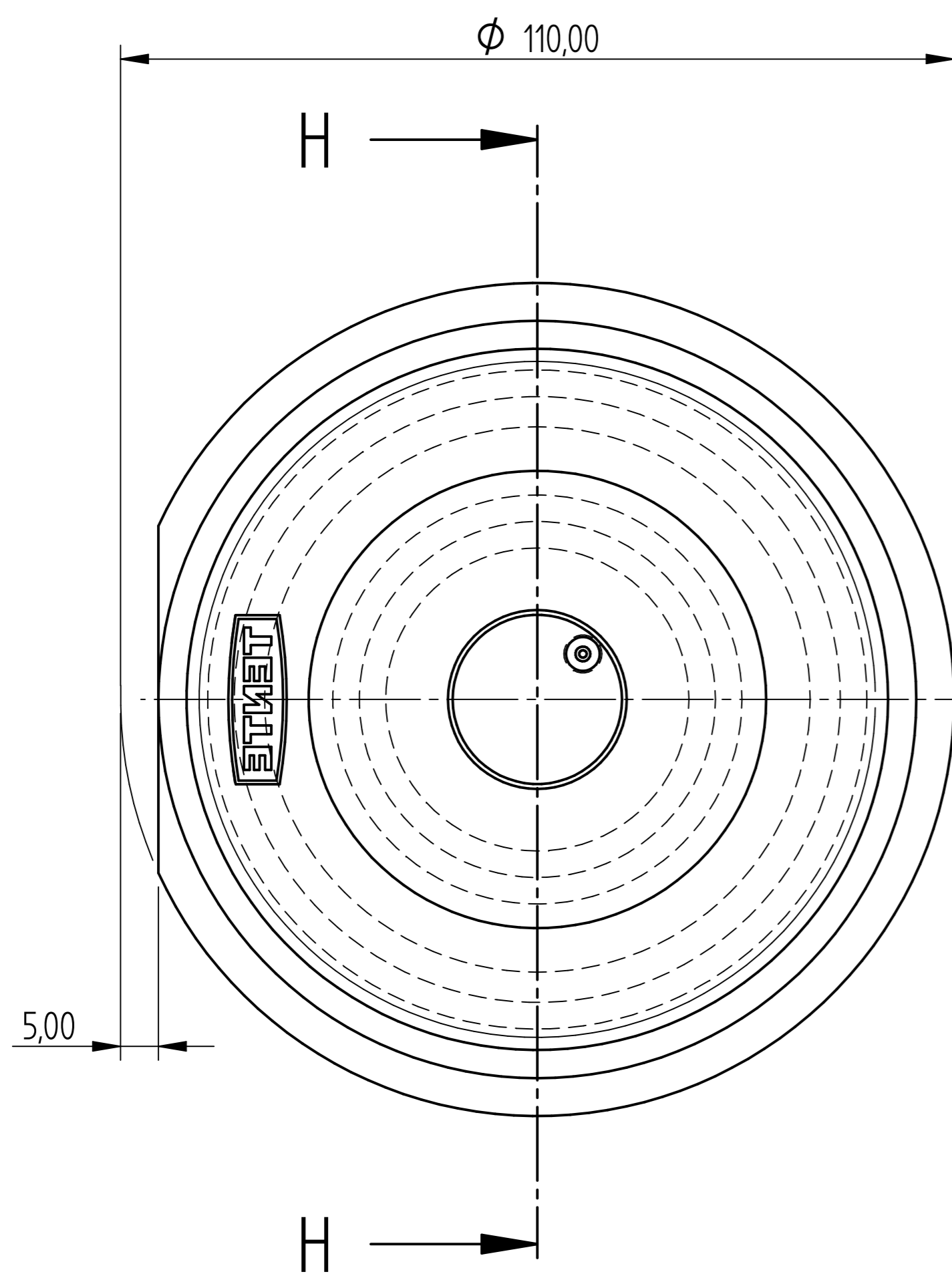
Core Insert



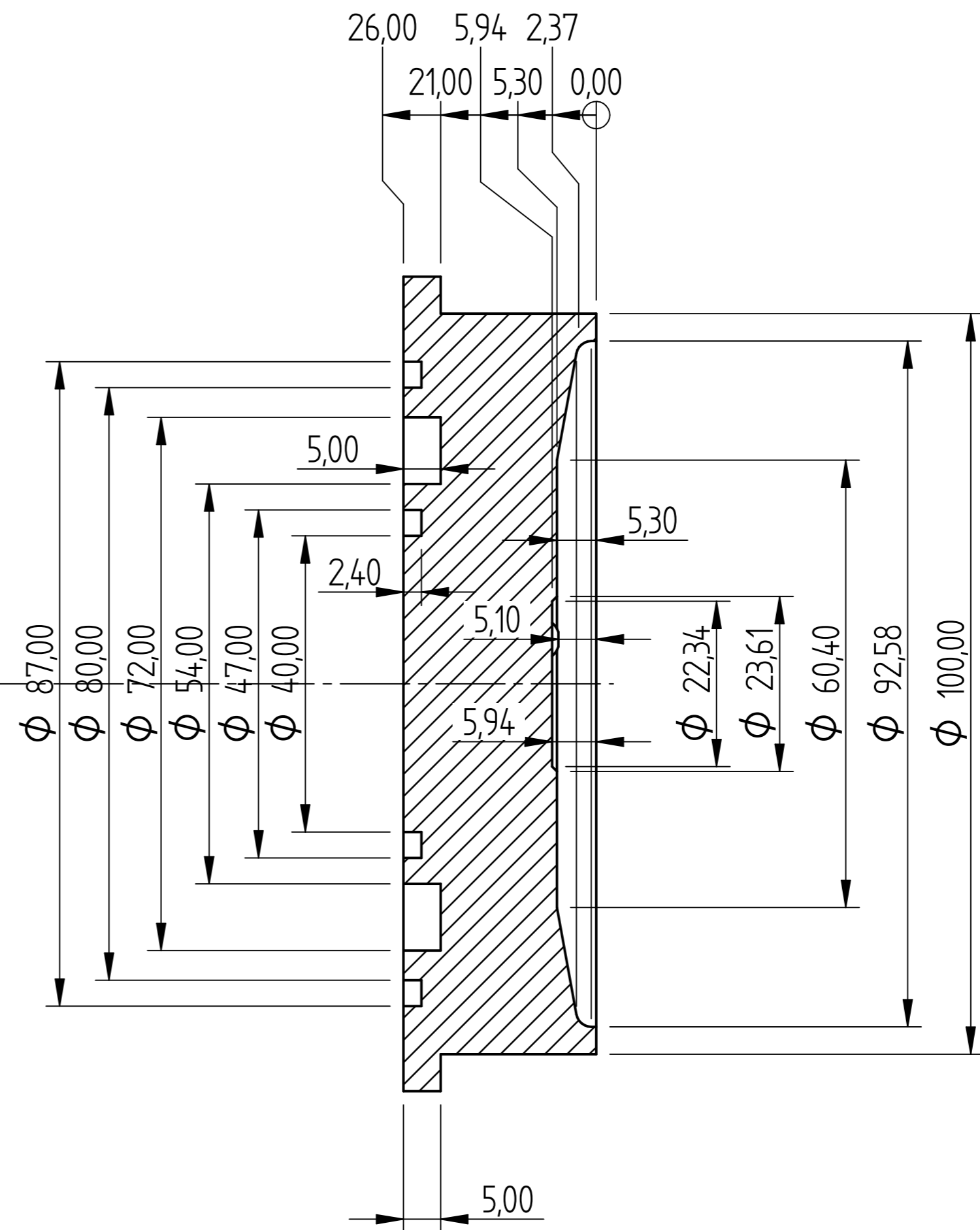
SECTION G-G

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	08/21/12	TITLE	
MATERIAL			Thread Guard Mould H45	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1st ANGLE			A4	PJR 125X40H45
			FILE NAME: Thread Guard Mould H45.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 17 OF 19	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Cavity Insert A



SECTION H-H

	NAME	DATE	PREMAC		
DRAWN	Dan	08/21/12			
APPROVED			TITLE Thread Guard Mould H45		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJR 125X40H45	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Thread Guard Mould H45.dft		
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 18 OF 19

