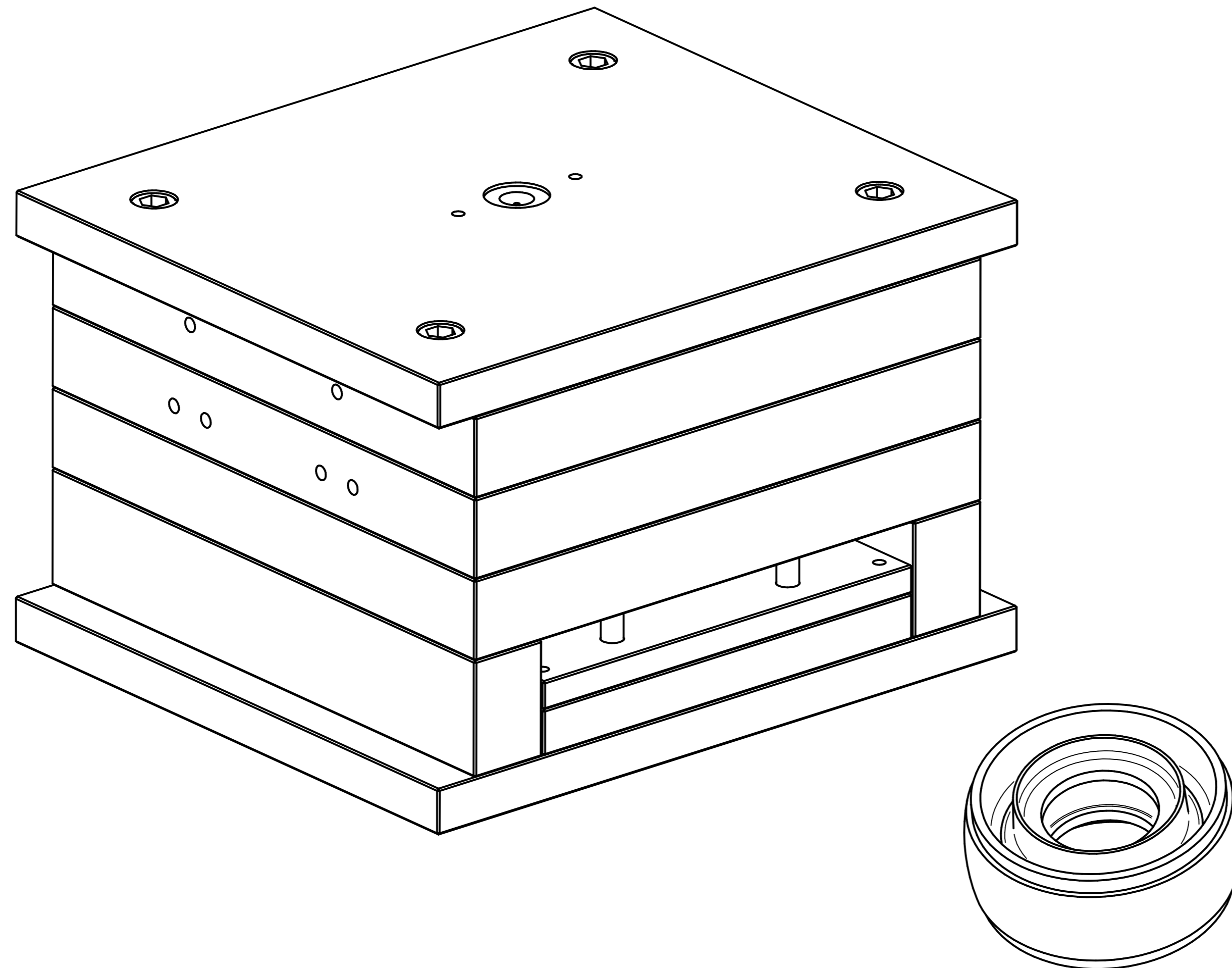


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

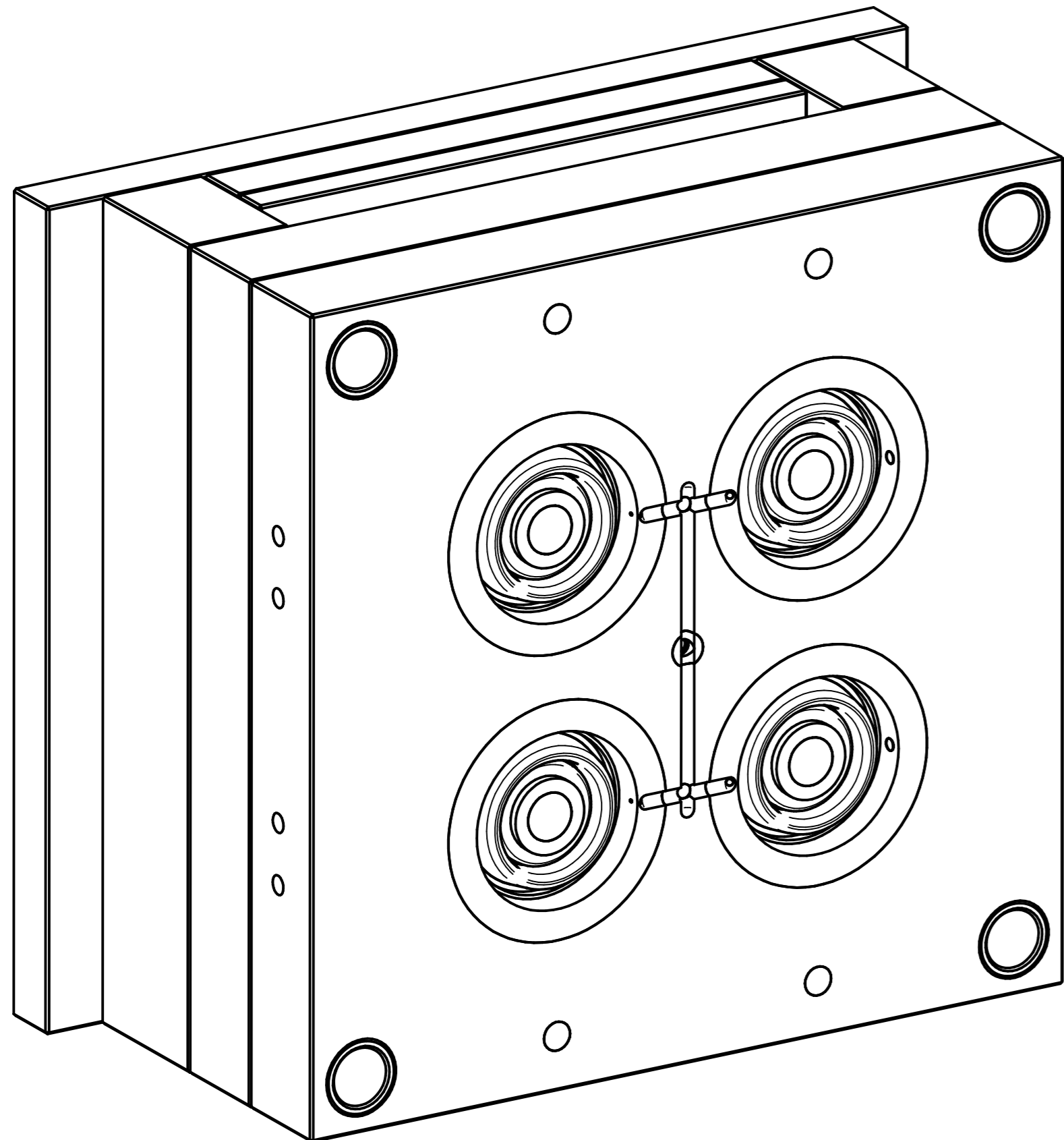


Wheel Inner Mould PJP 80X32H45
 3535 Mould Base 66 Riser
 4 Cavity Mould

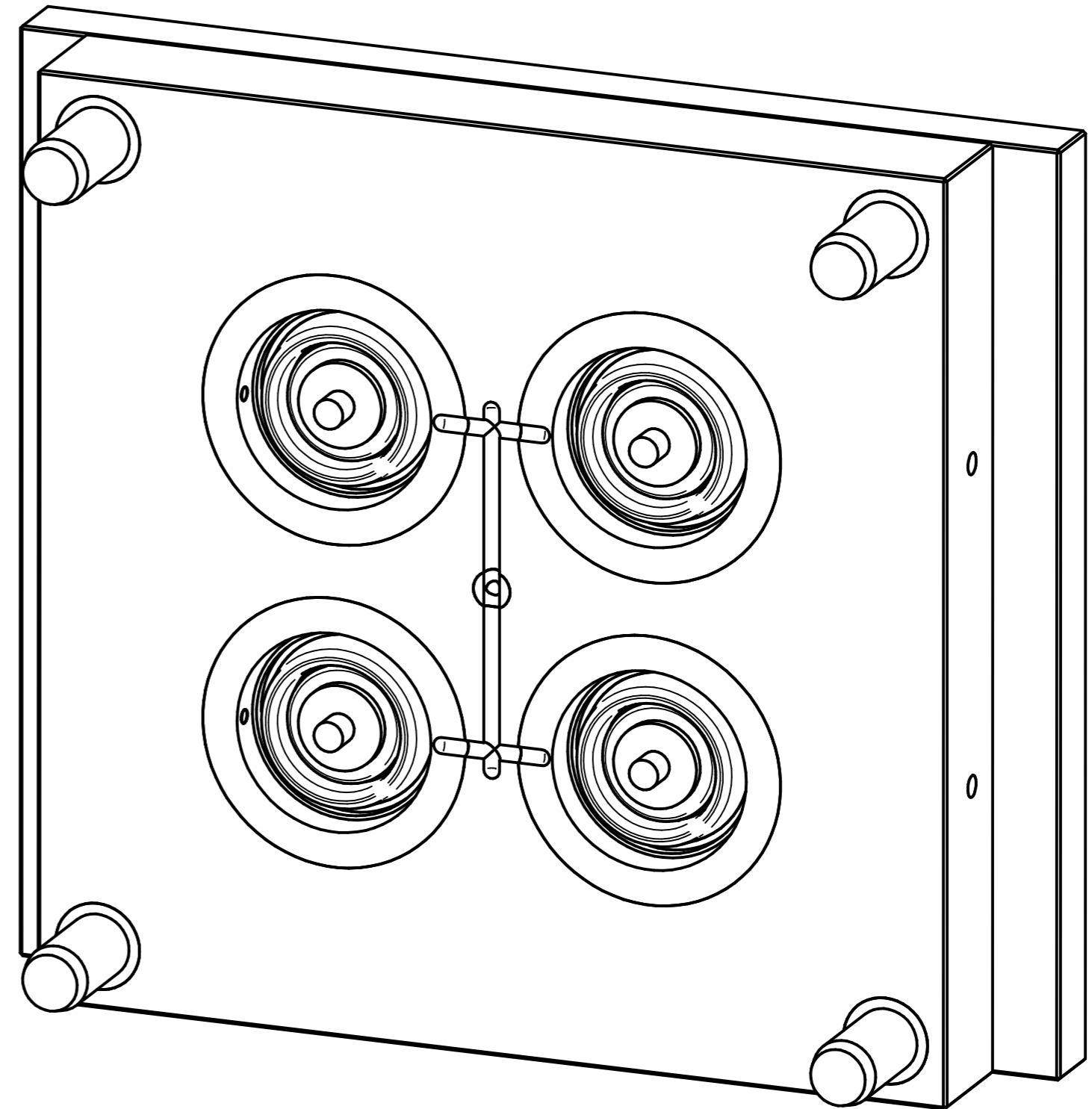
Item Number	Document Number	Title	Quantity
1	252 x 346 x 16	Ejector Plate	1
2	252 x 346 x 26	Ejector Clamping Plate	1
3	346 x 346 x 46	Fixed Die Plate.par	1
4	346 x 346 x 46	Moving Die Plate	1
5	346 x 346 x 46	Support Plate	1
6	396 x 346 x 26	Fixed Clamping Plate N1	1
7	396 x 346 x 26	Moving Clamping Plate	1
8	45 x 346 x 66	Riser	2
9	B3-24 x 51	Sprue Bush	1
10	D 20 x 27.1	Sprue Puller Bush	1
11	Dia 109 - 46	FH Outer Insert.par	4
12	Dia 109 - 46	Outer Insert	4
13	Dia 12 - 160	Ejector Pin	4
14	Dia 17 - 50	Spring	4
15	Dia 20 - 150	Ejector Pin	4
16	Dia 5 - 100	Vent Pin	8
17	Dia 52 - 41	MH Inner Insert	4
18	Dia 52 - 52	FH Inner Insert	4
19	Dia 6 - 150	Ejector Pin	1
20	Dia 6 - 150	Ejector Pin	2
21	Dia 70 - 44	FH Mid Insert	4
22	Dia 70 - 44	Mid Insert	4
23	FBN24-46	Locating Bush	4
24	FSN24-46-46	Locating Pin	4
25	M16-140	Cap Screw	4
26	M16-25	Cap Screw	4

	NAME	DATE	PREMAC		
DRAWN	Dan	02/14/12			
APPROVED			TITLE Wheel Inner Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJP 080X32H45	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Wheel Inner Mould.dft		
1 st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 1 OF 10
2 PL ±0.02 3 PL ±0.005					

