

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

Item Number	Document Number	Title	Quantity
# 1	APD12-85	Angle Pin	1
# 2	DIA 65 - 287	Base Core	1
# 3	100 x 46 x 23	Base Core Heel Block	1
# 4	20 x 68 x 15	Blade Clamp	2
# # 5	80 x 60 x 4.6	Bottom Blade Core	1
# 6	80 x 70 x 30	Bottom Blade Slide	1
# 7	68 x 60 x 47	Bottom Slide Heel Block	1
8	416 x 396 x 26	Clamping Plate FH	1
9	416 x 396 x 26	Clamping Plate MH	1
# 10	60 x 204 x 30	Core Back Plate	1
# 11	260 x 120 x 25	Core Base Plate	1
# 12	D 2.5 - 100	Core Pin	6
13	D25 x 180	Core Riser	4
14	D85 x 50	Cyl Bottom End Cap	1
15	M8 x 175	Cyl Stud	4
16	D85 x 40	Cyl Top End Cap	1
17	ID50 OD60 x 200	Cyl Tube	1
18	396 x 252 x 26	Ejector Clamping Plate	1
# 19	EP Dia 10 - 160	Ejector Pin	2
# 20	EP Dia 4 - 160	Ejector Pin	13
# 21	EP Dia 6 - 160	Ejector Pin	1
# 22	EP2 Dia 10 - 160	Ejector Pin	2

Item Number	Document Number	Title	Quantity
# 23	EP3 Dia 10 - 160	Ejector Pin	1
24	396 x 252 x 16	Ejector Plate	1
25	346 x 396 x 46	Fixed Die Plate	1
# 26	35.3 x 24 x 10	Front Insert	1
27	346 x 396 x 46	Moving Die Plate	1
28	M8	Nut	4
29	P3 x 44	O-Ring	2
30	D50 x 28	Piston	1
31	D20 x 255	Piston Rod	1
32	PU 35-50-10	Polly U Seal	2
33	PU 20-26-5	Poly U Seal	1
# 34	20 x 197 x 4	Rail	2
# 35	20 x 164 x 4	Rail A	1
# 36	20 x 204 x 4	Rail B	1
37	396 x 46 x 66	Riser	2
# 38	D38 x 51	Sprue Bush	1
# 39	D20 x 46.1	Sprue Puller Bush	1
40	346 x 396 x 46	Support Plate	1
# # 41	80 x 180 x 4.6	Top Blade Core	1
# 42	80 x 110 x 30	Top Blade Slide	1
# 43	68 x 46 x 25	Top Slide Heel Block	1

### PARTS LIST

	NAME	DATE	<b>PREMAC</b>	
DRAWN	Dan	02/15/11		
APPROVED			TITLE	
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1°			SIZE A4	DWG NO
2 PL ±0.02 3 PL ±0.005			FILE NAME: Base & Top Cover Die.dft	REV
SCALE:			WEIGHT:	SHEET 3 OF 26