

30 September 2011  
01:49 PM

1/10/2014  
Work Done

Turned inserts reflector mould 4 off Swap for Bowl rib Machining

Beer cooler mould turned inserts total 12  
Cavity inserts 4 off @ R350-00 R1400-00  
Cap core pins 4 off @ R300-00 R1200-00  
Core pins big 4 off @ R400-00 R1600-00

----- ALL SQUARE -----

December 2014

Brass Rings Just before shut down  
503@R15-00ea

Total R7545-00 ^

Tente HEP125 Slide Mould Design

R3000-00 note 1 ^

2015

Feb Early

Turned 4 inserts for beer Block mould @R350-00 ea.

Total R1400-00 ^

3000.00 ^ 1  
3000.00 ^ 2  
400.00 ^ 3  
1000.00 ^ 4  
3000.00 ^ 5  
R10 400.00  
Camera R12 000-00

From Dave yellow master batch

17 Feb

Design CDP Support bracket slide mould  
Mod Beer block mould

R3000-00 note 2 ^  
R400-00 note 3 ^

Computer Cabinet parts design

Cover R500-00

Rack R400-00

Clip R100-00

Total R1000-00 note 4 ^

OTHER  
7 545.00 ^  
1 400.00 ^  
1 800.00 ^  
800.00 ^  
30 000.00 ^  
1 000.00 ^  
40 000.00 ^

From Dave white master batch

From Dave 1000 M3 sonic inserts

23 March

Design comp cover family mould

R 3000-00 note 5 ^

6 April

4 guide pins grind @ R250 ea. R1000-00 ^

4 guide bushes grind @ R200 ea. R800-00 ^

Total R1800-00

11 April

Turned 4 threaded inserts,  
nose+1.5mm @ R200 ea.

Total R800-00 ^

15 May

Computer Cover Family Mould

Machine Die Plates

Total R30 000-00 ^

30 May

2 Pneumatic cylinders @ R500-00 ea.

Total R1000-00 ^