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



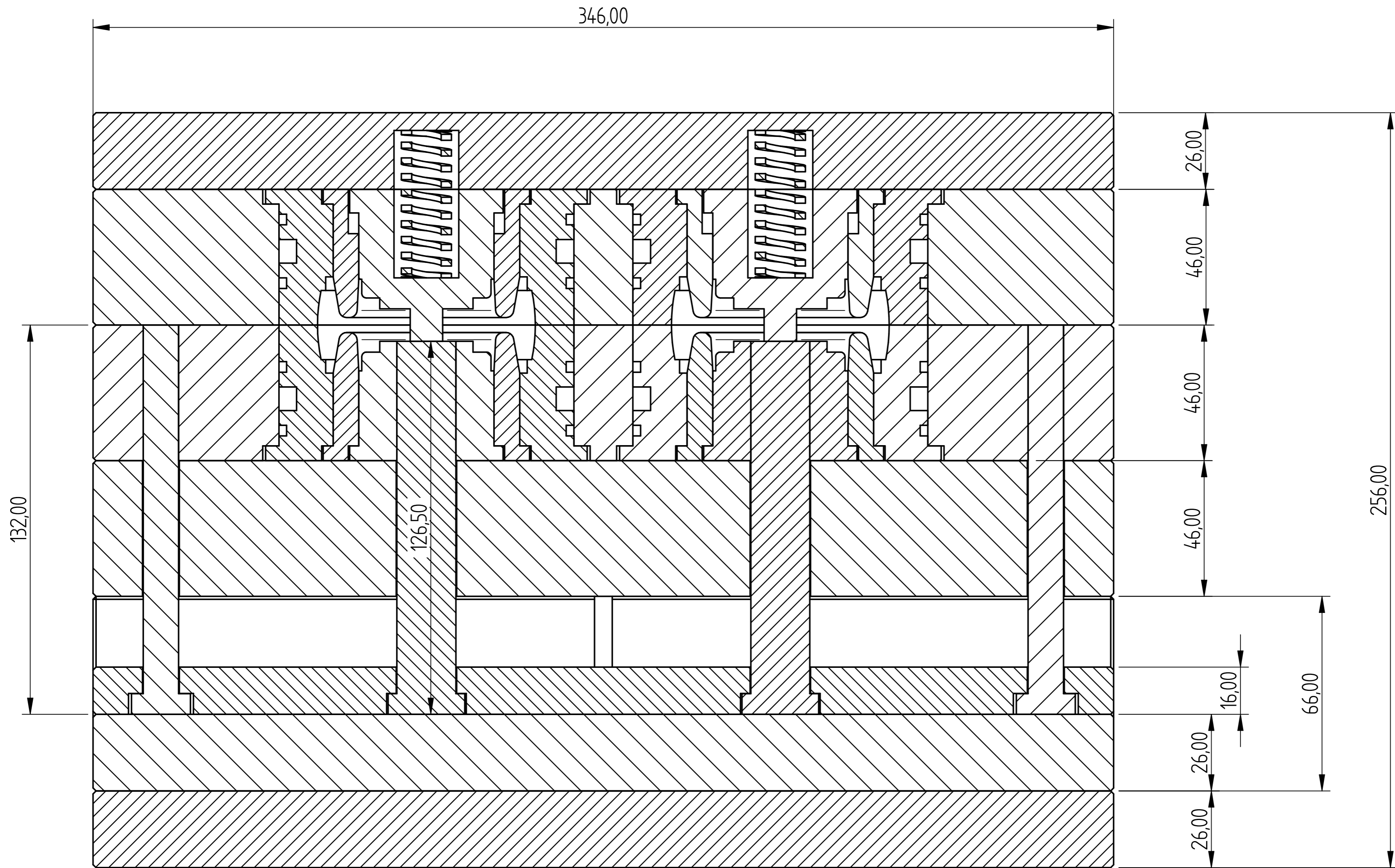
Moving Half
Wheel Inner Mould PJP 80X32H45



Fixed Half

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE	Wheel Inner Mould
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1 st ANGLE ANGLES ±0.1°			FILE NAME: Wheel Inner Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 2 OF 10	

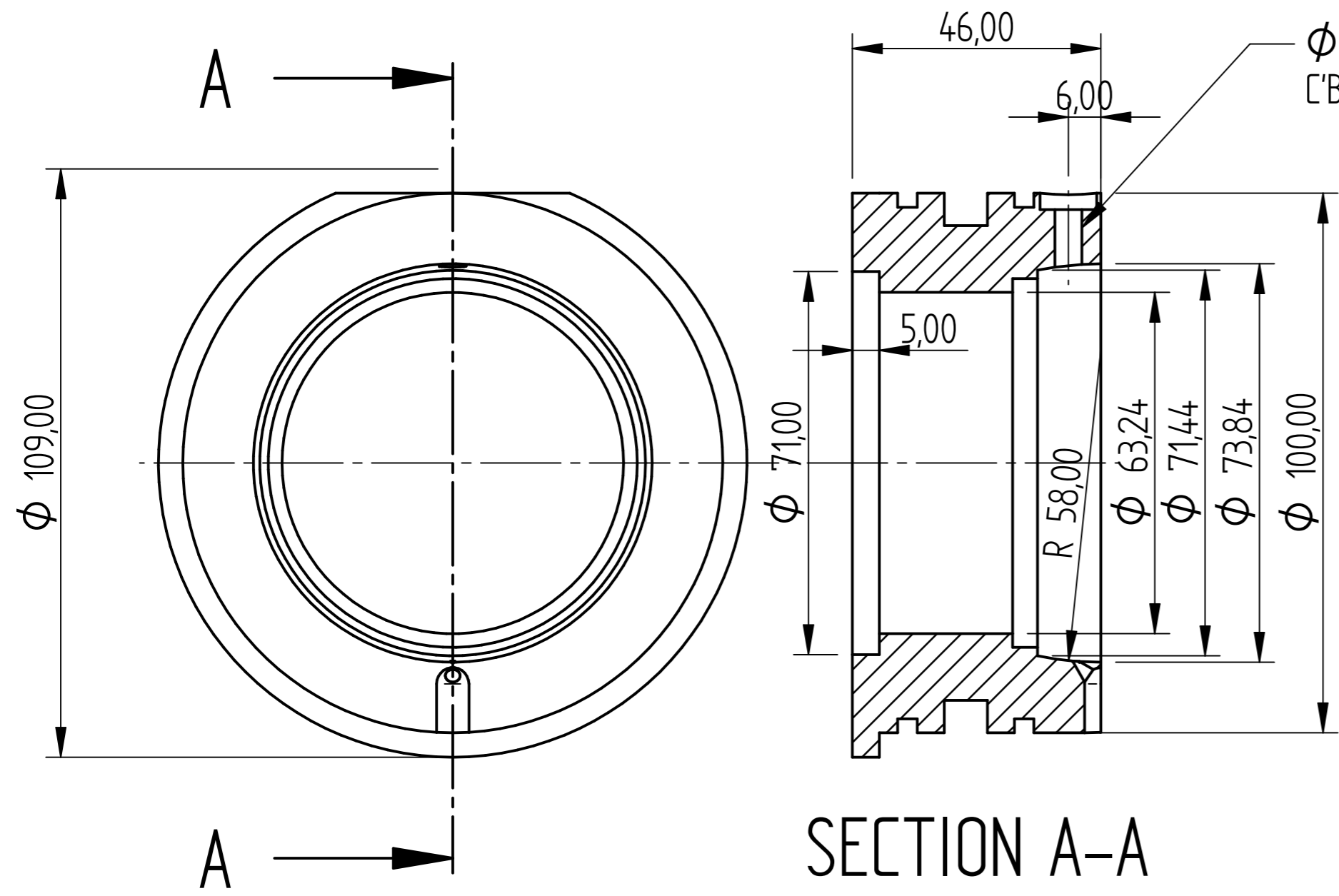
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



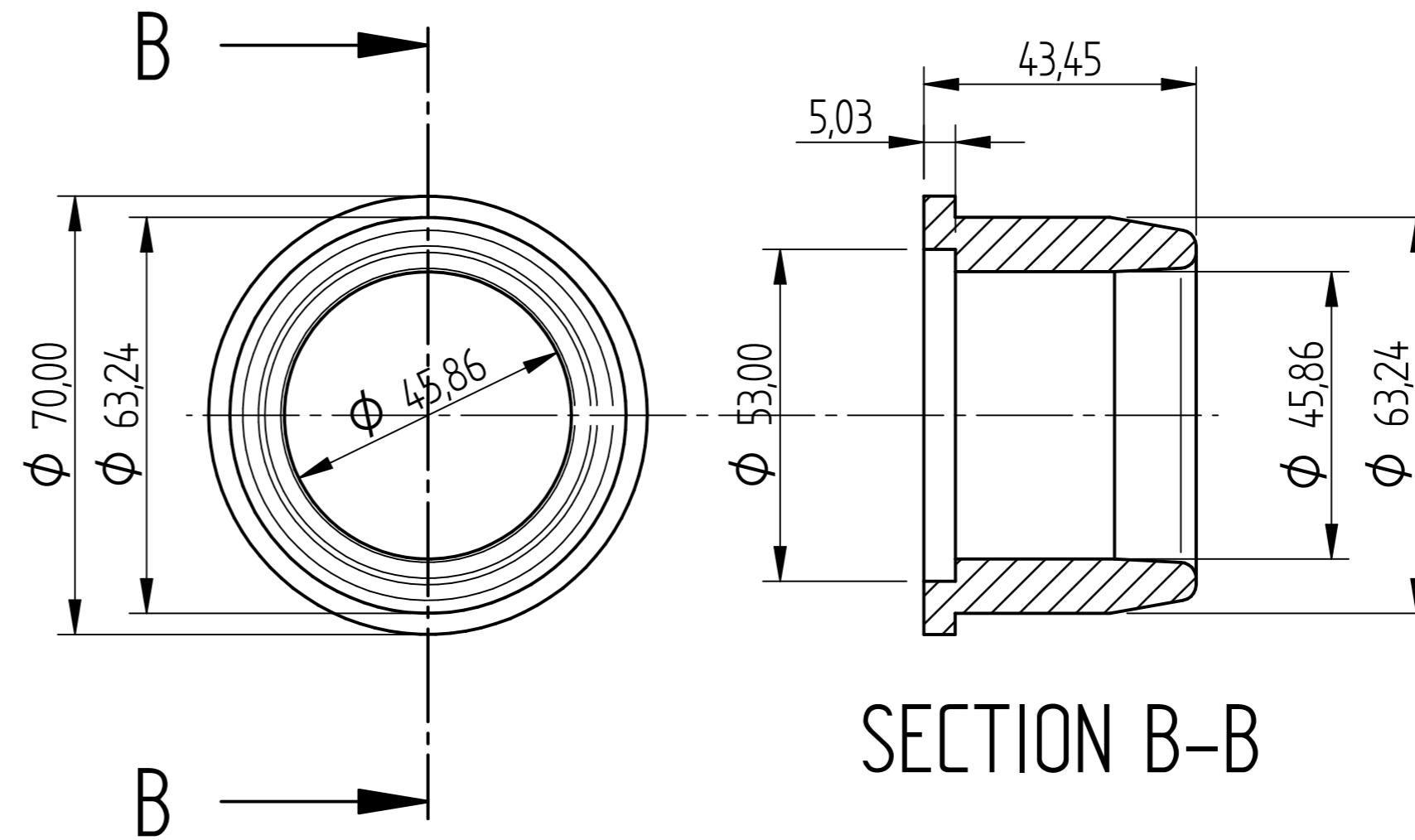
PJP 080X32H45 WHEEL INNER MOULD

DRAWN	NAME	DATE	PREMAC	
APPROVED	Dan	02/14/12	TITLE	
MATERIAL			Wheel Inner Mould	
TREATMENT			SIZE	DWG NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1st ANGLE			A4	PJP 080X32H45
			FILE NAME: Wheel Inner Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 3 OF 10	

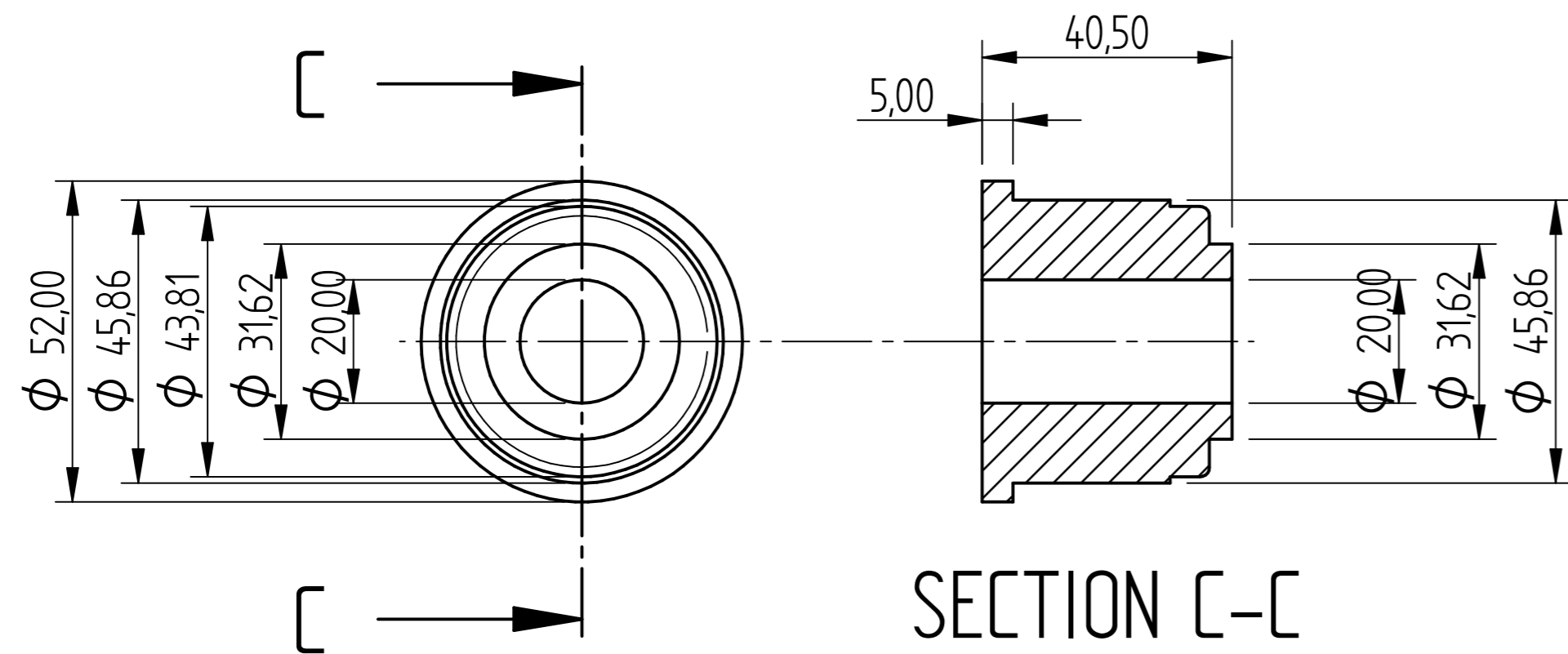
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Outer Insert 8of
Back to Back Dia 110 X 100 4 of



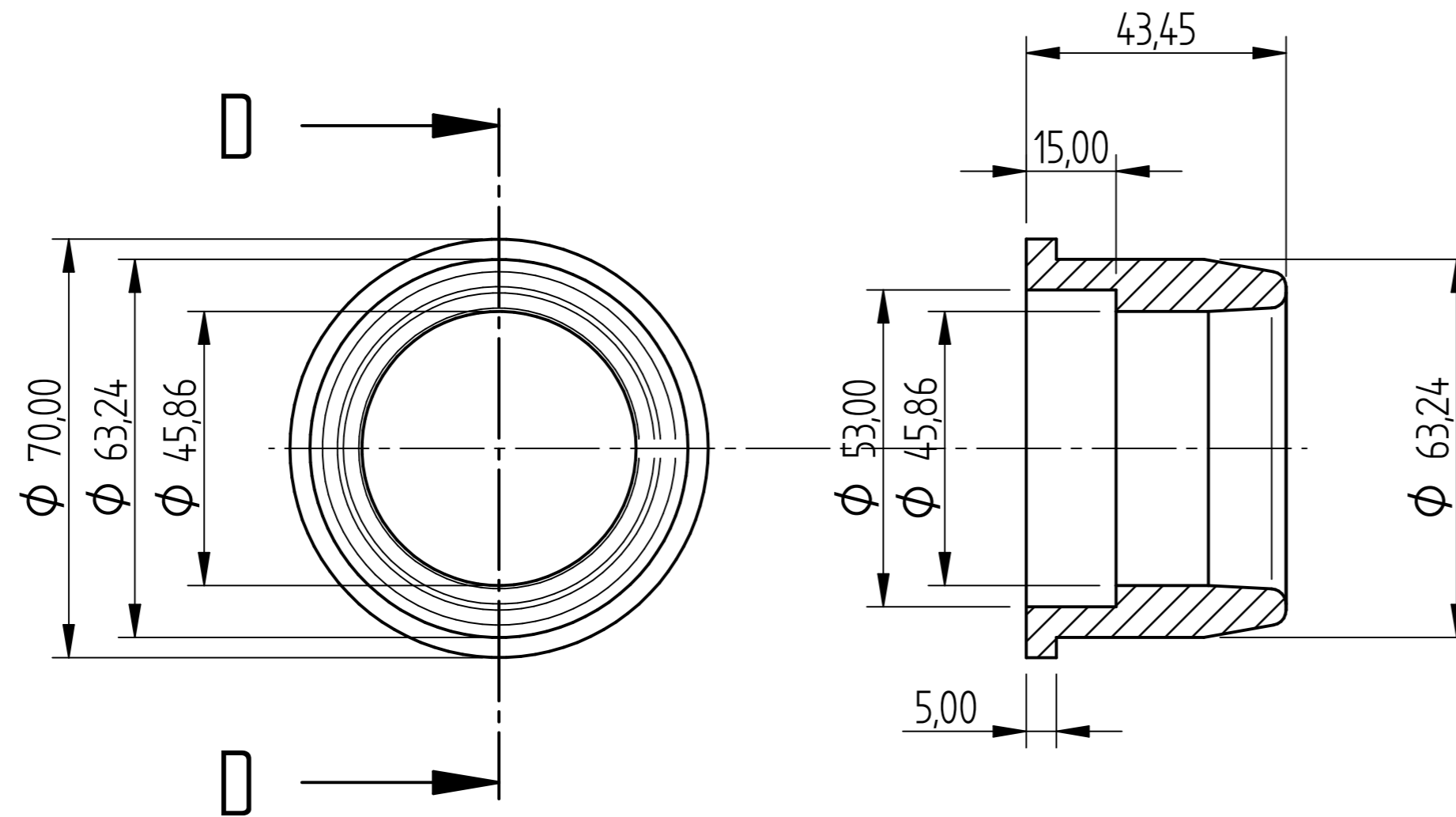
Mid Insert 4of
Each Dia 70 X 72 4 of



MH Inner Insert 4of
Each Dia 52 X 70 4 of

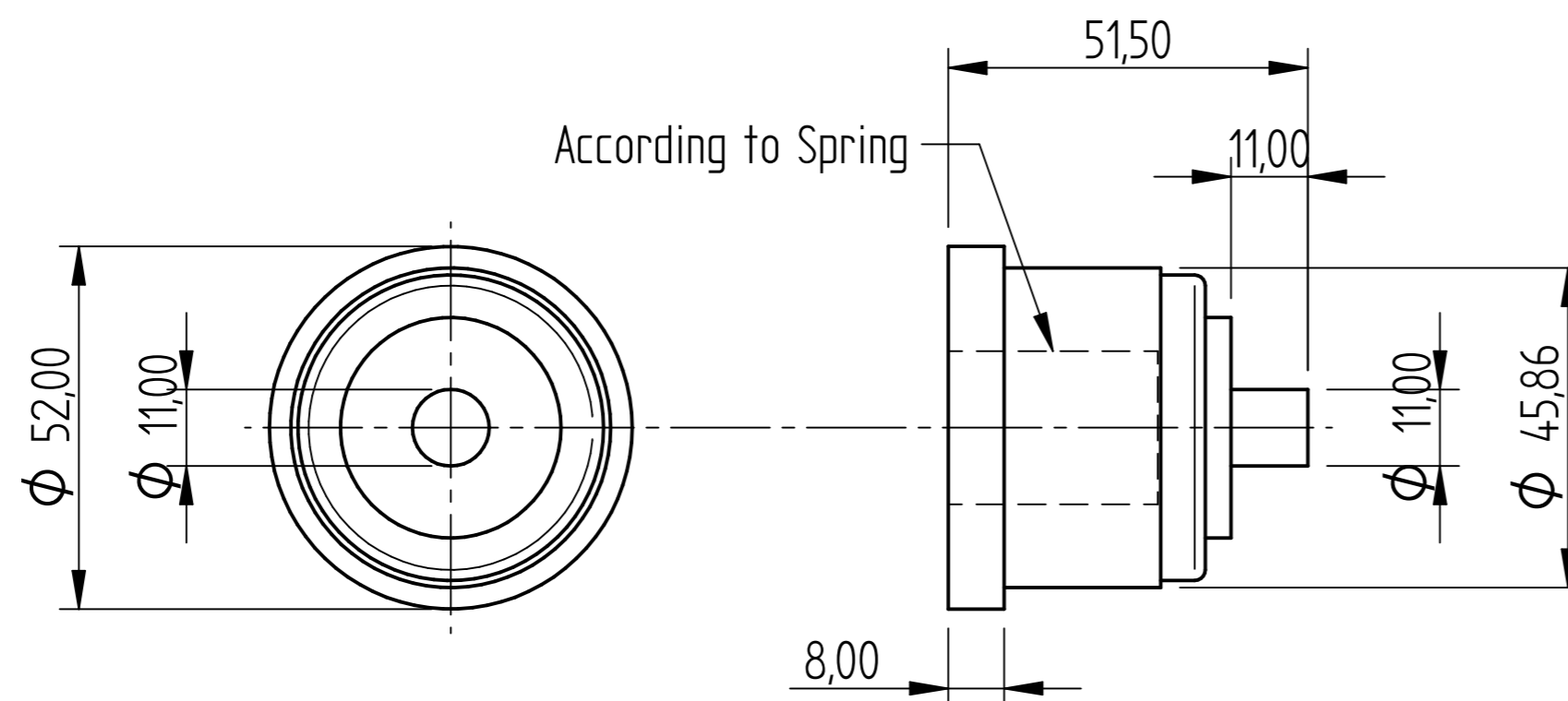
	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL			TITLE Wheel Inner Mould	
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1st ANGLE ANGLES ±0.1°			FILE NAME: Wheel Inner Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 4 OF 10

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FH Mid Insert 4 of
Each Dia 70 X 72 4 of

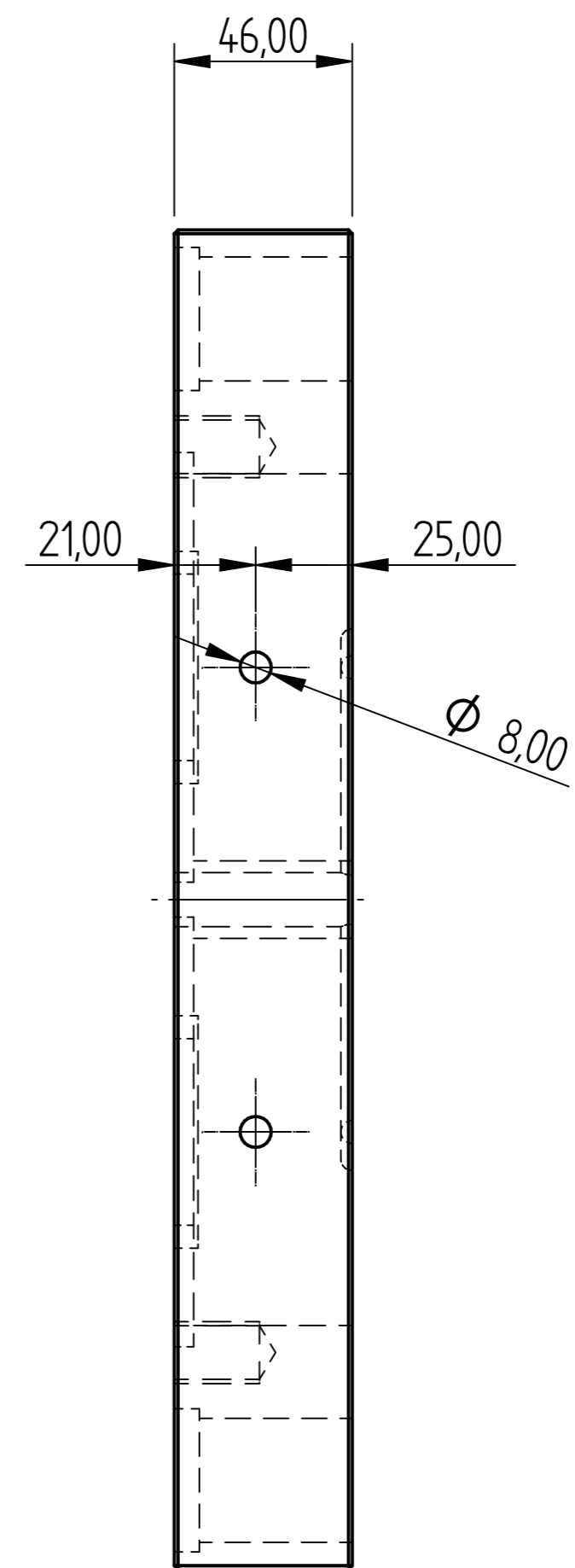
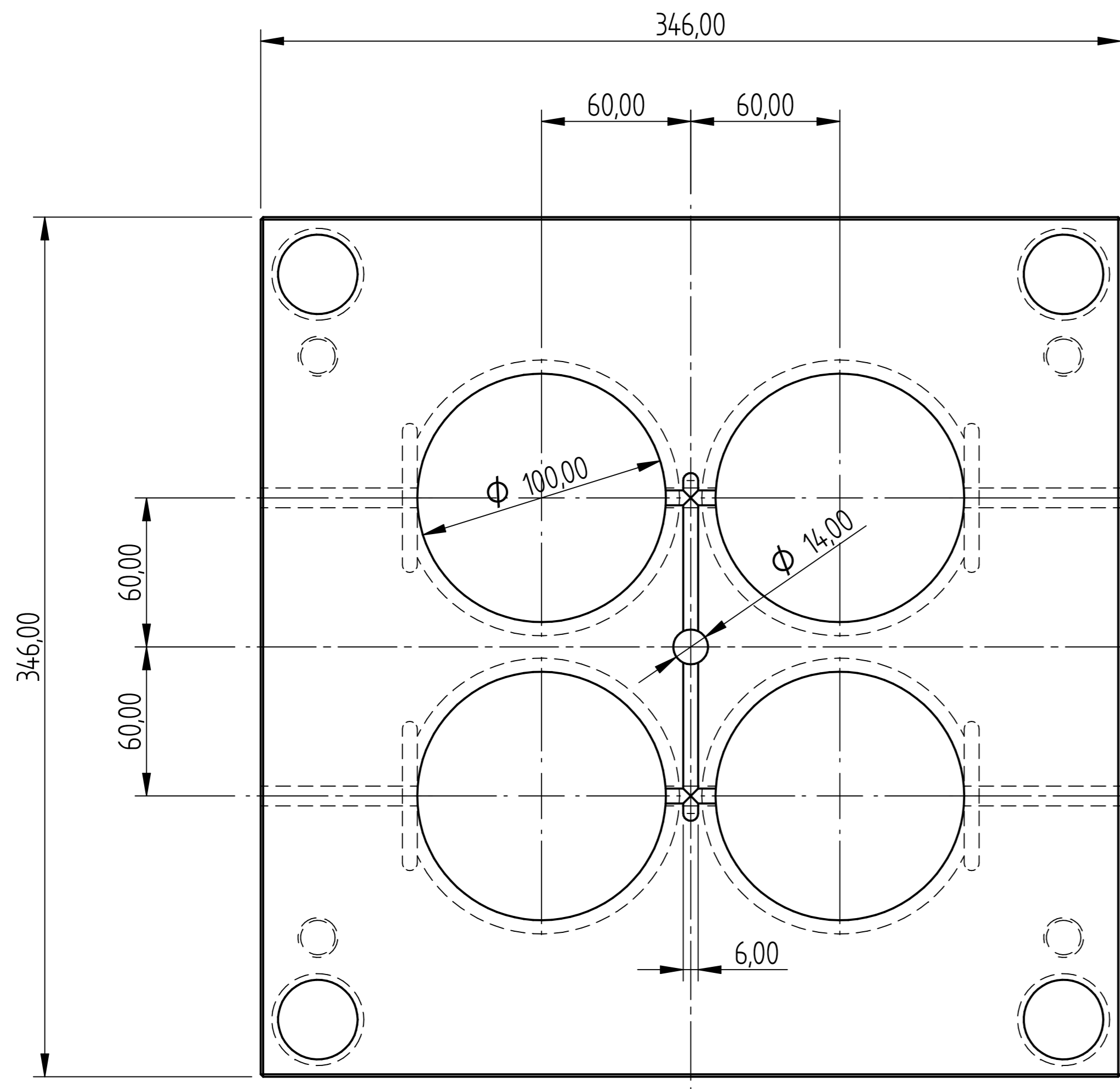
SECTION D-D



FH Inner Insert 4 of
Each Dia 50 X 80 4 of

	NAME	DATE	PREMAC		
DRAWN	Dan	02/14/12			
APPROVED			TITLE Wheel Inner Mould		
MATERIAL					
TREATMENT			SIZE A4	DWG NO PJP 080X32H45	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: Wheel Inner Mould.dft		
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 5 OF 10

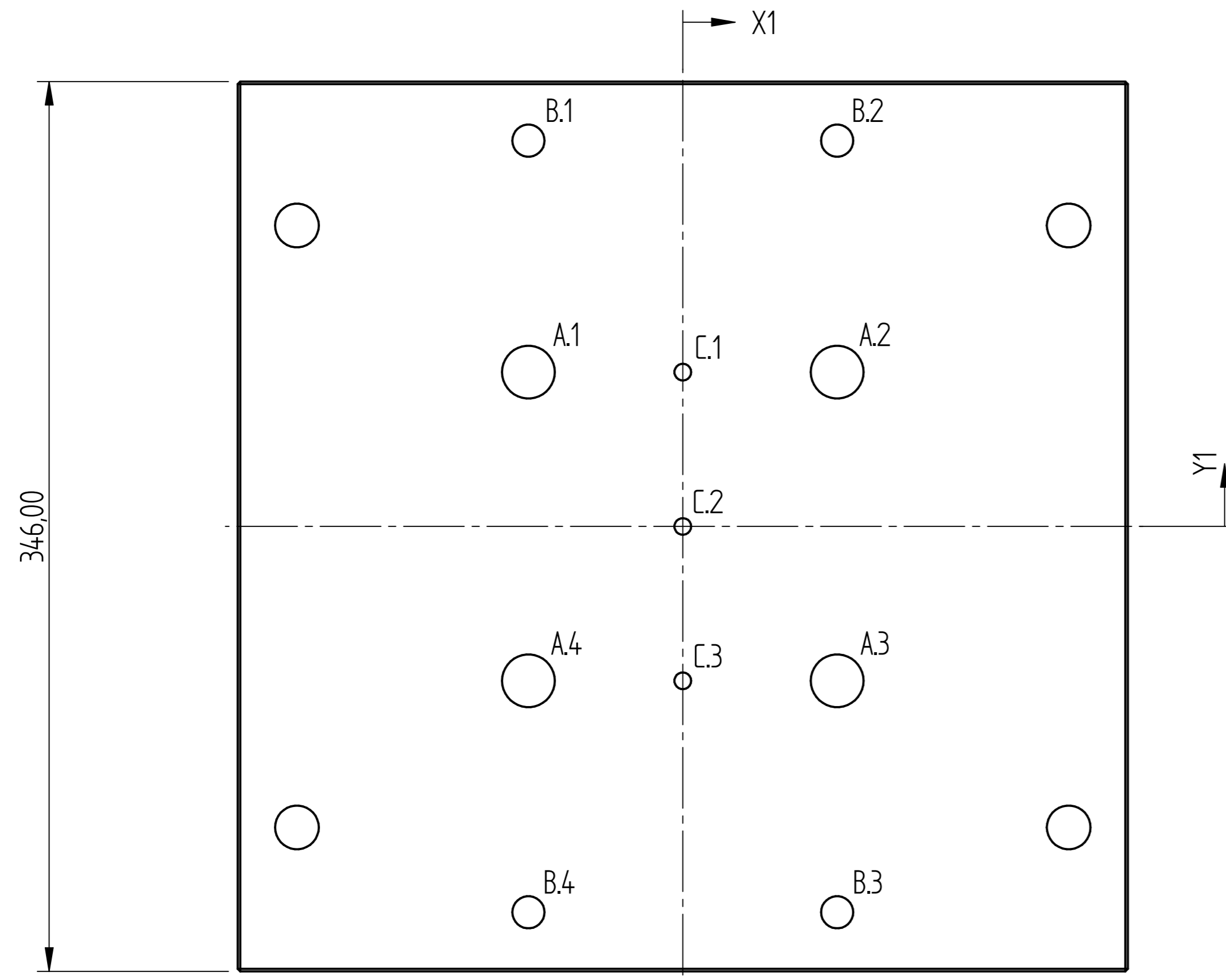
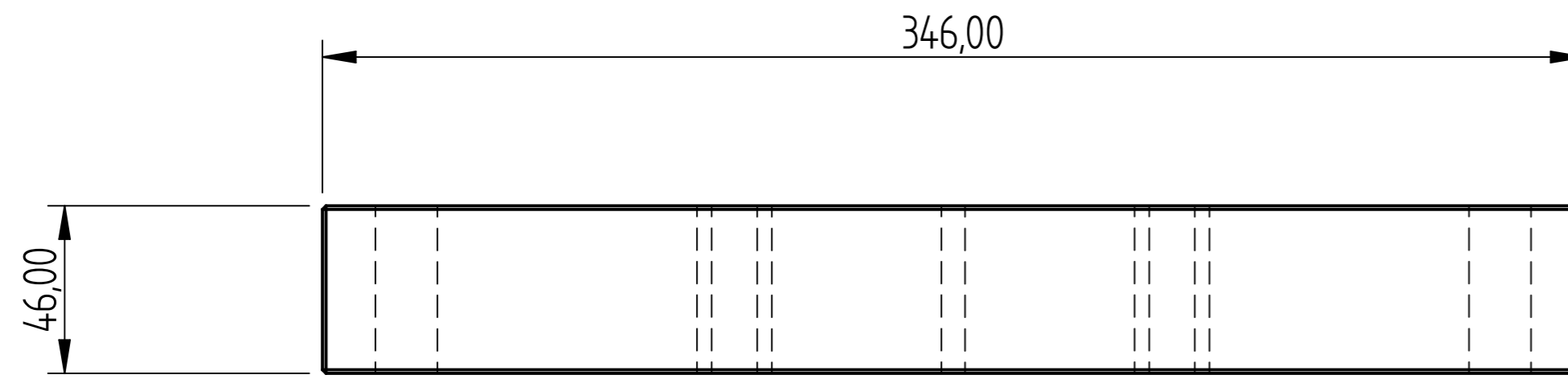
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



Fixed Die Plate.par

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Wheel Inner Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1 st ANGLE ANGLES ±0.1°			FILE NAME: Wheel Inner Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 7 OF 10

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

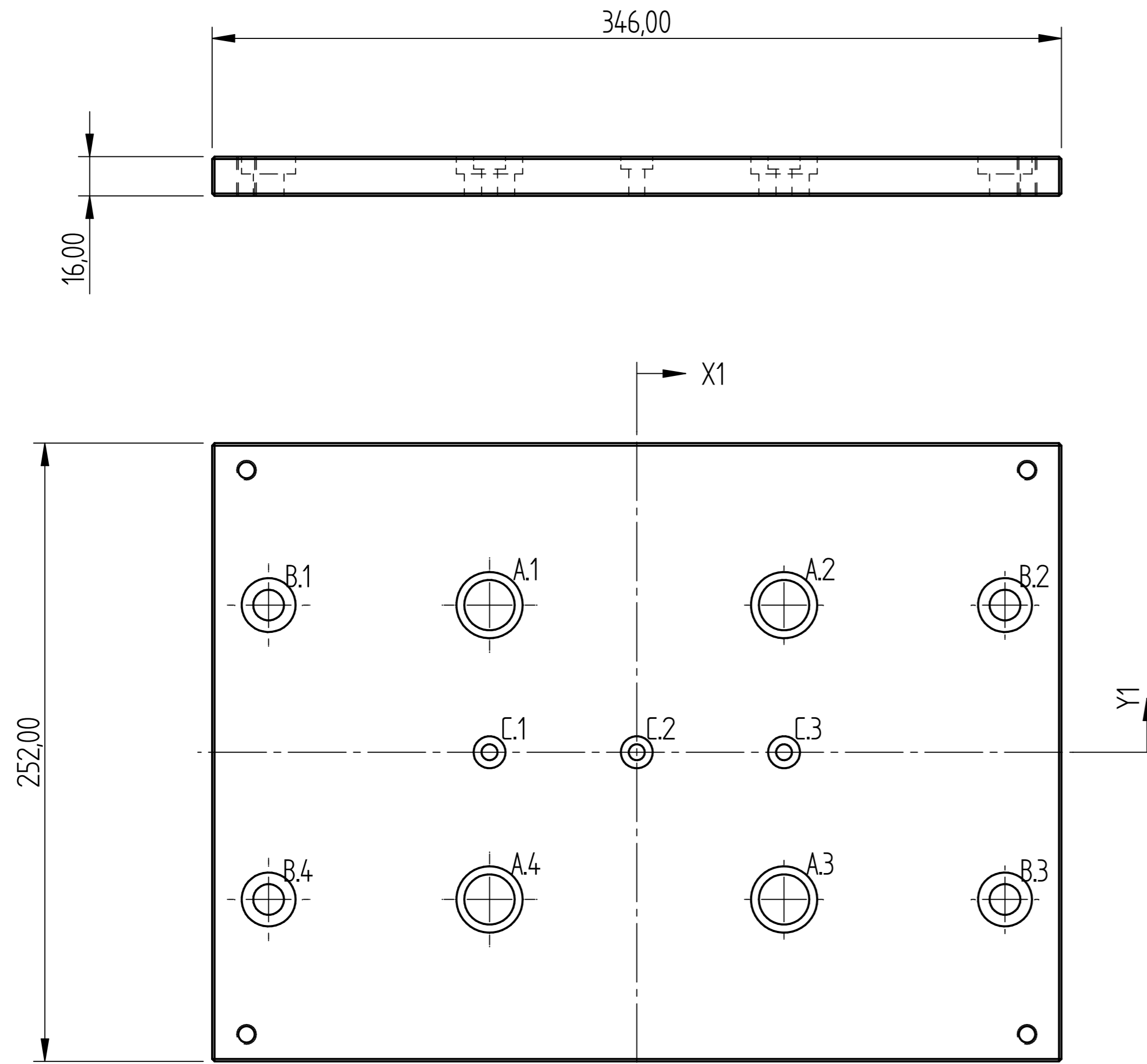


Support Plate

Hole Table			
Hole	X	Y	Size
A.1	-60,00	60,00	φ 20,50
A.2	60,00	60,00	φ 20,50
A.3	60,00	-60,00	φ 20,50
A.4	-60,00	-60,00	φ 20,50
B.1	-60,00	150,00	φ 12,50
B.2	60,00	150,00	φ 12,50
B.3	60,00	-150,00	φ 12,50
B.4	-60,00	-150,00	φ 12,50
C.1	0,00	60,00	φ 6,50
C.2	0,00	0,00	φ 6,50
C.3	0,00	-60,00	φ 6,50

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Wheel Inner Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1 st ANGLE ANGLES ±0.1°			FILE NAME: Wheel Inner Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 8 OF 10	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

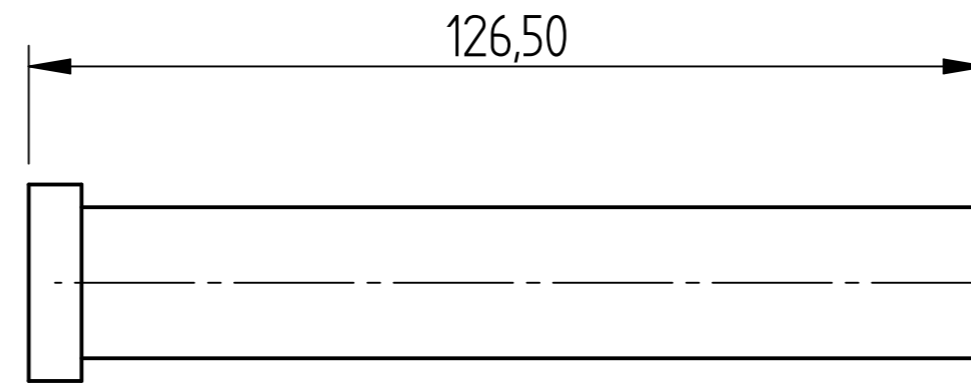
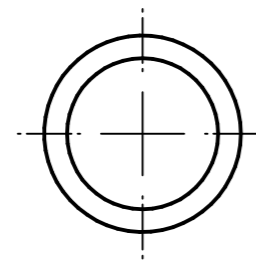


Ejector Plate

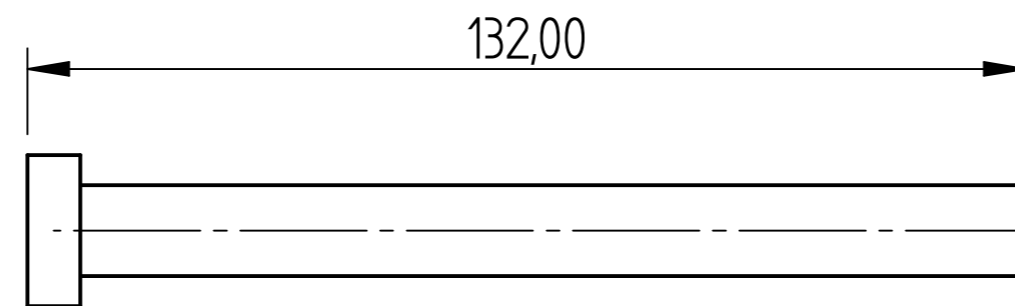
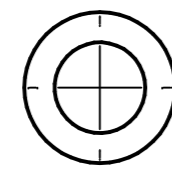
Hole Table				
Hole	X	Y	Size	ϕ / Bore
A.1	-60,00	60,00	ϕ 20,50	ϕ27,00-7,05
A.2	60,00	60,00	ϕ 20,50	ϕ27,00-7,05
A.3	60,00	-60,00	ϕ 20,50	ϕ27,00-7,05
A.4	-60,00	-60,00	ϕ 20,50	ϕ27,00-7,05
B.1	-150,00	60,00	ϕ 12,50	ϕ22,00-7,05
B.2	150,00	60,00	ϕ 12,50	ϕ22,00-7,05
B.3	150,00	-60,00	ϕ 12,50	ϕ22,00-7,05
B.4	-150,00	-60,00	ϕ 12,50	ϕ22,00-7,05
C.1	-60,00	0,00	ϕ 6,50	ϕ13,00-5,05
C.2	0,00	0,00	ϕ 6,50	ϕ13,00-5,05
C.3	60,00	0,00	ϕ 6,50	ϕ13,00-5,05

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Wheel Inner Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1 st ANGLE ANGLES ±0,1°			FILE NAME: Wheel Inner Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 9 OF 10	

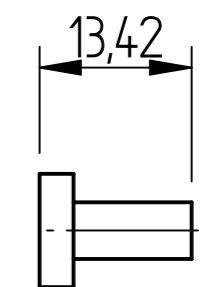
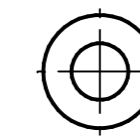
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



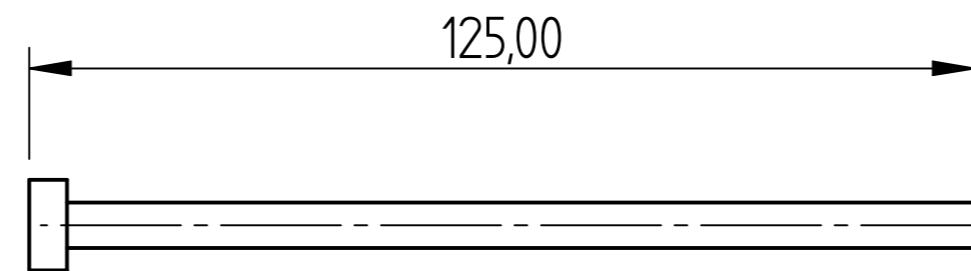
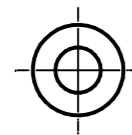
Dia 20 - 150
Ejector Pin



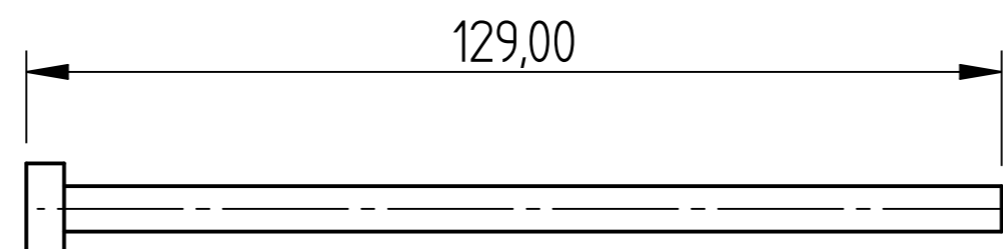
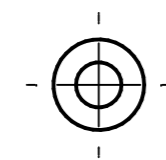
Dia 12 - 160
Ejector Pin



Dia 5 - 100
Vent Pin



Dia 6 - 150
Ejector Pin



Dia 6 - 150
Ejector Pin

	NAME	DATE	PREMAC	
DRAWN	Dan	02/14/12		
APPROVED				
MATERIAL				
TREATMENT			TITLE Wheel Inner Mould	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO PJP 080X32H45
1 st ANGLE ANGLES ±0.1°			FILE NAME: Wheel Inner Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 10 OF 10	